

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*FLOWER 5X5\***

Design: **Flower 5x5**

Title:

Stitches: 38,506  
 Height: 127.2 mm  
 Width: 121.5 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 0.98

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Machine format: Tajima  
 Color changes: 31  
 Stops: 32  
 Trims: 79  
 Left: 60.7 mm  
 Right: 60.7 mm  
 Up: 63.6 mm  
 Down: 63.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 15456.8 mm<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		2,585	1104	Scallion	Madeira Classic 40
2.	4		3,595	1085	Cement	Madeira Classic 40
3.	6		5,493	1000	Black	Madeira Classic 40
4.	7		12,108	1003	White	Madeira Classic 40
5.	2		16,023	1198	Moonstone	Madeira Classic 40
6.	6		19,231	1000	Black	Madeira Classic 40
7.	2		19,456	1198	Moonstone	Madeira Classic 40
8.	3		21,303	1451		Madeira Classic 40
9.	6		21,933	1000	Black	Madeira Classic 40
10.	3		22,078	1451		Madeira Classic 40
11.	6		22,470	1000	Black	Madeira Classic 40
12.	3		23,360	1451		Madeira Classic 40
13.	6		23,629	1000	Black	Madeira Classic 40
14.	3		23,706	1451		Madeira Classic 40
15.	6		23,942	1000	Black	Madeira Classic 40
16.	3		24,834	1451		Madeira Classic 40
17.	6		25,103	1000	Black	Madeira Classic 40
18.	3		25,180	1451		Madeira Classic 40
19.	6		25,420	1000	Black	Madeira Classic 40
20.	3		26,325	1451		Madeira Classic 40
21.	6		26,645	1000	Black	Madeira Classic 40
22.	8		27,901	1481		Madeira Classic 40
23.	7		28,889	1003	White	Madeira Classic 40
24.	6		29,969	1000	Black	Madeira Classic 40
25.	1		30,939	1281	Radish	Madeira Classic 40
26.	7		31,651	1003	White	Madeira Classic 40
27.	6		32,100	1000	Black	Madeira Classic 40
28.	3		33,758	1451		Madeira Classic 40
29.	6		34,458	1000	Black	Madeira Classic 40
30.	1		35,852	1281	Radish	Madeira Classic 40
31.	7		36,933	1003	White	Madeira Classic 40
32.	6		38,504	1000	Black	Madeira Classic 40



**Color Film**

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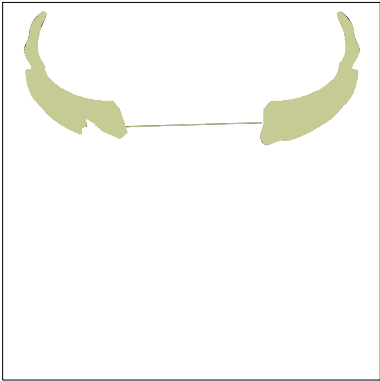
**\*FLOWER 5X5\***

Design: **Flower 5x5**

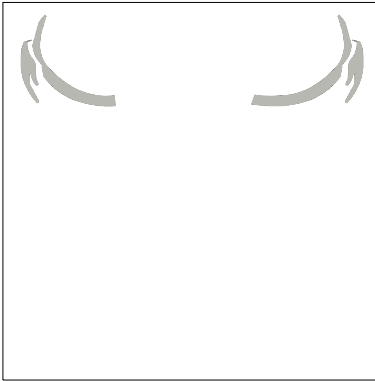
Title:

Stitches: 38,506  
Height: 127.2 mm  
Width: 121.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.37

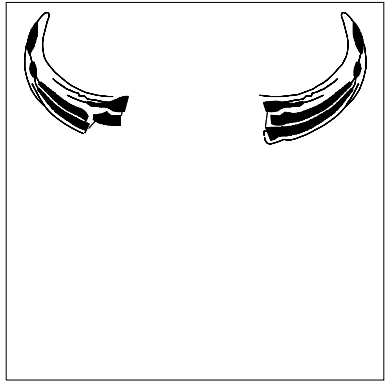
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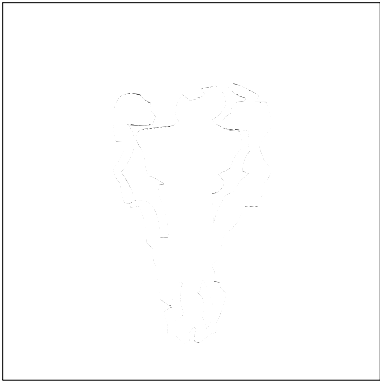
Stop #: 1  
Element:  
Code: 1104  
Name: Scallion  
Chart: Madeira Classic 40  
Stitches: 2,585  
Thread used: 14.70m



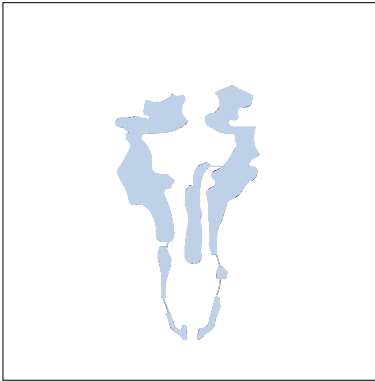
Stop #: 2  
Element:  
Code: 1085  
Name: Cement  
Chart: Madeira Classic 40  
Stitches: 1,010  
Thread used: 5.41m



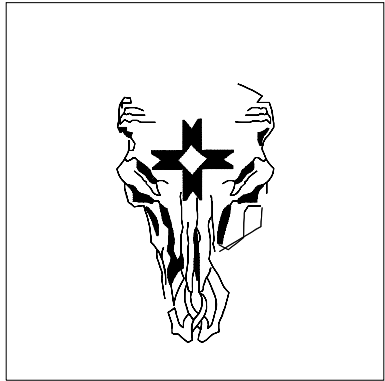
Stop #: 3  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,898  
Thread used: 9.23m



Stop #: 4  
Element:  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 6,615  
Thread used: 38.16m



Stop #: 5  
Element:  
Code: 1198  
Name: Moonstone  
Chart: Madeira Classic 40  
Stitches: 3,915  
Thread used: 21.18m



Stop #: 6  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 3,208  
Thread used: 14.46m

# Color Film

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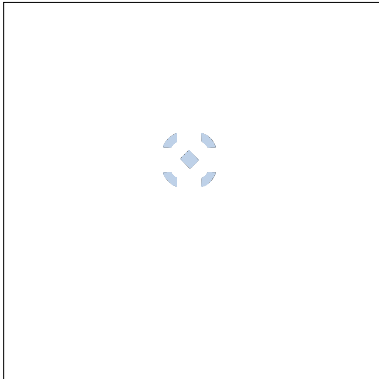
## \*FLOWER 5X5\*

Design: **Flower 5x5**

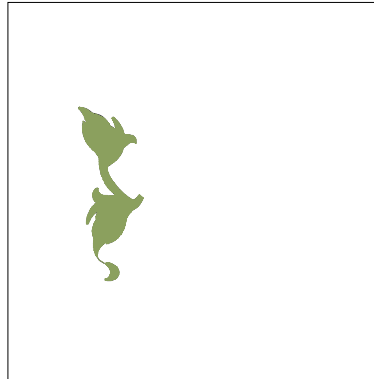
Title:

Stitches: 38,506  
Height: 127.2 mm  
Width: 121.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.37

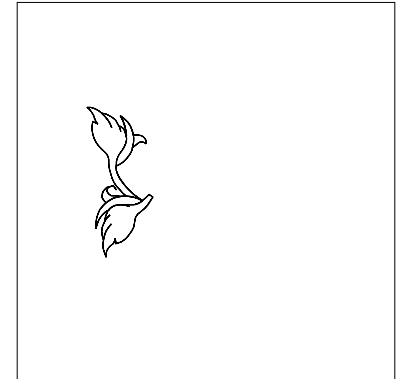
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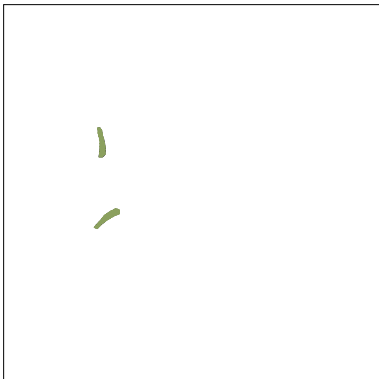
Stop #: 7  
Element:  
Code: 1198  
Name: Moonstone  
Chart: Madeira Classic 40  
Stitches: 225  
Thread used: 1.20m



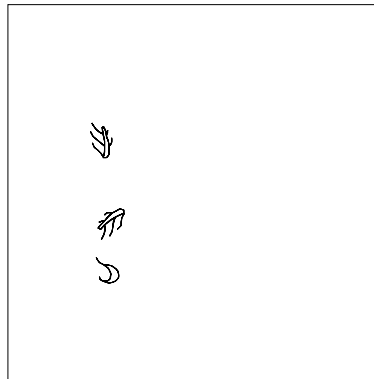
Stop #: 8  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,847  
Thread used: 9.51m



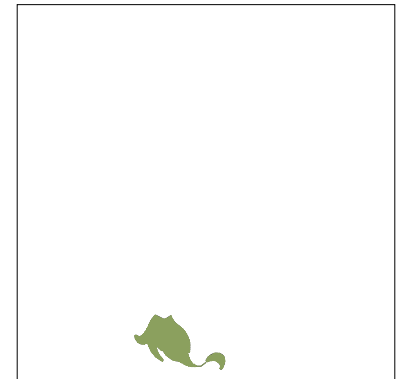
Stop #: 9  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 630  
Thread used: 2.46m



Stop #: 10  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 145  
Thread used: 0.62m



Stop #: 11  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 392  
Thread used: 1.43m



Stop #: 12  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 890  
Thread used: 4.49m

# Color Film

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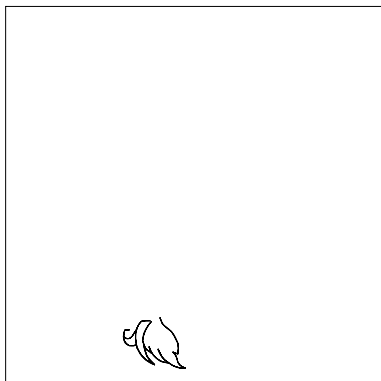
## \*FLOWER 5X5\*

Design: **Flower 5x5**

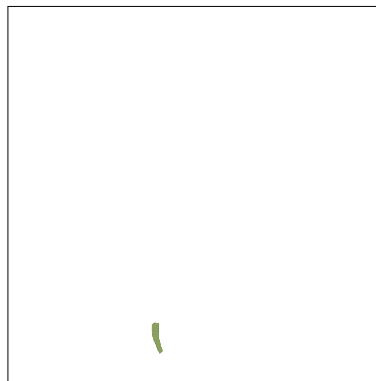
Title:

Stitches: 38,506  
Height: 127.2 mm  
Width: 121.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.37

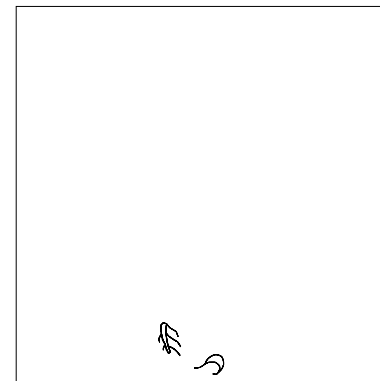
  
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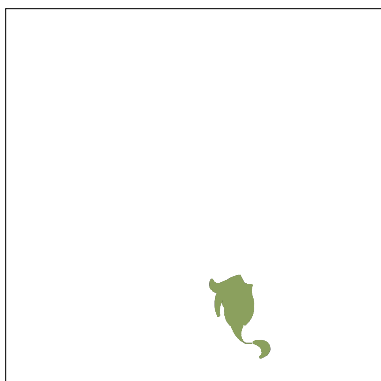
Stop #: 13  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 269  
Thread used: 1.04m



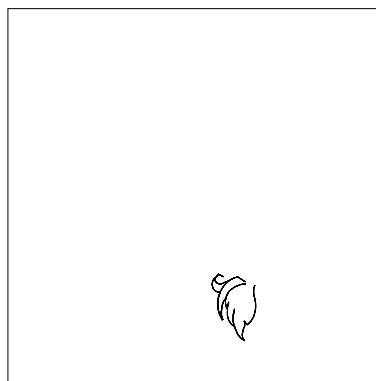
Stop #: 14  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.34m



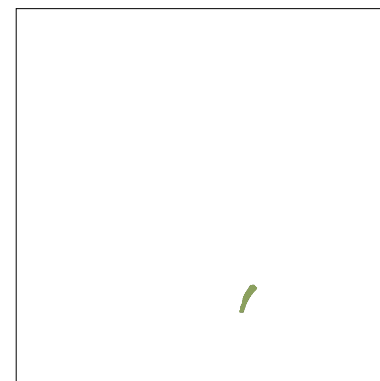
Stop #: 15  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 236  
Thread used: 0.87m



Stop #: 16  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 892  
Thread used: 4.49m



Stop #: 17  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 269  
Thread used: 1.04m



Stop #: 18  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.34m

# Color Film

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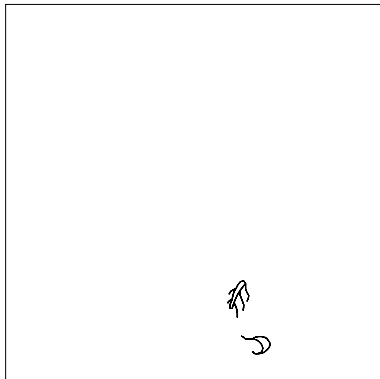
## \*FLOWER 5X5\*

Design: **Flower 5x5**

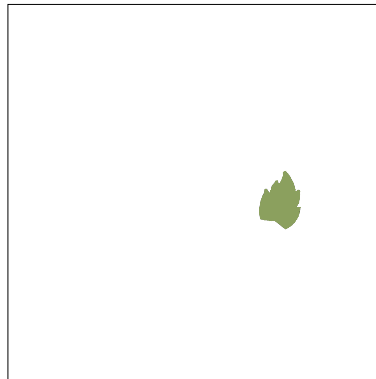
Title:

Stitches: 38,506  
Height: 127.2 mm  
Width: 121.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.37

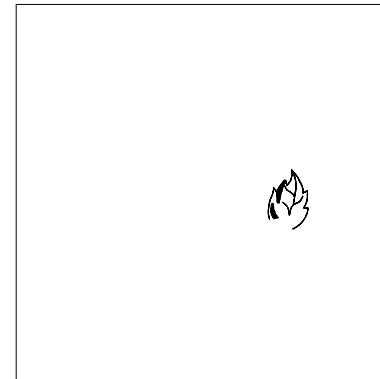
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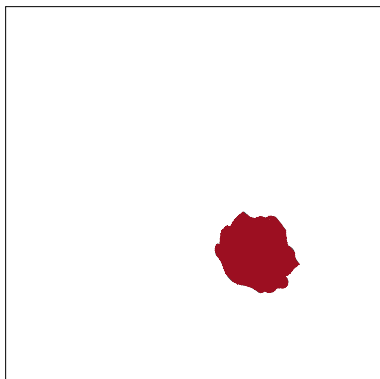
Stop #: 19  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 240  
Thread used: 0.87m



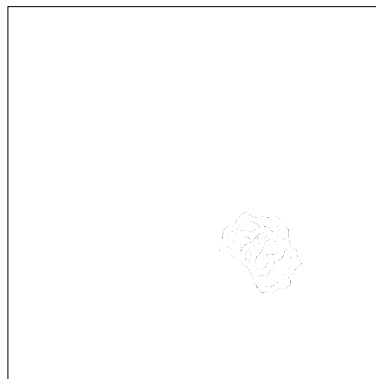
Stop #: 20  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 905  
Thread used: 4.37m



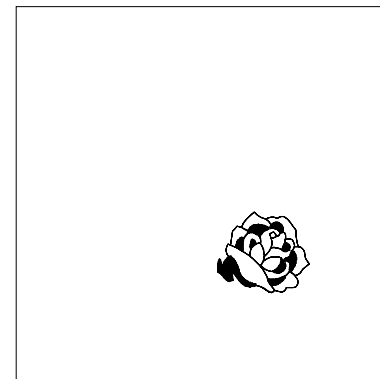
Stop #: 21  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 320  
Thread used: 1.22m



Stop #: 22  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,256  
Thread used: 7.97m



Stop #: 23  
Element:  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 988  
Thread used: 4.53m



Stop #: 24  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,080  
Thread used: 4.55m

# Color Film

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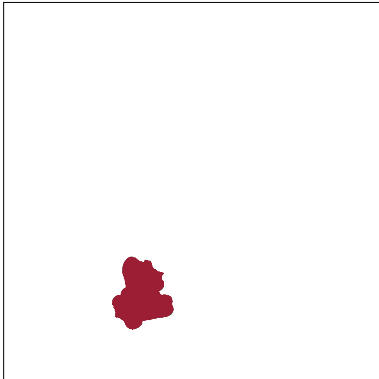
## \*FLOWER 5X5\*

Design: **Flower 5x5**

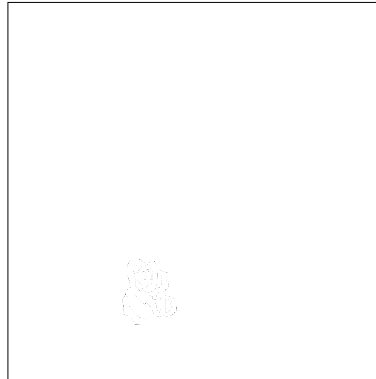
Title:

Stitches: 38,506  
Height: 127.2 mm  
Width: 121.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.37

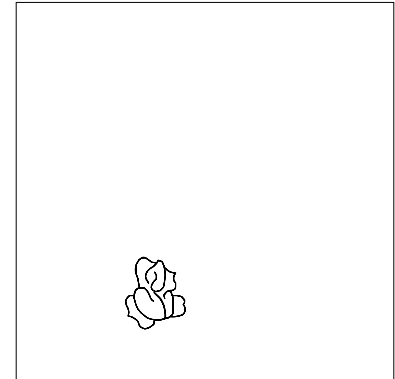
  
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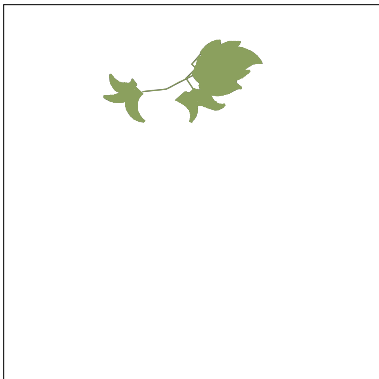
Stop #: 25  
Element:  
Code: 1281  
Name: Radish  
Chart: Madeira Classic 40  
Stitches: 970  
Thread used: 5.47m



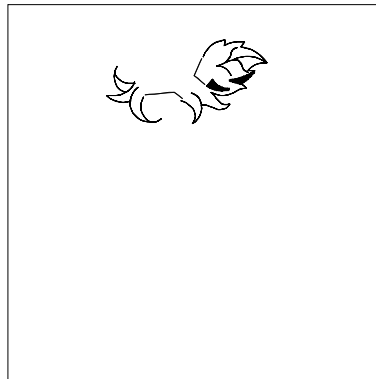
Stop #: 26  
Element:  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 712  
Thread used: 3.04m



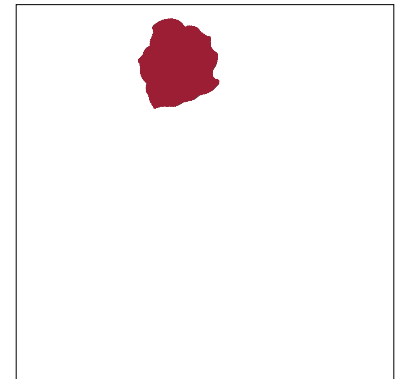
Stop #: 27  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 449  
Thread used: 1.59m



Stop #: 28  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,658  
Thread used: 8.96m



Stop #: 29  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 700  
Thread used: 2.70m



Stop #: 30  
Element:  
Code: 1281  
Name: Radish  
Chart: Madeira Classic 40  
Stitches: 1,394  
Thread used: 8.84m

**Color Film**

Wilcom EmbroideryStudio - Designing

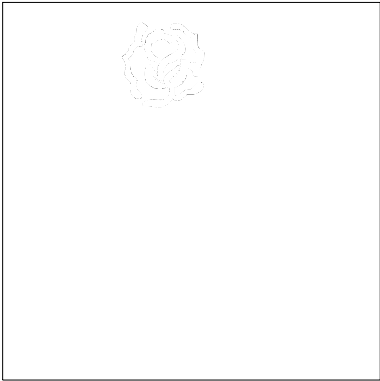
**\*FLOWER 5X5\***

Design: **Flower 5x5**

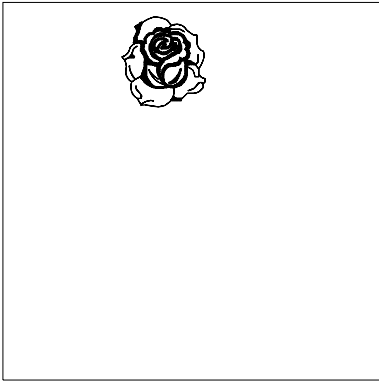
Title:

Stitches: 38,506  
Height: 127.2 mm  
Width: 121.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.37

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Stop #: 31  
Element:  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 1,081  
Thread used: 5.05m



Stop #: 32  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,571  
Thread used: 5.84m