

Production Worksheet

Wilcom EmbroideryStudio - Designing

SPORTS BALL 4X4

Design: **Sports Ball 4x4**

Title:

Stitches: 13,202
Height: 45.4 mm
Width: 95.3 mm
Colors: 8
Colorway: Colorway 1
Zoom: 1.18

z digitizing
support@zdigitizing.com
+1 (213) 788-6748

Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 26
Left: 47.7 mm
Right: 47.7 mm
Up: 22.7 mm
Down: 22.7 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 4330.3 mm²
Max stitch: 11.3 mm
Min stitch: 0.3 mm
Max jump: 7.0 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		1,141	1003	White	Madeira Classic 40
2.	2		2,225	1249	Shamrock	Madeira Classic 40
3.	8		3,651	1003	White	Madeira Classic 40
4.	2		4,166	1249	Shamrock	Madeira Classic 40
5.	7		5,410	1000	Black	Madeira Classic 40
6.	2		5,646	1249	Shamrock	Madeira Classic 40
7.	1		6,026	1094	Caribbean Blue	Madeira Classic 40
8.	8		6,198	1003	White	Madeira Classic 40
9.	1		6,302	1094	Caribbean Blue	Madeira Classic 40
10.	6		7,663	1191	Pea Soup	Madeira Classic 40
11.	8		8,160	1003	White	Madeira Classic 40
12.	7		8,863	1000	Black	Madeira Classic 40
13.	4		9,201	1481		Madeira Classic 40
14.	5		10,724	1372	Pumpkin Spice	Madeira Classic 40
15.	7		12,242	1000	Black	Madeira Classic 40
16.	8		12,637	1003	White	Madeira Classic 40
17.	4		12,925	1481		Madeira Classic 40
18.	3		12,990	1037	Red	Madeira Classic 40
19.	8		13,092	1003	White	Madeira Classic 40
20.	2		13,200	1249	Shamrock	Madeira Classic 40



Color Film

Wilcom EmbroideryStudio - Designing

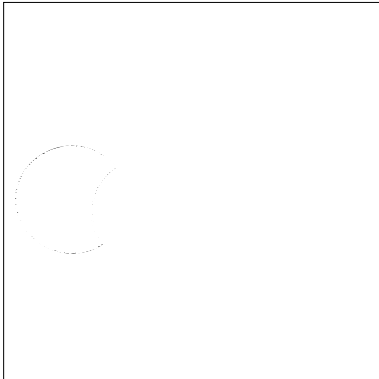
SPORTS BALL 4X4

Design: **Sports Ball 4x4**

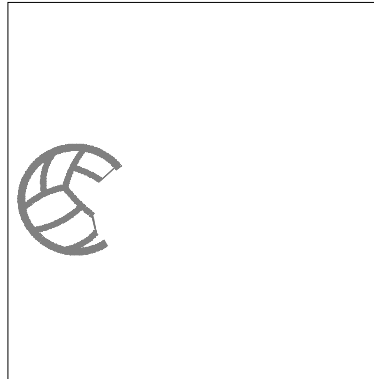
Title:

Stitches: 13,202
Height: 45.4 mm
Width: 95.3 mm
Colors: 8
Colorway: Colorway 1
Zoom: 0.50

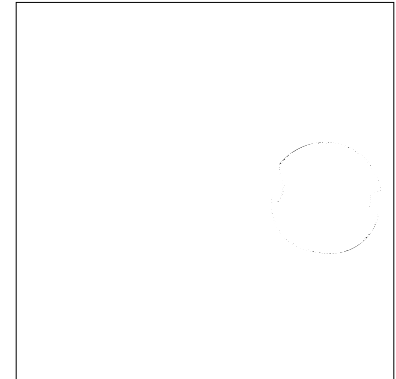
z digitizing
support@zdigitizing.com
+1 (213) 788-6748



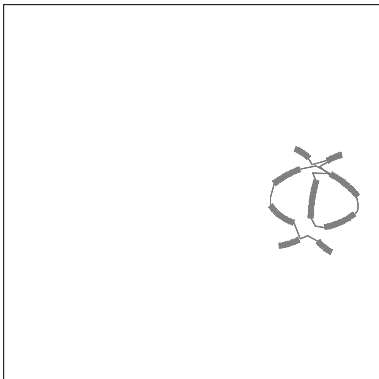
Stop #: 1
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 1,141
Thread used: 7.29m



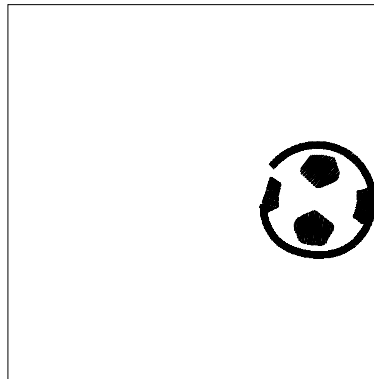
Stop #: 2
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 1,084
Thread used: 4.70m



Stop #: 3
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 1,426
Thread used: 9.06m



Stop #: 4
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 515
Thread used: 2.07m



Stop #: 5
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,244
Thread used: 5.88m



Stop #: 6
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 236
Thread used: 0.94m

Color Film

Wilcom EmbroideryStudio - Designing

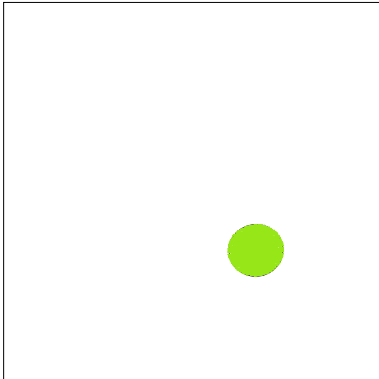
SPORTS BALL 4X4

Design: **Sports Ball 4x4**

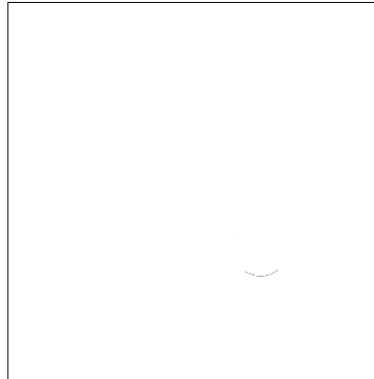
Title:

Stitches: 13,202
Height: 45.4 mm
Width: 95.3 mm
Colors: 8
Colorway: Colorway 1
Zoom: 0.50

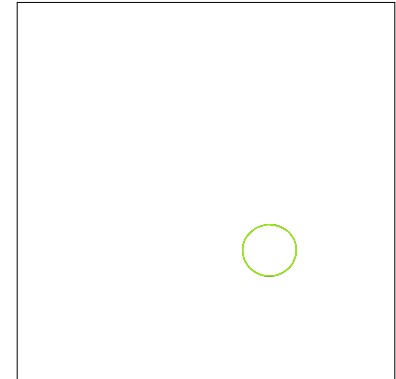

support@zdigitizing.com
+1 (213) 788-6748



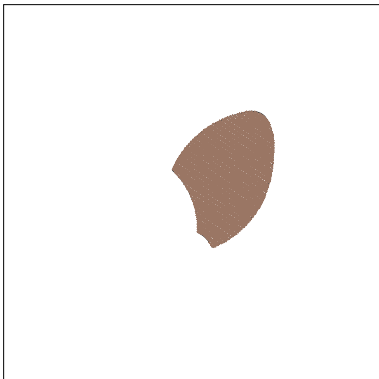
Stop #: 7
Element:
Code: 1094
Name: Caribbean Blue
Chart: Madeira Classic 40
Stitches: 380
Thread used: 2.24m



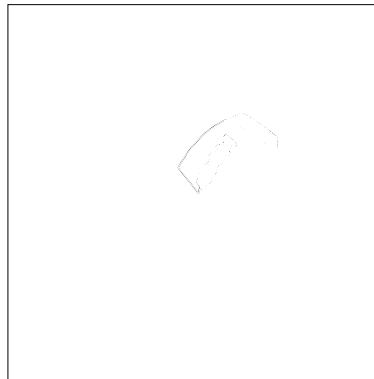
Stop #: 8
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 172
Thread used: 0.71m



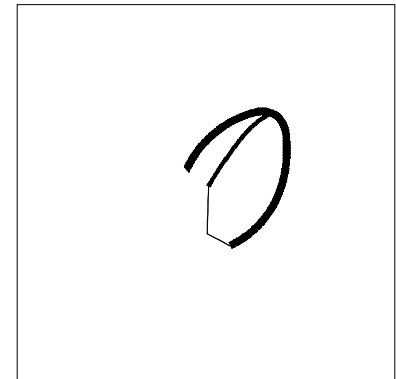
Stop #: 9
Element:
Code: 1094
Name: Caribbean Blue
Chart: Madeira Classic 40
Stitches: 104
Thread used: 0.39m



Stop #: 10
Element:
Code: 1191
Name: Pea Soup
Chart: Madeira Classic 40
Stitches: 1,361
Thread used: 8.66m



Stop #: 11
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 497
Thread used: 2.40m



Stop #: 12
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 703
Thread used: 3.06m

Color Film

Wilcom EmbroideryStudio - Designing

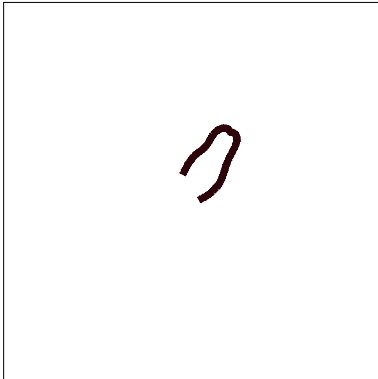
SPORTS BALL 4X4

Design: **Sports Ball 4x4**

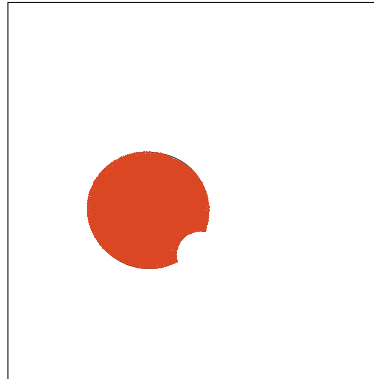
Title:

Stitches: 13,202
Height: 45.4 mm
Width: 95.3 mm
Colors: 8
Colorway: Colorway 1
Zoom: 0.50

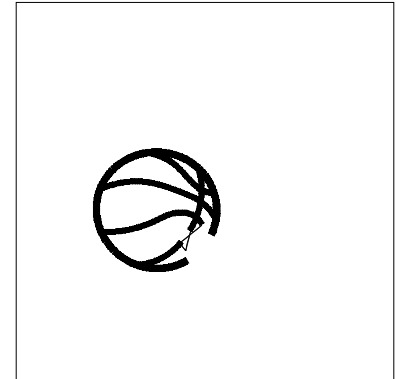

support@zdigitizing.com
+1 (213) 788-6748



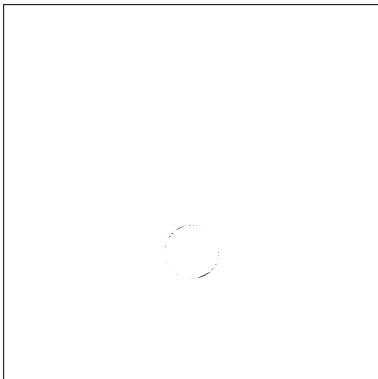
Stop #: 13
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 338
Thread used: 1.51m



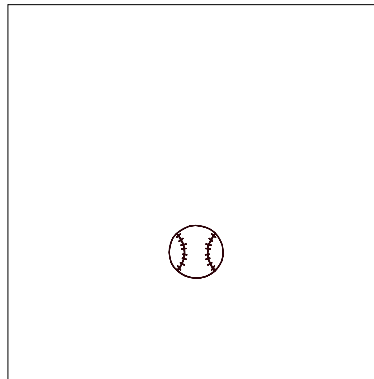
Stop #: 14
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 1,523
Thread used: 9.99m



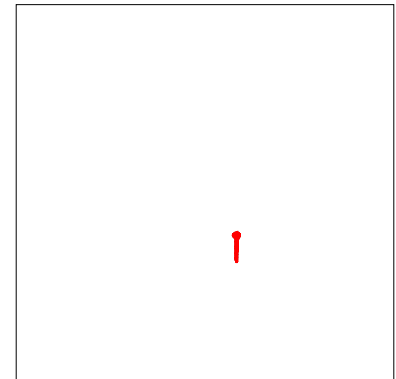
Stop #: 15
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,518
Thread used: 6.54m



Stop #: 16
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 395
Thread used: 2.33m



Stop #: 17
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 288
Thread used: 1.05m



Stop #: 18
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 65
Thread used: 0.24m

Color Film

Wilcom EmbroideryStudio - Designing

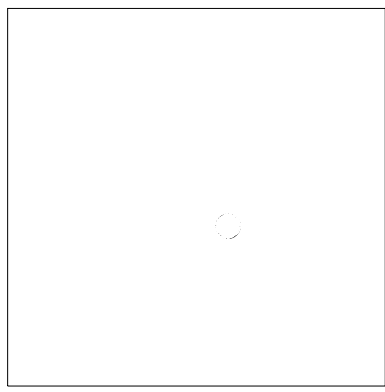
SPORTS BALL 4X4

Design: **Sports Ball 4x4**

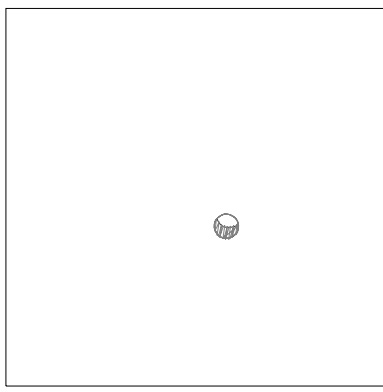
Title:

Stitches: 13,202
Height: 45.4 mm
Width: 95.3 mm
Colors: 8
Colorway: Colorway 1
Zoom: 0.50

z digitizing
support@zdigitizing.com
+1 (213) 788-6748



Stop #: 19
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 102
Thread used: 0.49m



Stop #: 20
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 108
Thread used: 0.40m