

Production Worksheet

Wilcom EmbroideryStudio - Designing

DOG 02 4X4

Design: Dog 02 4x4

Title:

Stitches:	25,330	 support@zdigitizing.com +1 (213) 788-6748
Height:	95.7 mm	
Width:	87.0 mm	
Colors:	13	
Colorway:	Colorway 1	
Zoom:	2.34	



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Title:

Stitches: 25,330
Height: 95.7 mm
Width: 87.0 mm
Colors: 13
Colorway: Colorway 1
Zoom: 2.34

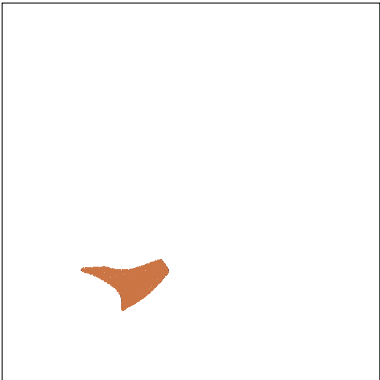


Machine format: Tajima
Color changes: 56
Stops: 57
Trims: 72
Appliqués: 0
Left: 43.5 mm
Right: 43.5 mm
Up: 47.8 mm
Down: 47.8 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 8328.6 mm²
Max stitch: 10.9 mm
Min stitch: 0.1 mm
Max jump: 7.0 mm
Total thread: 131.09m
Total bobbin: 44.29m

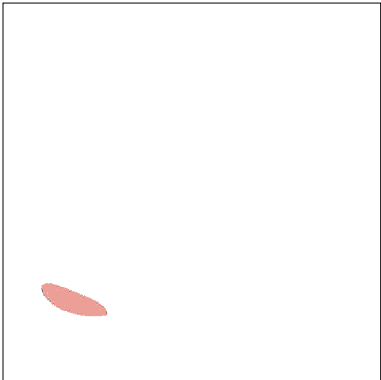
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		439	1021	Rust	Madeira Classic 40
2.	3		689	1317	Blush Pink	Madeira Classic 40
3.	10		1,150	1013	Peach Blush	Madeira Classic 40
4.	2		1,218	1372	Pumpkin Spice	Madeira Classic 40
5.	13		1,744	1000		Madeira Classic 40
6.	6		1,991	1037	Red	Madeira Classic 40
7.	10		3,046	1013	Peach Blush	Madeira Classic 40
8.	1		3,256	1021	Rust	Madeira Classic 40
9.	13		4,267	1000		Madeira Classic 40
10.	10		5,128	1013	Peach Blush	Madeira Classic 40
11.	13		5,398	1000		Madeira Classic 40
12.	9		5,610	1003	Cream White	Madeira Classic 40
13.	10		5,763	1013	Peach Blush	Madeira Classic 40
14.	1		7,897	1021	Rust	Madeira Classic 40
15.	2		8,439	1372	Pumpkin Spice	Madeira Classic 40
16.	13		9,825	1000		Madeira Classic 40
17.	3		10,265	1317	Blush Pink	Madeira Classic 40
18.	10		10,825	1013	Peach Blush	Madeira Classic 40
19.	13		11,213	1000		Madeira Classic 40
20.	6		11,761	1037	Red	Madeira Classic 40
21.	13		12,093	1000		Madeira Classic 40
22.	1		12,384	1021	Rust	Madeira Classic 40
23.	2		12,680	1372	Pumpkin Spice	Madeira Classic 40
24.	4		12,887	1107	Honeysuckle	Madeira Classic 40
25.	3		12,961	1317	Blush Pink	Madeira Classic 40
26.	13		13,457	1000		Madeira Classic 40
27.	1		14,777	1021	Rust	Madeira Classic 40
28.	2		16,248	1372	Pumpkin Spice	Madeira Classic 40
29.	1		16,330	1021	Rust	Madeira Classic 40
30.	13		17,223	1000		Madeira Classic 40
31.	1		17,626	1021	Rust	Madeira Classic 40
32.	2		18,361	1372	Pumpkin Spice	Madeira Classic 40
33.	13		18,888	1000		Madeira Classic 40
34.	1		19,290	1021	Rust	Madeira Classic 40
35.	9		19,836	1003	Cream White	Madeira Classic 40
36.	13		20,031	1000		Madeira Classic 40
37.	5		20,307	1094	Caribbean Blue	Madeira Classic 40
38.	9		20,359	1003	Cream White	Madeira Classic 40
39.	13		20,751	1000		Madeira Classic 40

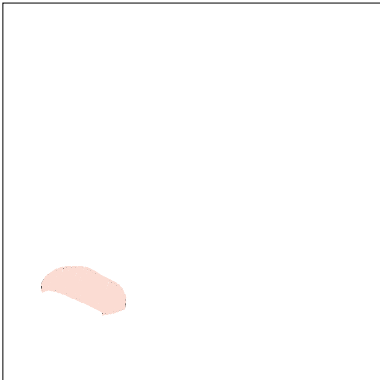
40.	8		20,943	1181	Candy Apple Red	Madeira Classic 40
41.	11		21,003	1379	Mandarin	Madeira Classic 40
42.	6		21,083	1037	Red	Madeira Classic 40
43.	9		21,548	1003	Cream White	Madeira Classic 40
44.	10		22,372	1013	Peach Blush	Madeira Classic 40
45.	7		23,403	1463		Madeira Classic 40
46.	13		23,826	1000		Madeira Classic 40
47.	9		23,876	1003	Cream White	Madeira Classic 40
48.	8		24,077	1181	Candy Apple Red	Madeira Classic 40
49.	13		24,489	1000		Madeira Classic 40
50.	8		24,551	1181	Candy Apple Red	Madeira Classic 40
51.	1		24,764	1021	Rust	Madeira Classic 40
52.	14		24,987	1064	Goldenrod	Madeira Classic 40
53.	2		25,045	1372	Pumpkin Spice	Madeira Classic 40
54.	9		25,116	1003	Cream White	Madeira Classic 40
55.	6		25,192	1037	Red	Madeira Classic 40
56.	13		25,299	1000		Madeira Classic 40
57.	14		25,328	1064	Goldenrod	Madeira Classic 40



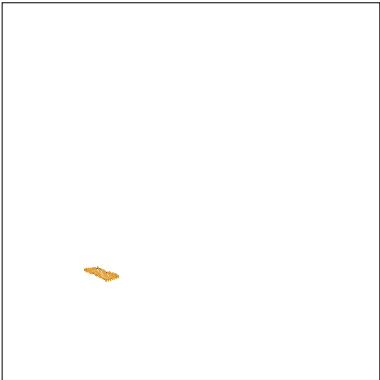
Stop #: 1
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 439
Thread used: 2.19m



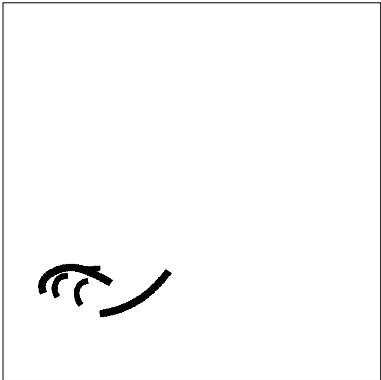
Stop #: 2
Element:
Code: 1317
Name: Blush Pink
Chart: Madeira Classic 40
Stitches: 250
Thread used: 1.27m



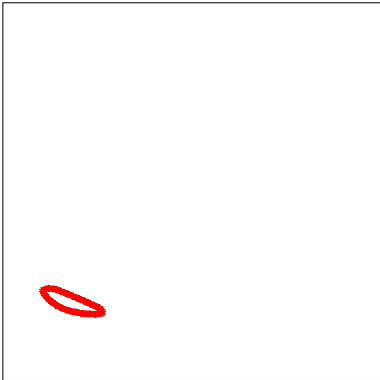
Stop #: 3
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 461
Thread used: 2.54m



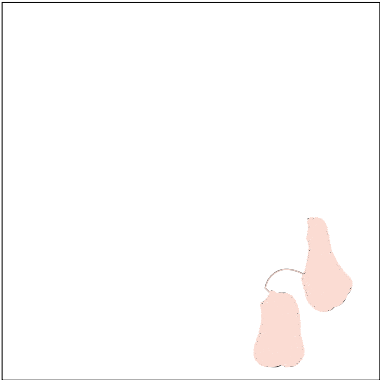
Stop #: 4
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 68
Thread used: 0.25m



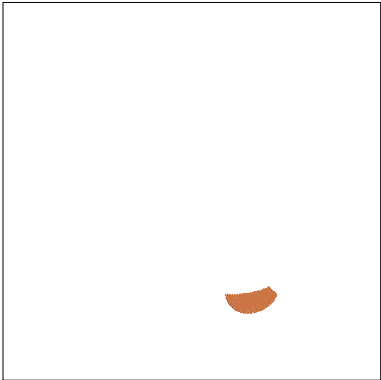
Stop #: 5
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 526
Thread used: 2.28m



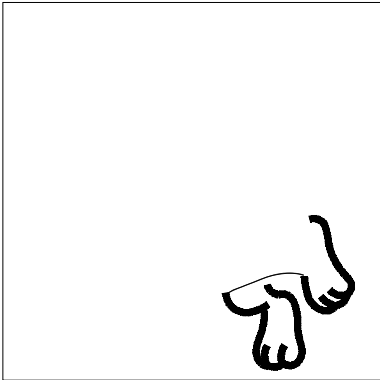
Stop #: 6
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 247
Thread used: 1.04m



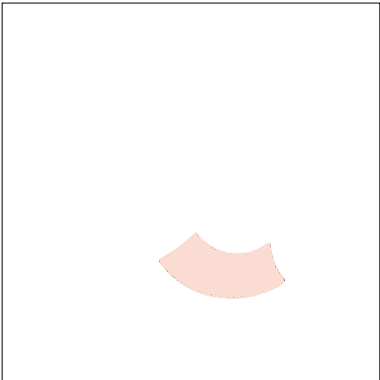
Stop #: 7
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 1,055
Thread used: 5.94m



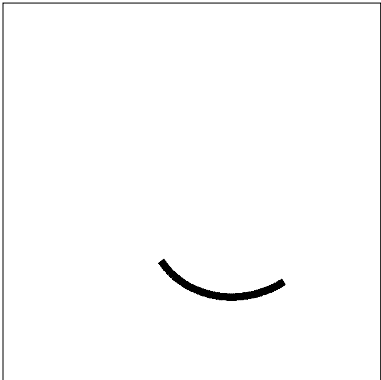
Stop #: 8
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 210
Thread used: 1.03m



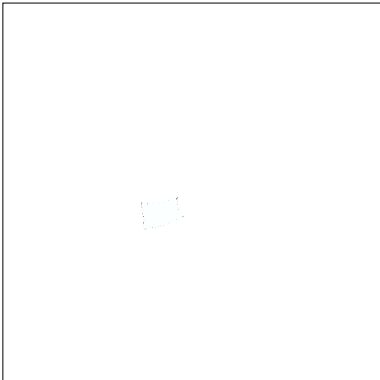
Stop #: 9
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 1,011
Thread used: 4.56m



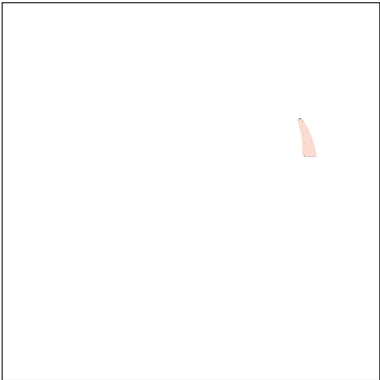
Stop #: 10
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 861
Thread used: 5.05m



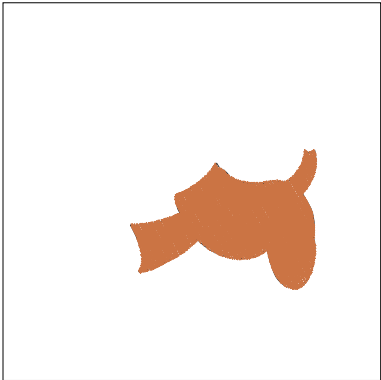
Stop #: 11
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 270
Thread used: 1.22m



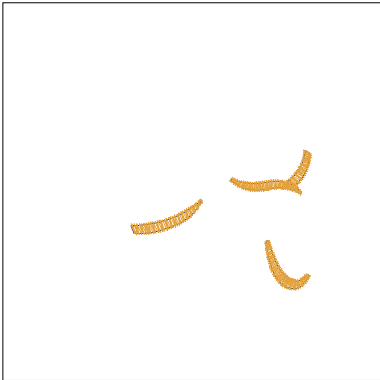
Stop #: 12
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 212
Thread used: 1.04m



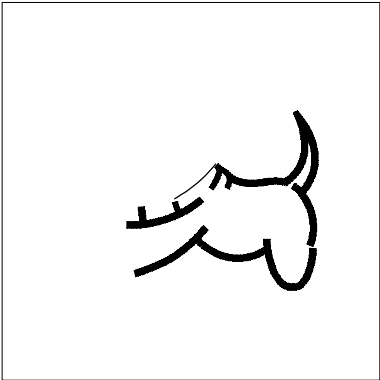
Stop #: 13
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 153
Thread used: 0.58m



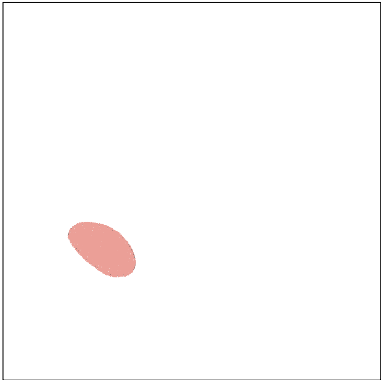
Stop #: 14
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 2,134
Thread used: 13.28m



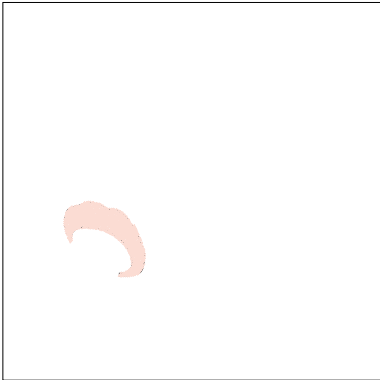
Stop #: 15
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 542
Thread used: 2.04m



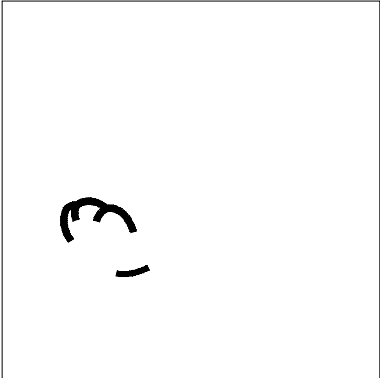
Stop #: 16
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 1,386
Thread used: 6.21m



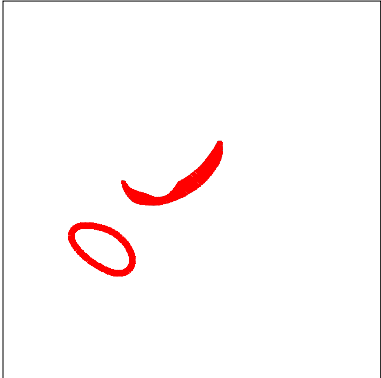
Stop #: 17
Element:
Code: 1317
Name: Blush Pink
Chart: Madeira Classic 40
Stitches: 440
Thread used: 2.51m



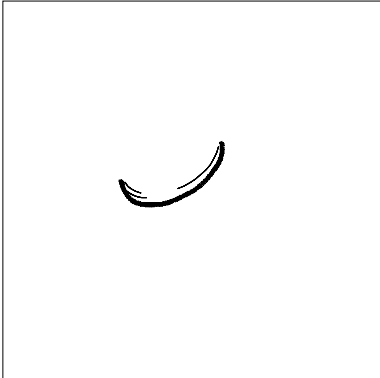
Stop #: 18
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 560
Thread used: 2.83m



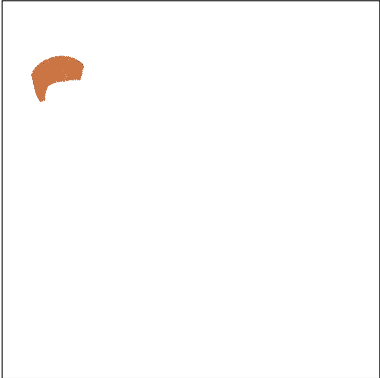
Stop #: 19
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 388
Thread used: 1.70m



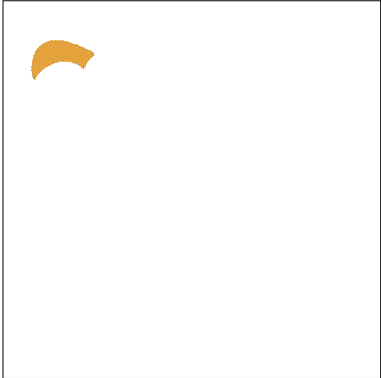
Stop #: 20
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 548
Thread used: 2.74m



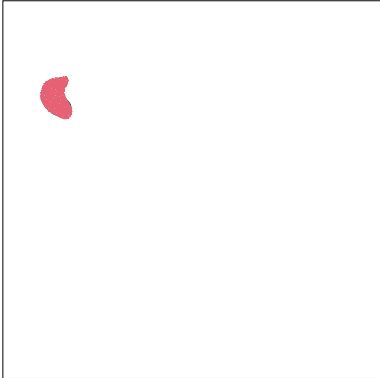
Stop #: 21
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 332
Thread used: 1.23m



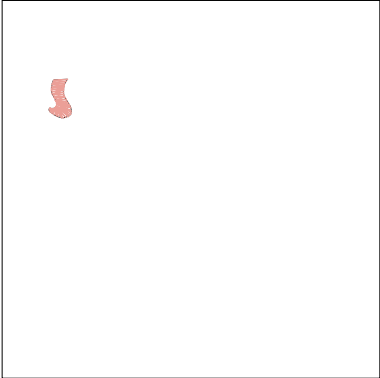
Stop #: 22
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 291
Thread used: 1.45m



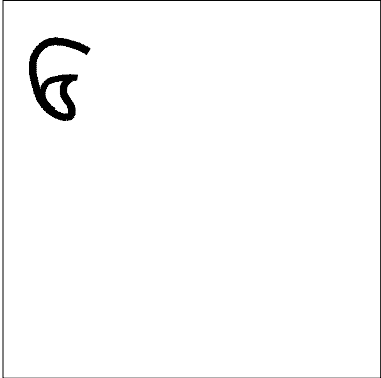
Stop #: 23
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 296
Thread used: 1.43m



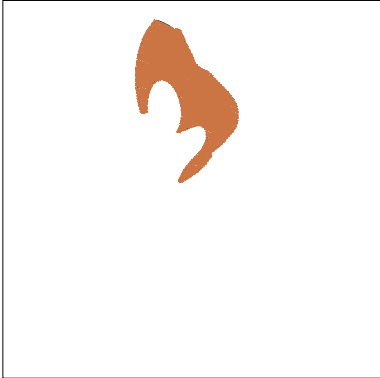
Stop #: 24
Element:
Code: 1107
Name: Honeysuckle
Chart: Madeira Classic 40
Stitches: 207
Thread used: 1.06m



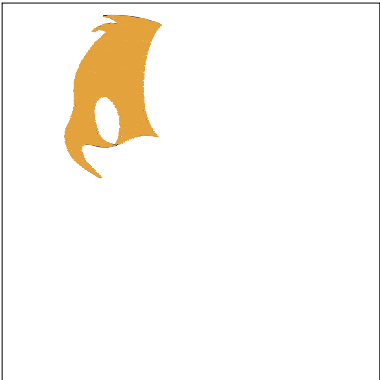
Stop #: 25
Element:
Code: 1317
Name: Blush Pink
Chart: Madeira Classic 40
Stitches: 74
Thread used: 0.44m



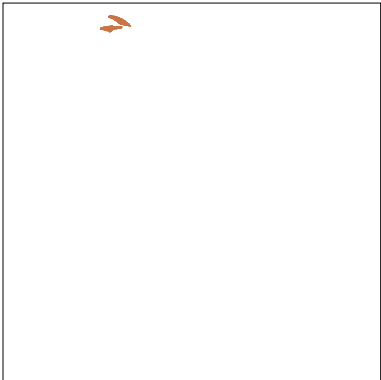
Stop #: 26
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 496
Thread used: 2.19m



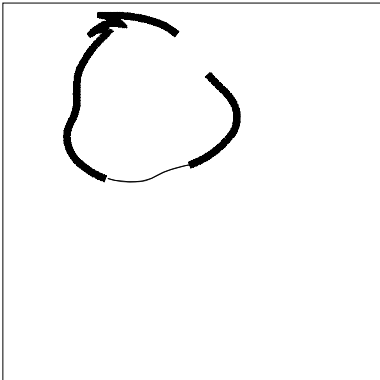
Stop #: 27
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 1,320
Thread used: 7.39m



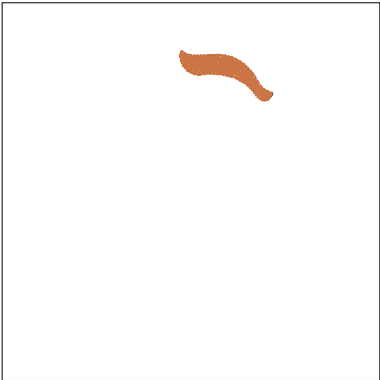
Stop #: 28
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 1,471
Thread used: 8.32m



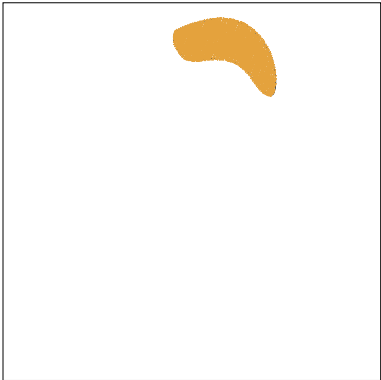
Stop #: 29
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 82
Thread used: 0.31m



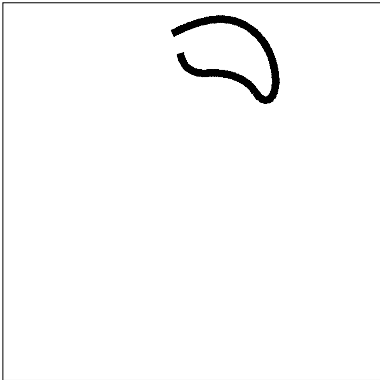
Stop #: 30
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 893
Thread used: 4.08m



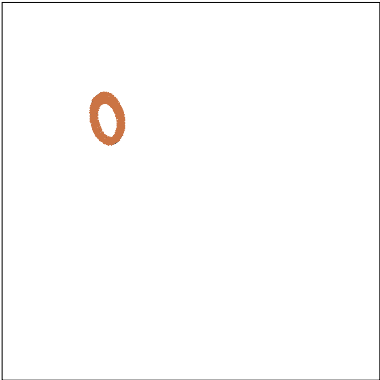
Stop #: 31
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 403
Thread used: 1.95m



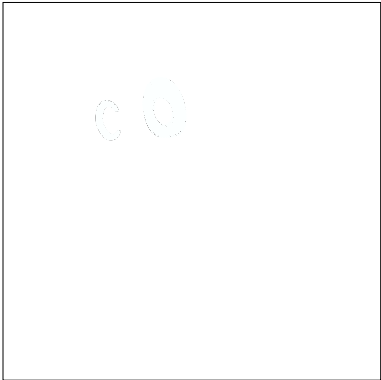
Stop #: 32
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 735
Thread used: 4.25m



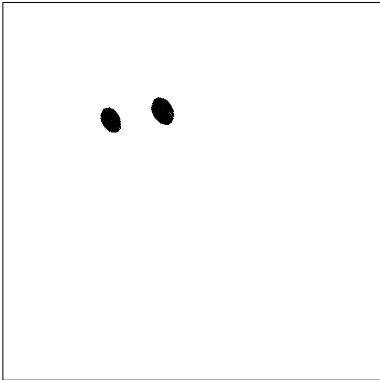
Stop #: 33
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 527
Thread used: 2.39m



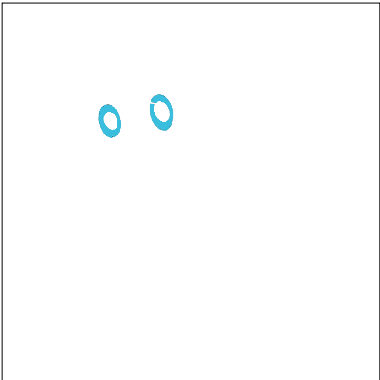
Stop #: 34
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 402
Thread used: 1.63m



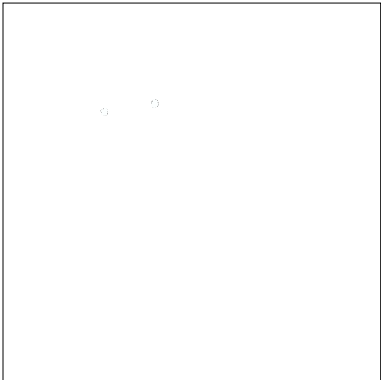
Stop #: 35
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 546
Thread used: 2.64m



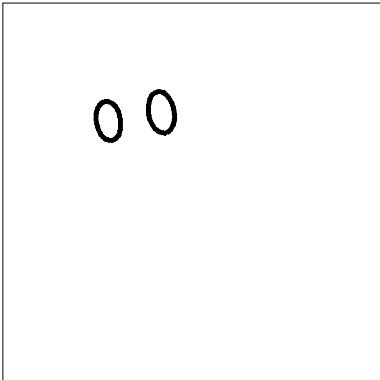
Stop #: 36
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 195
Thread used: 0.95m



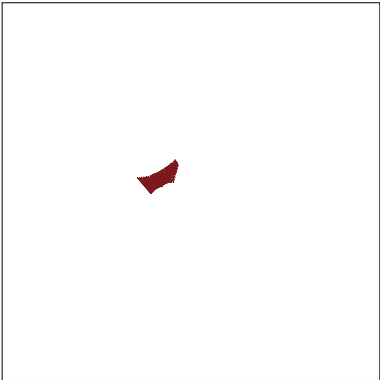
Stop #: 37
Element:
Code: 1094
Name: Caribbean Blue
Chart: Madeira Classic 40
Stitches: 276
Thread used: 1.05m



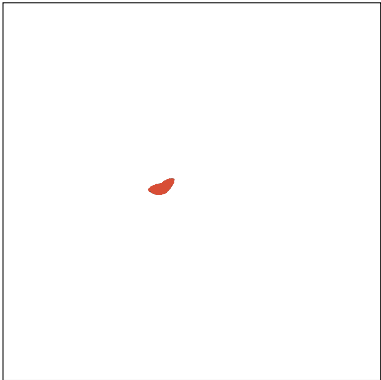
Stop #: 38
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 52
Thread used: 0.18m



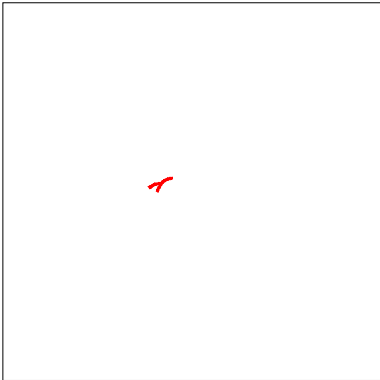
Stop #: 39
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 392
Thread used: 1.43m



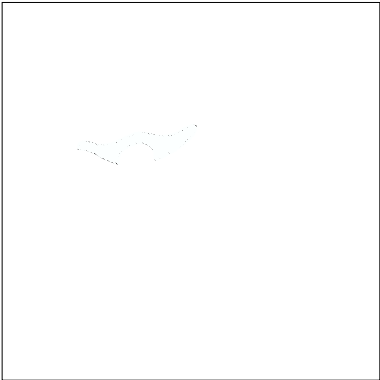
Stop #: 40
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 192
Thread used: 0.82m



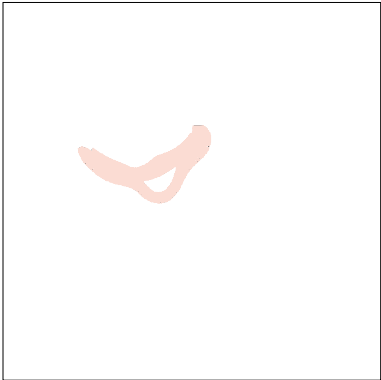
Stop #: 41
Element:
Code: 1379
Name: Mandarin
Chart: Madeira Classic 40
Stitches: 60
Thread used: 0.30m



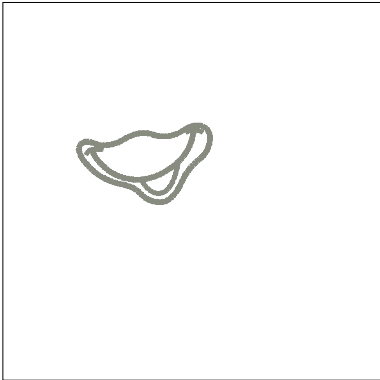
Stop #: 42
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 80
Thread used: 0.25m



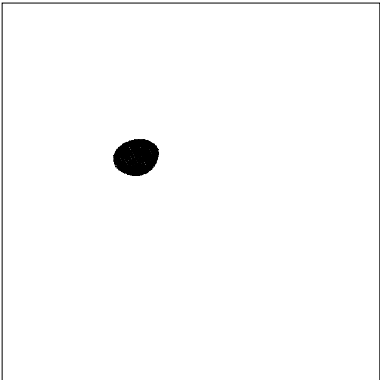
Stop #: 43
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 465
Thread used: 2.16m



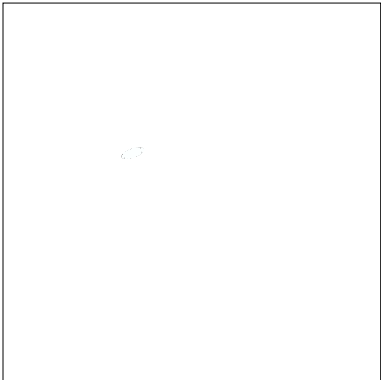
Stop #: 44
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 824
Thread used: 5.23m



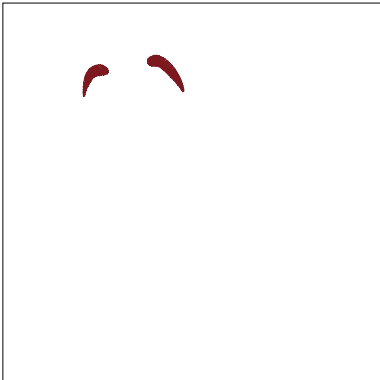
Stop #: 45
Element:
Code: 1463
Name:
Chart: Madeira Classic 40
Stitches: 1,031
Thread used: 4.03m



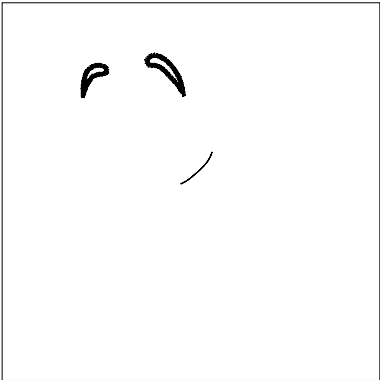
Stop #: 46
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 423
Thread used: 1.97m



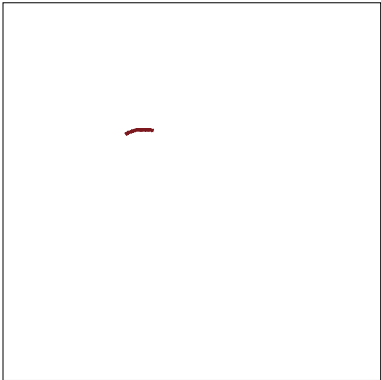
Stop #: 47
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 50
Thread used: 0.22m



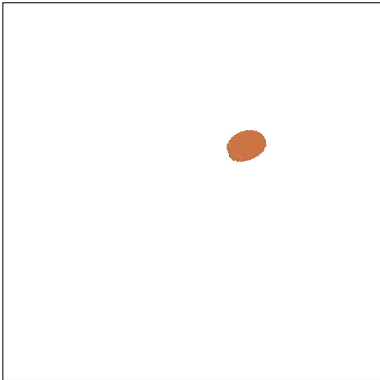
Stop #: 48
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 201
Thread used: 0.95m



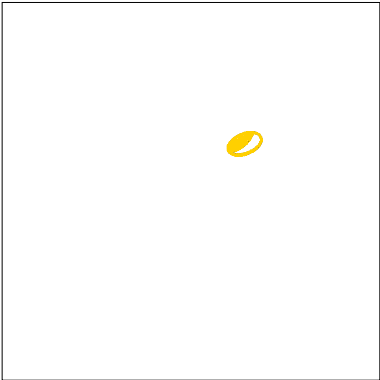
Stop #: 49
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 412
Thread used: 1.51m



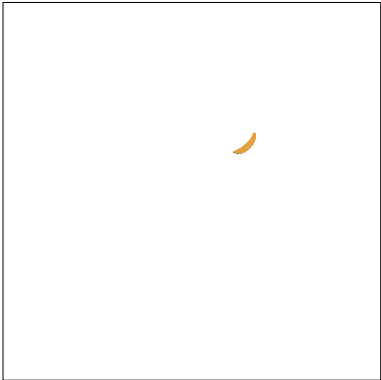
Stop #: 50
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 62
Thread used: 0.20m



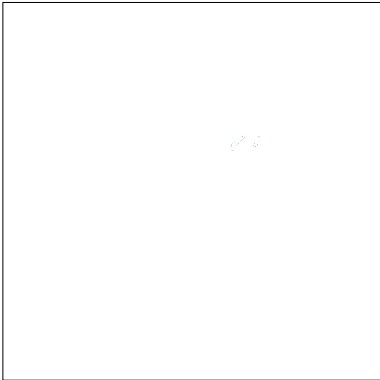
Stop #: 51
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 213
Thread used: 1.07m



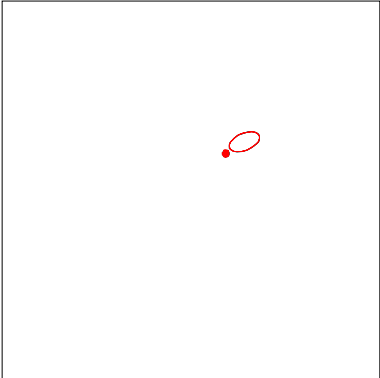
Stop #: 52
Element:
Code: 1064
Name: Goldenrod
Chart: Madeira Classic 40
Stitches: 223
Thread used: 0.81m



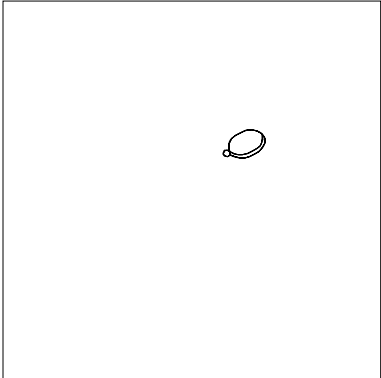
Stop #: 53
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 58
Thread used: 0.21m



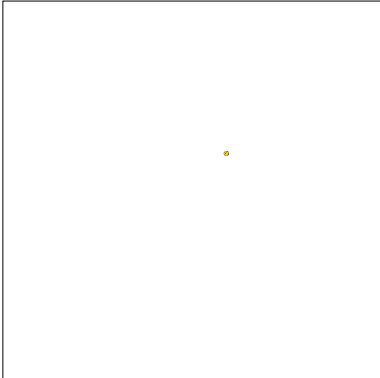
Stop #: 54
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 71
Thread used: 0.23m



Stop #: 55
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 76
Thread used: 0.26m



Stop #: 56
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 107
Thread used: 0.39m



Stop #: 57
Element:
Code: 1064
Name: Goldenrod
Chart: Madeira Classic 40
Stitches: 29
Thread used: 0.09m