

Production Worksheet

Wilcom EmbroideryStudio - Designing

FLOWER A 4X4

Design: Flower A 4x4

Title:

Stitches: 16,103
 Height: 77.7 mm
 Width: 95.2 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1.19

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Machine format: Tajima
 Color changes: 30
 Stops: 31
 Trims: 61
 Left: 47.6 mm
 Right: 47.6 mm
 Up: 38.9 mm
 Down: 38.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7398.1 mm²
 Max stitch: 11.2 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	[Green]	1,793	1451		Madeira Classic 40
2.	7	[Black]	2,536	1000	Black	Madeira Classic 40
3.	5	[Amber]	2,830	1226	Amber	Madeira Classic 40
4.	9	[Gun Metal]	2,929	1287	Gun Metal	Madeira Classic 40
5.	7	[Black]	3,157	1000	Black	Madeira Classic 40
6.	5	[Amber]	3,764	1226	Amber	Madeira Classic 40
7.	9	[Gun Metal]	3,857	1287	Gun Metal	Madeira Classic 40
8.	7	[Black]	4,223	1000	Black	Madeira Classic 40
9.	3	[Yellow]	4,406	1449		Madeira Classic 40
10.	7	[Black]	4,573	1000	Black	Madeira Classic 40
11.	8	[Silver Birch]	5,675	1087	Silver Birch	Madeira Classic 40
12.	7	[Black]	6,948	1000	Black	Madeira Classic 40
13.	8	[Silver Birch]	7,941	1087	Silver Birch	Madeira Classic 40
14.	7	[Black]	9,108	1000	Black	Madeira Classic 40
15.	6	[Orange Sorbet]	9,840	1026	Orange Sorbet	Madeira Classic 40
16.	7	[Black]	10,213	1000	Black	Madeira Classic 40
17.	8	[Silver Birch]	10,336	1087	Silver Birch	Madeira Classic 40
18.	7	[Black]	11,203	1000	Black	Madeira Classic 40
19.	1	[Work Shirt]	11,247	1375	Work Shirt	Madeira Classic 40
20.	2	[Sweet Potato]	11,296	1179	Sweet Potato	Madeira Classic 40
21.	7	[Black]	11,405	1000	Black	Madeira Classic 40
22.	6	[Orange Sorbet]	11,593	1026	Orange Sorbet	Madeira Classic 40
23.	7	[Black]	11,705	1000	Black	Madeira Classic 40
24.	3	[Yellow]	11,799	1449		Madeira Classic 40
25.	1	[Work Shirt]	11,862	1375	Work Shirt	Madeira Classic 40
26.	2	[Sweet Potato]	11,924	1179	Sweet Potato	Madeira Classic 40
27.	1	[Work Shirt]	12,037	1375	Work Shirt	Madeira Classic 40
28.	7	[Black]	12,257	1000	Black	Madeira Classic 40
29.	2	[Sweet Potato]	13,486	1179	Sweet Potato	Madeira Classic 40
30.	8	[Silver Birch]	14,784	1087	Silver Birch	Madeira Classic 40
31.	7	[Black]	16,101	1000	Black	Madeira Classic 40



Color Film

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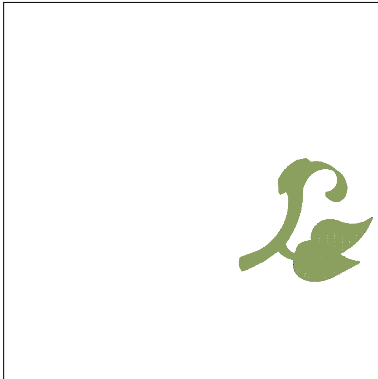
FLOWER A 4X4

Design: **Flower A 4x4**

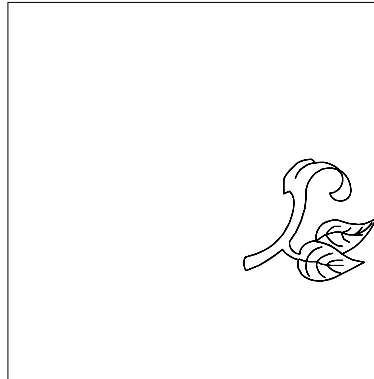
Title:

Stitches: 16,103
Height: 77.7 mm
Width: 95.2 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

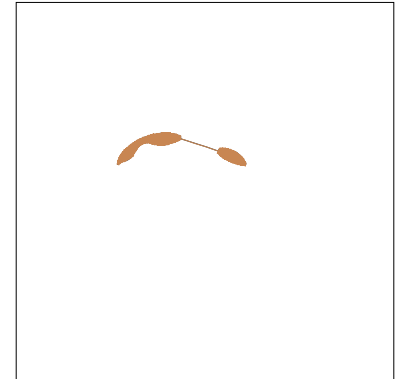
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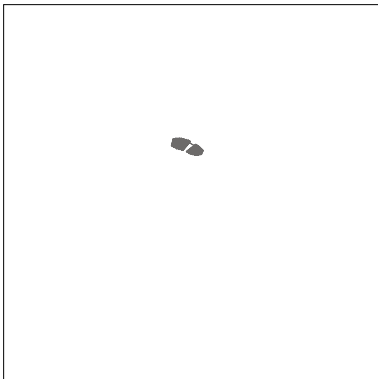
Stop #: 1
Element:
Code: 1451
Name:
Chart: Madeira Classic 40
Stitches: 1,793
Thread used: 9.46m



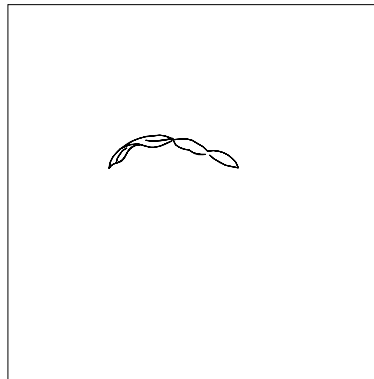
Stop #: 2
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 743
Thread used: 2.74m



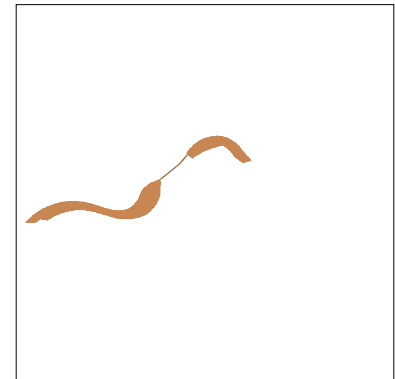
Stop #: 3
Element:
Code: 1226
Name: Amber
Chart: Madeira Classic 40
Stitches: 294
Thread used: 1.47m



Stop #: 4
Element:
Code: 1287
Name: Gun Metal
Chart: Madeira Classic 40
Stitches: 99
Thread used: 0.51m



Stop #: 5
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 228
Thread used: 0.89m



Stop #: 6
Element:
Code: 1226
Name: Amber
Chart: Madeira Classic 40
Stitches: 607
Thread used: 3.33m

Color Film

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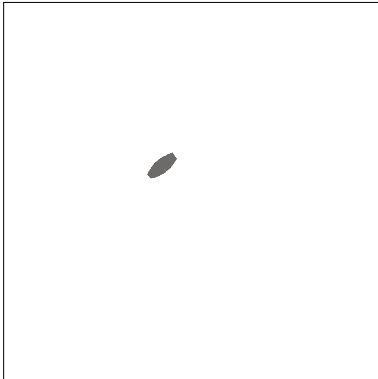
FLOWER A 4X4

Design: **Flower A 4x4**

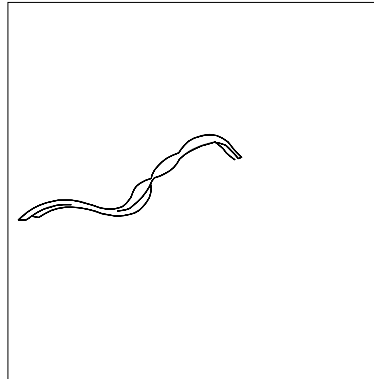
Title:

Stitches: 16,103
Height: 77.7 mm
Width: 95.2 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

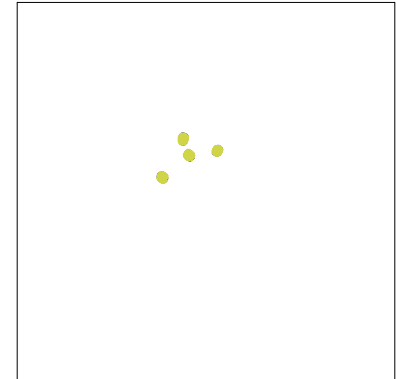

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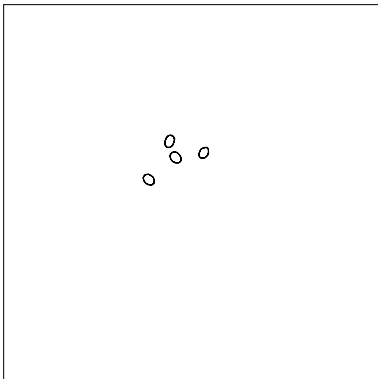
Stop #: 7
Element:
Code: 1287
Name: Gun Metal
Chart: Madeira Classic 40
Stitches: 93
Thread used: 0.50m



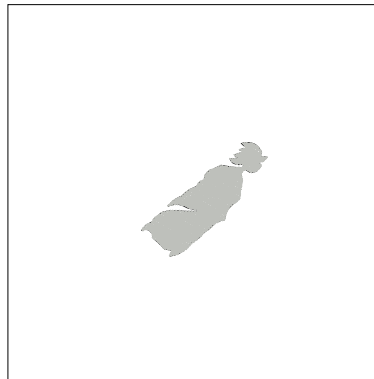
Stop #: 8
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 366
Thread used: 1.47m



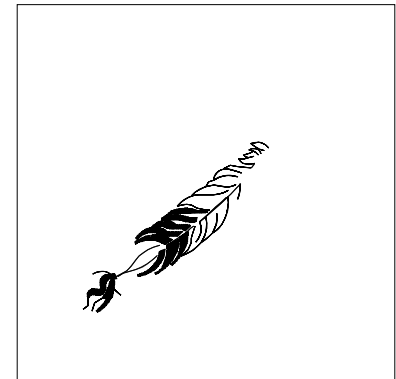
Stop #: 9
Element:
Code: 1449
Name:
Chart: Madeira Classic 40
Stitches: 183
Thread used: 0.79m



Stop #: 10
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 167
Thread used: 0.51m



Stop #: 11
Element:
Code: 1087
Name: Silver Birch
Chart: Madeira Classic 40
Stitches: 1,102
Thread used: 5.78m



Stop #: 12
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,273
Thread used: 5.01m

Color Film

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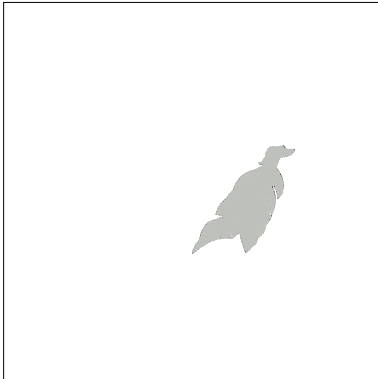
FLOWER A 4X4

Design: **Flower A 4x4**

Title:

Stitches: 16,103
Height: 77.7 mm
Width: 95.2 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

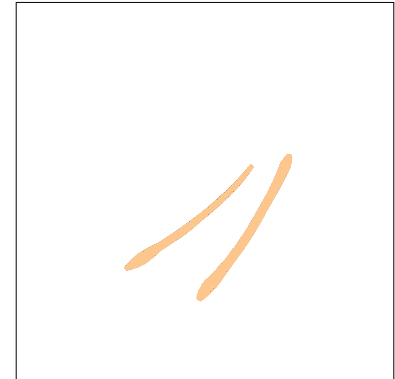

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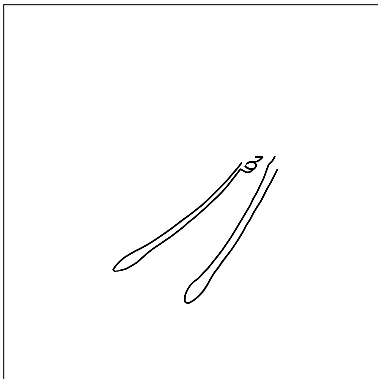
Stop #: 13
Element:
Code: 1087
Name: Silver Birch
Chart: Madeira Classic 40
Stitches: 993
Thread used: 5.07m



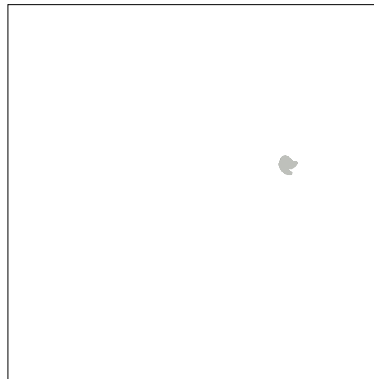
Stop #: 14
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,167
Thread used: 4.92m



Stop #: 15
Element:
Code: 1026
Name: Orange Sorbet
Chart: Madeira Classic 40
Stitches: 732
Thread used: 3.63m



Stop #: 16
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 373
Thread used: 1.57m



Stop #: 17
Element:
Code: 1087
Name: Silver Birch
Chart: Madeira Classic 40
Stitches: 123
Thread used: 0.53m



Stop #: 18
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 867
Thread used: 3.65m

Color Film

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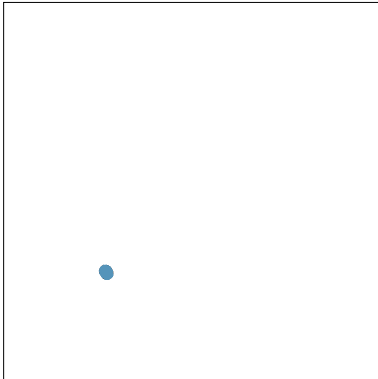
FLOWER A 4X4

Design: **Flower A 4x4**

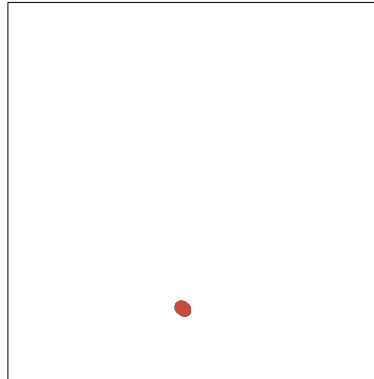
Title:

Stitches: 16,103
Height: 77.7 mm
Width: 95.2 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

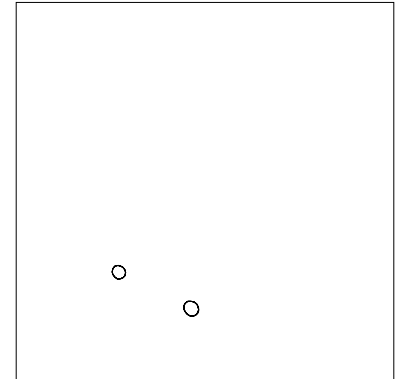

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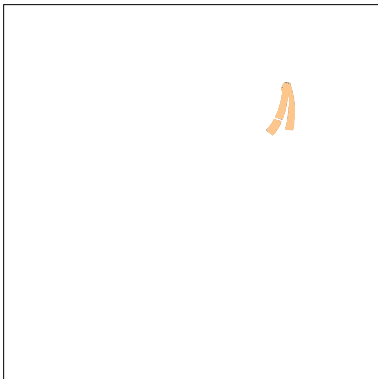
Stop #: 19
Element:
Code: 1375
Name: Work Shirt
Chart: Madeira Classic 40
Stitches: 44
Thread used: 0.25m



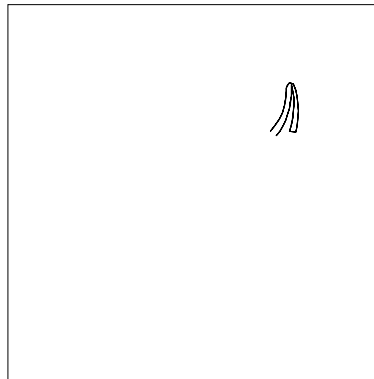
Stop #: 20
Element:
Code: 1179
Name: Sweet Potato
Chart: Madeira Classic 40
Stitches: 49
Thread used: 0.29m



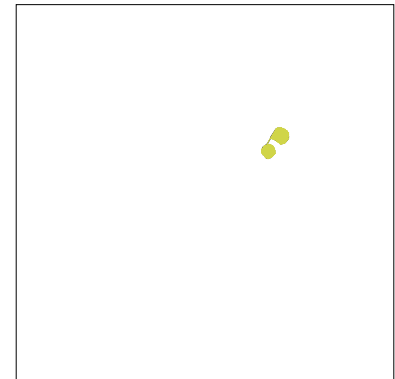
Stop #: 21
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 109
Thread used: 0.34m



Stop #: 22
Element:
Code: 1026
Name: Orange Sorbet
Chart: Madeira Classic 40
Stitches: 188
Thread used: 0.80m



Stop #: 23
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 112
Thread used: 0.48m



Stop #: 24
Element:
Code: 1449
Name:
Chart: Madeira Classic 40
Stitches: 94
Thread used: 0.53m

Color Film

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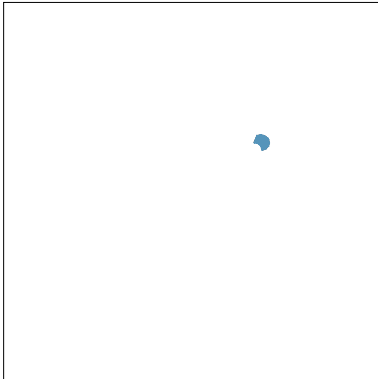
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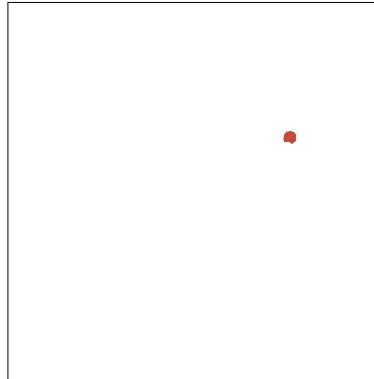
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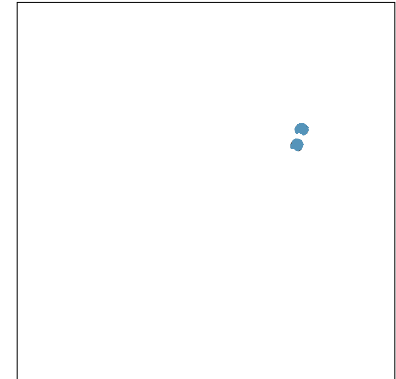

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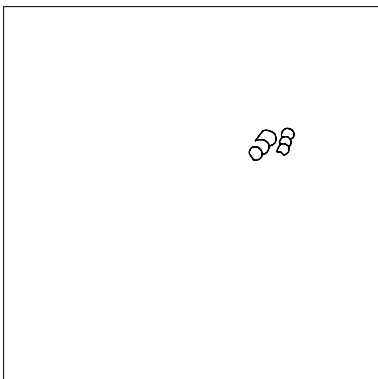
Stop #: 25
Element:
Code: 1375
Name: Work Shirt
Chart: Madeira Classic 40
Stitches: 63
Thread used: 0.31m



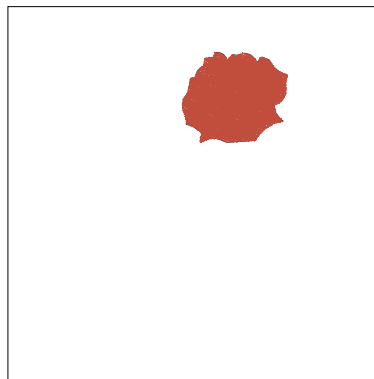
Stop #: 26
Element:
Code: 1179
Name: Sweet Potato
Chart: Madeira Classic 40
Stitches: 62
Thread used: 0.27m



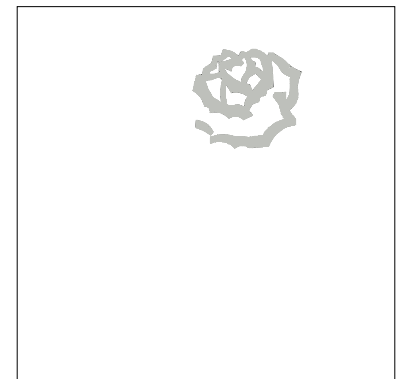
Stop #: 27
Element:
Code: 1375
Name: Work Shirt
Chart: Madeira Classic 40
Stitches: 113
Thread used: 0.49m



Stop #: 28
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 220
Thread used: 0.68m



Stop #: 29
Element:
Code: 1179
Name: Sweet Potato
Chart: Madeira Classic 40
Stitches: 1,229
Thread used: 7.50m



Stop #: 30
Element:
Code: 1087
Name: Silver Birch
Chart: Madeira Classic 40
Stitches: 1,298
Thread used: 6.53m

Color Film

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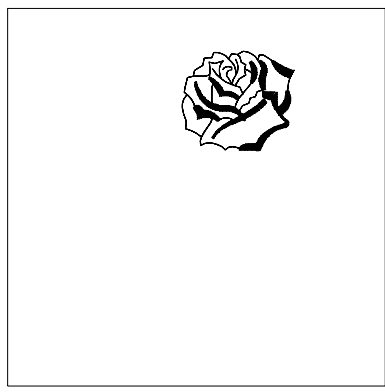
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Stop #: 31
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,317
Thread used: 5.08m