

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*BUTTERFLY 4X4\*

Design: **Butterfly 4x4**
















Title:

Stitches: 14,241  
Height: 49.5 mm  
Width: 95.7 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 1.15

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Machine format: Tajima  
Color changes: 15  
Stops: 16  
Trims: 22  
Left: 47.8 mm  
Right: 47.8 mm  
Up: 24.8 mm  
Down: 24.8 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 4740.3 mm<sup>2</sup>  
Max stitch: 10.5 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		3,304	1125	Yellow Gold	Madeira Classic 40
2.	9		4,003	1025	Dark Orange	Madeira Classic 40
3.	6		4,472	1058	Dark Brown	Madeira Classic 40
4.	3		4,748	1223	Yellow	Madeira Classic 40
5.	1		5,094	1094	Cyan	Madeira Classic 40
6.	6		6,897	1058	Dark Brown	Madeira Classic 40
7.	8		8,417	1037	Red	Madeira Classic 40
8.	6		9,201	1058	Dark Brown	Madeira Classic 40
9.	3		10,508	1223	Yellow	Madeira Classic 40
10.	7		12,804	1000	Black	Madeira Classic 40
11.	6		13,199	1058	Dark Brown	Madeira Classic 40
12.	7		13,480	1000	Black	Madeira Classic 40
13.	3		13,538	1223	Yellow	Madeira Classic 40
14.	5		13,908	1068	Gold	Madeira Classic 40
15.	2		14,025	1050	Light Green	Madeira Classic 40
16.	7		14,239	1000	Black	Madeira Classic 40



# Color Film

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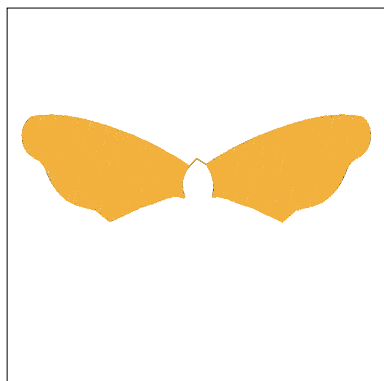
## \*BUTTERFLY 4X4\*

Design: **Butterfly 4x4**

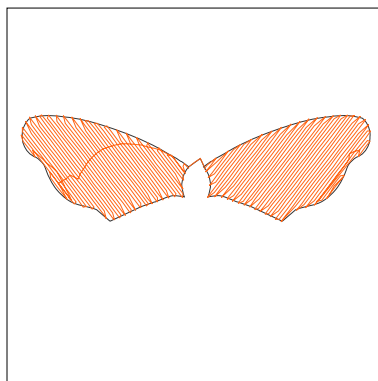
Title:

Stitches: 14,241  
Height: 49.5 mm  
Width: 95.7 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.50

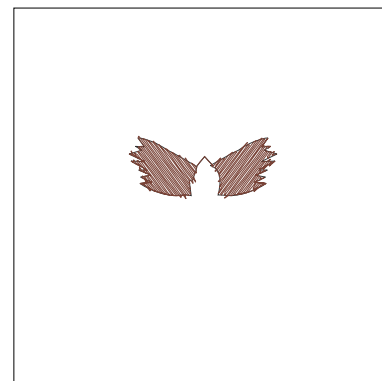
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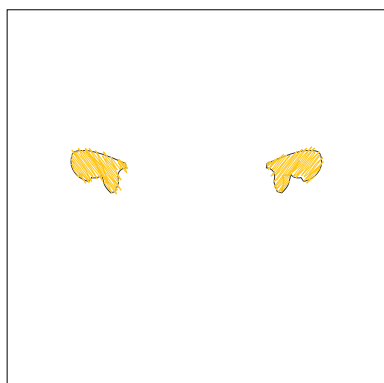
Stop #: 1  
Element:  
Code: 1125  
Name: Yellow Gold  
Chart: Madeira Classic 40  
Stitches: 3,304  
Thread used: 21.00m



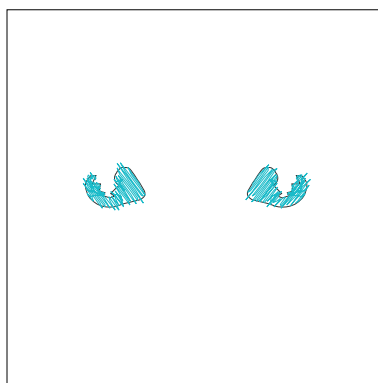
Stop #: 2  
Element:  
Code: 1025  
Name: Dark Orange  
Chart: Madeira Classic 40  
Stitches: 699  
Thread used: 4.42m



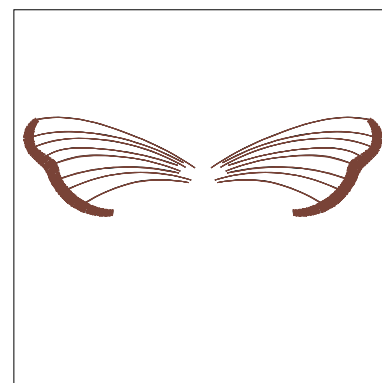
Stop #: 3  
Element:  
Code: 1058  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 469  
Thread used: 2.20m



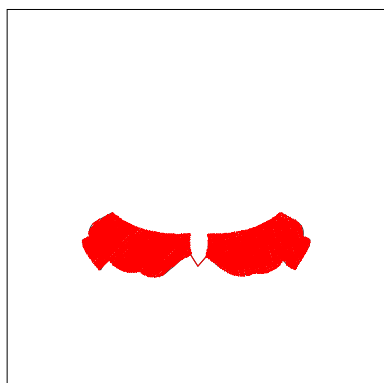
Stop #: 4  
Element:  
Code: 1223  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 276  
Thread used: 1.38m



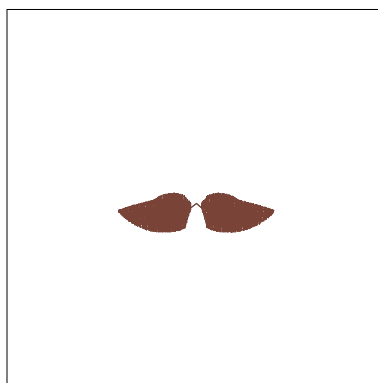
Stop #: 5  
Element:  
Code: 1094  
Name: Cyan  
Chart: Madeira Classic 40  
Stitches: 346  
Thread used: 1.58m



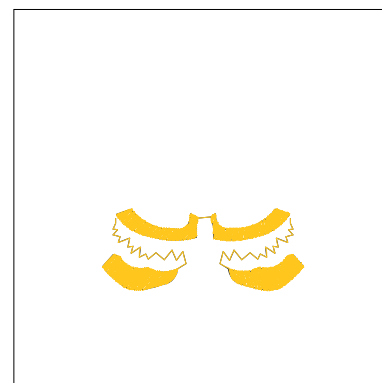
Stop #: 6  
Element:  
Code: 1058  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 1,803  
Thread used: 7.34m



Stop #: 7  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 1,520  
Thread used: 8.86m



Stop #: 8  
Element:  
Code: 1058  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 784  
Thread used: 4.19m



Stop #: 9  
Element:  
Code: 1223  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 1,307  
Thread used: 6.22m

# Color Film

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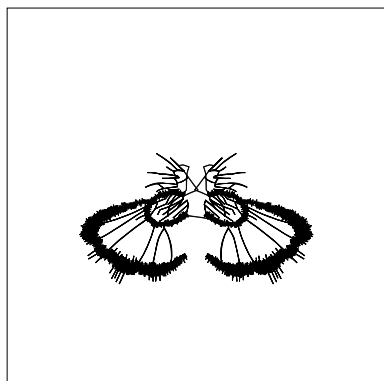
## \*BUTTERFLY 4X4\*

Design: **Butterfly 4x4**

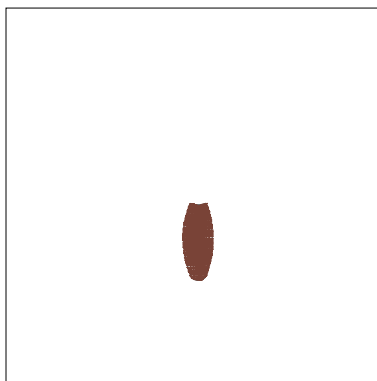
Title:

Stitches: 14,241  
Height: 49.5 mm  
Width: 95.7 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.50

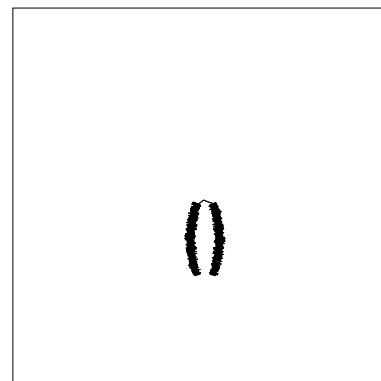
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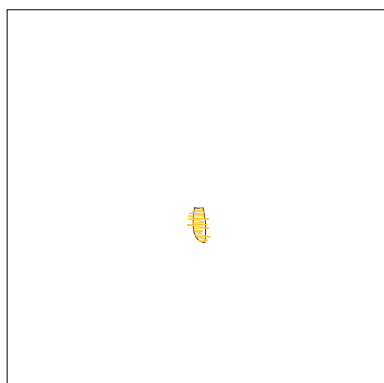
Stop #: 10  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 2,296  
Thread used: 10.65m



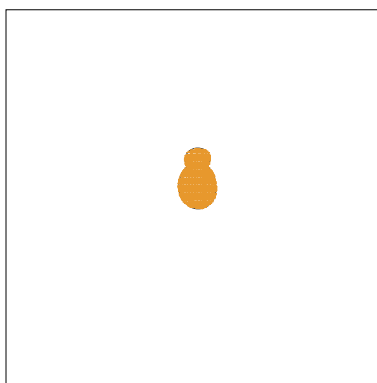
Stop #: 11  
Element:  
Code: 1058  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 395  
Thread used: 2.10m



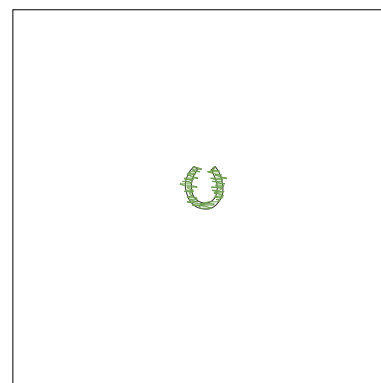
Stop #: 12  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 281  
Thread used: 1.39m



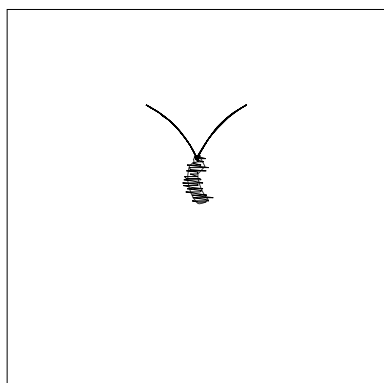
Stop #: 13  
Element:  
Code: 1223  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 58  
Thread used: 0.24m



Stop #: 14  
Element:  
Code: 1068  
Name: Gold  
Chart: Madeira Classic 40  
Stitches: 370  
Thread used: 1.98m



Stop #: 15  
Element:  
Code: 1050  
Name: Light Green  
Chart: Madeira Classic 40  
Stitches: 117  
Thread used: 0.46m



Stop #: 16  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 214  
Thread used: 0.95m