

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*ZEBRA 5X5\***

Design: **Zebra 5x5**

Title:

Stitches: 27,371

Height: 110.9 mm

Width: 127.1 mm

Colors: 7

Colorway: Colorway 1

Zoom: 0.91

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Machine format: Tajima  
Color changes: 26  
Stops: 27  
Trims: 42  
Left: 63.6 mm  
Right: 63.6 mm  
Up: 55.5 mm  
Down: 55.5 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 14104.2 mm<sup>2</sup>  
Max stitch: 11.7 mm  
Min stitch: 0.2 mm  
Max jump: 7.2 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6	█	4,385	1170	Clover	Madeira Classic 40
2.	1	█	6,080	1369	Fresh Pine	Madeira Classic 40
3.	6	█	6,470	1170	Clover	Madeira Classic 40
4.	4	█	7,055	1004	Natural White	Madeira Classic 40
5.	7	█	7,433	1000	Black	Madeira Classic 40
6.	4	█	8,140	1004	Natural White	Madeira Classic 40
7.	7	█	8,637	1000	Black	Madeira Classic 40
8.	4	█	8,799	1004	Natural White	Madeira Classic 40
9.	7	█	9,452	1000	Black	Madeira Classic 40
10.	5	█	9,547	1431		Madeira Classic 40
11.	4	█	15,942	1004	Natural White	Madeira Classic 40
12.	7	█	19,471	1000	Black	Madeira Classic 40
13.	4	█	20,326	1004	Natural White	Madeira Classic 40
14.	7	█	20,905	1000	Black	Madeira Classic 40
15.	4	█	21,439	1004	Natural White	Madeira Classic 40
16.	7	█	21,618	1000	Black	Madeira Classic 40
17.	4	█	22,054	1004	Natural White	Madeira Classic 40
18.	3	█	22,131	1020		Madeira Classic 40
19.	7	█	22,291	1000	Black	Madeira Classic 40
20.	4	█	24,747	1004	Natural White	Madeira Classic 40
21.	3	█	24,836	1020		Madeira Classic 40
22.	7	█	26,117	1000	Black	Madeira Classic 40
23.	4	█	26,369	1004	Natural White	Madeira Classic 40
24.	2	█	26,475	1166	Blue	Madeira Classic 40
25.	7	█	26,580	1000	Black	Madeira Classic 40
26.	5	█	27,114	1431		Madeira Classic 40
27.	7	█	27,369	1000	Black	Madeira Classic 40



# Color Film

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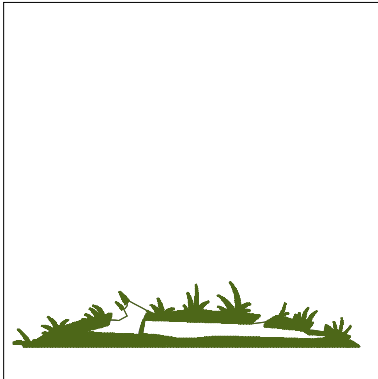
## \*ZEBRA 5X5\*

Design: **Zebra 5x5**

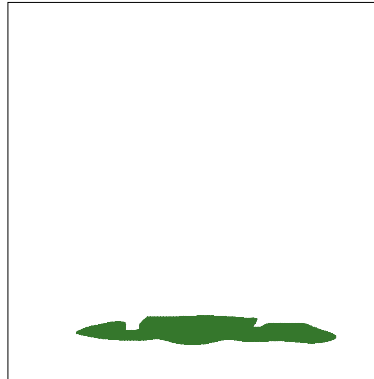
Title:

Stitches: 27,371  
Height: 110.9 mm  
Width: 127.1 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37

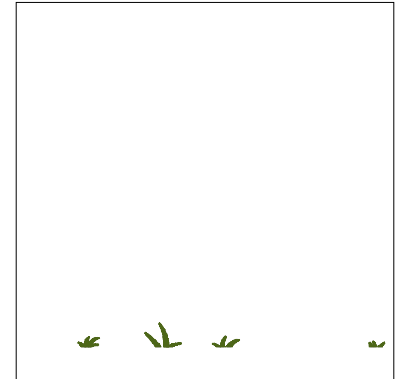
  
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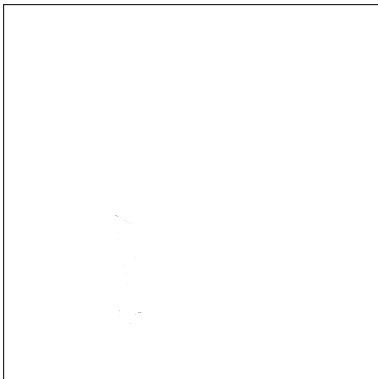
Stop #: 1  
Element:  
Code: 1170  
Name: Clover  
Chart: Madeira Classic 40  
Stitches: 4,385  
Thread used: 19.71m



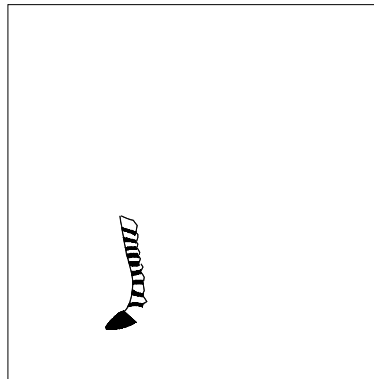
Stop #: 2  
Element:  
Code: 1369  
Name: Fresh Pine  
Chart: Madeira Classic 40  
Stitches: 1,695  
Thread used: 9.15m



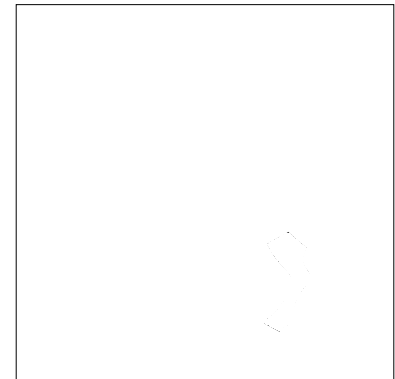
Stop #: 3  
Element:  
Code: 1170  
Name: Clover  
Chart: Madeira Classic 40  
Stitches: 390  
Thread used: 1.48m



Stop #: 4  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 585  
Thread used: 2.89m



Stop #: 5  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 378  
Thread used: 1.87m



Stop #: 6  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 707  
Thread used: 3.82m

# Color Film

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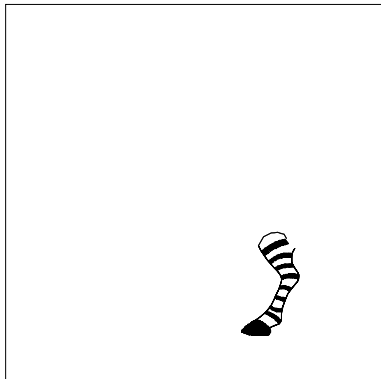
## \*ZEBRA 5X5\*

Design: **Zebra 5x5**

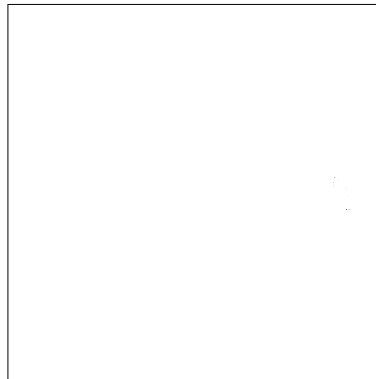
Title:

Stitches: 27,371  
Height: 110.9 mm  
Width: 127.1 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37

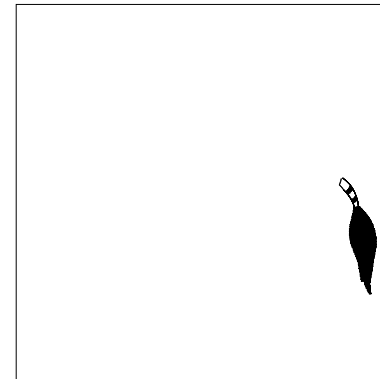
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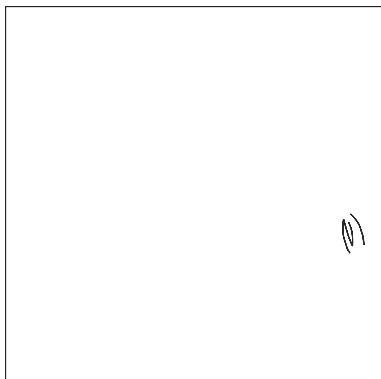
Stop #: 7  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 497  
Thread used: 2.38m



Stop #: 8  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 162  
Thread used: 0.66m



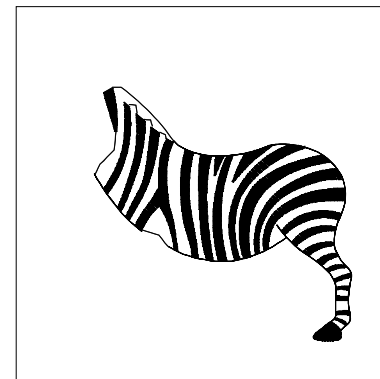
Stop #: 9  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 653  
Thread used: 3.22m



Stop #: 10  
Element:  
Code: 1431  
Name:  
Chart: Madeira Classic 40  
Stitches: 95  
Thread used: 0.38m



Stop #: 11  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 6,395  
Thread used: 42.69m



Stop #: 12  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 3,529  
Thread used: 20.37m

# Color Film

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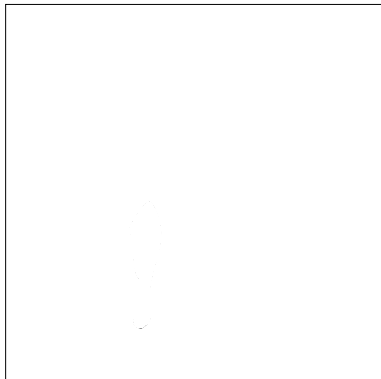
## \*ZEBRA 5X5\*

Design: **Zebra 5x5**

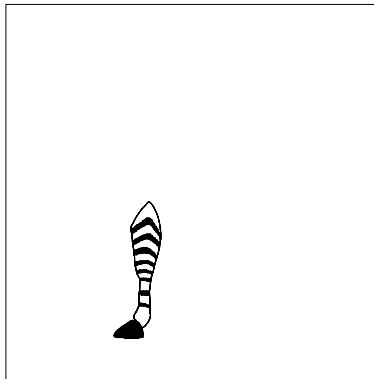
Title:

Stitches: 27,371  
Height: 110.9 mm  
Width: 127.1 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37

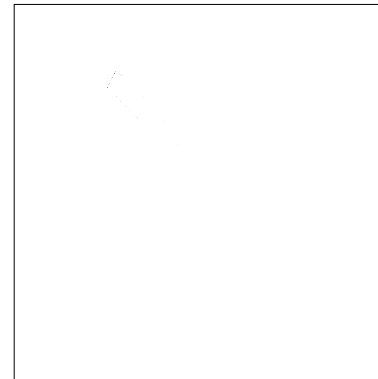
  
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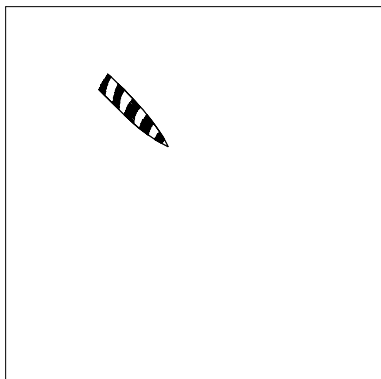
Stop #: 13  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 855  
Thread used: 4.62m



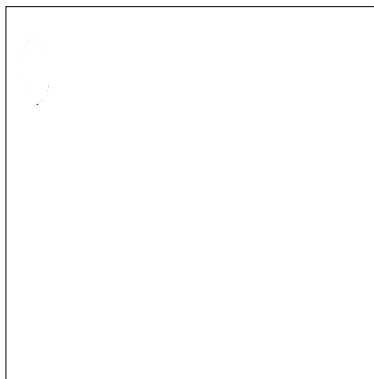
Stop #: 14  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 579  
Thread used: 2.85m



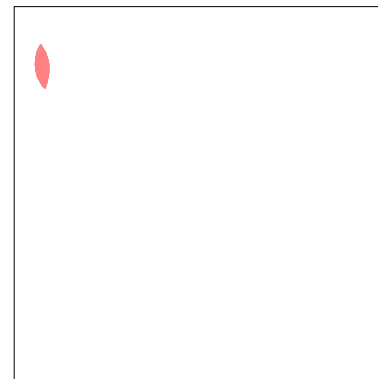
Stop #: 15  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 534  
Thread used: 2.71m



Stop #: 16  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 179  
Thread used: 1.09m



Stop #: 17  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 436  
Thread used: 2.36m



Stop #: 18  
Element:  
Code: 1020  
Name:  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.51m

# Color Film

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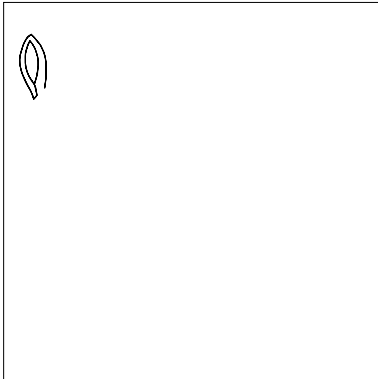
## \*ZEBRA 5X5\*

Design: **Zebra 5x5**

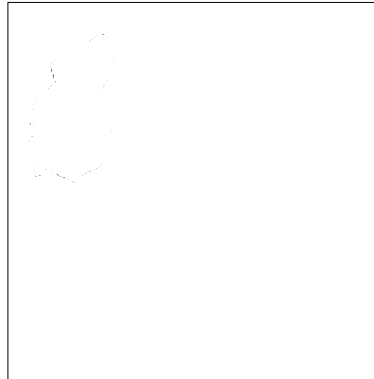
Title:

Stitches: 27,371  
Height: 110.9 mm  
Width: 127.1 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37

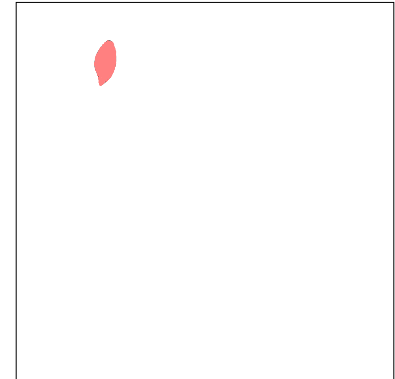
  
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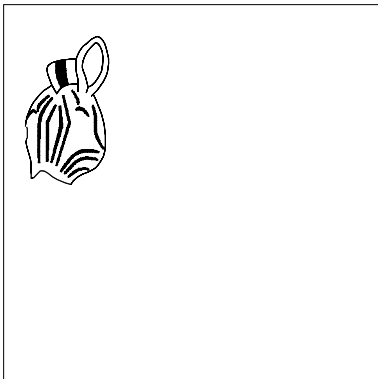
Stop #: 19  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 160  
Thread used: 0.67m



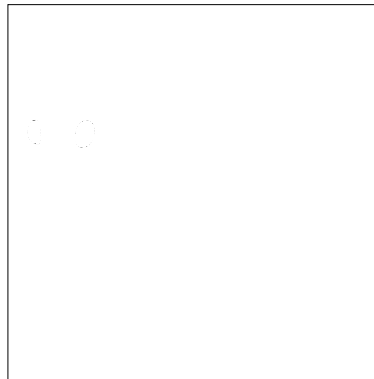
Stop #: 20  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 2,456  
Thread used: 15.12m



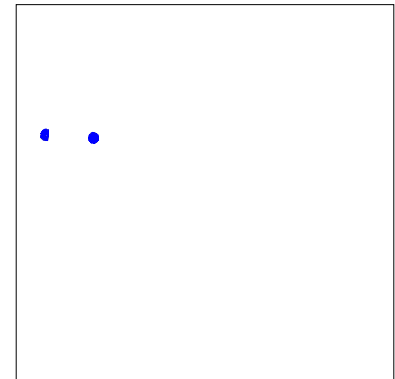
Stop #: 21  
Element:  
Code: 1020  
Name:  
Chart: Madeira Classic 40  
Stitches: 89  
Thread used: 0.74m



Stop #: 22  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,281  
Thread used: 4.79m



Stop #: 23  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 252  
Thread used: 1.20m



Stop #: 24  
Element:  
Code: 1166  
Name: Blue  
Chart: Madeira Classic 40  
Stitches: 106  
Thread used: 0.42m

# Color Film

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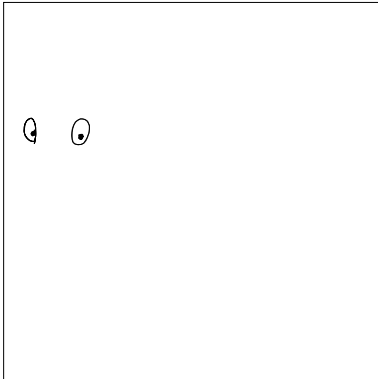
## \*ZEBRA 5X5\*

Design: **Zebra 5x5**

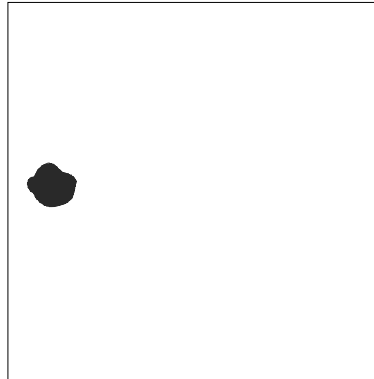
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Width: 127.1 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37

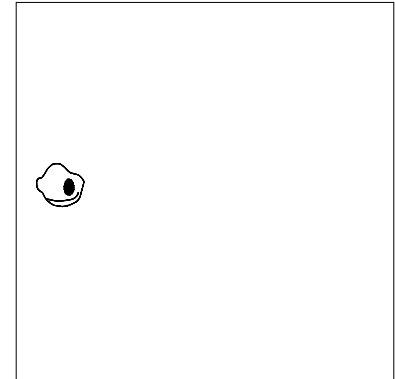
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Stop #: 25  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 105  
Thread used: 0.36m



Stop #: 26  
Element:  
Code: 1431  
Name:  
Chart: Madeira Classic 40  
Stitches: 534  
Thread used: 2.79m



Stop #: 27  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 255  
Thread used: 1.00m