

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*DOG & BUTTERFLY 4X4\*

Design: Dog & Butterfly 4x4

Title:

Stitches: 18,296

Height: 95.2 mm

Width: 81.6 mm

Colors: 4

Colorway: Colorway 1

Zoom: 2.49

**z digitizing**  
support@zdigitizing.com  
+1 (213) 788-6748



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Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 46  
Appliqués: 0  
Left: 40.8 mm  
Right: 40.8 mm  
Up: 47.6 mm  
Down: 47.6 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area 7765.8 mm<sup>2</sup>  
Max stitch: 11.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 93.99m  
Total bobbin: 33.12m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		518	1005	Fluorescent White	Madeira Classic 40
2.	2		996	1000		Madeira Classic 40
3.	3		4,149	1005	Fluorescent White	Madeira Classic 40
4.	2		6,155	1000		Madeira Classic 40
5.	3		8,360	1005	Fluorescent White	Madeira Classic 40
6.	2		11,807	1000		Madeira Classic 40
7.	4		11,855	1254	Dark Salmon	Madeira Classic 40
8.	2		12,016	1000		Madeira Classic 40
9.	3		12,050	1005	Fluorescent White	Madeira Classic 40
10.	4		13,918	1254	Dark Salmon	Madeira Classic 40
11.	1		13,993	1159	Mustard	Madeira Classic 40
12.	2		17,455	1000		Madeira Classic 40
13.	4		17,565	1254	Dark Salmon	Madeira Classic 40
14.	1		17,696	1159	Mustard	Madeira Classic 40
15.	3		18,294	1005	Fluorescent White	Madeira Classic 40

# Color Film

Wilcom EmbroideryStudio - Designing

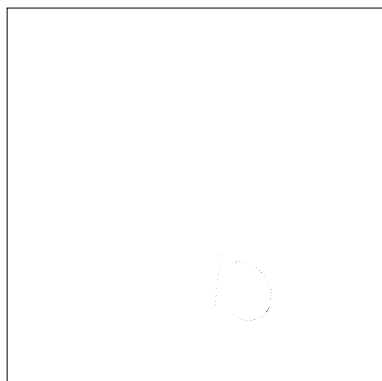
## \*DOG & BUTTERFLY 4X4\*

Design: **Dog & Butterfly 4x4**

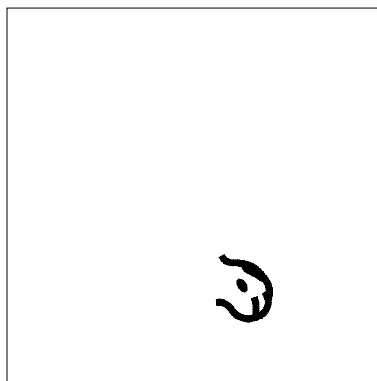
Title:

Stitches: 18,296  
Height: 95.2 mm  
Width: 81.6 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.50

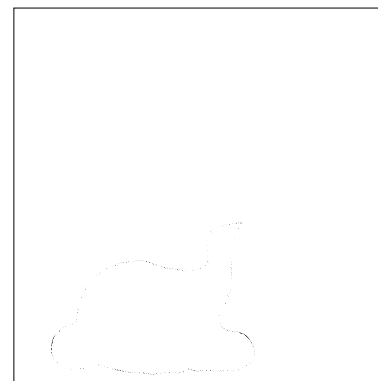
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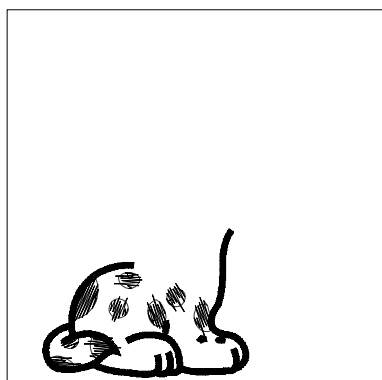
Stop #: 1  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 518  
Thread used: 2.94m



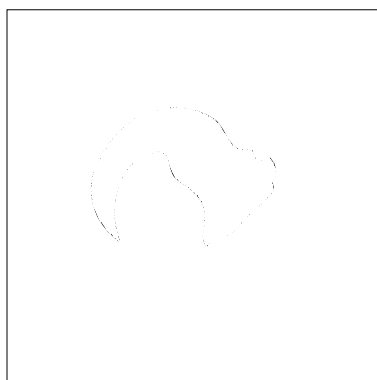
Stop #: 2  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 478  
Thread used: 2.01m



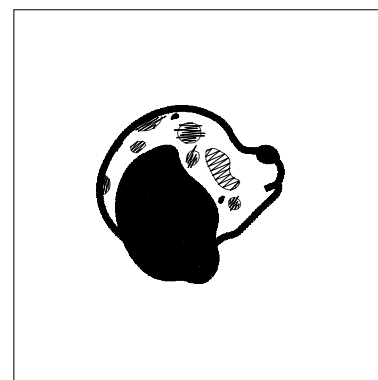
Stop #: 3  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 3,153  
Thread used: 19.61m



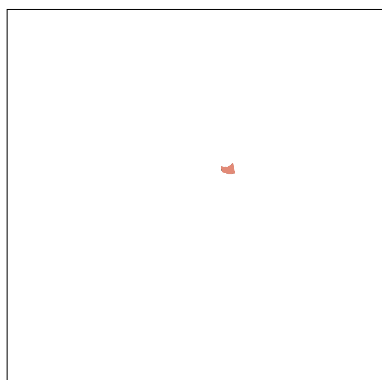
Stop #: 4  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,006  
Thread used: 8.68m



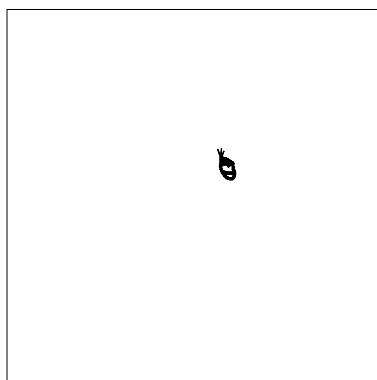
Stop #: 5  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 2,205  
Thread used: 13.66m



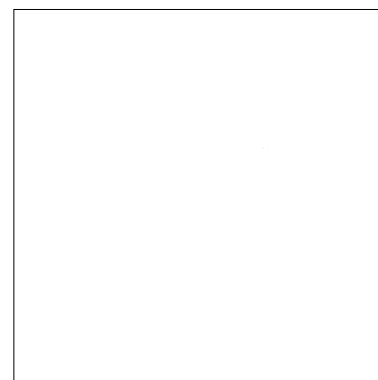
Stop #: 6  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,447  
Thread used: 18.45m



Stop #: 7  
Element:  
Code: 1254  
Name: Dark Salmon  
Chart: Madeira Classic 40  
Stitches: 48  
Thread used: 0.19m



Stop #: 8  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 161  
Thread used: 0.57m



Stop #: 9  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 34  
Thread used: 0.11m



# Color Film

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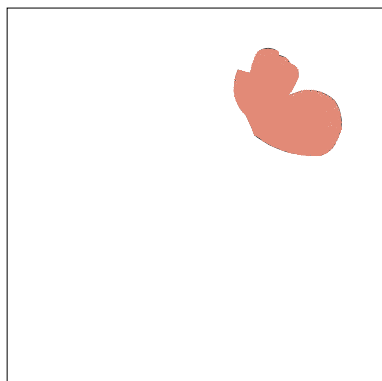
## \*DOG & BUTTERFLY 4X4\*

Design: **Dog & Butterfly 4x4**

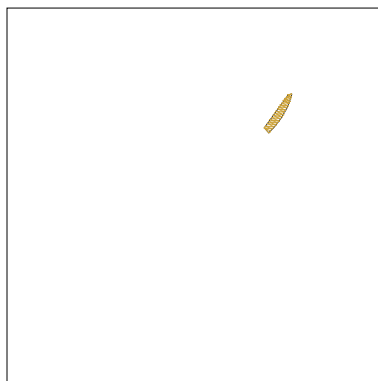
Title:

Stitches: 18,296  
Height: 95.2 mm  
Width: 81.6 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.50

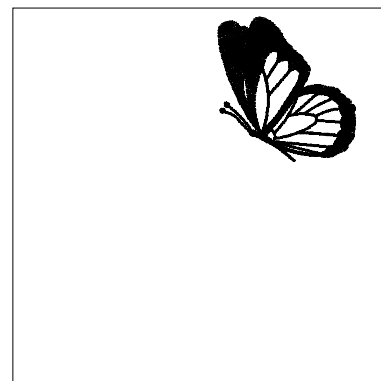
  
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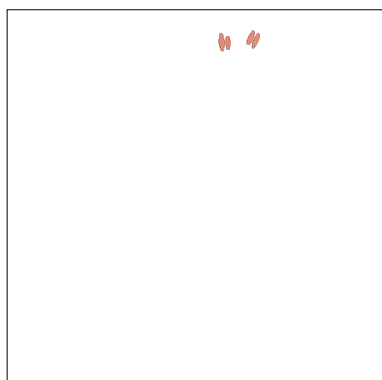
Stop #: 10  
Element:  
Code: 1254  
Name: Dark Salmon  
Chart: Madeira Classic 40  
Stitches: 1,868  
Thread used: 9.79m



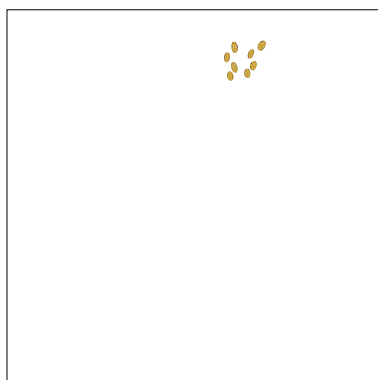
Stop #: 11  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 75  
Thread used: 0.28m



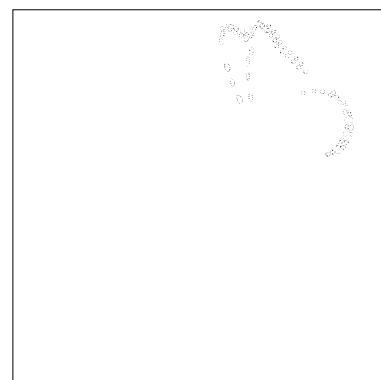
Stop #: 12  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,462  
Thread used: 13.50m



Stop #: 13  
Element:  
Code: 1254  
Name: Dark Salmon  
Chart: Madeira Classic 40  
Stitches: 110  
Thread used: 0.38m



Stop #: 14  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 131  
Thread used: 0.46m



Stop #: 15  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 598  
Thread used: 1.85m