

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*SUNSHINE FRAME 5X5\*

Design: **Sunshine Frame 5x5**








Title:

Stitches: 10,774  
Height: 127.5 mm  
Width: 127.4 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.90

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Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 10  
Left: 63.7 mm  
Right: 63.7 mm  
Up: 63.8 mm  
Down: 63.8 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 16245.6 mm<sup>2</sup>  
Max stitch: 6.7 mm  
Min stitch: 0.3 mm  
Max jump: 6.9 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		1,100	1309	Placement Line	Applique
2.	4		2,071	1083	Tackdown	Applique
3.	2		5,424	1224	Lemonade	Madeira Classic 40
4.	6		5,789	1184	Placement Line	Applique
5.	4		6,296	1083	Tackdown	Applique
6.	3		7,998	1037	Red	Madeira Classic 40
7.	1		10,772	1479		Madeira Classic 40



# Color Film

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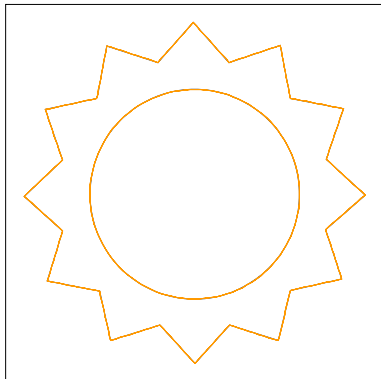
## \*SUNSHINE FRAME 5X5\*

Design: **Sunshine Frame 5x5**

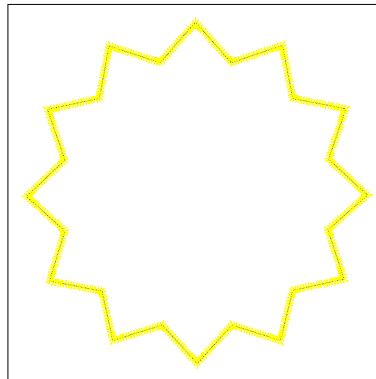
Title:

Stitches: 10,774  
Height: 127.5 mm  
Width: 127.4 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.37

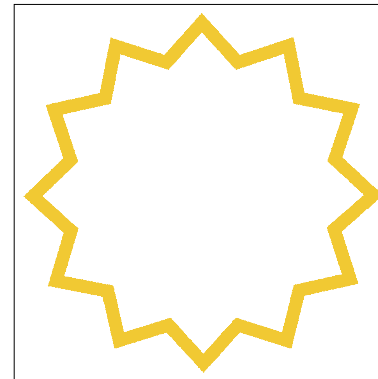
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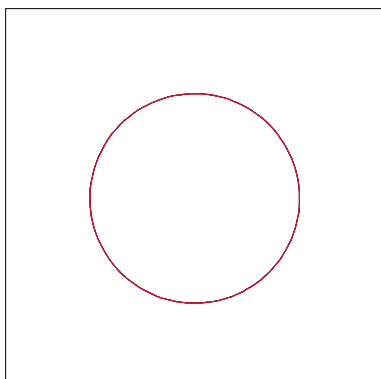
Stop #: 1  
Element:  
Code: 1309  
Name: Placement Line  
Chart: Applique  
Stitches: 1,100  
Thread used: 5.00m



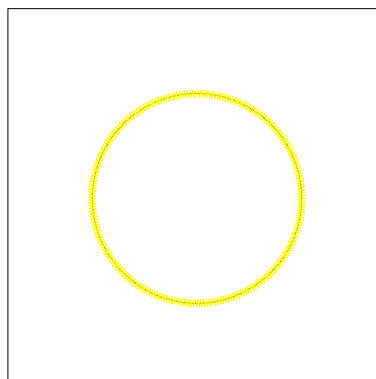
Stop #: 2  
Element:  
Code: 1083  
Name: Tackdown  
Chart: Applique  
Stitches: 971  
Thread used: 5.54m



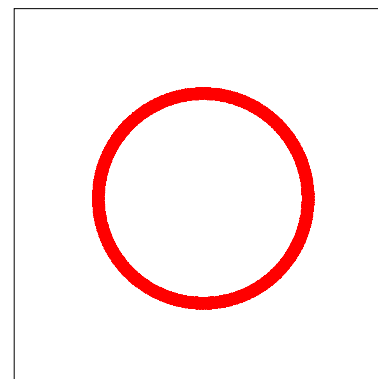
Stop #: 3  
Element:  
Code: 1224  
Name: Lemonade  
Chart: Madeira Classic 40  
Stitches: 3,353  
Thread used: 27.89m



Stop #: 4  
Element:  
Code: 1184  
Name: Placement Line  
Chart: Applique  
Stitches: 365  
Thread used: 1.69m



Stop #: 5  
Element:  
Code: 1083  
Name: Tackdown  
Chart: Applique  
Stitches: 507  
Thread used: 2.81m



Stop #: 6  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 1,702  
Thread used: 13.42m

# Color Film

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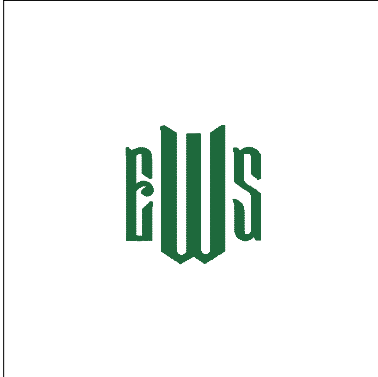
**\*SUNSHINE FRAME 5X5\***

Design: **Sunshine Frame 5x5**

Title:

Stitches: 10,774  
Height: 127.5 mm  
Width: 127.4 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.37

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Stop #: 7

Element:

Code: 1479

Name:

Chart: Madeira Classic 40

Stitches: 2,774

Thread used: 18.92m