

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*ELEPHANT 03 4X4\***

Design: **Elephant 03 4x4**

Title:

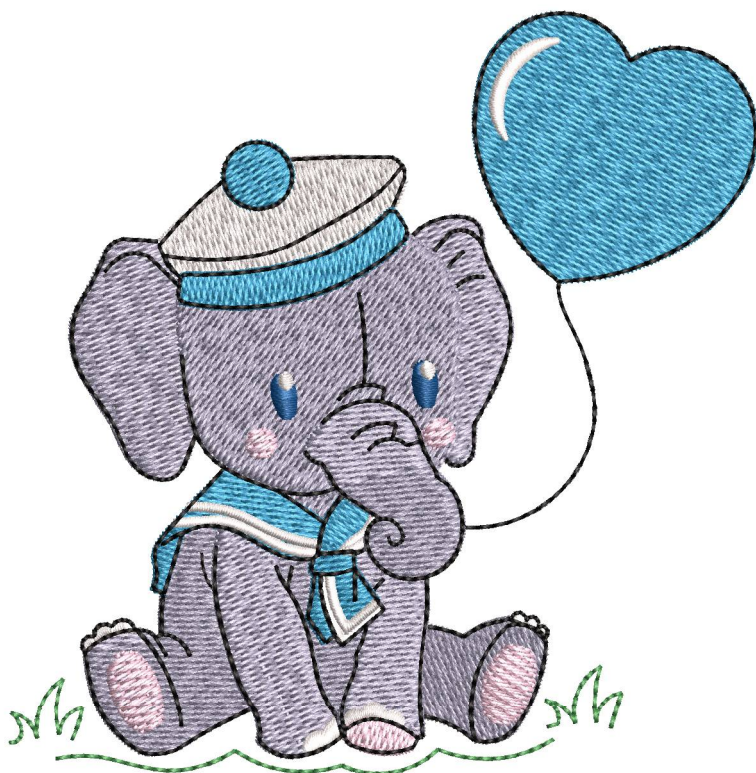
Stitches: 15,522  
 Height: 95.1 mm  
 Width: 93.3 mm  
 Colors: 7  
 Colorway: Colorway 1  
 Zoom: 1.06

**z digitizing**  
 support@zdigitizing.com  
 +1 (213) 788-6748

Machine format: Tajima  
 Color changes: 30  
 Stops: 31  
 Trims: 40  
 Left: 46.7 mm  
 Right: 46.7 mm  
 Up: 47.6 mm  
 Down: 47.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8876.5 mm<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1	Caribbean Blue	1,787	1094	Caribbean Blue	Madeira Classic 40
2.	6	Black	2,053	1000	Black	Madeira Classic 40
3.	5	Frosted Lavender	2,566	1031	Frosted Lavender	Madeira Classic 40
4.	7	Cream White	2,618	1003	Cream White	Madeira Classic 40
5.	6	Black	2,798	1000	Black	Madeira Classic 40
6.	4	Orange Sorbet	2,895	1026	Orange Sorbet	Madeira Classic 40
7.	5	Frosted Lavender	4,425	1031	Frosted Lavender	Madeira Classic 40
8.	7	Cream White	4,507	1003	Cream White	Madeira Classic 40
9.	6	Black	4,717	1000	Black	Madeira Classic 40
10.	4	Orange Sorbet	4,820	1026	Orange Sorbet	Madeira Classic 40
11.	5	Frosted Lavender	5,531	1031	Frosted Lavender	Madeira Classic 40
12.	7	Cream White	5,599	1003	Cream White	Madeira Classic 40
13.	6	Black	5,767	1000	Black	Madeira Classic 40
14.	5	Frosted Lavender	6,301	1031	Frosted Lavender	Madeira Classic 40
15.	7	Cream White	6,408	1003	Cream White	Madeira Classic 40
16.	4	Orange Sorbet	6,547	1026	Orange Sorbet	Madeira Classic 40
17.	6	Black	6,696	1000	Black	Madeira Classic 40
18.	1	Caribbean Blue	7,553	1094	Caribbean Blue	Madeira Classic 40
19.	7	Cream White	8,080	1003	Cream White	Madeira Classic 40
20.	6	Black	8,357	1000	Black	Madeira Classic 40
21.	5	Frosted Lavender	9,781	1031	Frosted Lavender	Madeira Classic 40
22.	6	Black	10,115	1000	Black	Madeira Classic 40
23.	5	Frosted Lavender	12,498	1031	Frosted Lavender	Madeira Classic 40
24.	6	Black	12,888	1000	Black	Madeira Classic 40
25.	4	Orange Sorbet	12,965	1026	Orange Sorbet	Madeira Classic 40
26.	2	Royal Blue	13,157	1134	Royal Blue	Madeira Classic 40
27.	7	Cream White	14,193	1003	Cream White	Madeira Classic 40
28.	6	Black	14,342	1000	Black	Madeira Classic 40
29.	1	Caribbean Blue	14,985	1094	Caribbean Blue	Madeira Classic 40
30.	6	Black	15,196	1000	Black	Madeira Classic 40
31.	3	Light Emerald Green	15,520	1101	Light Emerald Green	Madeira Classic 40



# Color Film

Wilcom EmbroideryStudio - Designing

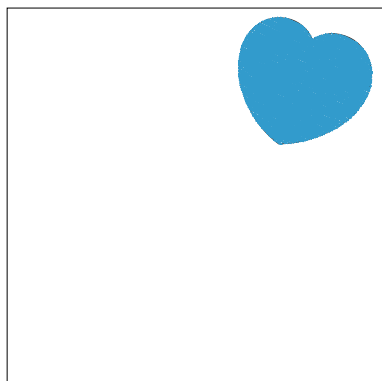
## \*ELEPHANT 03 4X4\*

Design: **Elephant 03 4x4**

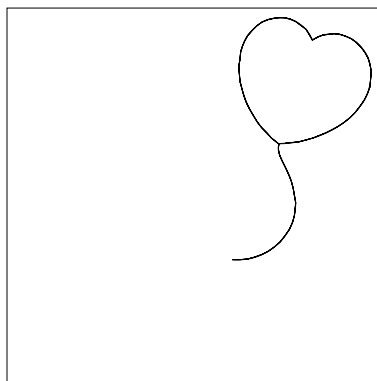
Title:

Stitches: 15,522  
Height: 95.1 mm  
Width: 93.3 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50

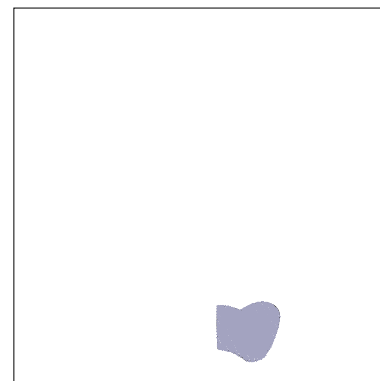
  
support@zdigitizing.com  
+1 (213) 788-6748



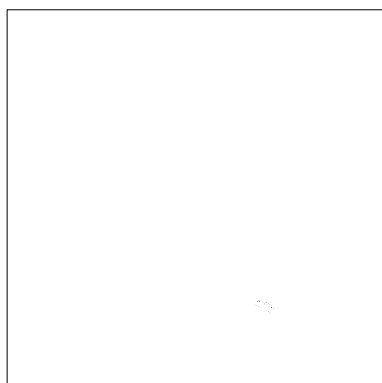
Stop #: 1  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 1,787  
Thread used: 11.71m



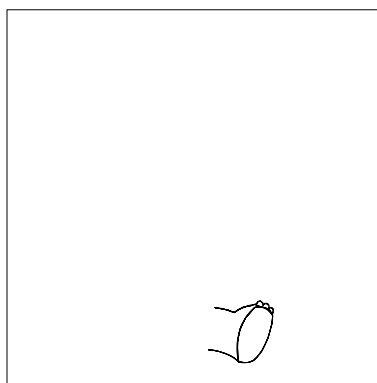
Stop #: 2  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 266  
Thread used: 1.16m



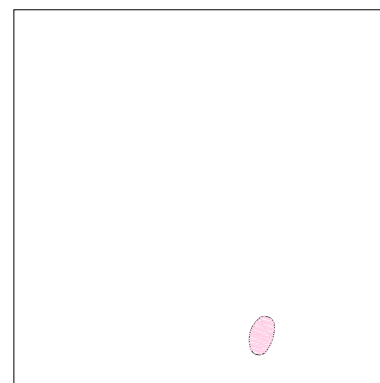
Stop #: 3  
Element:  
Code: 1031  
Name: Frosted Lavender  
Chart: Madeira Classic 40  
Stitches: 513  
Thread used: 2.96m



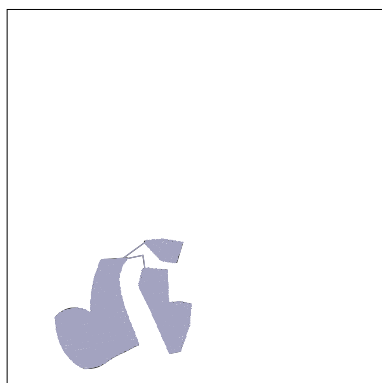
Stop #: 4  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 52  
Thread used: 0.20m



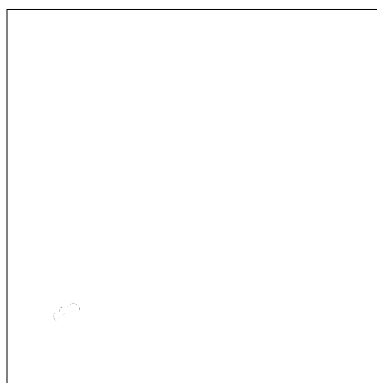
Stop #: 5  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 180  
Thread used: 0.70m



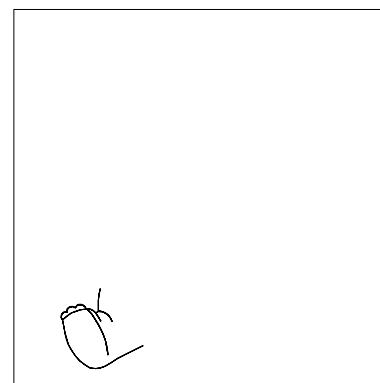
Stop #: 6  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 97  
Thread used: 0.47m



Stop #: 7  
Element:  
Code: 1031  
Name: Frosted Lavender  
Chart: Madeira Classic 40  
Stitches: 1,530  
Thread used: 8.55m



Stop #: 8  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 82  
Thread used: 0.32m



Stop #: 9  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 210  
Thread used: 0.80m

# Color Film

Wilcom EmbroideryStudio - Designing

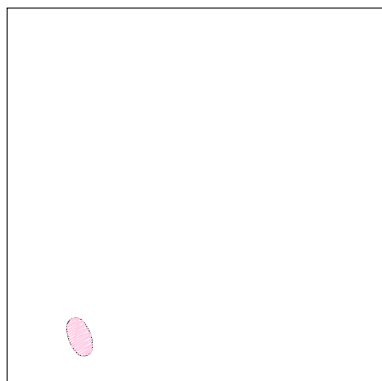
## \*ELEPHANT 03 4X4\*

Design: **Elephant 03 4x4**

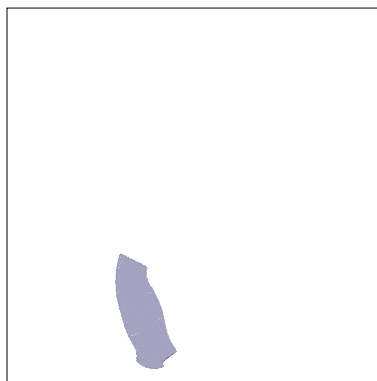
Title:

Stitches: 15,522  
Height: 95.1 mm  
Width: 93.3 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50

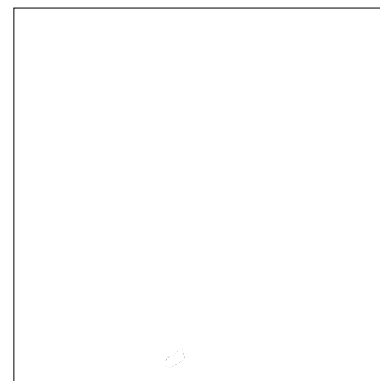
  
support@zdigitizing.com  
+1 (213) 788-6748



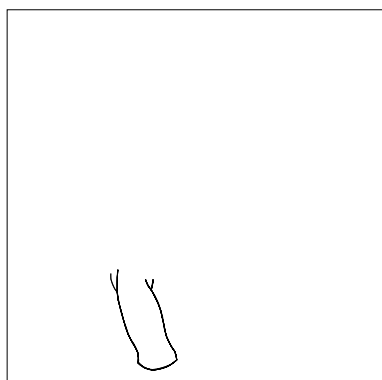
Stop #: 10  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 103  
Thread used: 0.49m



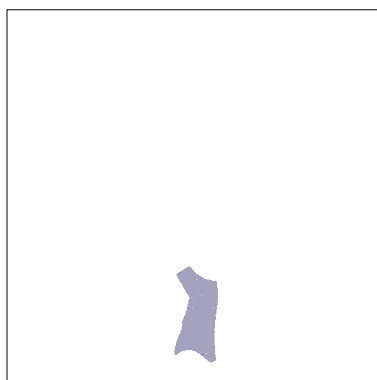
Stop #: 11  
Element:  
Code: 1031  
Name: Frosted Lavender  
Chart: Madeira Classic 40  
Stitches: 711  
Thread used: 3.97m



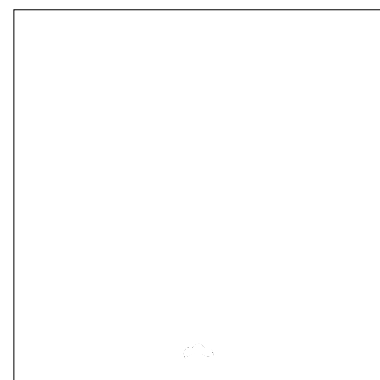
Stop #: 12  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 68  
Thread used: 0.31m



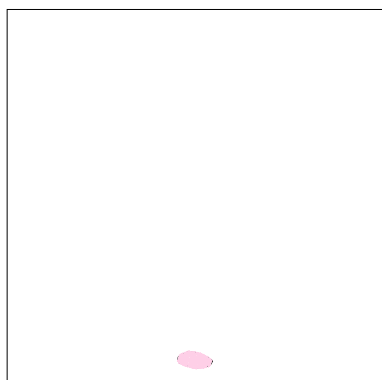
Stop #: 13  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 168  
Thread used: 0.69m



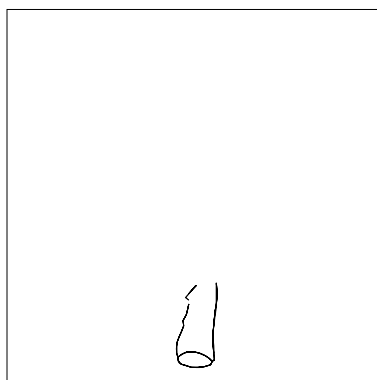
Stop #: 14  
Element:  
Code: 1031  
Name: Frosted Lavender  
Chart: Madeira Classic 40  
Stitches: 534  
Thread used: 2.84m



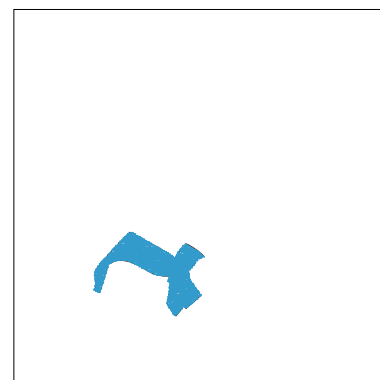
Stop #: 15  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 107  
Thread used: 0.44m



Stop #: 16  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 139  
Thread used: 0.60m



Stop #: 17  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 149  
Thread used: 0.58m



Stop #: 18  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 857  
Thread used: 4.20m

# Color Film

Wilcom EmbroideryStudio - Designing

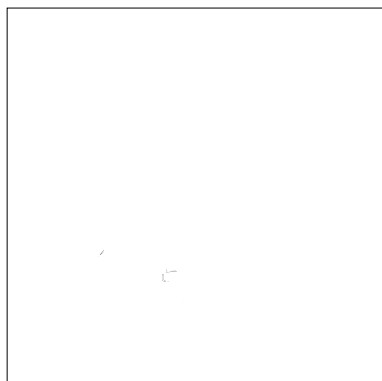
## \*ELEPHANT 03 4X4\*

Design: **Elephant 03 4x4**

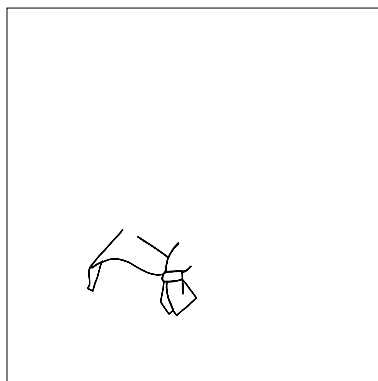
Title:

Stitches: 15,522  
Height: 95.1 mm  
Width: 93.3 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50

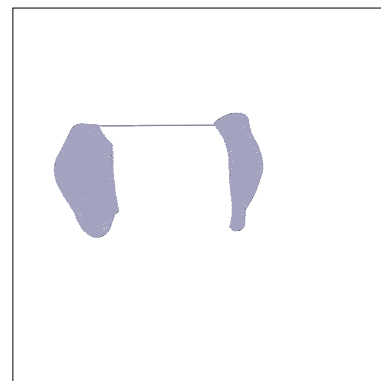
  
support@zdigitizing.com  
+1 (213) 788-6748



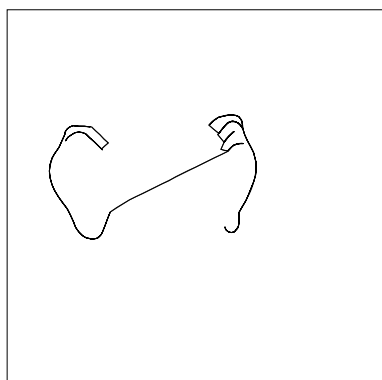
Stop #: 19  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 527  
Thread used: 1.88m



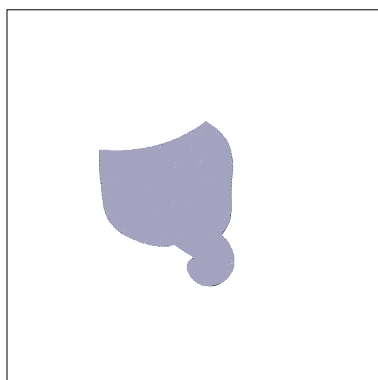
Stop #: 20  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 277  
Thread used: 1.14m



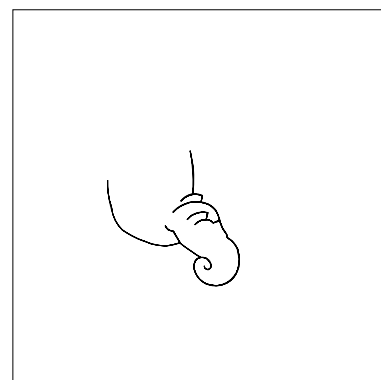
Stop #: 21  
Element:  
Code: 1031  
Name: Frosted Lavender  
Chart: Madeira Classic 40  
Stitches: 1,424  
Thread used: 8.22m



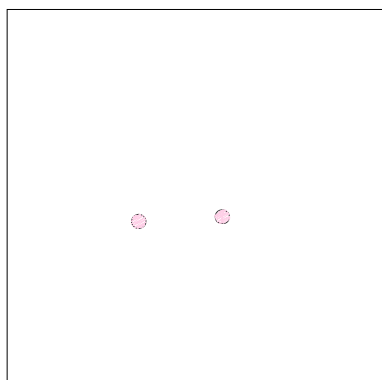
Stop #: 22  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 334  
Thread used: 1.28m



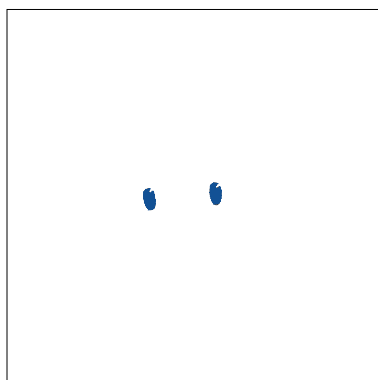
Stop #: 23  
Element:  
Code: 1031  
Name: Frosted Lavender  
Chart: Madeira Classic 40  
Stitches: 2,383  
Thread used: 14.70m



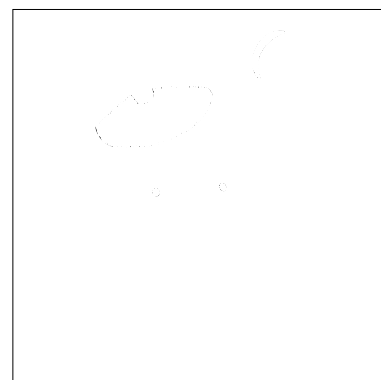
Stop #: 24  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 390  
Thread used: 1.47m



Stop #: 25  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.30m



Stop #: 26  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 192  
Thread used: 0.82m



Stop #: 27  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 1,036  
Thread used: 5.60m

**Color Film**

Wilcom EmbroideryStudio - Designing

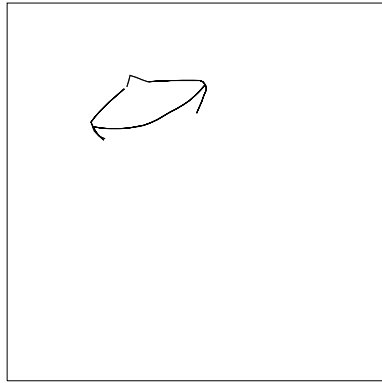
**\*ELEPHANT 03 4X4\***

Design: **Elephant 03 4x4**

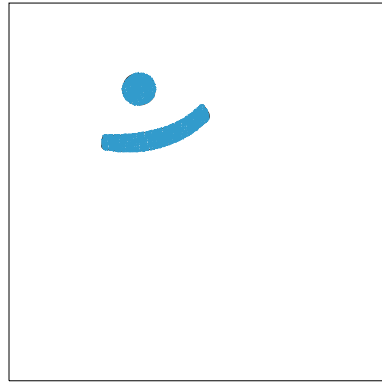
Title:

Stitches: 15,522  
Height: 95.1 mm  
Width: 93.3 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50

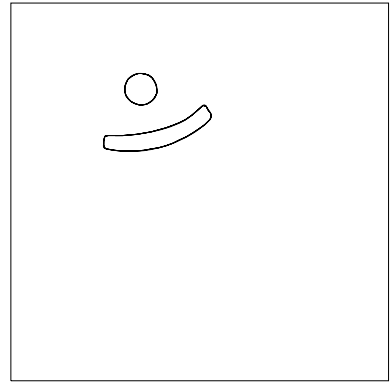
**z digitizing**  
support@zdigitizing.com  
**+1 (213) 788-6748**



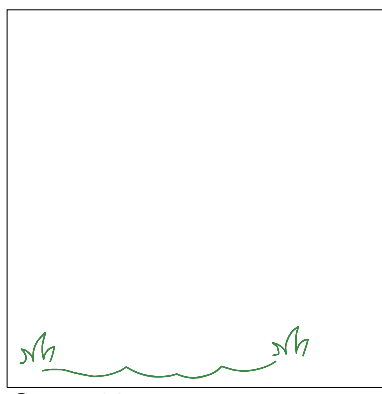
Stop #: 28  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 149  
Thread used: 0.64m



Stop #: 29  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 643  
Thread used: 3.21m



Stop #: 30  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 211  
Thread used: 0.81m



Stop #: 31  
Element:  
Code: 1101  
Name: Light Emerald Green  
Chart: Madeira Classic 40  
Stitches: 324  
Thread used: 1.22m