

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*DUCK 4X4\***

Design: **Duck 4x4**

Title:

Stitches: 10,715  
 Height: 95.2 mm  
 Width: 80.9 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1.39

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Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 22  
 Left: 40.4 mm  
 Right: 40.4 mm  
 Up: 47.6 mm  
 Down: 47.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7696.9 mm<sup>2</sup>  
 Max stitch: 9.1 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.5 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		3,994	1002	White	Madeira Classic 40
2.	4		4,162	1192	Honey Mustard	Madeira Classic 40
3.	1		4,369	1000	Black	Madeira Classic 40
4.	3		5,519	1337	Gray Mist	Madeira Classic 40
5.	5		5,876	1108	Pink Carnation	Madeira Classic 40
6.	4		6,009	1192	Honey Mustard	Madeira Classic 40
7.	5		6,644	1108	Pink Carnation	Madeira Classic 40
8.	4		6,773	1192	Honey Mustard	Madeira Classic 40
9.	3		7,106	1337	Gray Mist	Madeira Classic 40
10.	5		8,820	1108	Pink Carnation	Madeira Classic 40
11.	4		8,870	1192	Honey Mustard	Madeira Classic 40
12.	5		9,365	1108	Pink Carnation	Madeira Classic 40
13.	4		9,708	1192	Honey Mustard	Madeira Classic 40
14.	5		10,713	1108	Pink Carnation	Madeira Classic 40



# Color Film

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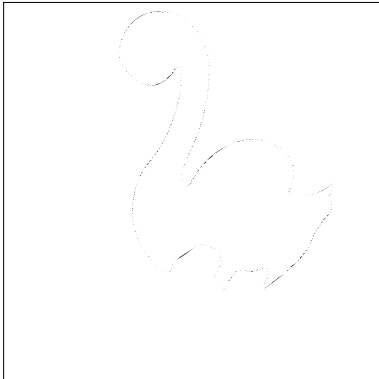
## \*DUCK 4X4\*

Design: **Duck 4x4**

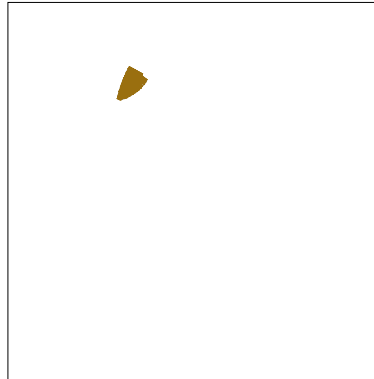
Title:

Stitches: 10,715  
Height: 95.2 mm  
Width: 80.9 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.50

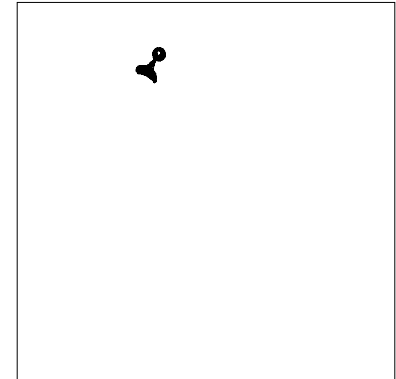
  
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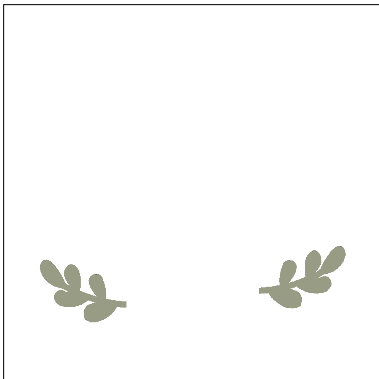
Stop #: 1  
Element:  
Code: 1002  
Name: White  
Chart: Madeira Classic 40  
Stitches: 3,994  
Thread used: 25.48m



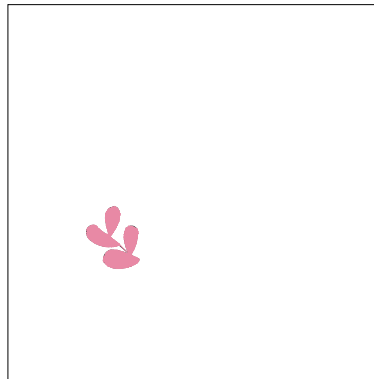
Stop #: 2  
Element:  
Code: 1192  
Name: Honey Mustard  
Chart: Madeira Classic 40  
Stitches: 168  
Thread used: 0.85m



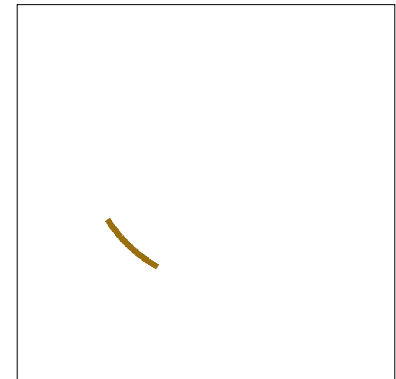
Stop #: 3  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 207  
Thread used: 0.83m



Stop #: 4  
Element:  
Code: 1337  
Name: Gray Mist  
Chart: Madeira Classic 40  
Stitches: 1,150  
Thread used: 6.25m



Stop #: 5  
Element:  
Code: 1108  
Name: Pink Carnation  
Chart: Madeira Classic 40  
Stitches: 357  
Thread used: 2.09m



Stop #: 6  
Element:  
Code: 1192  
Name: Honey Mustard  
Chart: Madeira Classic 40  
Stitches: 133  
Thread used: 0.53m

# Color Film

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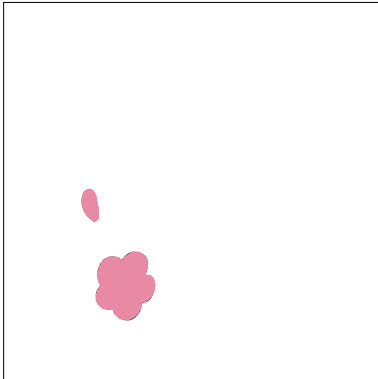
## \*DUCK 4X4\*

Design: **Duck 4x4**

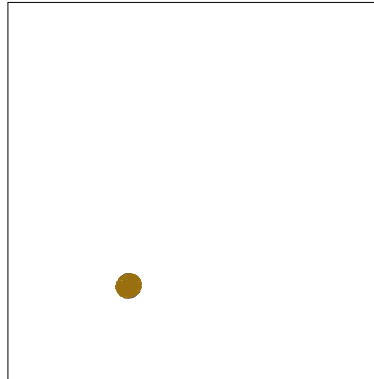
Title:

Stitches: 10,715  
Height: 95.2 mm  
Width: 80.9 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.50

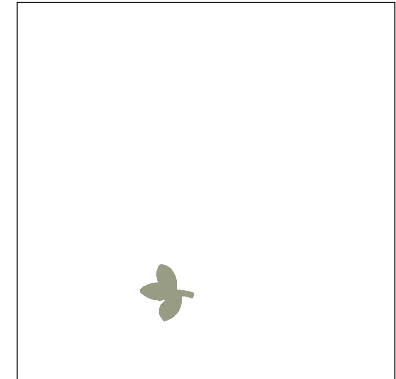
  
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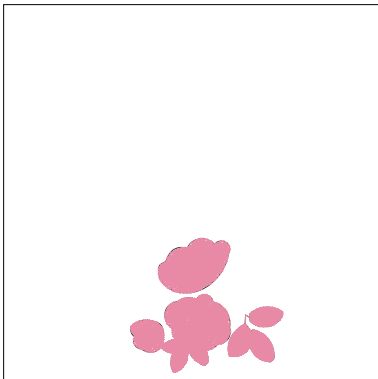
Stop #: 7  
Element:  
Code: 1108  
Name: Pink Carnation  
Chart: Madeira Classic 40  
Stitches: 635  
Thread used: 3.61m



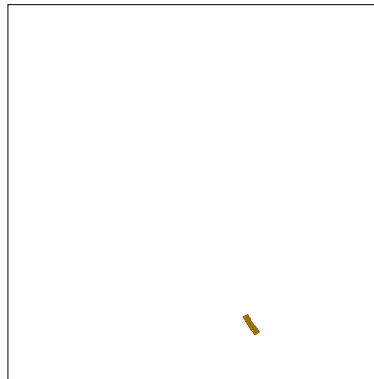
Stop #: 8  
Element:  
Code: 1192  
Name: Honey Mustard  
Chart: Madeira Classic 40  
Stitches: 129  
Thread used: 0.63m



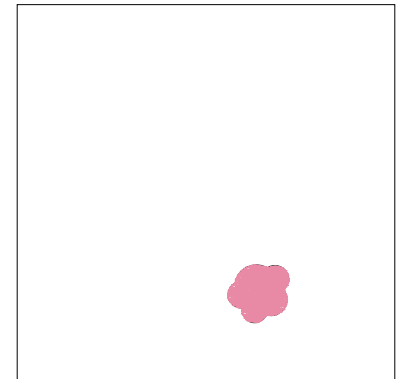
Stop #: 9  
Element:  
Code: 1337  
Name: Gray Mist  
Chart: Madeira Classic 40  
Stitches: 333  
Thread used: 1.96m



Stop #: 10  
Element:  
Code: 1108  
Name: Pink Carnation  
Chart: Madeira Classic 40  
Stitches: 1,714  
Thread used: 10.30m



Stop #: 11  
Element:  
Code: 1192  
Name: Honey Mustard  
Chart: Madeira Classic 40  
Stitches: 50  
Thread used: 0.19m



Stop #: 12  
Element:  
Code: 1108  
Name: Pink Carnation  
Chart: Madeira Classic 40  
Stitches: 495  
Thread used: 2.82m

# Color Film

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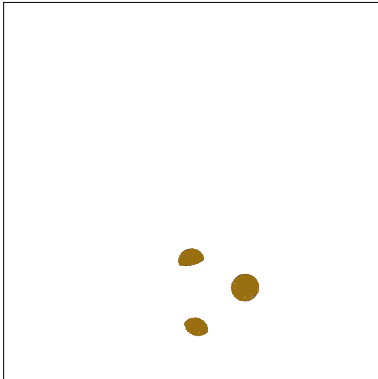
**\*DUCK 4X4\***

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Title:

Stitches: 10,715  
Height: 95.2 mm  
Width: 80.9 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.50

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Stop #: 13  
Element:  
Code: 1192  
Name: Honey Mustard  
Chart: Madeira Classic 40  
Stitches: 343  
Thread used: 1.55m



Stop #: 14  
Element:  
Code: 1108  
Name: Pink Carnation  
Chart: Madeira Classic 40  
Stitches: 1,005  
Thread used: 3.63m