

# Production Worksheet

Wilcom EmbroideryStudio - Designing

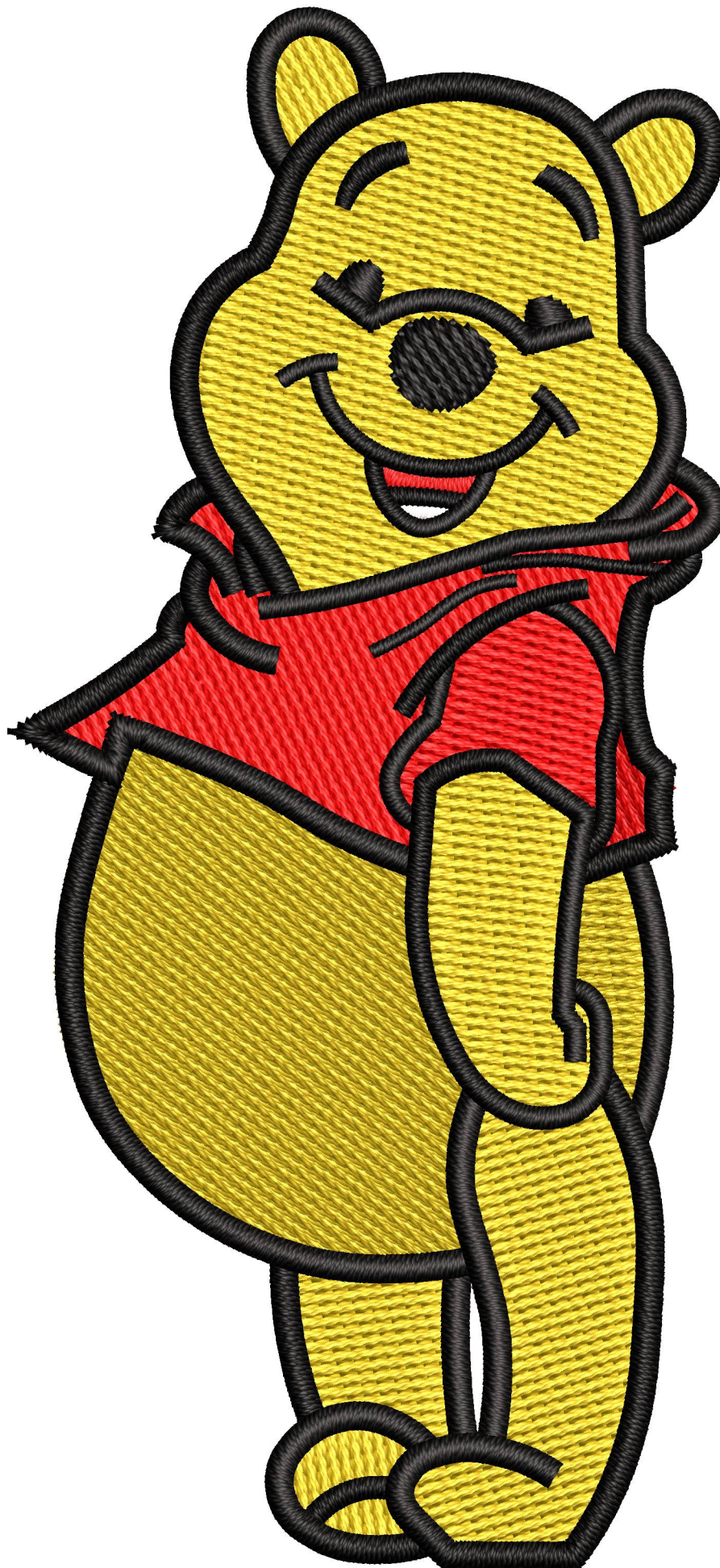
\*PH00 02 4X4\*

Design: Phoo 02 4x4

Title:

Stitches: 13,101  
Height: 95.6 mm  
Width: 44.0 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 2.68

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# Production Worksheet

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**\*PH00 02 4X4\***

Design: **Phoo 02 4x4**

Title:




















Stitches: 13,101  
 Height: 95.6 mm  
 Width: 44.0 mm  
 Colors: 4  
 Colorway: Colorway 1  
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Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 25  
 Appliqués: 0  
 Left: 22.0 mm  
 Right: 22.0 mm  
 Up: 47.8 mm  
 Down: 47.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 4208.8 mm<sup>2</sup>  
 Max stitch: 10.5 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 70.11m  
 Total bobbin: 24.90m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		672	1223	Lemon Tart	Madeira Classic 40
2.	3		1,098	1000		Madeira Classic 40
3.	2		2,975	1223	Lemon Tart	Madeira Classic 40
4.	3		3,463	1000		Madeira Classic 40
5.	1		5,038	1379	Mandarin	Madeira Classic 40
6.	3		6,010	1000		Madeira Classic 40
7.	2		6,888	1223	Lemon Tart	Madeira Classic 40
8.	3		7,420	1000		Madeira Classic 40
9.	1		7,893	1379	Mandarin	Madeira Classic 40
10.	3		8,234	1000		Madeira Classic 40
11.	2		8,806	1223	Lemon Tart	Madeira Classic 40
12.	3		9,228	1000		Madeira Classic 40
13.	2		9,613	1223	Lemon Tart	Madeira Classic 40
14.	3		9,909	1000		Madeira Classic 40
15.	2		11,552	1223	Lemon Tart	Madeira Classic 40
16.	3		12,278	1000		Madeira Classic 40
17.	1		12,342	1379	Mandarin	Madeira Classic 40
18.	4		12,385	1003	Cream White	Madeira Classic 40
19.	3		13,099	1000		Madeira Classic 40

# Color Film

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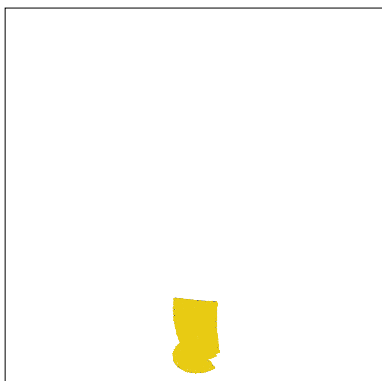
## \*PH00 02 4X4\*

Design: **Phoo 02 4x4**

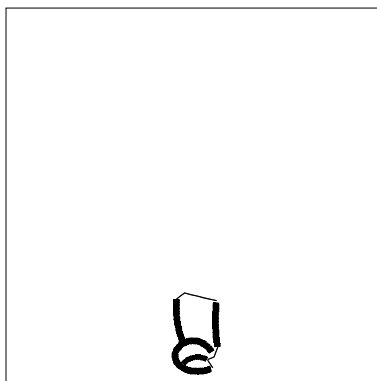
Title:

Stitches: 13,101  
Height: 95.6 mm  
Width: 44.0 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.50

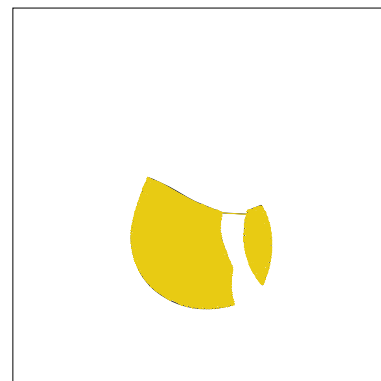
  
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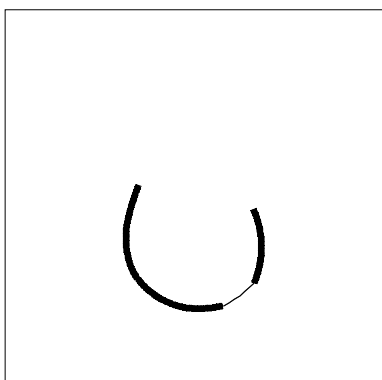
Stop #: 1  
Element:  
Code: 1223  
Name: Lemon Tart  
Chart: Madeira Classic 40  
Stitches: 672  
Thread used: 3.65m



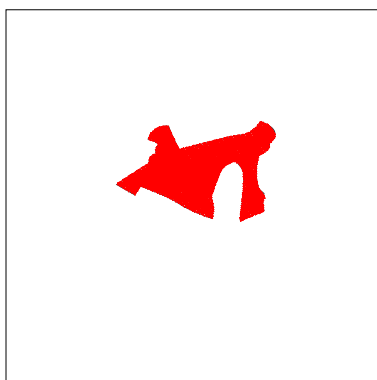
Stop #: 2  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 426  
Thread used: 1.79m



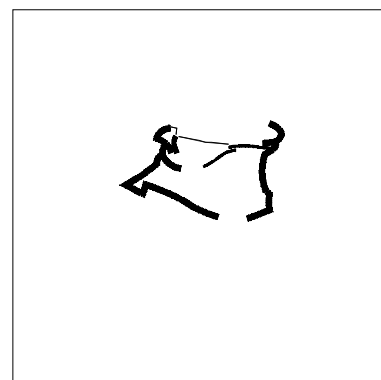
Stop #: 3  
Element:  
Code: 1223  
Name: Lemon Tart  
Chart: Madeira Classic 40  
Stitches: 1,877  
Thread used: 11.80m



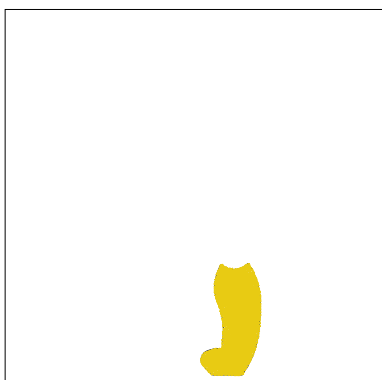
Stop #: 4  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 488  
Thread used: 2.10m



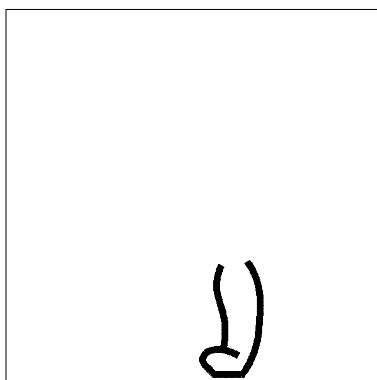
Stop #: 5  
Element:  
Code: 1379  
Name: Mandarin  
Chart: Madeira Classic 40  
Stitches: 1,575  
Thread used: 8.88m



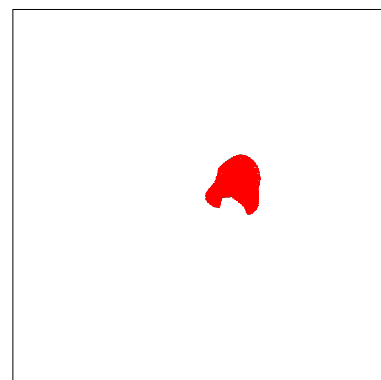
Stop #: 6  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 972  
Thread used: 3.98m



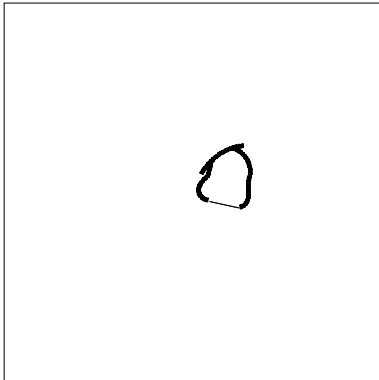
Stop #: 7  
Element:  
Code: 1223  
Name: Lemon Tart  
Chart: Madeira Classic 40  
Stitches: 878  
Thread used: 5.11m



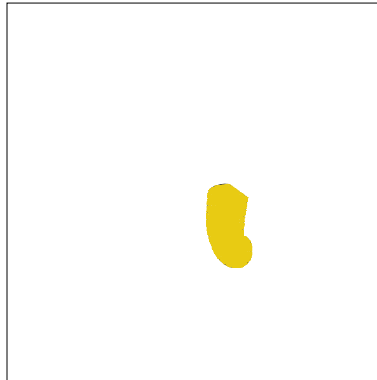
Stop #: 8  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 532  
Thread used: 2.28m



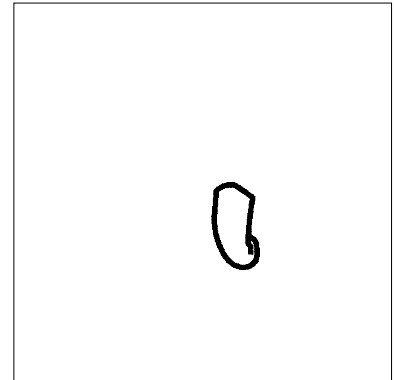
Stop #: 9  
Element:  
Code: 1379  
Name: Mandarin  
Chart: Madeira Classic 40  
Stitches: 473  
Thread used: 2.55m



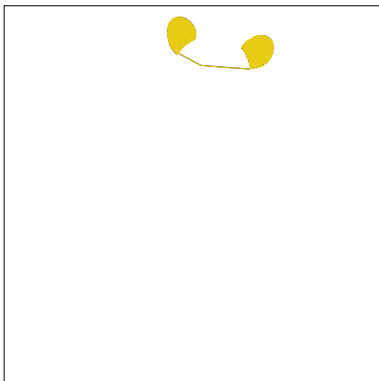
Stop #: 10  
 Element:  
 Code: 1000  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 341  
 Thread used: 1.25m



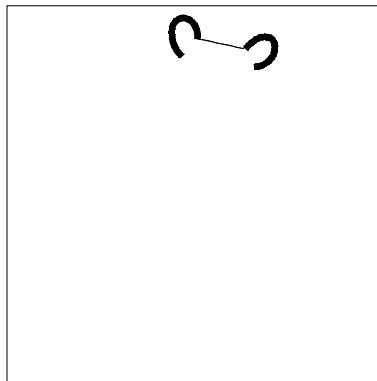
Stop #: 11  
 Element:  
 Code: 1223  
 Name: Lemon Tart  
 Chart: Madeira Classic 40  
 Stitches: 572  
 Thread used: 3.29m



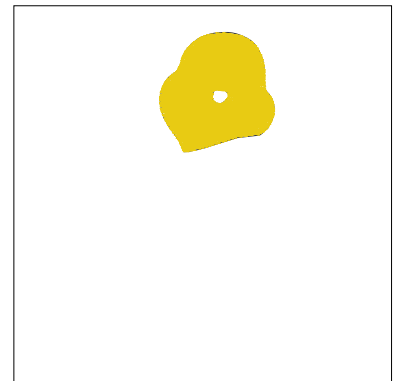
Stop #: 12  
 Element:  
 Code: 1000  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 422  
 Thread used: 1.63m



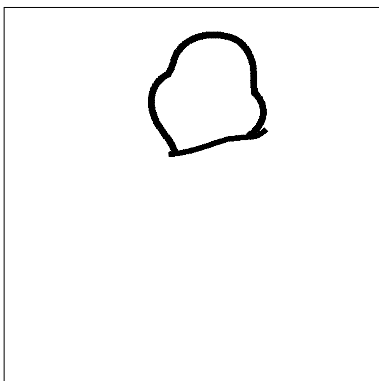
Stop #: 13  
 Element:  
 Code: 1223  
 Name: Lemon Tart  
 Chart: Madeira Classic 40  
 Stitches: 385  
 Thread used: 1.91m



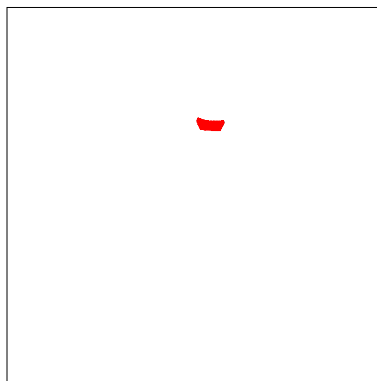
Stop #: 14  
 Element:  
 Code: 1000  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 296  
 Thread used: 1.26m



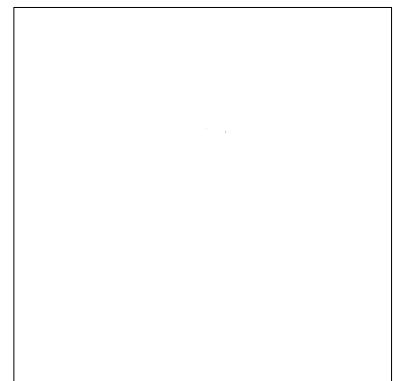
Stop #: 15  
 Element:  
 Code: 1223  
 Name: Lemon Tart  
 Chart: Madeira Classic 40  
 Stitches: 1,643  
 Thread used: 10.50m



Stop #: 16  
 Element:  
 Code: 1000  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 726  
 Thread used: 3.03m



Stop #: 17  
 Element:  
 Code: 1379  
 Name: Mandarin  
 Chart: Madeira Classic 40  
 Stitches: 64  
 Thread used: 0.32m



Stop #: 18  
 Element:  
 Code: 1003  
 Name: Cream White  
 Chart: Madeira Classic 40  
 Stitches: 43  
 Thread used: 0.18m

# Color Film

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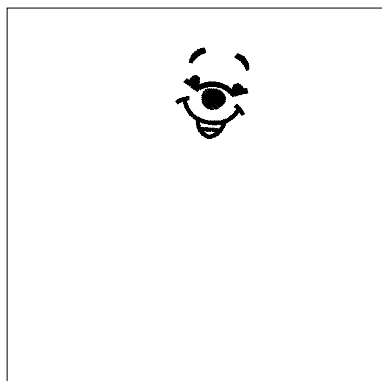
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Stop #: 19

Element:

Code: 1000

Name:

Chart: Madeira Classic 40

Stitches: 714

Thread used: 2.69m