

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*DOLL 4X4\*

Design: Doll 4x4

Title:

Stitches: 24,214  
Height: 95.8 mm  
Width: 92.7 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1.18

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Machine format: Tajima  
Color changes: 38  
Stops: 39  
Trims: 51  
Left: 46.3 mm  
Right: 46.3 mm  
Up: 47.9 mm  
Down: 47.9 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 8877.0 mm<sup>2</sup>  
Max stitch: 11.0 mm  
Min stitch: 0.1 mm  
Max jump: 7.0 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10		681	1349	Palomino	Madeira Classic 40
2.	12		909	1255	Khaki	Madeira Classic 40
3.	9		3,085	1116	Cotton Candy	Madeira Classic 40
4.	13		4,092	1080	Lilac	Madeira Classic 40
5.	8		4,283	1003	Cream White	Madeira Classic 40
6.	11		4,330	1287	Gun Metal	Madeira Classic 40
7.	3		5,050	1148	Rustic Pink	Madeira Classic 40
8.	1		5,246	1309	Dahlia	Madeira Classic 40
9.	7		7,217	1000	Black	Madeira Classic 40
10.	3		7,975	1148	Rustic Pink	Madeira Classic 40
11.	1		8,145	1309	Dahlia	Madeira Classic 40
12.	7		8,809	1000	Black	Madeira Classic 40
13.	10		9,633	1349	Palomino	Madeira Classic 40
14.	12		9,850	1255	Khaki	Madeira Classic 40
15.	7		10,567	1000	Black	Madeira Classic 40
16.	4		11,780	1261	Lavendula	Madeira Classic 40
17.	7		12,299	1000	Black	Madeira Classic 40
18.	9		12,991	1116	Cotton Candy	Madeira Classic 40
19.	13		13,249	1080	Lilac	Madeira Classic 40
20.	7		13,808	1000	Black	Madeira Classic 40
21.	10		15,381	1349	Palomino	Madeira Classic 40
22.	12		15,767	1255	Khaki	Madeira Classic 40
23.	7		16,238	1000	Black	Madeira Classic 40
24.	6		16,434	1158	Chestnut	Madeira Classic 40
25.	7		16,698	1000	Black	Madeira Classic 40
26.	10		16,762	1349	Palomino	Madeira Classic 40
27.	6		17,784	1158	Chestnut	Madeira Classic 40
28.	5		18,137	1226	Amber	Madeira Classic 40
29.	7		19,484	1000	Black	Madeira Classic 40
30.	2		19,609	1109	Pink Rose	Madeira Classic 40
31.	7		19,804	1000	Black	Madeira Classic 40
32.	6		21,150	1158	Chestnut	Madeira Classic 40
33.	5		21,532	1226	Amber	Madeira Classic 40
34.	7		23,160	1000	Black	Madeira Classic 40
35.	2		23,317	1109	Pink Rose	Madeira Classic 40
36.	7		23,536	1000	Black	Madeira Classic 40
37.	2		23,804	1109	Pink Rose	Madeira Classic 40
38.	8		23,971	1003	Cream White	Madeira Classic 40
39.	9		24,212	1116	Cotton Candy	Madeira Classic 40



# Color Film

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## \*DOLL 4X4\*

Design: **Doll 4x4**

Title:

Stitches: 24,214

Height: 95.8 mm

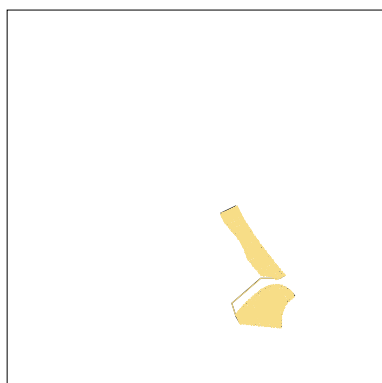
Width: 92.7 mm

Colors: 13

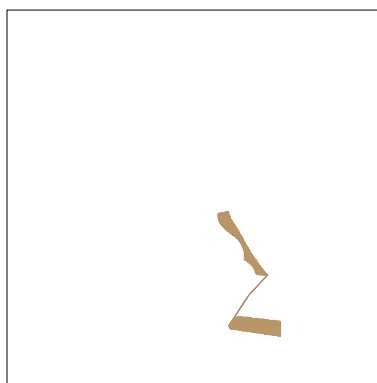
Colorway: Colorway 1

Zoom: 0.50

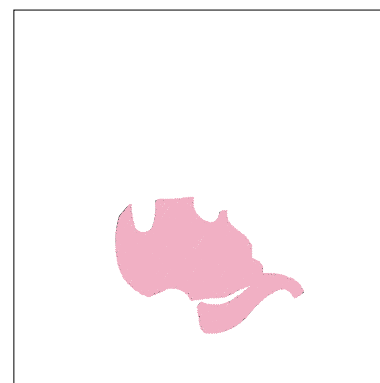
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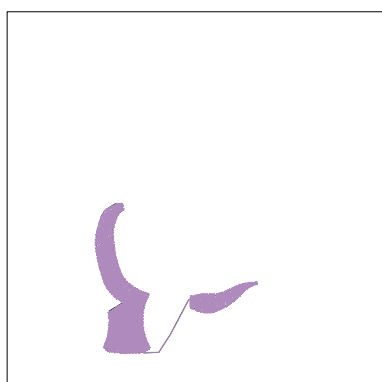
Stop #: 1  
Element:  
Code: 1349  
Name: Palomino  
Chart: Madeira Classic 40  
Stitches: 681  
Thread used: 3.47m



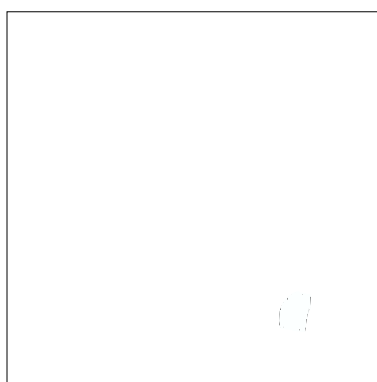
Stop #: 2  
Element:  
Code: 1255  
Name: Khaki  
Chart: Madeira Classic 40  
Stitches: 228  
Thread used: 1.32m



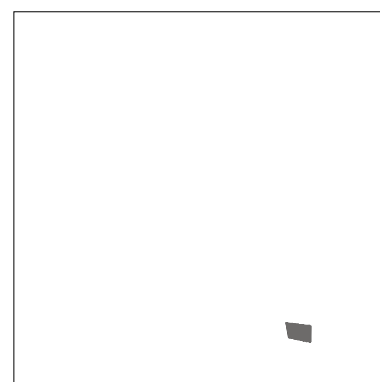
Stop #: 3  
Element:  
Code: 1116  
Name: Cotton Candy  
Chart: Madeira Classic 40  
Stitches: 2,176  
Thread used: 13.06m



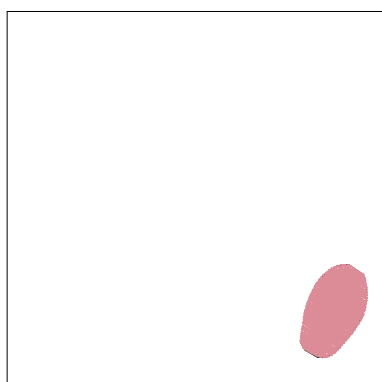
Stop #: 4  
Element:  
Code: 1080  
Name: Lilac  
Chart: Madeira Classic 40  
Stitches: 1,007  
Thread used: 5.24m



Stop #: 5  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 191  
Thread used: 1.05m



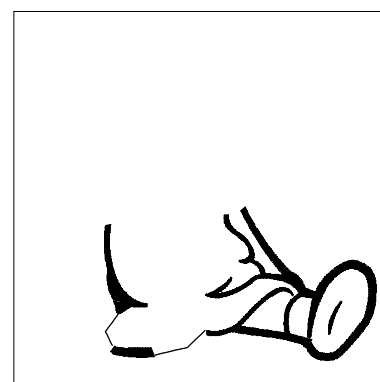
Stop #: 6  
Element:  
Code: 1287  
Name: Gun Metal  
Chart: Madeira Classic 40  
Stitches: 47  
Thread used: 0.37m



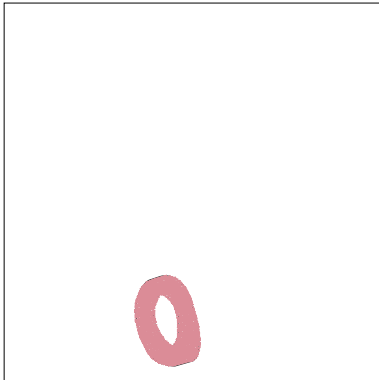
Stop #: 7  
Element:  
Code: 1148  
Name: Rustic Pink  
Chart: Madeira Classic 40  
Stitches: 720  
Thread used: 4.37m



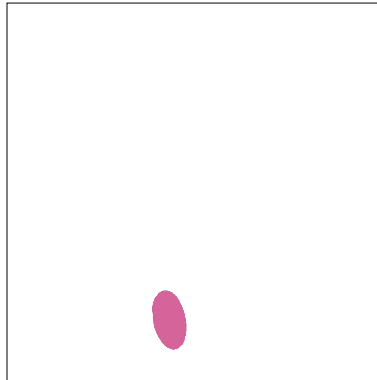
Stop #: 8  
Element:  
Code: 1309  
Name: Dahlia  
Chart: Madeira Classic 40  
Stitches: 196  
Thread used: 1.63m



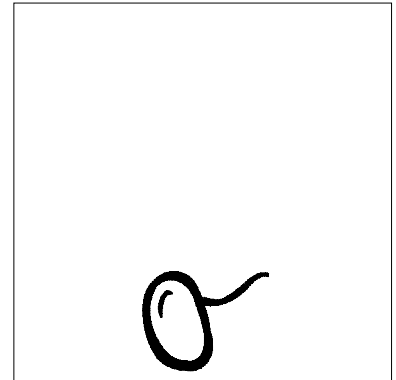
Stop #: 9  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,971  
Thread used: 8.51m



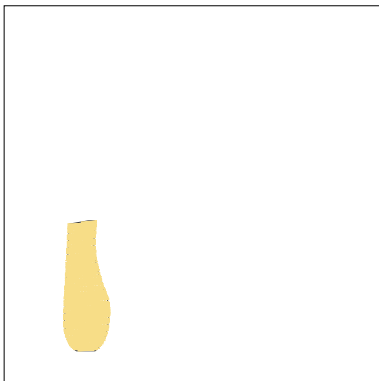
Stop #: 10  
 Element:  
 Code: 1148  
 Name: Rustic Pink  
 Chart: Madeira Classic 40  
 Stitches: 758  
 Thread used: 4.09m



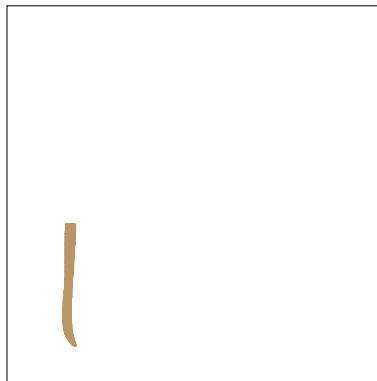
Stop #: 11  
 Element:  
 Code: 1309  
 Name: Dahlia  
 Chart: Madeira Classic 40  
 Stitches: 170  
 Thread used: 1.63m



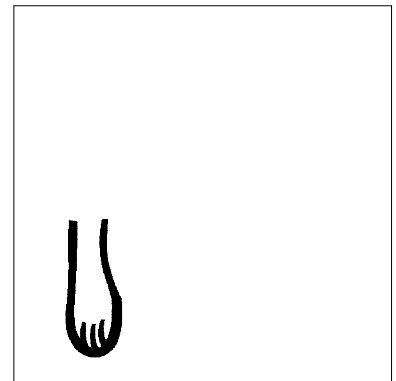
Stop #: 12  
 Element:  
 Code: 1000  
 Name: Black  
 Chart: Madeira Classic 40  
 Stitches: 664  
 Thread used: 3.24m



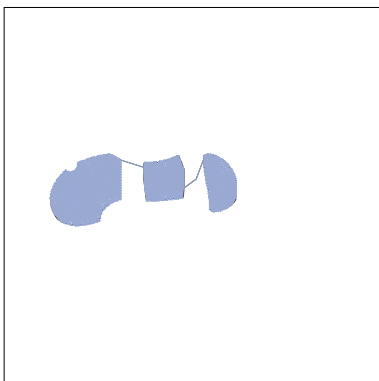
Stop #: 13  
 Element:  
 Code: 1349  
 Name: Palomino  
 Chart: Madeira Classic 40  
 Stitches: 824  
 Thread used: 4.81m



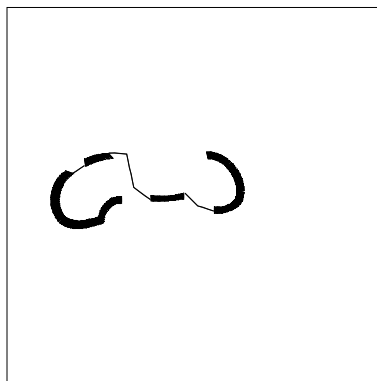
Stop #: 14  
 Element:  
 Code: 1255  
 Name: Khaki  
 Chart: Madeira Classic 40  
 Stitches: 217  
 Thread used: 1.16m



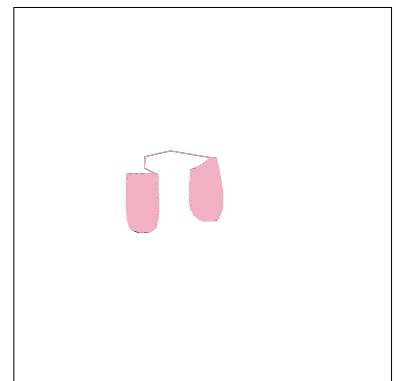
Stop #: 15  
 Element:  
 Code: 1000  
 Name: Black  
 Chart: Madeira Classic 40  
 Stitches: 717  
 Thread used: 3.36m



Stop #: 16  
 Element:  
 Code: 1261  
 Name: Lavendula  
 Chart: Madeira Classic 40  
 Stitches: 1,213  
 Thread used: 6.99m



Stop #: 17  
 Element:  
 Code: 1000  
 Name: Black  
 Chart: Madeira Classic 40  
 Stitches: 519  
 Thread used: 2.50m



Stop #: 18  
 Element:  
 Code: 1116  
 Name: Cotton Candy  
 Chart: Madeira Classic 40  
 Stitches: 692  
 Thread used: 3.77m

# Color Film

Wilcom EmbroideryStudio - Designing

## \*DOLL 4X4\*

Design: **Doll 4x4**

Title:

Stitches: 24,214

Height: 95.8 mm

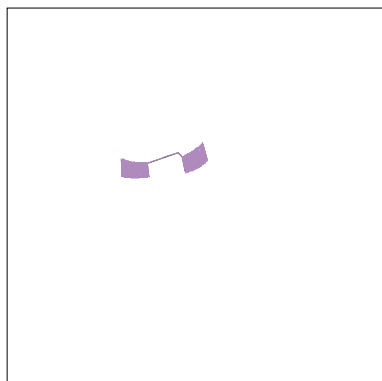
Width: 92.7 mm

Colors: 13

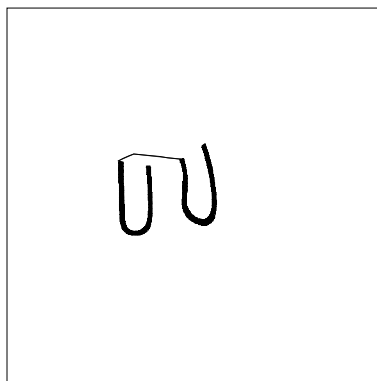
Colorway: Colorway 1

Zoom: 0.50

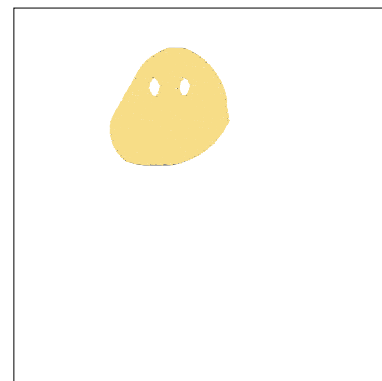
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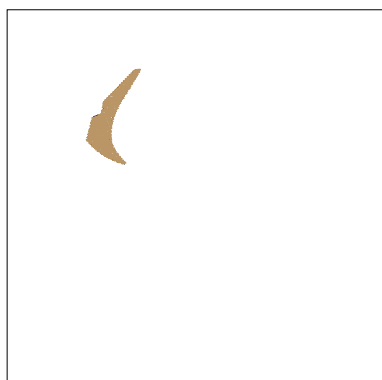
Stop #: 19  
Element:  
Code: 1080  
Name: Lilac  
Chart: Madeira Classic 40  
Stitches: 258  
Thread used: 1.21m



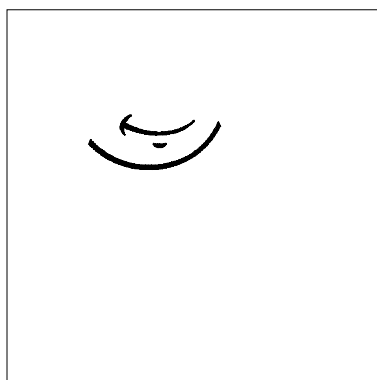
Stop #: 20  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 559  
Thread used: 2.14m



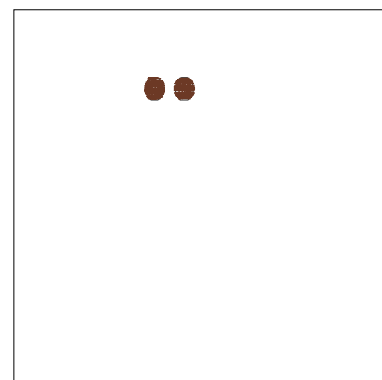
Stop #: 21  
Element:  
Code: 1349  
Name: Palomino  
Chart: Madeira Classic 40  
Stitches: 1,573  
Thread used: 9.78m



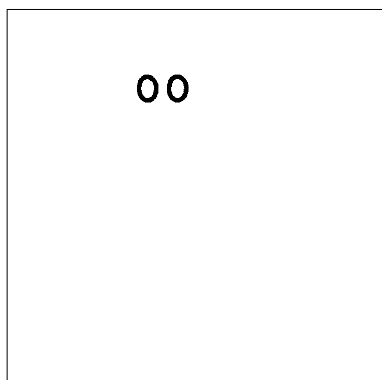
Stop #: 22  
Element:  
Code: 1255  
Name: Khaki  
Chart: Madeira Classic 40  
Stitches: 386  
Thread used: 1.84m



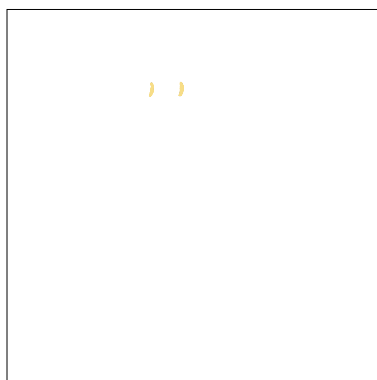
Stop #: 23  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 471  
Thread used: 1.71m



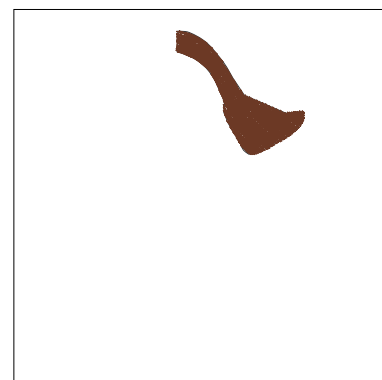
Stop #: 24  
Element:  
Code: 1158  
Name: Chestnut  
Chart: Madeira Classic 40  
Stitches: 196  
Thread used: 0.92m



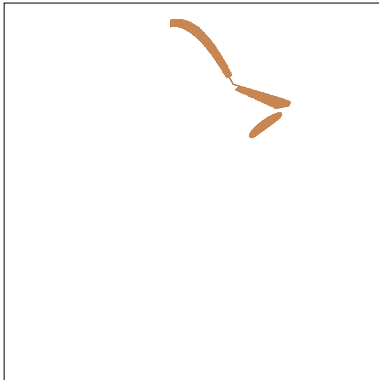
Stop #: 25  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 264  
Thread used: 0.92m



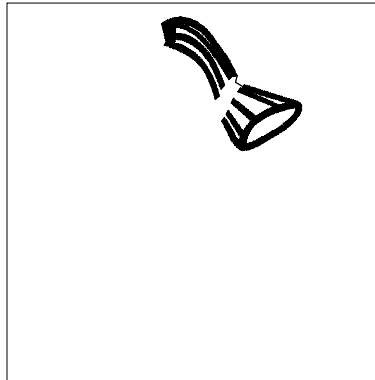
Stop #: 26  
Element:  
Code: 1349  
Name: Palomino  
Chart: Madeira Classic 40  
Stitches: 64  
Thread used: 0.20m



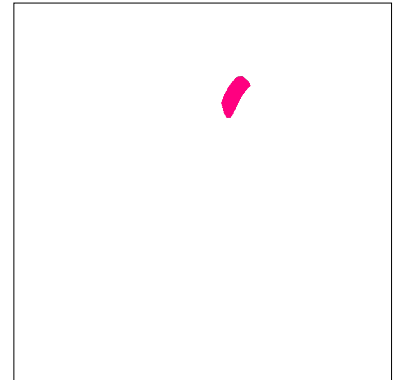
Stop #: 27  
Element:  
Code: 1158  
Name: Chestnut  
Chart: Madeira Classic 40  
Stitches: 1,022  
Thread used: 5.46m



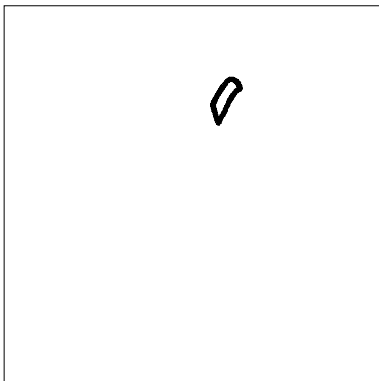
Stop #: 28  
 Element:  
 Code: 1226  
 Name: Amber  
 Chart: Madeira Classic 40  
 Stitches: 353  
 Thread used: 1.73m



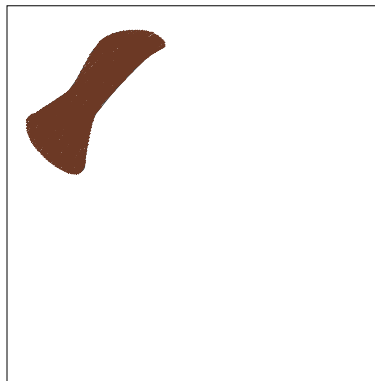
Stop #: 29  
 Element:  
 Code: 1000  
 Name: Black  
 Chart: Madeira Classic 40  
 Stitches: 1,347  
 Thread used: 5.80m



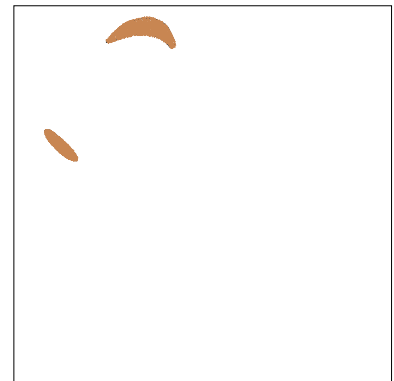
Stop #: 30  
 Element:  
 Code: 1109  
 Name: Pink Rose  
 Chart: Madeira Classic 40  
 Stitches: 125  
 Thread used: 0.82m



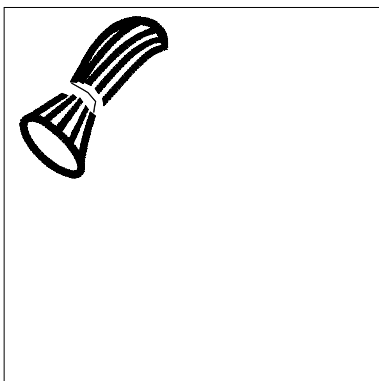
Stop #: 31  
 Element:  
 Code: 1000  
 Name: Black  
 Chart: Madeira Classic 40  
 Stitches: 195  
 Thread used: 0.77m



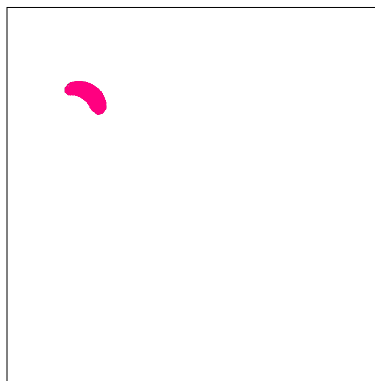
Stop #: 32  
 Element:  
 Code: 1158  
 Name: Chestnut  
 Chart: Madeira Classic 40  
 Stitches: 1,346  
 Thread used: 8.00m



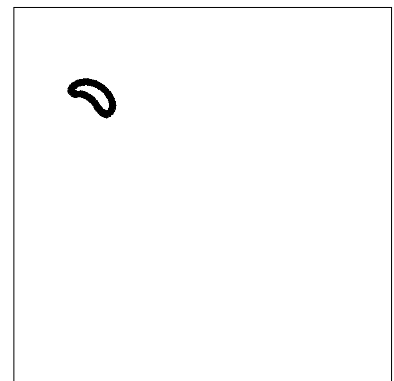
Stop #: 33  
 Element:  
 Code: 1226  
 Name: Amber  
 Chart: Madeira Classic 40  
 Stitches: 382  
 Thread used: 1.86m



Stop #: 34  
 Element:  
 Code: 1000  
 Name: Black  
 Chart: Madeira Classic 40  
 Stitches: 1,628  
 Thread used: 7.34m



Stop #: 35  
 Element:  
 Code: 1109  
 Name: Pink Rose  
 Chart: Madeira Classic 40  
 Stitches: 157  
 Thread used: 1.08m



Stop #: 36  
 Element:  
 Code: 1000  
 Name: Black  
 Chart: Madeira Classic 40  
 Stitches: 219  
 Thread used: 0.97m

**Color Film**

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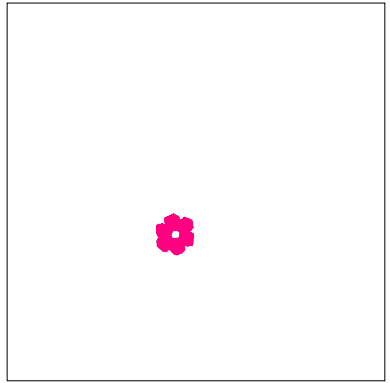
**\*DOLL 4X4\***

Design: **Doll 4x4**

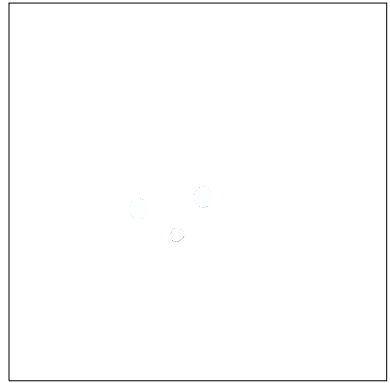
Title:

Stitches: 24,214  
Height: 95.8 mm  
Width: 92.7 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.50

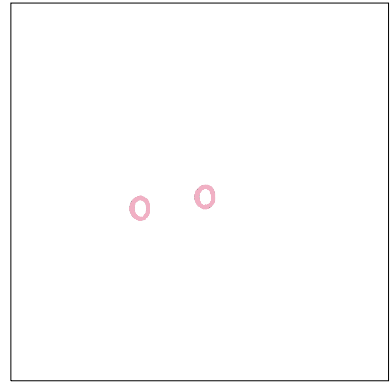
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Stop #: 37  
Element:  
Code: 1109  
Name: Pink Rose  
Chart: Madeira Classic 40  
Stitches: 268  
Thread used: 1.61m



Stop #: 38  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 167  
Thread used: 1.00m



Stop #: 39  
Element:  
Code: 1116  
Name: Cotton Candy  
Chart: Madeira Classic 40  
Stitches: 241  
Thread used: 0.84m