Production Worksheet

Wilcom EmbroideryStudio - Designing

DOG 02 5X7

Design: **Dog 02 5x7**

Title:

Stitches:	41,790
Height:	140.5 mm
Width:	127.8 mm
Colors:	13
Colorway:	Colorway 1
Zoom:	1.59

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Machine format:	Tajima
Color changes:	56
Stops:	57
Trims:	74
Appliqués:	0
Left:	63.9 mm
Right:	63.9 mm
Up:	70.3 mm
Down:	70.3 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	17960.1 mm²
Max stitch:	11.3 mm
Min stitch:	0.2 mm
Max jump:	7.2 mm
Total thread:	239.33m
Total bobbin:	88.92m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		740	1021	Rust	Madeira Classic 40
2.	3		1,189	1317	Blush Pink	Madeira Classic 40
3.	10		2,050	1013	Peach Blush	Madeira Classic 40
4.	2		2,145	1372	Pumpkin Spice	Madeira Classic 40
5.	13		2,894	1000		Madeira Classic 40
6.	6		3,251	1037	Red	Madeira Classic 40
7.	10		5,204	1013	Peach Blush	Madeira Classic 40
8.	1		5,566	1021	Rust	Madeira Classic 40
9.	13		7,030	1000		Madeira Classic 40
10.	10		8,670	1013	Peach Blush	Madeira Classic 40
11.	13		9,059	1000		Madeira Classic 40
12.	9		9,435	1003	Cream White	Madeira Classic 40
13.	10		9,645	1013	Peach Blush	Madeira Classic 40
14.	1		13,882	1021	Rust	Madeira Classic 40
15.	2		14,677	1372	Pumpkin Spice	Madeira Classic 40
16.	13		16,682	1000		Madeira Classic 40
17.	3		17,517	1317	Blush Pink	Madeira Classic 40
18.	10		18,505	1013	Peach Blush	Madeira Classic 40
19.	13		19,054	1000		Madeira Classic 40
20.	6		19,847	1037	Red	Madeira Classic 40
21.	13		20,526	1000		Madeira Classic 40
22.	1		21,022	1021	Rust	Madeira Classic 40
23.	2		21,515	1372	Pumpkin Spice	Madeira Classic 40
24.	4		21,873	1107	Honeysuckle	Madeira Classic 40
25.	3		21,977	1317	Blush Pink	Madeira Classic 40
26.	13		22,690	1000		Madeira Classic 40
27.	1		25,110	1021	Rust	Madeira Classic 40
28.	2		27,893	1372	Pumpkin Spice	Madeira Classic 40
29.	1		28,002	1021	Rust	Madeira Classic 40
30.	13		29,296	1000		Madeira Classic 40
31.	1		29,992	1021	Rust	Madeira Classic 40
32.	2		31,397	1372	Pumpkin Spice	Madeira Classic 40
33.	13		32,161	1000		Madeira Classic 40
34.	1		32,670	1021	Rust	Madeira Classic 40
35.	9		33,564	1003	Cream White	Madeira Classic 40
36.	13		33,903	1000		Madeira Classic 40
37.	5		34,295	1094	Caribbean Blue	Madeira Classic 40
38.	9		34,357	1003	Cream White	Madeira Classic 40
39.	13		34,915	1000		Madeira Classic 40
40.	8		35,224	1181	Candy Apple Red	Madeira Classic 40
41.	11		35,304	1379	Mandarin	Madeira Classic 40
42.	6		35,412	1037	Red	Madeira Classic 40
43.	9		36,172	1003	Cream White	Madeira Classic 40
44.	10		37,384	1013	Peach Blush	Madeira Classic 40
45.	7		38,882	1463		Madeira Classic 40
46.	13		39,571	1000		Madeira Classic 40
47.	9		39,641	1003	Cream White	Madeira Classic 40
48.	8		39,921	1181	Candy Apple Red	Madeira Classic 40
49.	13		40,586	1000		Madeira Classic 40
50.	8		40,671	1181	Candy Apple Red	Madeira Classic 40
51.	1		41,038	1021	Rust	Madeira Classic 40
52.	14		41,351	1064	Goldenrod	Madeira Classic 40
53.	2		41,429	1372	Pumpkin Spice	Madeira Classic 40
54.	9		41,520	1003	Cream White	Madeira Classic 40
55.	6		41,612	1037	Red	Madeira Classic 40
56.	13		41,761	1000		Madeira Classic 40
57.	14		41,788	1064	Goldenrod	Madeira Classic 40

Color Film

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Stitches:	41,790
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Colors:	13
Colorway:	Colorway 1
Zoom:	0.34

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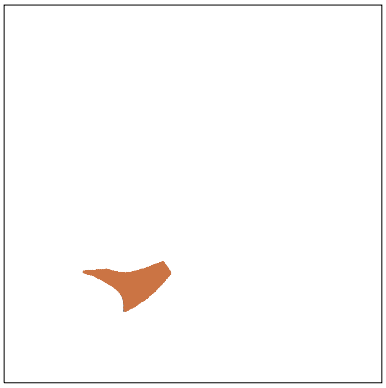
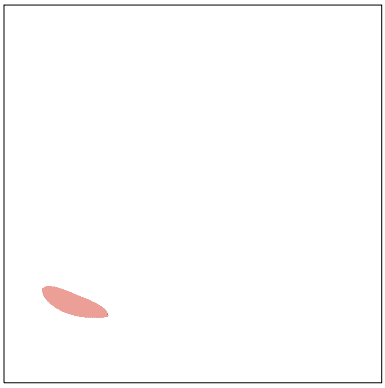
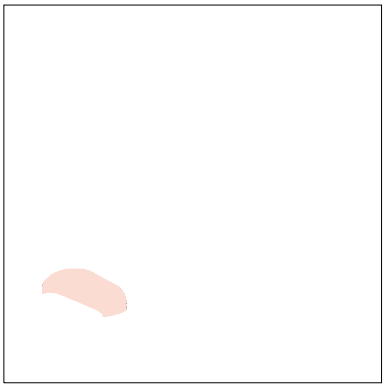


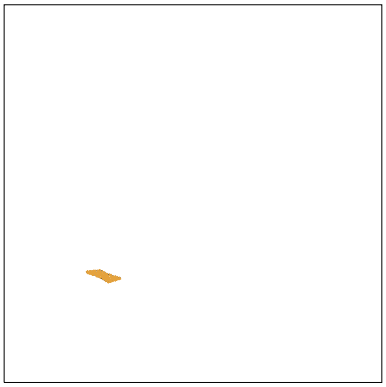
Stop #: 1
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 740
Thread used: 4.10m



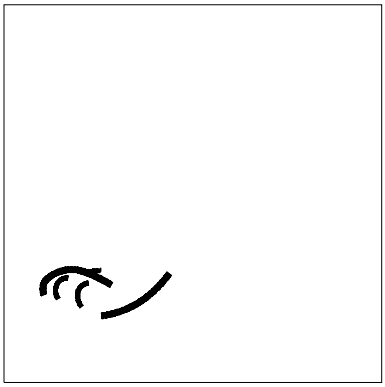
Stop #: 2
Element:
Code: 1317
Name: Blush Pink
Chart: Madeira Classic 40
Stitches: 449
Thread used: 2.45m



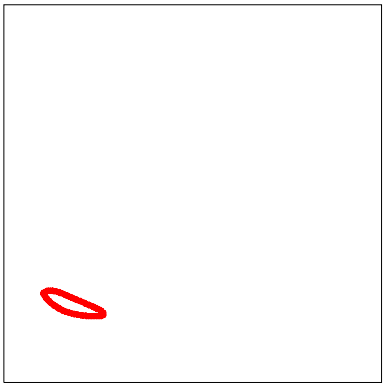
Stop #: 3
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 861
Thread used: 5.09m



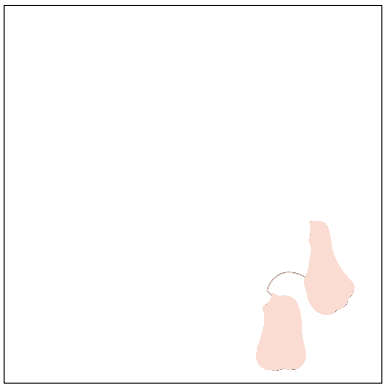
Stop #: 4
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 95
Thread used: 0.37m



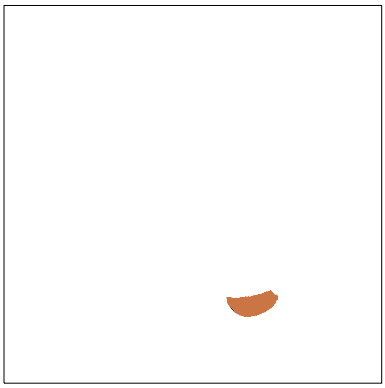
Stop #: 5
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 749
Thread used: 3.80m



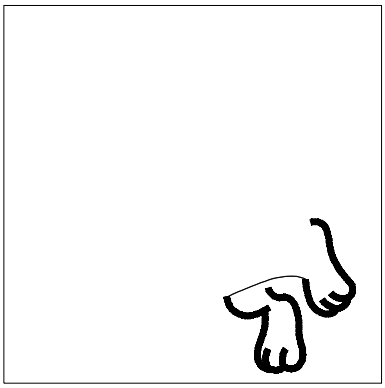
Stop #: 6
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 357
Thread used: 1.80m



Stop #: 7
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 1,953
Thread used: 11.91m



Stop #: 8
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 362
Thread used: 1.93m



Stop #: 9
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 1,464
Thread used: 7.88m

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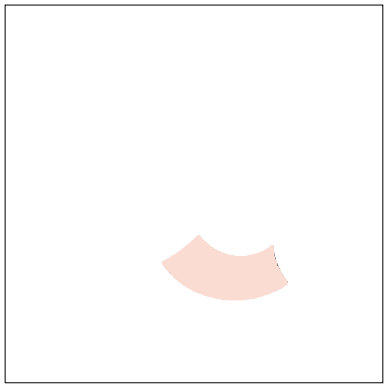
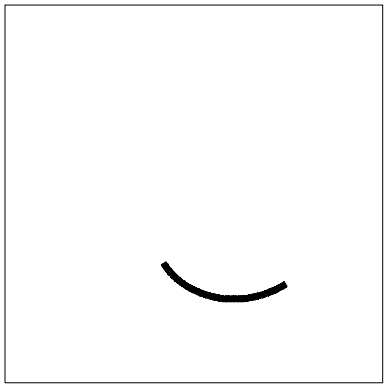
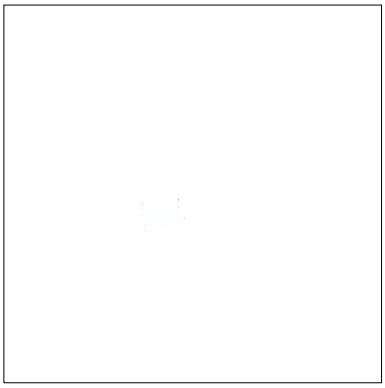


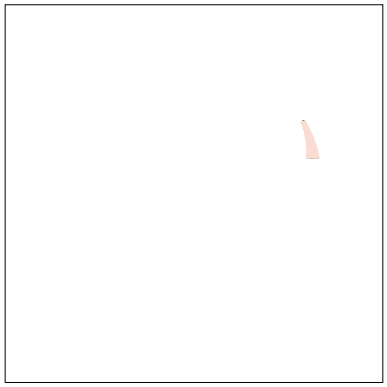
Stop #: 10
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 1,640
Thread used: 10.23m



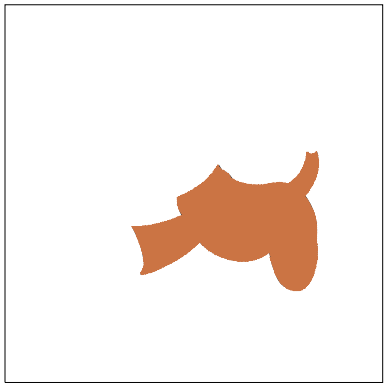
Stop #: 11
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 389
Thread used: 2.08m



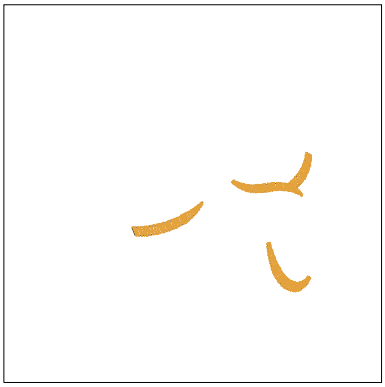
Stop #: 12
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 376
Thread used: 2.02m



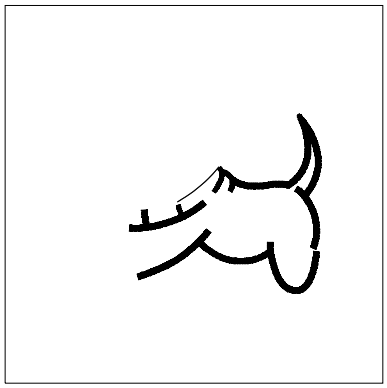
Stop #: 13
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 210
Thread used: 0.90m



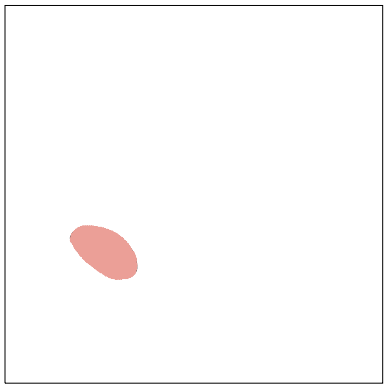
Stop #: 14
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 4,237
Thread used: 27.63m



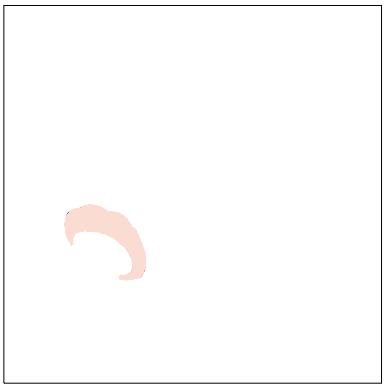
Stop #: 15
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 795
Thread used: 3.33m



Stop #: 16
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 2,005
Thread used: 10.65m



Stop #: 17
Element:
Code: 1317
Name: Blush Pink
Chart: Madeira Classic 40
Stitches: 835
Thread used: 5.07m



Stop #: 18
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 988
Thread used: 5.46m

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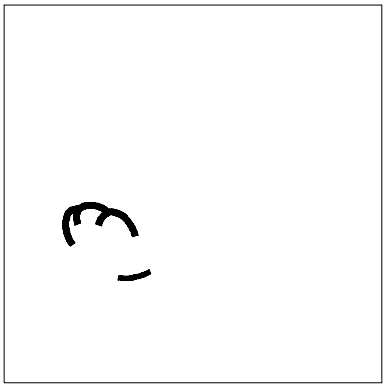
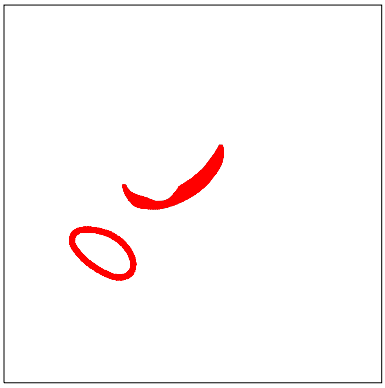
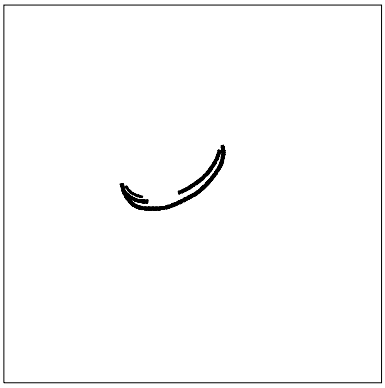


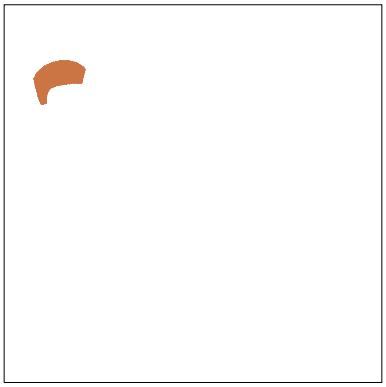
Stop #: 19
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 549
Thread used: 2.86m



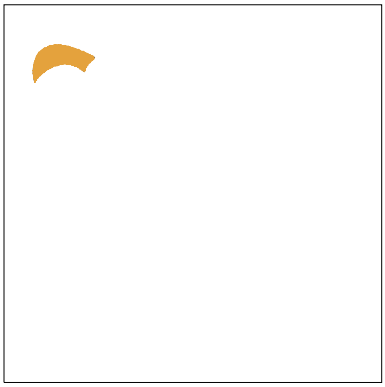
Stop #: 20
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 793
Thread used: 4.93m



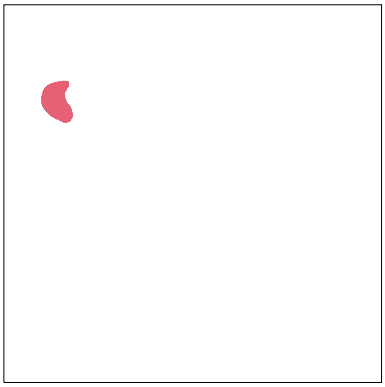
Stop #: 21
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 679
Thread used: 2.63m



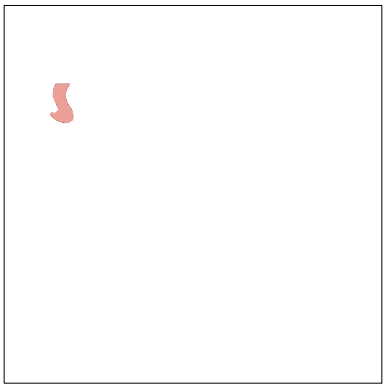
Stop #: 22
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 496
Thread used: 2.74m



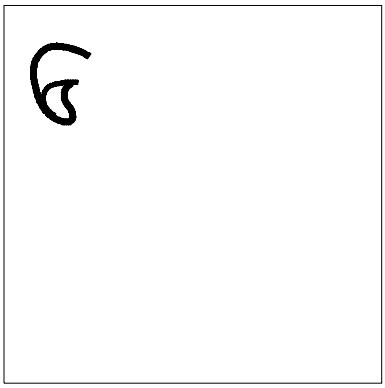
Stop #: 23
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 493
Thread used: 2.66m



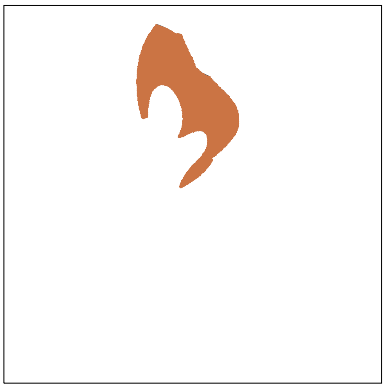
Stop #: 24
Element:
Code: 1107
Name: Honeysuckle
Chart: Madeira Classic 40
Stitches: 358
Thread used: 2.00m



Stop #: 25
Element:
Code: 1317
Name: Blush Pink
Chart: Madeira Classic 40
Stitches: 104
Thread used: 0.81m



Stop #: 26
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 713
Thread used: 3.72m



Stop #: 27
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 2,420
Thread used: 14.61m

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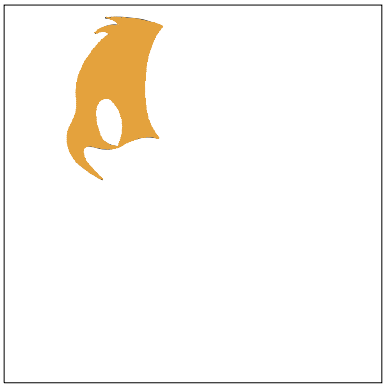
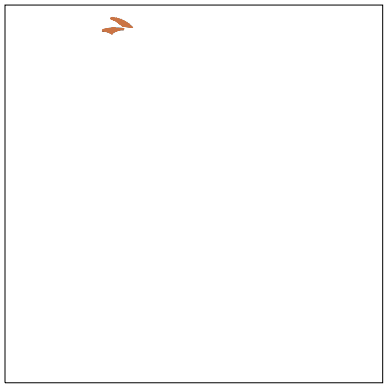
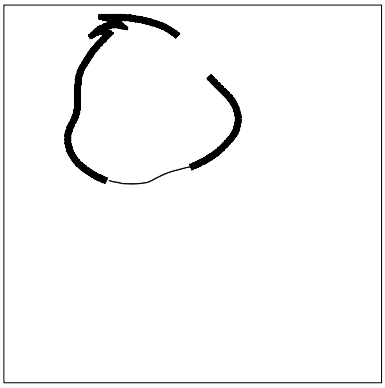


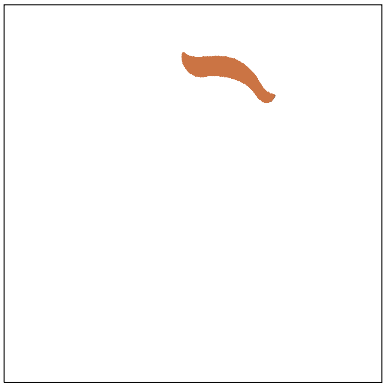
Stop #: 28
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 2,783
Thread used: 16.85m



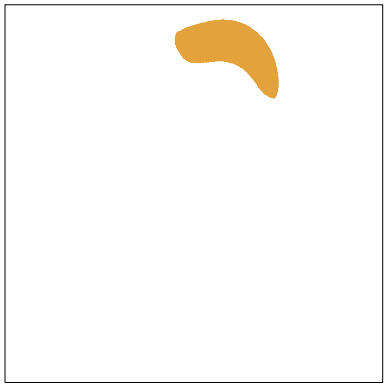
Stop #: 29
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 109
Thread used: 0.47m



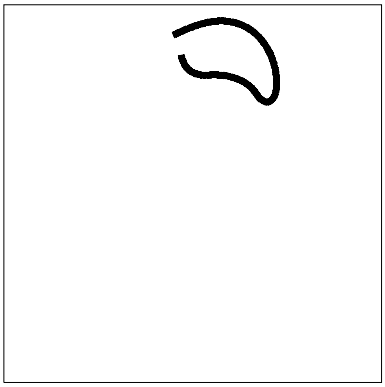
Stop #: 30
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 1,294
Thread used: 7.07m



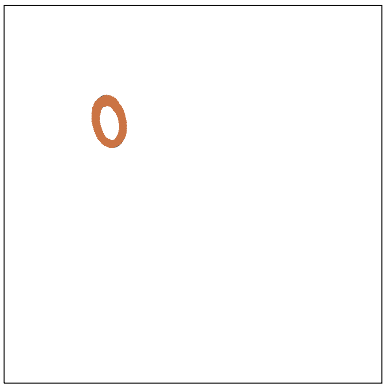
Stop #: 31
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 696
Thread used: 3.68m



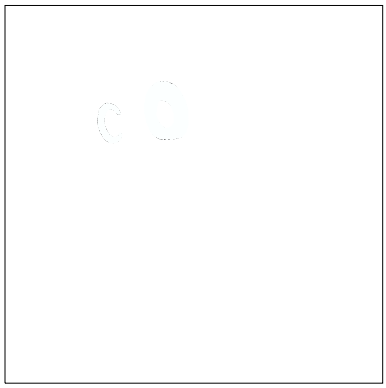
Stop #: 32
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 1,405
Thread used: 8.68m



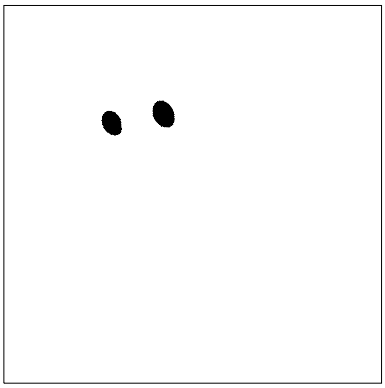
Stop #: 33
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 764
Thread used: 4.14m



Stop #: 34
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 509
Thread used: 2.28m



Stop #: 35
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 894
Thread used: 4.74m



Stop #: 36
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 339
Thread used: 1.79m

Color Film

Wilcom EmbroideryStudio - Designing

DOG 02 5X7

Design: **Dog 02 5x7**

Title:

Stitches:	41,790
Height:	140.5 mm
Width:	127.8 mm
Colors:	13
Colorway:	Colorway 1
Zoom:	0.34

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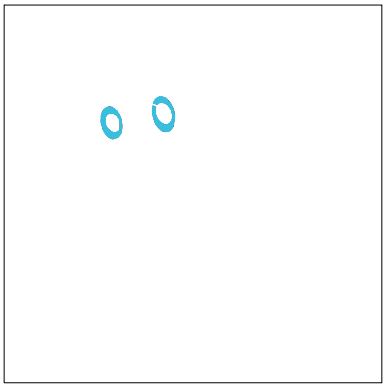
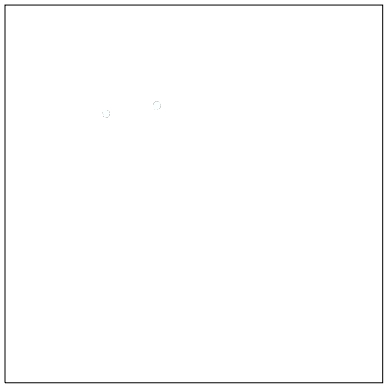
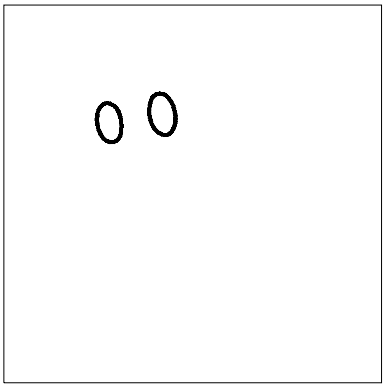


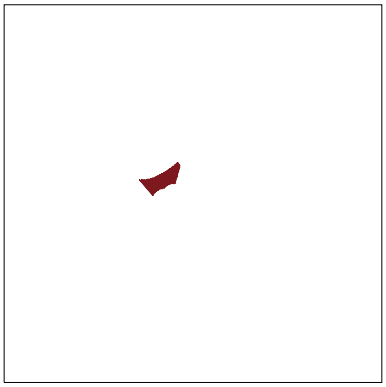
Stop #: 37
Element:
Code: 1094
Name: Caribbean Blue
Chart: Madeira Classic 40
Stitches: 392
Thread used: 1.74m



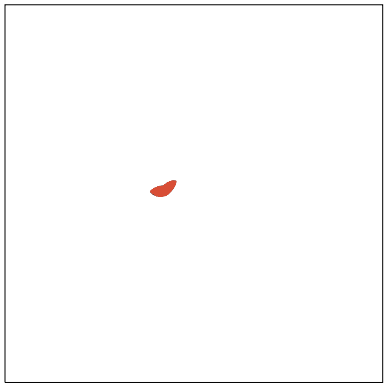
Stop #: 38
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 62
Thread used: 0.26m



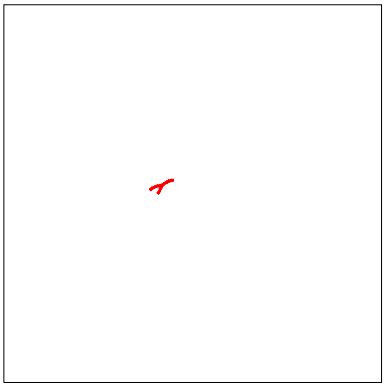
Stop #: 39
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 558
Thread used: 2.22m



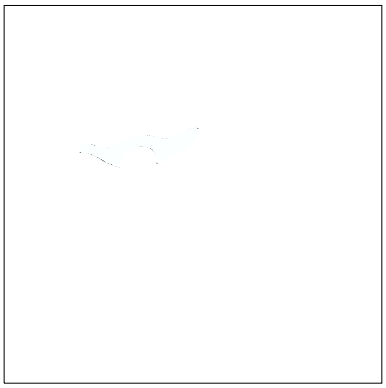
Stop #: 40
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 309
Thread used: 1.45m



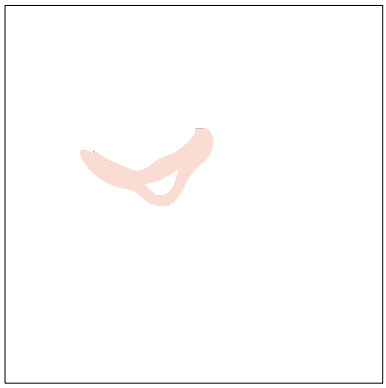
Stop #: 41
Element:
Code: 1379
Name: Mandarin
Chart: Madeira Classic 40
Stitches: 80
Thread used: 0.50m



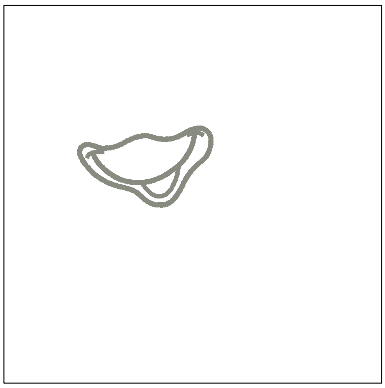
Stop #: 42
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 108
Thread used: 0.37m



Stop #: 43
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 760
Thread used: 3.97m



Stop #: 44
Element:
Code: 1013
Name: Peach Blush
Chart: Madeira Classic 40
Stitches: 1,212
Thread used: 9.81m



Stop #: 45
Element:
Code: 1463
Name:
Chart: Madeira Classic 40
Stitches: 1,498
Thread used: 6.50m

Color Film

Wilcom EmbroideryStudio - Designing

DOG 02 5X7

Design: **Dog 02 5x7**

Title:

Stitches:	41,790
Height:	140.5 mm
Width:	127.8 mm
Colors:	13
Colorway:	Colorway 1
Zoom:	0.34

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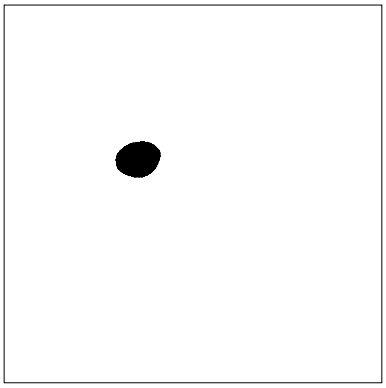
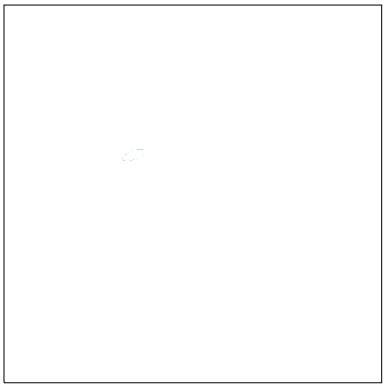
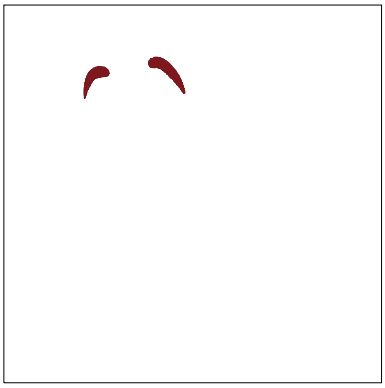


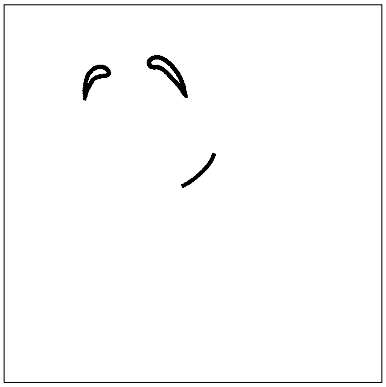
Stop #: 46
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 689
Thread used: 3.59m



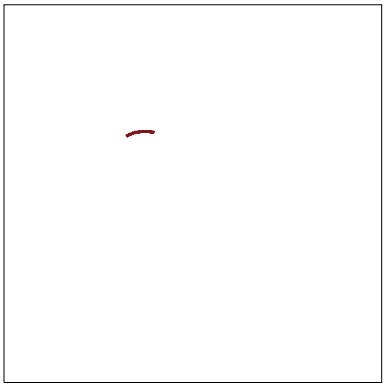
Stop #: 47
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 70
Thread used: 0.36m



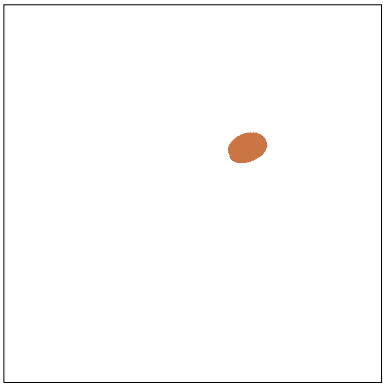
Stop #: 48
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 280
Thread used: 1.65m



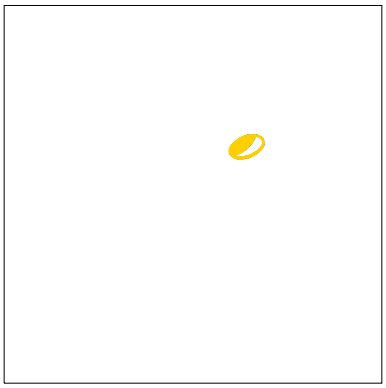
Stop #: 49
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 665
Thread used: 2.61m



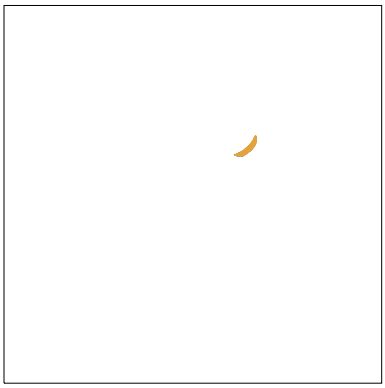
Stop #: 50
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 85
Thread used: 0.30m



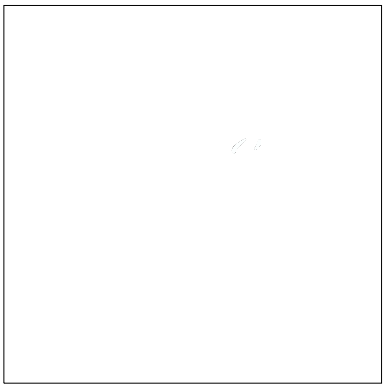
Stop #: 51
Element:
Code: 1021
Name: Rust
Chart: Madeira Classic 40
Stitches: 367
Thread used: 2.02m



Stop #: 52
Element:
Code: 1064
Name: Goldenrod
Chart: Madeira Classic 40
Stitches: 313
Thread used: 1.31m



Stop #: 53
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 78
Thread used: 0.34m



Stop #: 54
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 91
Thread used: 0.33m

Color Film

Wilcom EmbroideryStudio - Designing

DOG 02 5X7

Design: **Dog 02 5x7**

Title:

Stitches:	41,790
Height:	140.5 mm
Width:	127.8 mm
Colors:	13
Colorway:	Colorway 1
Zoom:	0.34

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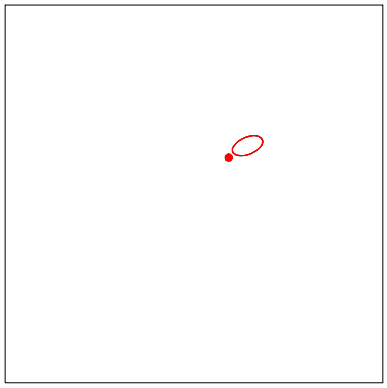
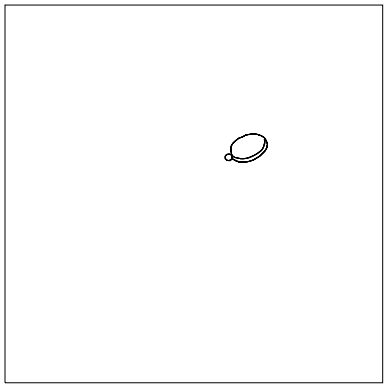
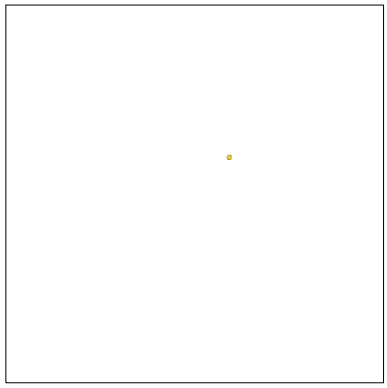


Stop #: 55
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 92
Thread used: 0.34m



Stop #: 56
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 149
Thread used: 0.55m



Stop #: 57
Element:
Code: 1064
Name: Goldenrod
Chart: Madeira Classic 40
Stitches: 27
Thread used: 0.08m