

# Production Worksheet

Wilcom TrueSizer

\* **LABOUR** \*

Design: **Labour**

Title:

Stitches: 11,639  
Height: 3.72 in  
Width: 3.76 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1.29

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Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Appliqués: 0  
Left: 47.8 mm  
Right: 47.8 mm  
Up: 47.3 mm  
Down: 47.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.02 in<sup>2</sup>  
Max stitch: 6.8 mm  
Min stitch: 0.1 mm  
Max jump: 7.2 mm  
Total thread: 224.19ft  
Total bobbin: 86.43ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	4	■	8,204	1000	Black	Madeira Classic 40
2.	1	□	880	1003	White	Madeira Classic 40
3.	2	■	1,282	1068	Gold	Madeira Classic 40
4.	3	■	338	1057	Light Brown	Madeira Classic 40
5.	2	■	489	1068	Gold	Madeira Classic 40
6.	3	■	444	1057	Light Brown	Madeira Classic 40



# Color Film

Wilcom TrueSizer

\* **LABOUR** \*

Design: **Labour**

Title:

Stitches: 11,639  
Height: 3.72 in  
Width: 3.76 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.50

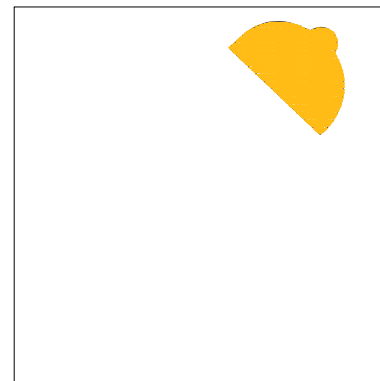
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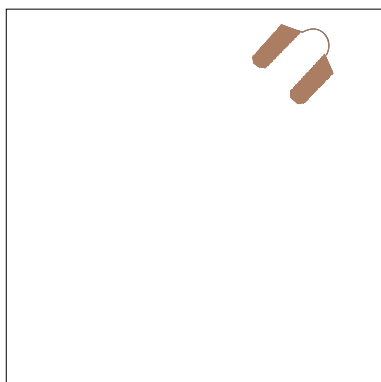
Stop #: 1  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 8,204  
Thread used: 158.24ft



Stop #: 2  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 880  
Thread used: 11.17ft



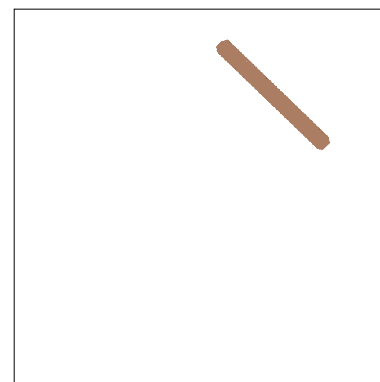
Stop #: 3  
Code: 1068  
Name: Gold  
Chart: Madeira Classic 40  
Stitches: 1,282  
Thread used: 26.48ft



Stop #: 4  
Code: 1057  
Name: Light Brown  
Chart: Madeira Classic 40  
Stitches: 338  
Thread used: 8.73ft



Stop #: 5  
Code: 1068  
Name: Gold  
Chart: Madeira Classic 40  
Stitches: 489  
Thread used: 7.19ft



Stop #: 6  
Code: 1057  
Name: Light Brown  
Chart: Madeira Classic 40  
Stitches: 444  
Thread used: 10.41ft

# Production Summary

Wilcom TrueSizer

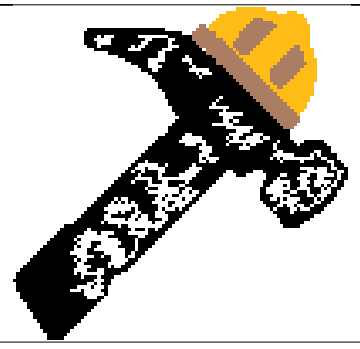
**\* LABOUR \***

Design: **Labour**

Title:

Stitches: 11,639  
 Height: 3.72 in  
 Width: 3.76 in  
 Colors: 4

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Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 13  
 Hoop: <None>  
 Max stitch: 6.8 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.2 mm  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer

Left: 47.8 mm  
 Right: 47.8 mm  
 Up: 47.3 mm  
 Down: 47.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.02 in<sup>2</sup>  
 Total thread: 224.19ft  
 Total bobbin: 86.43ft

Colorway		Colorway 1	
Background			
Product			
Stop	Color	Stitches	
1	4	8,204	1000 Black Madeira Classic 40
2	1	880	1003 White Madeira Classic 40
3	2	1,282	1068 Gold Madeira Classic 40
4	3	338	1057 Light Brown Madeira Classic 40
5	2	489	1068 Gold Madeira Classic 40
6	3	444	1057 Light Brown Madeira Classic 40