

Production Worksheet

Wilcom TrueSizer

HAPPY LABOR

Design: **HAPPY LABOR**

Title:

Stitches: 36,669
 Height: 4.98 in
 Width: 5.02 in
 Colors: 3
 Colorway: Colorway 1
 Zoom: 0.91

z digitizing
 support@zdigitizing.com
 +1 (213) 788-6748

Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 43
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Left: 63.8 mm
 Right: 63.8 mm
 Up: 63.2 mm
 Down: 63.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 25.00 in²
 Max stitch: 9.0 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 699.13ft
 Total bobbin: 270.35ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	3	☐	11,894	1003	White	Madeira Classic 40
2.	2	■	1,695	1025	Dark Orange	Madeira Classic 40
3.	1	■	2,698	1293	Dark Sea Green	Madeira Classic 40
4.	3	☐	2,188	1003	White	Madeira Classic 40
5.	1	■	8,386	1293	Dark Sea Green	Madeira Classic 40
6.	3	☐	6,538	1003	White	Madeira Classic 40
7.	1	■	3,268	1293	Dark Sea Green	Madeira Classic 40



Color Film

Wilcom TrueSizer

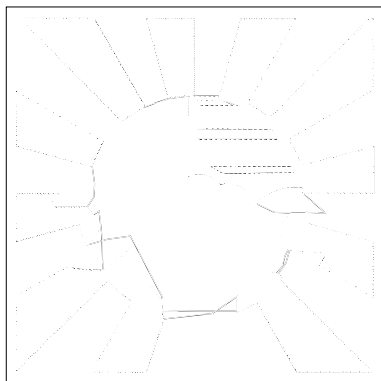
HAPPY LABOR

Design: **HAPPY LABOR**

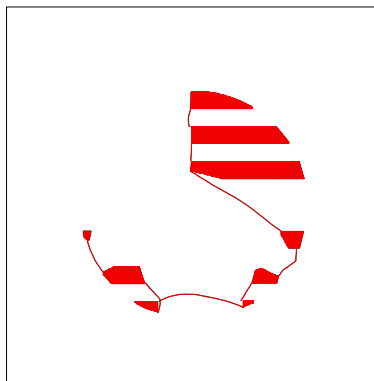
Title:

Stitches: 36,669
Height: 4.98 in
Width: 5.02 in
Colors: 3
Colorway: Colorway 1
Zoom: 0.37

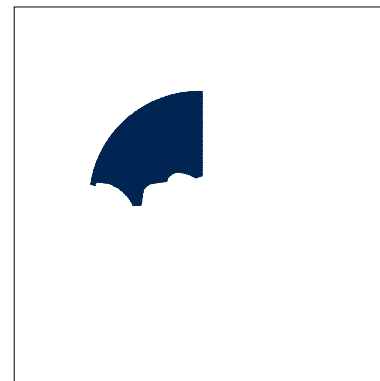
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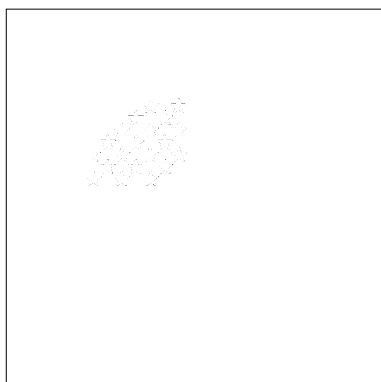
Stop #: 1
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 11,894
Thread used: 228.98ft



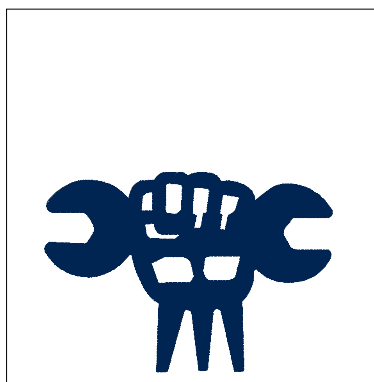
Stop #: 2
Code: 1025
Name: Dark Orange
Chart: Madeira Classic 40
Stitches: 1,695
Thread used: 46.67ft



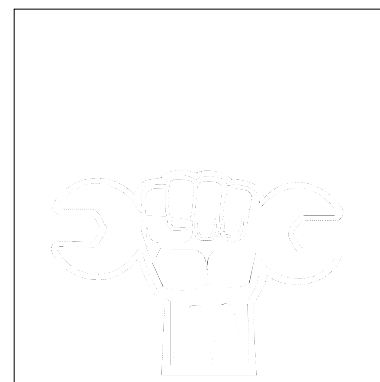
Stop #: 3
Code: 1293
Name: Dark Sea Green
Chart: Madeira Classic 40
Stitches: 2,698
Thread used: 54.22ft



Stop #: 4
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 2,188
Thread used: 23.15ft



Stop #: 5
Code: 1293
Name: Dark Sea Green
Chart: Madeira Classic 40
Stitches: 8,386
Thread used: 166.60ft



Stop #: 6
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 6,538
Thread used: 126.87ft



Stop #: 7
Code: 1293
Name: Dark Sea Green
Chart: Madeira Classic 40
Stitches: 3,268
Thread used: 50.34ft

Production Summary

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Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 43
 Hoop: <None>
 Max stitch: 9.0 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer

Left: 63.8 mm
 Right: 63.8 mm
 Up: 63.2 mm
 Down: 63.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 25.00 in²
 Total thread: 699.13ft
 Total bobbin: 270.35ft

Colorway		Colorway 1	
Background			
Product			
Stop	Color	Stitches	
1	3	11,894	1003 White Madeira Classic 40
2	2	1,695	1025 Dark Orange Madeira Classic 40
3	1	2,698	1293 Dark Sea Green Madeira Classic 40
4	3	2,188	1003 White Madeira Classic 40
5	1	8,386	1293 Dark Sea Green Madeira Classic 40
6	3	6,538	1003 White Madeira Classic 40
7	1	3,268	1293 Dark Sea Green Madeira Classic 40