

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*DOG 4X4\***

Design: **Dog 4x4**

Title:

Stitches: 22,466  
 Height: 95.5 mm  
 Width: 93.9 mm  
 Colors: 7  
 Colorway: Colorway 1  
 Zoom: 1.16

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Machine format: Tajima  
 Color changes: 15  
 Stops: 16  
 Trims: 34  
 Left: 47.0 mm  
 Right: 47.0 mm  
 Up: 47.7 mm  
 Down: 47.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8968.6 mm<sup>2</sup>  
 Max stitch: 9.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		308	1005	Fluorescent White	Madeira Classic 40
2.	6		676	1257	Bronze	Madeira Classic 40
3.	5		960	1000	Black	Madeira Classic 40
4.	1		6,368	1005	Fluorescent White	Madeira Classic 40
5.	6		10,089	1257	Bronze	Madeira Classic 40
6.	5		12,137	1000	Black	Madeira Classic 40
7.	6		15,483	1257	Bronze	Madeira Classic 40
8.	3		17,352	1258	Grizzly Bear	Madeira Classic 40
9.	6		17,808	1257	Bronze	Madeira Classic 40
10.	7		18,004	1278	Orange Peel	Madeira Classic 40
11.	4		18,263	1317	Blush Pink	Madeira Classic 40
12.	3		19,727	1258	Grizzly Bear	Madeira Classic 40
13.	2		20,169	1372	Pumpkin Spice	Madeira Classic 40
14.	5		20,281	1000	Black	Madeira Classic 40
15.	1		21,805	1005	Fluorescent White	Madeira Classic 40
16.	5		22,464	1000	Black	Madeira Classic 40



**Color Film**

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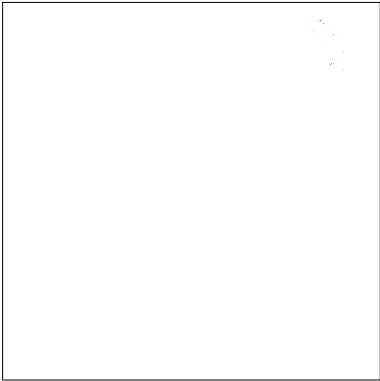
**\*DOG 4X4\***

Design: **Dog 4x4**

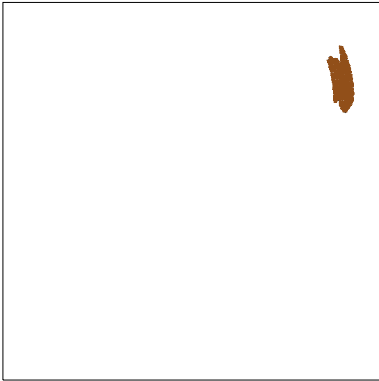
Title:

Stitches: 22,466  
Height: 95.5 mm  
Width: 93.9 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50

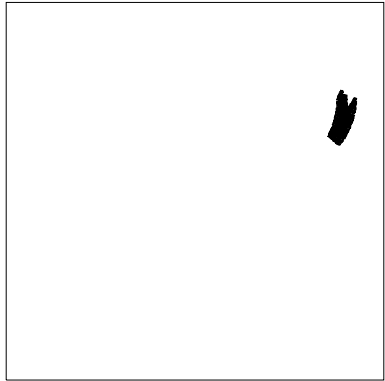
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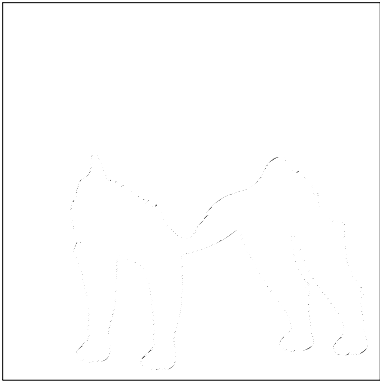
Stop #: 1  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 308  
Thread used: 1.32m



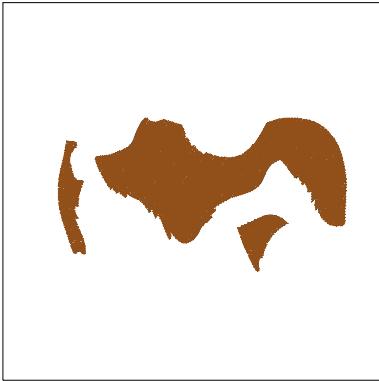
Stop #: 2  
Element:  
Code: 1257  
Name: Bronze  
Chart: Madeira Classic 40  
Stitches: 368  
Thread used: 1.53m



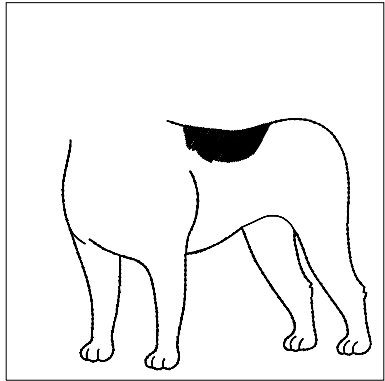
Stop #: 3  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 284  
Thread used: 1.19m



Stop #: 4  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 5,408  
Thread used: 31.42m



Stop #: 5  
Element:  
Code: 1257  
Name: Bronze  
Chart: Madeira Classic 40  
Stitches: 3,721  
Thread used: 20.79m



Stop #: 6  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 2,048  
Thread used: 8.81m

# Color Film

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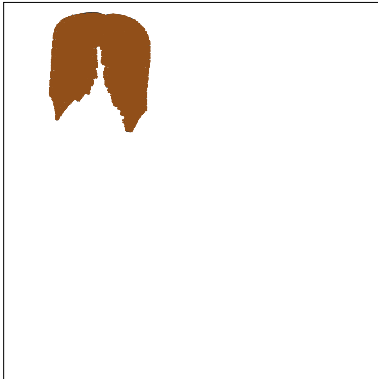
**\*DOG 4X4\***

Design: **Dog 4x4**

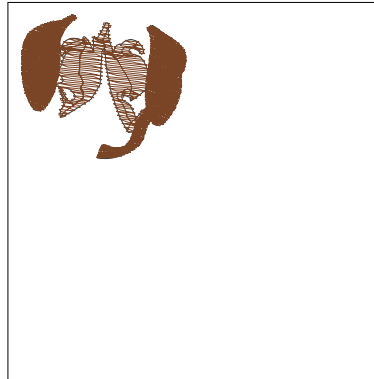
Title:

Stitches: 22,466  
Height: 95.5 mm  
Width: 93.9 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50

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Stop #: 7  
Element:  
Code: 1257  
Name: Bronze  
Chart: Madeira Classic 40  
Stitches: 3,346  
Thread used: 18.47m



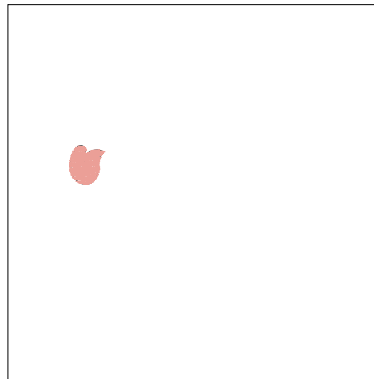
Stop #: 8  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 1,869  
Thread used: 9.59m



Stop #: 9  
Element:  
Code: 1257  
Name: Bronze  
Chart: Madeira Classic 40  
Stitches: 456  
Thread used: 1.99m



Stop #: 10  
Element:  
Code: 1278  
Name: Orange Peel  
Chart: Madeira Classic 40  
Stitches: 196  
Thread used: 0.79m



Stop #: 11  
Element:  
Code: 1317  
Name: Blush Pink  
Chart: Madeira Classic 40  
Stitches: 259  
Thread used: 1.21m



Stop #: 12  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 1,464  
Thread used: 6.39m

# Color Film

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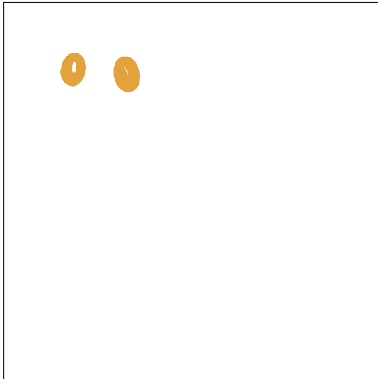
\*DOG 4X4\*

Design: Dog 4x4

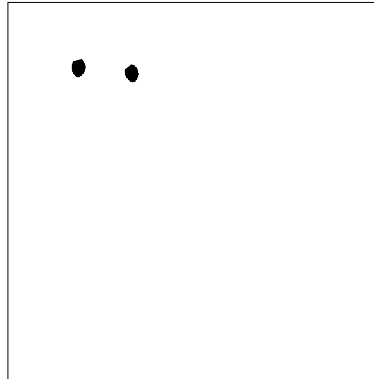
Title:

Stitches: 22,466  
Height: 95.5 mm  
Width: 93.9 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50

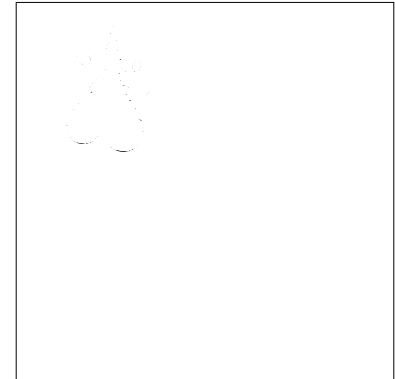
  
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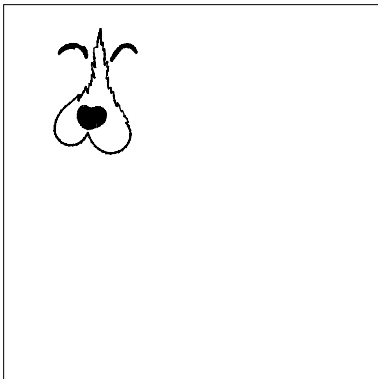
Stop #: 13  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 442  
Thread used: 2.33m



Stop #: 14  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 112  
Thread used: 0.55m



Stop #: 15  
Element:  
Code: 1005  
Name: Fluorescent White  
Chart: Madeira Classic 40  
Stitches: 1,524  
Thread used: 7.18m



Stop #: 16  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 659  
Thread used: 2.58m