

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*SUNSHINE FRAME 4X4\*

Design: **Sunshine Frame 4x4**

Title:

Stitches: 8,118

Height: 95.5 mm

Width: 95.4 mm

Colors: 6








Colorway: Colorway 1

Zoom: 1.22

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Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 10  
Left: 47.7 mm  
Right: 47.7 mm  
Up: 47.8 mm  
Down: 47.8 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 9114.9 mm<sup>2</sup>  
Max stitch: 6.6 mm  
Min stitch: 0.3 mm  
Max jump: 6.6 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		828	1309	Placement Line	Applique
2.	4		1,560	1083	Tackdown	Applique
3.	2		4,073	1224	Lemonade	Madeira Classic 40
4.	6		4,347	1184	Placement Line	Applique
5.	4		4,731	1083	Tackdown	Applique
6.	3		6,012	1037	Red	Madeira Classic 40
7.	1		8,116	1479		Madeira Classic 40



# Color Film

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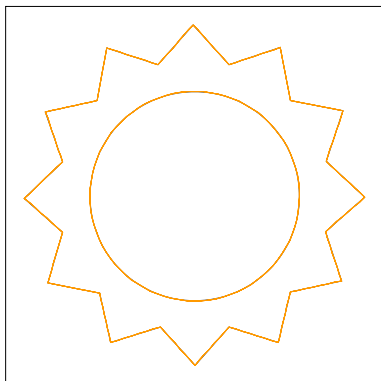
## \*SUNSHINE FRAME 4X4\*

Design: **Sunshine Frame 4x4**

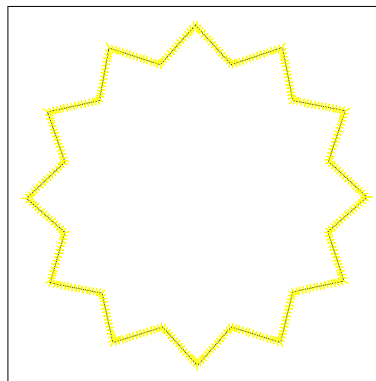
Title:

Stitches: 8,118  
Height: 95.5 mm  
Width: 95.4 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

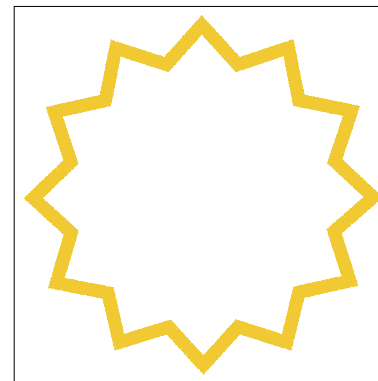
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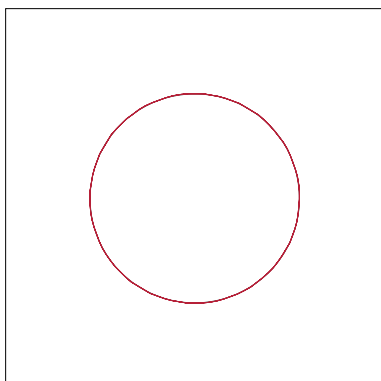
Stop #: 1  
Element:  
Code: 1309  
Name: Placement Line  
Chart: Applique  
Stitches: 828  
Thread used: 3.76m



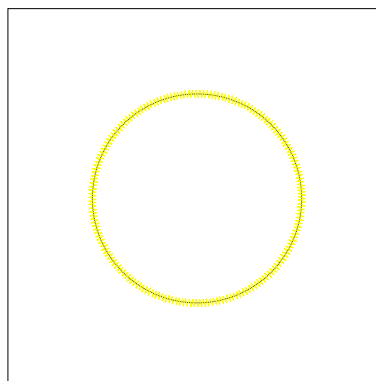
Stop #: 2  
Element:  
Code: 1083  
Name: Tackdown  
Chart: Applique  
Stitches: 732  
Thread used: 3.60m



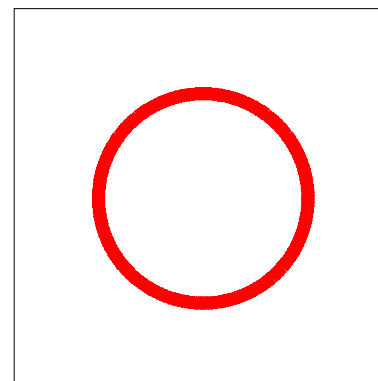
Stop #: 3  
Element:  
Code: 1224  
Name: Lemonade  
Chart: Madeira Classic 40  
Stitches: 2,513  
Thread used: 17.32m



Stop #: 4  
Element:  
Code: 1184  
Name: Placement Line  
Chart: Applique  
Stitches: 274  
Thread used: 1.27m



Stop #: 5  
Element:  
Code: 1083  
Name: Tackdown  
Chart: Applique  
Stitches: 384  
Thread used: 1.84m



Stop #: 6  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 1,281  
Thread used: 8.42m

**Color Film**

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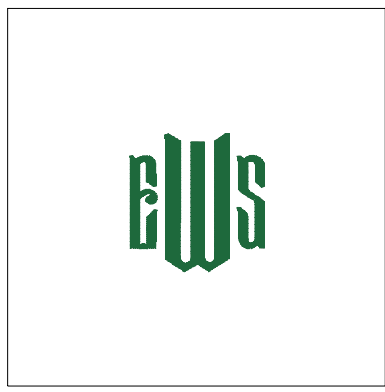
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Design: **Sunshine Frame 4x4**

Title:

Stitches: 8,118  
Height: 95.5 mm  
Width: 95.4 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

  
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Stop #: 7  
Element:  
Code: 1479  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,104  
Thread used: 12.05m