

Production Worksheet

Wilcom EmbroideryStudio - Designing

BEAR 3X3

Design: **Bear 3x3**

Title:

Stitches: 15,592
 Height: 76.2 mm
 Width: 74.2 mm
 Colors: 14
 Colorway: Colorway 1
 Zoom: 1.48

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Machine format: Tajima
 Color changes: 29
 Stops: 30
 Trims: 48
 Left: 37.1 mm
 Right: 37.1 mm
 Up: 38.1 mm
 Down: 38.1 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 5653.7 mm²
 Max stitch: 8.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		807	1061	Beige	Madeira Classic 40
2.	2		1,311	1092	Powder Blue	Madeira Classic 40
3.	14		1,691	1127	Loofah	Madeira Classic 40
4.	3		2,328		Fabric Color	
5.	9		3,017	1057	Light Brown	Madeira Classic 40
6.	5		3,079	1003	Cream White	Madeira Classic 40
7.	2		3,423	1092	Powder Blue	Madeira Classic 40
8.	1		3,525	1176	New Blue	Madeira Classic 40
9.	12		3,547	1037	Red	Madeira Classic 40
10.	7		3,572	1000	Black	Madeira Classic 40
11.	14		6,494	1127	Loofah	Madeira Classic 40
12.	10		7,215	1258	Brown	Madeira Classic 40
13.	13		7,283	1110	Maganta	Madeira Classic 40
14.	4		8,535	1050	Light Green	Madeira Classic 40
15.	8		8,695	1061	Beige	Madeira Classic 40
16.	6		8,725	1223	Yellow	Madeira Classic 40
17.	14		8,901	1127	Loofah	Madeira Classic 40
18.	2		9,077	1092	Powder Blue	Madeira Classic 40
19.	14		9,554	1127	Loofah	Madeira Classic 40
20.	5		12,228	1003	Cream White	Madeira Classic 40
21.	7		14,162	1000	Black	Madeira Classic 40
22.	5		14,224	1003	Cream White	Madeira Classic 40
23.	7		14,831	1000	Black	Madeira Classic 40
24.	14		14,884	1127	Loofah	Madeira Classic 40
25.	8		15,046	1061	Beige	Madeira Classic 40
26.	6		15,075	1223	Yellow	Madeira Classic 40
27.	14		15,247	1127	Loofah	Madeira Classic 40
28.	11		15,301	1058	Dark Brown	Madeira Classic 40
29.	2		15,536	1092	Powder Blue	Madeira Classic 40
30.	11		15,590	1058	Dark Brown	Madeira Classic 40



Color Film

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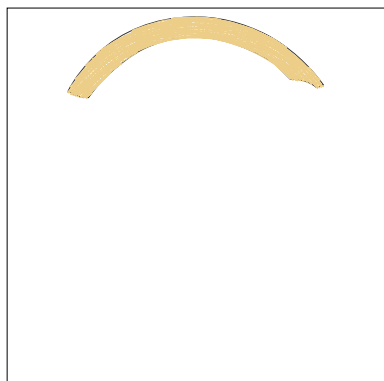
BEAR 3X3

Design: **Bear 3x3**

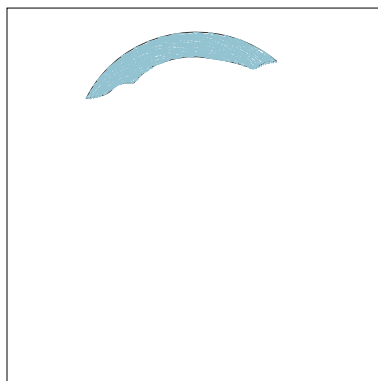
Title:

Stitches: 15,592
Height: 76.2 mm
Width: 74.2 mm
Colors: 14
Colorway: Colorway 1
Zoom: 0.62

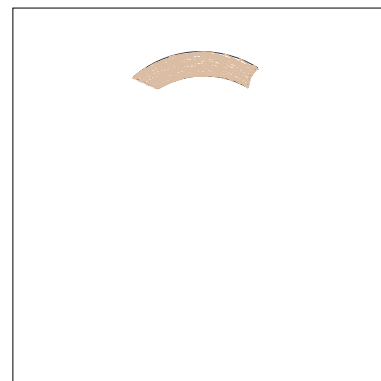

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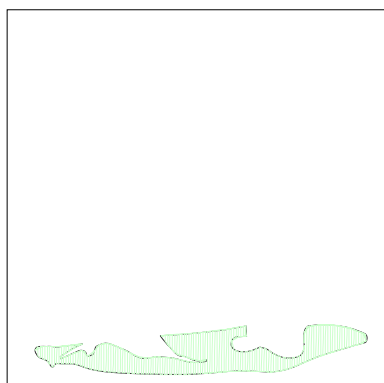
Stop #: 1
Element:
Code: 1061
Name: Beige
Chart: Madeira Classic 40
Stitches: 807
Thread used: 4.74m



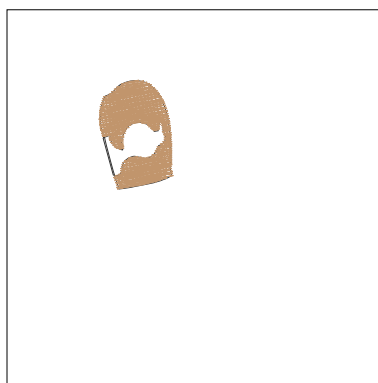
Stop #: 2
Element:
Code: 1092
Name: Powder Blue
Chart: Madeira Classic 40
Stitches: 504
Thread used: 2.96m



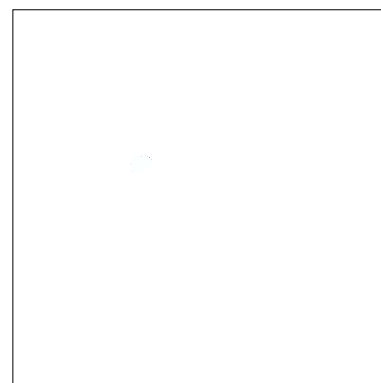
Stop #: 3
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 380
Thread used: 2.10m



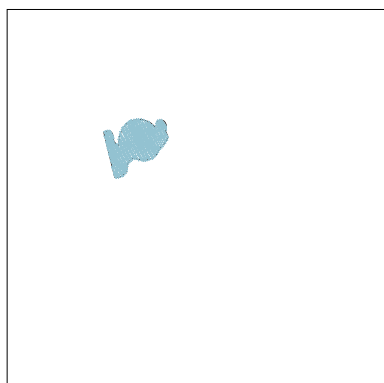
Stop #: 4
Element:
Code:
Name: Fabric Color
Chart:
Stitches: 637
Thread used: 2.58m



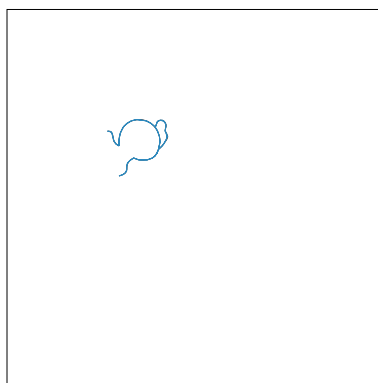
Stop #: 5
Element:
Code: 1057
Name: Light Brown
Chart: Madeira Classic 40
Stitches: 689
Thread used: 3.52m



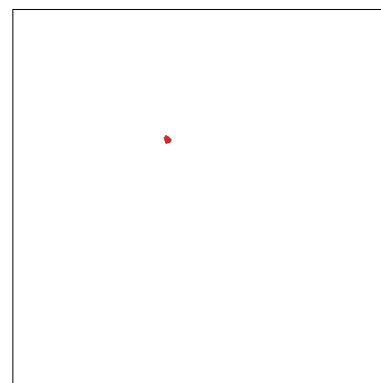
Stop #: 6
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 62
Thread used: 0.30m



Stop #: 7
Element:
Code: 1092
Name: Powder Blue
Chart: Madeira Classic 40
Stitches: 344
Thread used: 1.70m



Stop #: 8
Element:
Code: 1176
Name: New Blue
Chart: Madeira Classic 40
Stitches: 102
Thread used: 0.33m



Stop #: 9
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 22
Thread used: 0.07m

Color Film

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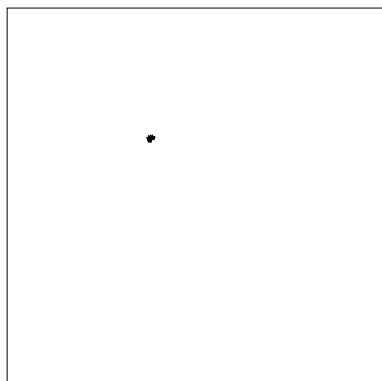
BEAR 3X3

Design: **Bear 3x3**

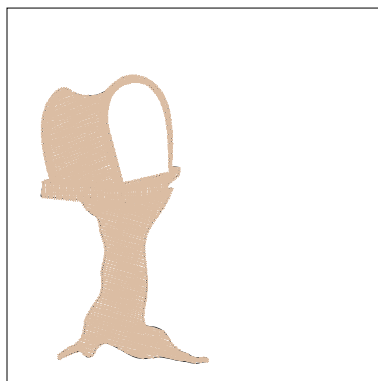
Title:

Stitches: 15,592
Height: 76.2 mm
Width: 74.2 mm
Colors: 14
Colorway: Colorway 1
Zoom: 0.62

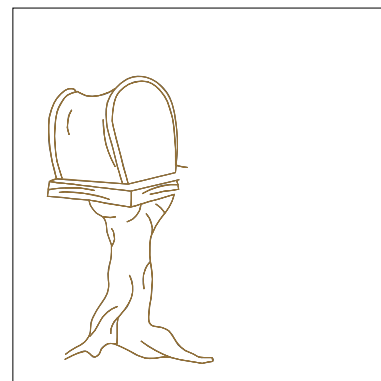
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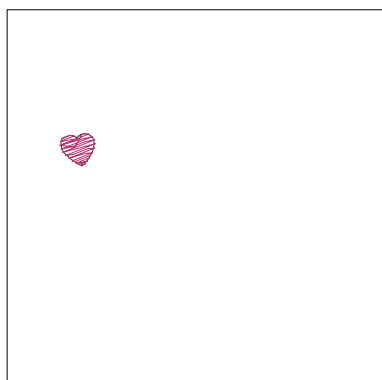
Stop #: 10
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 25
Thread used: 0.08m



Stop #: 11
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 2,922
Thread used: 15.38m



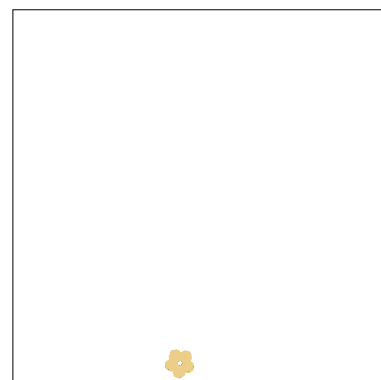
Stop #: 12
Element:
Code: 1258
Name: Brown
Chart: Madeira Classic 40
Stitches: 721
Thread used: 2.80m



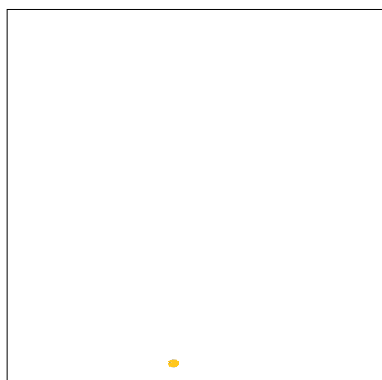
Stop #: 13
Element:
Code: 1110
Name: Maganta
Chart: Madeira Classic 40
Stitches: 68
Thread used: 0.29m



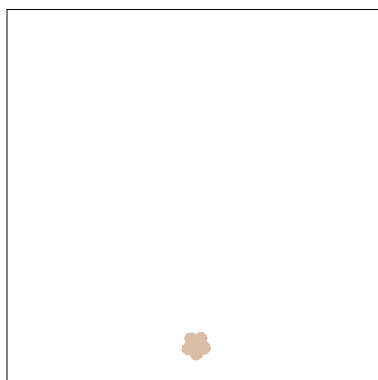
Stop #: 14
Element:
Code: 1050
Name: Light Green
Chart: Madeira Classic 40
Stitches: 1,252
Thread used: 4.28m



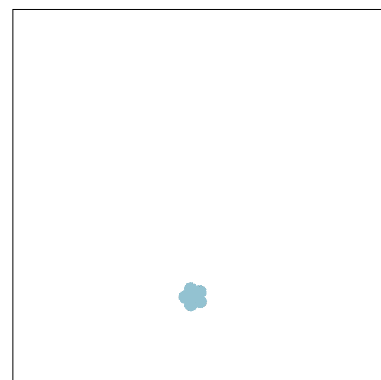
Stop #: 15
Element:
Code: 1061
Name: Beige
Chart: Madeira Classic 40
Stitches: 160
Thread used: 0.68m



Stop #: 16
Element:
Code: 1223
Name: Yellow
Chart: Madeira Classic 40
Stitches: 30
Thread used: 0.11m



Stop #: 17
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 176
Thread used: 0.75m



Stop #: 18
Element:
Code: 1092
Name: Powder Blue
Chart: Madeira Classic 40
Stitches: 176
Thread used: 0.76m

Color Film

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BEAR 3X3

Design: **Bear 3x3**

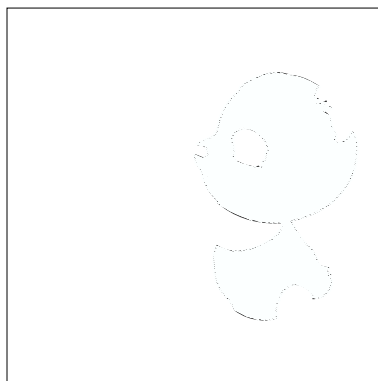
Title:

Stitches: 15,592
Height: 76.2 mm
Width: 74.2 mm
Colors: 14
Colorway: Colorway 1
Zoom: 0.62

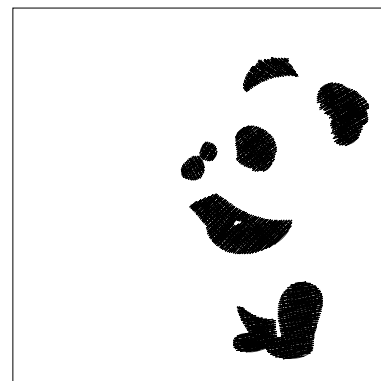
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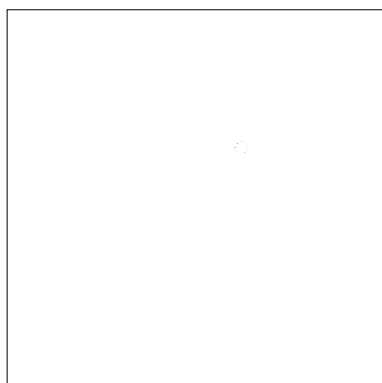
Stop #: 19
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 477
Thread used: 2.04m



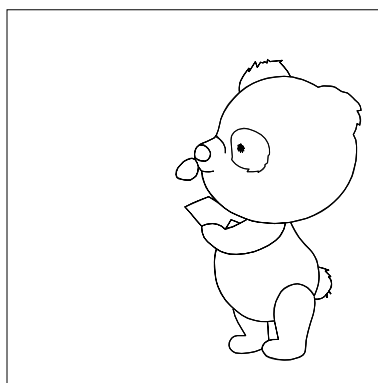
Stop #: 20
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 2,674
Thread used: 15.63m



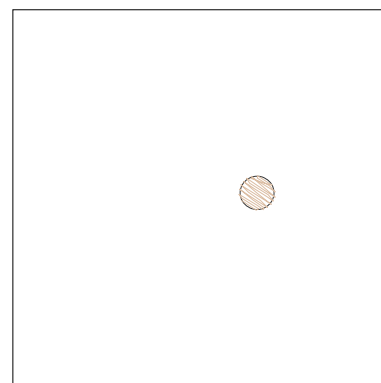
Stop #: 21
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,934
Thread used: 9.46m



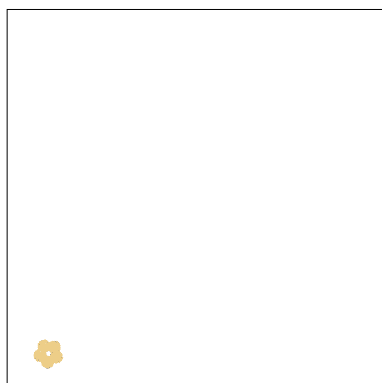
Stop #: 22
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 62
Thread used: 0.26m



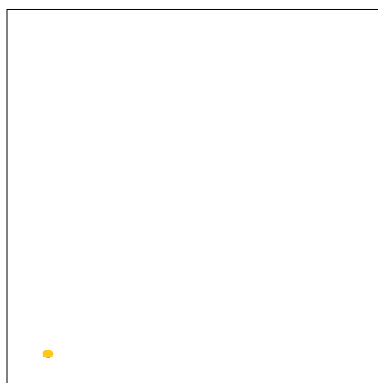
Stop #: 23
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 607
Thread used: 2.20m



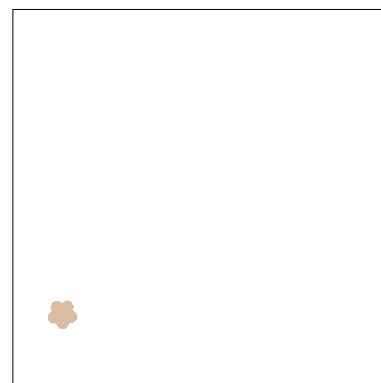
Stop #: 24
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 53
Thread used: 0.26m



Stop #: 25
Element:
Code: 1061
Name: Beige
Chart: Madeira Classic 40
Stitches: 162
Thread used: 0.69m



Stop #: 26
Element:
Code: 1223
Name: Yellow
Chart: Madeira Classic 40
Stitches: 29
Thread used: 0.10m



Stop #: 27
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 172
Thread used: 0.74m

Color Film

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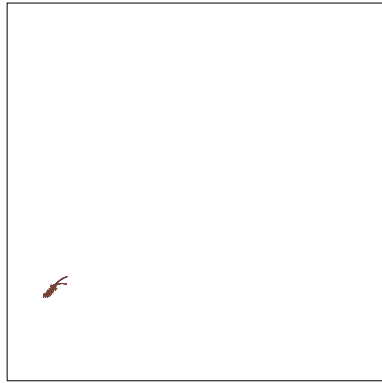
BEAR 3X3

Design: **Bear 3x3**

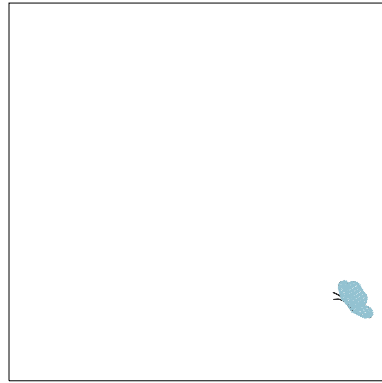
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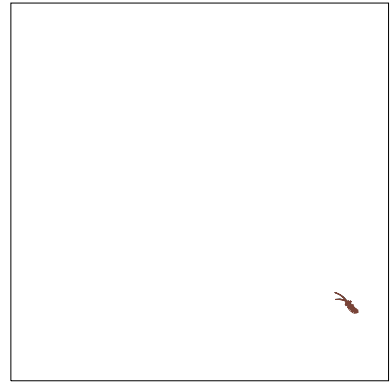
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Stop #: 28
Element:
Code: 1058
Name: Dark Brown
Chart: Madeira Classic 40
Stitches: 54
Thread used: 0.18m



Stop #: 29
Element:
Code: 1092
Name: Powder Blue
Chart: Madeira Classic 40
Stitches: 235
Thread used: 0.92m



Stop #: 30
Element:
Code: 1058
Name: Dark Brown
Chart: Madeira Classic 40
Stitches: 54
Thread used: 0.17m