

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*HAPPY 4X4\*

Design: **Happy 4x4**












Title:

Stitches: 12,015  
Height: 77.3 mm  
Width: 95.3 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1.12

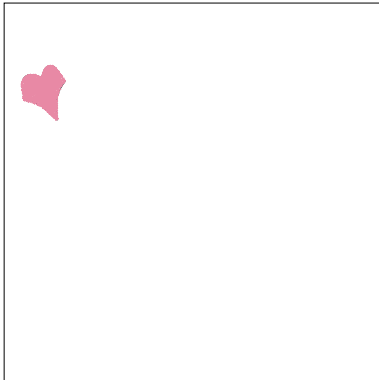
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Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 21  
Left: 47.7 mm  
Right: 47.7 mm  
Up: 38.7 mm  
Down: 38.7 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 7373.8 mm<sup>2</sup>  
Max stitch: 11.6 mm  
Min stitch: 0.3 mm  
Max jump: 7.0 mm

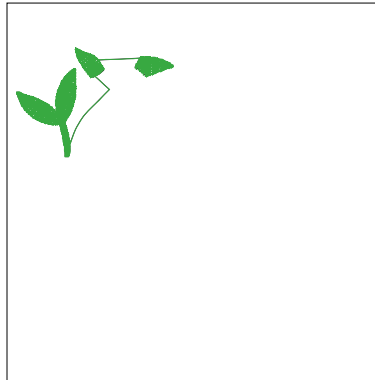
### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		400	1108	Pink Carnation	Madeira Classic 40
2.	2		1,352	1249	Shamrock	Madeira Classic 40
3.	4		2,105	1108	Pink Carnation	Madeira Classic 40
4.	3		3,114	3	Red	Default
5.	2		4,109	1249	Shamrock	Madeira Classic 40
6.	1		4,294	1359	Golden Nugget	Madeira Classic 40
7.	5		4,386	1003	Cream White	Madeira Classic 40
8.	4		5,107	1108	Pink Carnation	Madeira Classic 40
9.	1		5,288	1359	Golden Nugget	Madeira Classic 40
10.	3		8,512	3	Red	Default
11.	8		12,013	8	Black	Default

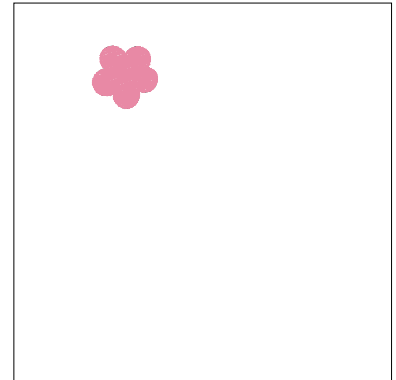




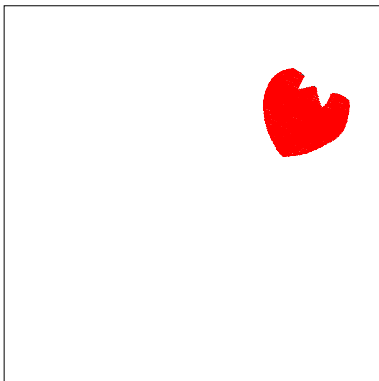
Stop #: 1  
 Element:  
 Code: 1108  
 Name: Pink Carnation  
 Chart: Madeira Classic 40  
 Stitches: 400  
 Thread used: 1.96m



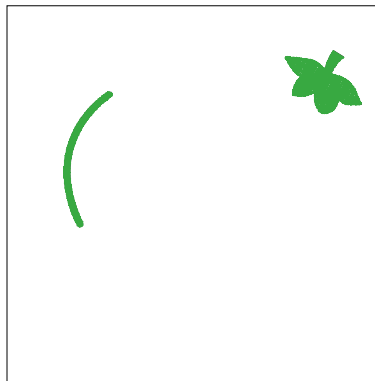
Stop #: 2  
 Element:  
 Code: 1249  
 Name: Shamrock  
 Chart: Madeira Classic 40  
 Stitches: 952  
 Thread used: 4.23m



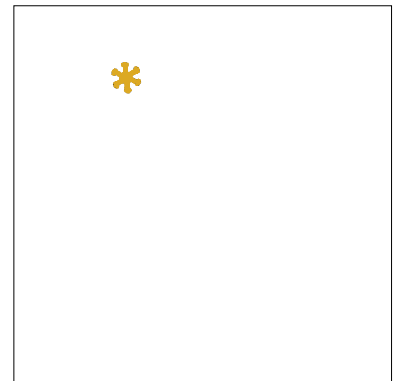
Stop #: 3  
 Element:  
 Code: 1108  
 Name: Pink Carnation  
 Chart: Madeira Classic 40  
 Stitches: 753  
 Thread used: 3.85m



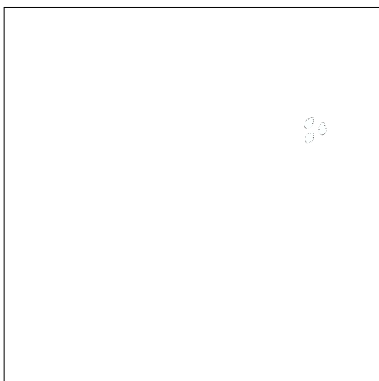
Stop #: 4  
 Element:  
 Code: 3  
 Name: Red  
 Chart: Default  
 Stitches: 1,009  
 Thread used: 5.78m



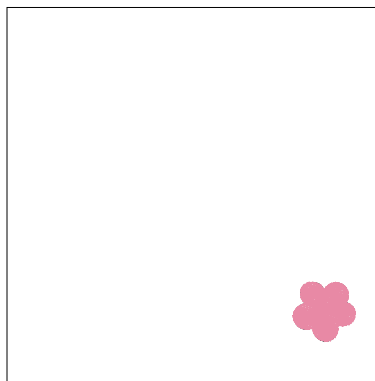
Stop #: 5  
 Element:  
 Code: 1249  
 Name: Shamrock  
 Chart: Madeira Classic 40  
 Stitches: 995  
 Thread used: 4.81m



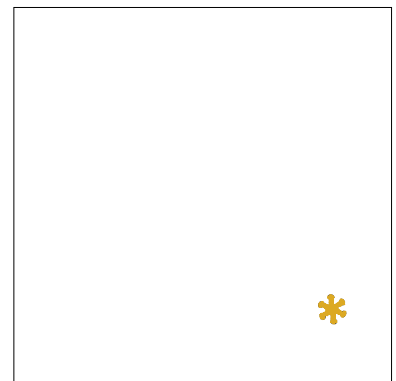
Stop #: 6  
 Element:  
 Code: 1359  
 Name: Golden Nugget  
 Chart: Madeira Classic 40  
 Stitches: 185  
 Thread used: 0.75m



Stop #: 7  
 Element:  
 Code: 1003  
 Name: Cream White  
 Chart: Madeira Classic 40  
 Stitches: 92  
 Thread used: 0.32m



Stop #: 8  
 Element:  
 Code: 1108  
 Name: Pink Carnation  
 Chart: Madeira Classic 40  
 Stitches: 721  
 Thread used: 3.66m



Stop #: 9  
 Element:  
 Code: 1359  
 Name: Golden Nugget  
 Chart: Madeira Classic 40  
 Stitches: 181  
 Thread used: 0.71m

**Color Film**

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**\*HAPPY 4X4\***

Design: **Happy 4x4**

Title:

Stitches: 12,015  
Height: 77.3 mm  
Width: 95.3 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

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Stop #: 10  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 3,224  
Thread used: 17.43m



Stop #: 11  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 3,501  
Thread used: 17.97m