

Production Worksheet

Wilcom EmbroideryStudio - Designing

\*FLOWER 01 4X4\*

Design: Flower 01 4x4

Title:

Stitches: 24,680  
Height: 95.5 mm  
Width: 61.5 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 1.82

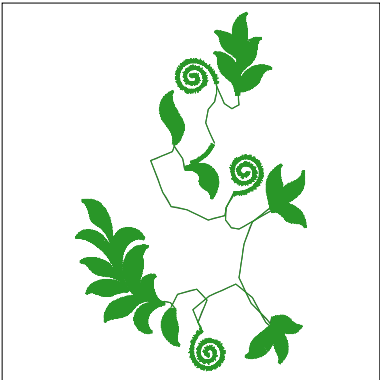
 **digitizing**  
support@zdigitizing.com  
+1 (213) 788-6748

Machine format: Tajima  
Color changes: 23  
Stops: 24  
Trims: 29  
Left: 30.7 mm  
Right: 30.7 mm  
Up: 47.8 mm  
Down: 47.8 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area 5872.6 mm<sup>2</sup>  
Max stitch: 9.6 mm  
Min stitch: 0.0 mm  
Max jump: 6.5 mm

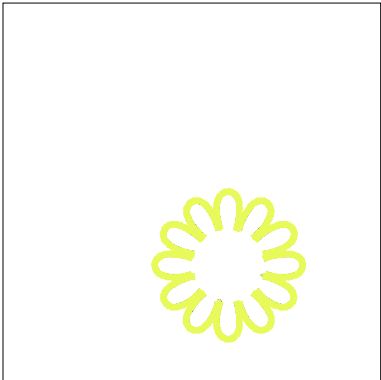
Stop Sequence:

| #   | N# | Color                                                                                | St.    | Code | Name        | Chart              |
|-----|----|--------------------------------------------------------------------------------------|--------|------|-------------|--------------------|
| 1.  | 3  |    | 4,406  | 1051 | Green       | Madeira Classic 40 |
| 2.  | 5  |    | 6,473  | 1223 | Yellow      | Madeira Classic 40 |
| 3.  | 8  |    | 8,337  | 1110 | Maganta     | Madeira Classic 40 |
| 4.  | 9  |    | 10,065 | 1383 | Dark Purple | Madeira Classic 40 |
| 5.  | 6  |    | 11,623 | 1125 | Yellow Gold | Madeira Classic 40 |
| 6.  | 7  |    | 12,340 | 1068 | Gold        | Madeira Classic 40 |
| 7.  | 4  |   | 13,238 | 1002 | White       | Madeira Classic 40 |
| 8.  | 1  |  | 13,952 | 1042 | Dark Blue   | Madeira Classic 40 |
| 9.  | 8  |  | 14,365 | 1110 | Maganta     | Madeira Classic 40 |
| 10. | 5  |  | 16,376 | 1223 | Yellow      | Madeira Classic 40 |
| 11. | 8  |  | 17,480 | 1110 | Maganta     | Madeira Classic 40 |
| 12. | 9  |  | 18,493 | 1383 | Dark Purple | Madeira Classic 40 |
| 13. | 6  |  | 19,427 | 1125 | Yellow Gold | Madeira Classic 40 |
| 14. | 7  |  | 19,825 | 1068 | Gold        | Madeira Classic 40 |
| 15. | 4  |  | 20,357 | 1002 | White       | Madeira Classic 40 |
| 16. | 8  |  | 20,814 | 1110 | Maganta     | Madeira Classic 40 |
| 17. | 2  |  | 20,887 | 1076 | Royal Blue  | Madeira Classic 40 |
| 18. | 5  |  | 22,113 | 1223 | Yellow      | Madeira Classic 40 |
| 19. | 8  |  | 22,865 | 1110 | Maganta     | Madeira Classic 40 |
| 20. | 9  |  | 23,553 | 1383 | Dark Purple | Madeira Classic 40 |
| 21. | 6  |  | 24,191 | 1125 | Yellow Gold | Madeira Classic 40 |
| 22. | 7  |  | 24,460 | 1068 | Gold        | Madeira Classic 40 |
| 23. | 2  |  | 24,535 | 1076 | Royal Blue  | Madeira Classic 40 |
| 24. | 5  |  | 24,678 | 1223 | Yellow      | Madeira Classic 40 |

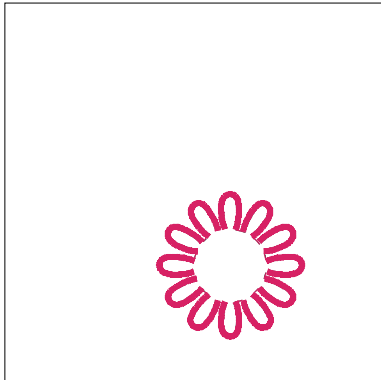




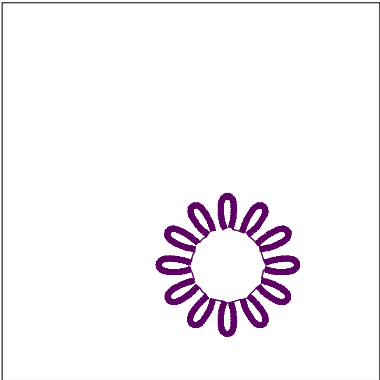
Stop #: 1  
Element:  
Code: 1051  
Name: Green  
Chart: Madeira Classic 40  
Stitches: 4,406  
Thread used: 22.74m



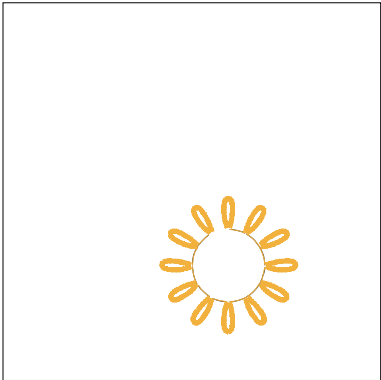
Stop #: 2  
Element:  
Code: 1223  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 2,067  
Thread used: 8.88m



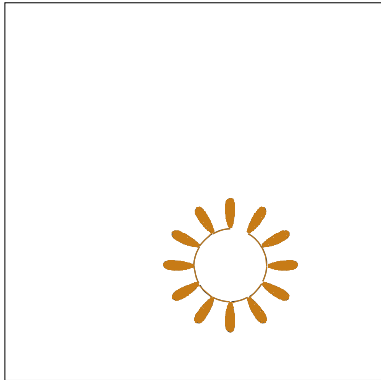
Stop #: 3  
Element:  
Code: 1110  
Name: Maganta  
Chart: Madeira Classic 40  
Stitches: 1,864  
Thread used: 7.69m



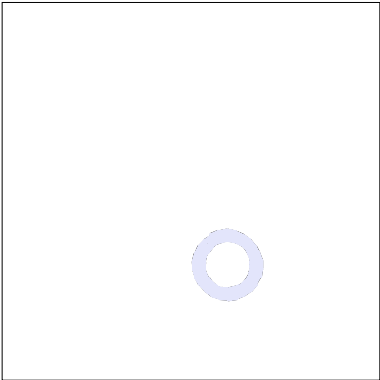
Stop #: 4  
Element:  
Code: 1383  
Name: Dark Purple  
Chart: Madeira Classic 40  
Stitches: 1,728  
Thread used: 7.10m



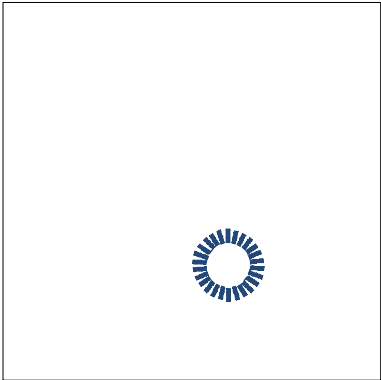
Stop #: 5  
Element:  
Code: 1125  
Name: Yellow Gold  
Chart: Madeira Classic 40  
Stitches: 1,558  
Thread used: 5.85m



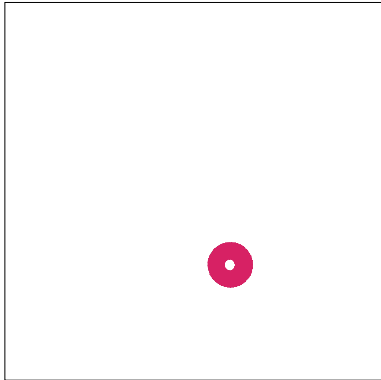
Stop #: 6  
Element:  
Code: 1068  
Name: Gold  
Chart: Madeira Classic 40  
Stitches: 717  
Thread used: 3.26m



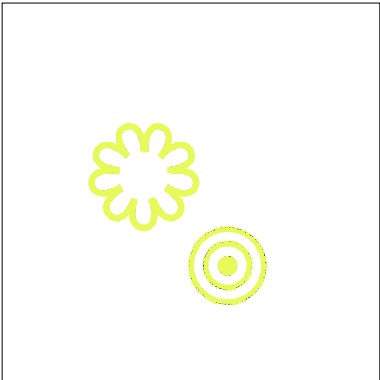
Stop #: 7  
Element:  
Code: 1002  
Name: White  
Chart: Madeira Classic 40  
Stitches: 898  
Thread used: 4.11m



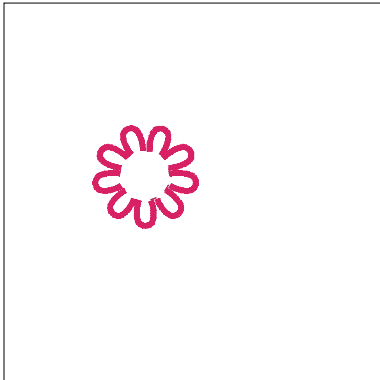
Stop #: 8  
Element:  
Code: 1042  
Name: Dark Blue  
Chart: Madeira Classic 40  
Stitches: 714  
Thread used: 2.53m



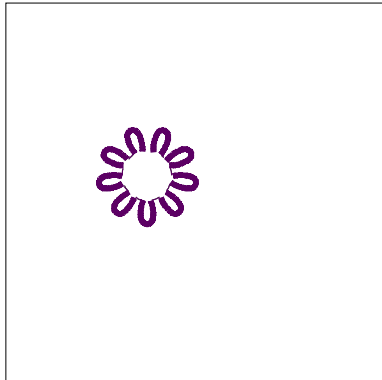
Stop #: 9  
Element:  
Code: 1110  
Name: Maganta  
Chart: Madeira Classic 40  
Stitches: 413  
Thread used: 3.01m



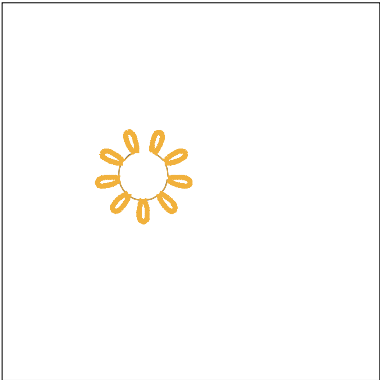
Stop #: 10  
Element:  
Code: 1223  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 2,011  
Thread used: 8.25m



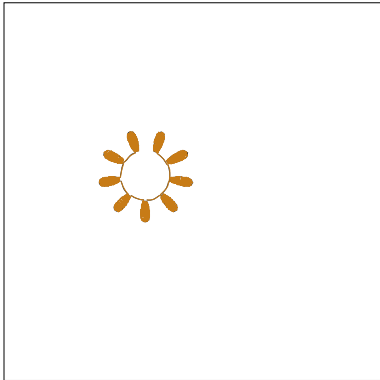
Stop #: 11  
Element:  
Code: 1110  
Name: Maganta  
Chart: Madeira Classic 40  
Stitches: 1,104  
Thread used: 4.43m



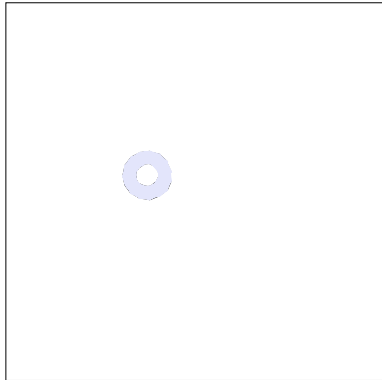
Stop #: 12  
Element:  
Code: 1383  
Name: Dark Purple  
Chart: Madeira Classic 40  
Stitches: 1,013  
Thread used: 4.05m



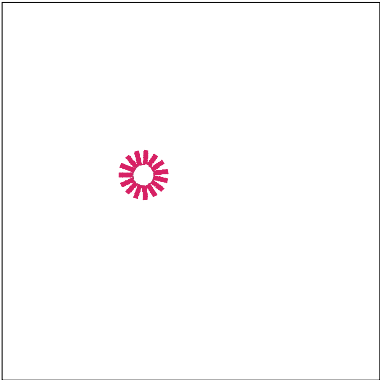
Stop #: 13  
Element:  
Code: 1125  
Name: Yellow Gold  
Chart: Madeira Classic 40  
Stitches: 934  
Thread used: 3.41m



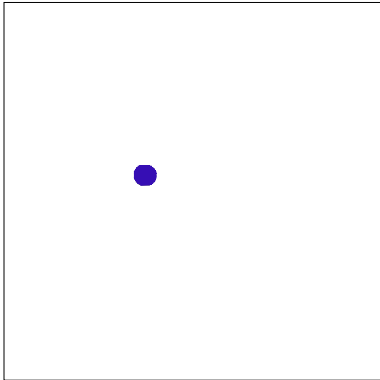
Stop #: 14  
Element:  
Code: 1068  
Name: Gold  
Chart: Madeira Classic 40  
Stitches: 398  
Thread used: 1.80m



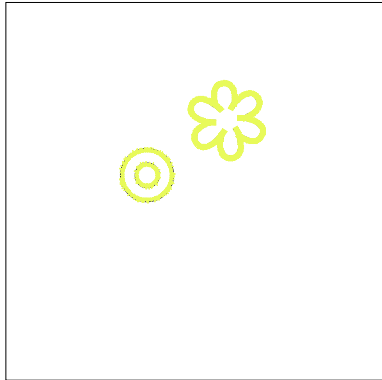
Stop #: 15  
Element:  
Code: 1002  
Name: White  
Chart: Madeira Classic 40  
Stitches: 532  
Thread used: 2.51m



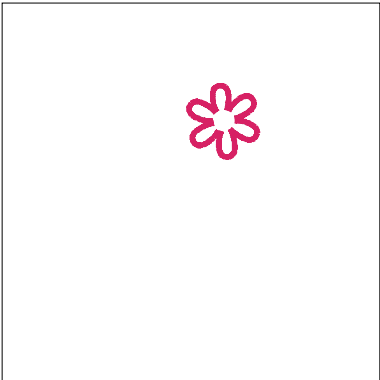
Stop #: 16  
Element:  
Code: 1110  
Name: Maganta  
Chart: Madeira Classic 40  
Stitches: 457  
Thread used: 1.59m



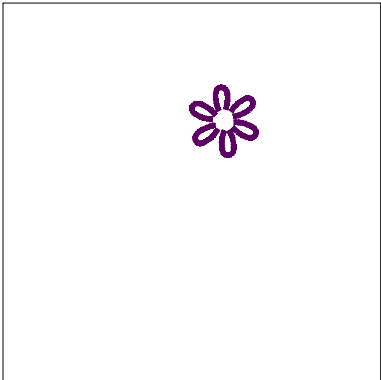
Stop #: 17  
Element:  
Code: 1076  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 73  
Thread used: 0.55m



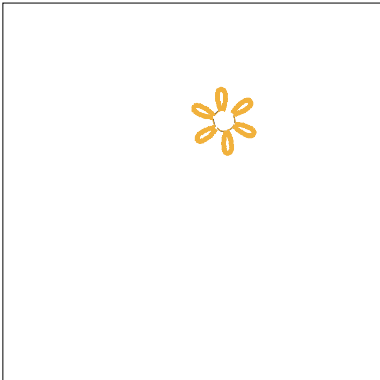
Stop #: 18  
Element:  
Code: 1223  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 1,226  
Thread used: 4.75m



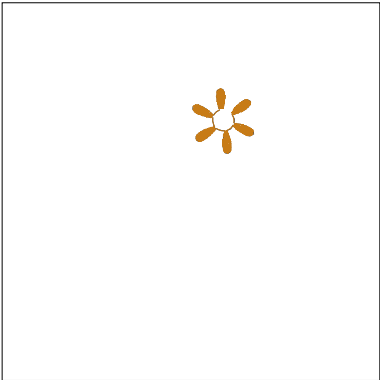
Stop #: 19  
Element:  
Code: 1110  
Name: Maganta  
Chart: Madeira Classic 40  
Stitches: 752  
Thread used: 2.93m



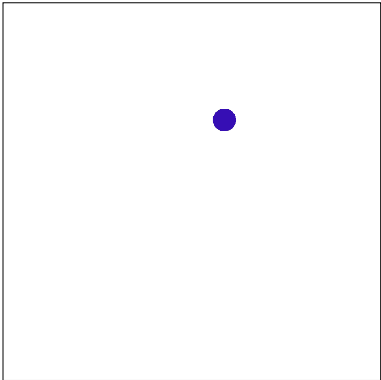
Stop #: 20  
Element:  
Code: 1383  
Name: Dark Purple  
Chart: Madeira Classic 40  
Stitches: 688  
Thread used: 2.69m



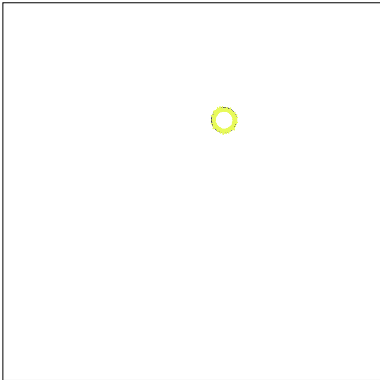
Stop #: 21  
Element:  
Code: 1125  
Name: Yellow Gold  
Chart: Madeira Classic 40  
Stitches: 638  
Thread used: 2.28m



Stop #: 22  
Element:  
Code: 1068  
Name: Gold  
Chart: Madeira Classic 40  
Stitches: 269  
Thread used: 1.17m



Stop #: 23  
Element:  
Code: 1076  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 75  
Thread used: 0.57m



Stop #: 24  
Element:  
Code: 1223  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 143  
Thread used: 0.50m