

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*FLOWER A 5X5\*

Design: Flower A 5x5

Title:

Stitches: 21,708  
Height: 103.9 mm  
Width: 127.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.89

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Machine format: Tajima  
Color changes: 30  
Stops: 31  
Trims: 64  
Left: 63.6 mm  
Right: 63.6 mm  
Up: 51.9 mm  
Down: 51.9 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 13206.4 mm<sup>2</sup>  
Max stitch: 12.0 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		2,502	1451		Madeira Classic 40
2.	7		3,388	1000	Black	Madeira Classic 40
3.	5		3,778	1226	Amber	Madeira Classic 40
4.	9		3,904	1287	Gun Metal	Madeira Classic 40
5.	7		4,177	1000	Black	Madeira Classic 40
6.	5		4,984	1226	Amber	Madeira Classic 40
7.	9		5,104	1287	Gun Metal	Madeira Classic 40
8.	7		5,534	1000	Black	Madeira Classic 40
9.	3		5,759	1449		Madeira Classic 40
10.	7		5,976	1000	Black	Madeira Classic 40
11.	8		7,684	1087	Silver Birch	Madeira Classic 40
12.	7		9,311	1000	Black	Madeira Classic 40
13.	8		10,827	1087	Silver Birch	Madeira Classic 40
14.	7		12,298	1000	Black	Madeira Classic 40
15.	6		13,264	1026	Orange Sorbet	Madeira Classic 40
16.	7		13,736	1000	Black	Madeira Classic 40
17.	8		13,894	1087	Silver Birch	Madeira Classic 40
18.	7		15,001	1000	Black	Madeira Classic 40
19.	1		15,057	1375	Work Shirt	Madeira Classic 40
20.	2		15,120	1179	Sweet Potato	Madeira Classic 40
21.	7		15,247	1000	Black	Madeira Classic 40
22.	6		15,497	1026	Orange Sorbet	Madeira Classic 40
23.	7		15,636	1000	Black	Madeira Classic 40
24.	3		15,754	1449		Madeira Classic 40
25.	1		15,837	1375	Work Shirt	Madeira Classic 40
26.	2		15,914	1179	Sweet Potato	Madeira Classic 40
27.	1		16,059	1375	Work Shirt	Madeira Classic 40
28.	7		16,328	1000	Black	Madeira Classic 40
29.	2		18,320	1179	Sweet Potato	Madeira Classic 40
30.	8		20,008	1087	Silver Birch	Madeira Classic 40
31.	7		21,706	1000	Black	Madeira Classic 40



# Color Film

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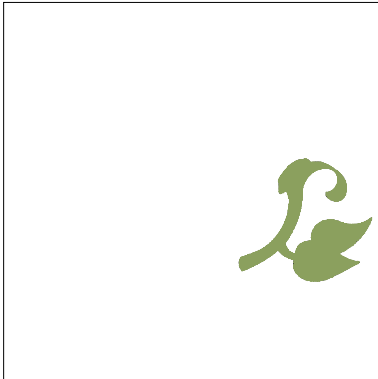
## \*FLOWER A 5X5\*

Design: **Flower A 5x5**

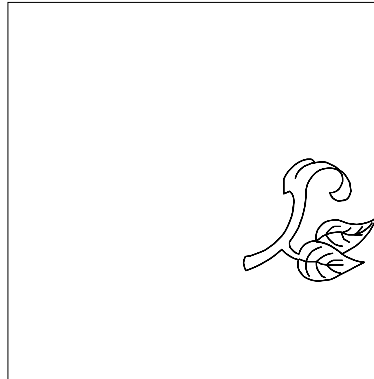
Title:

Stitches: 21,708  
Height: 103.9 mm  
Width: 127.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.37

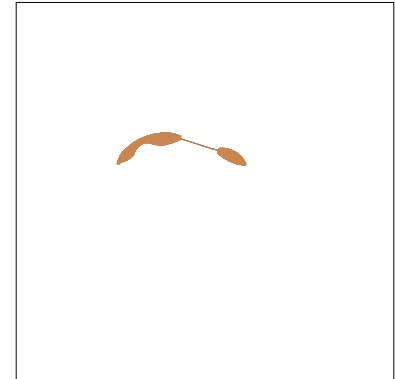
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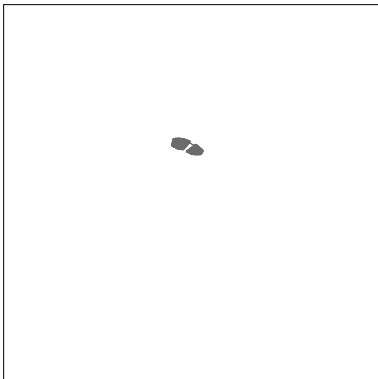
Stop #: 1  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,502  
Thread used: 15.11m



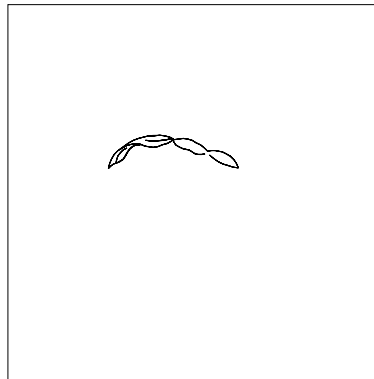
Stop #: 2  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 886  
Thread used: 3.43m



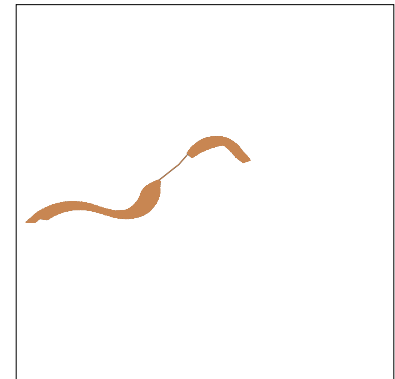
Stop #: 3  
Element:  
Code: 1226  
Name: Amber  
Chart: Madeira Classic 40  
Stitches: 390  
Thread used: 2.28m



Stop #: 4  
Element:  
Code: 1287  
Name: Gun Metal  
Chart: Madeira Classic 40  
Stitches: 126  
Thread used: 0.77m



Stop #: 5  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 273  
Thread used: 1.12m



Stop #: 6  
Element:  
Code: 1226  
Name: Amber  
Chart: Madeira Classic 40  
Stitches: 807  
Thread used: 5.23m

# Color Film

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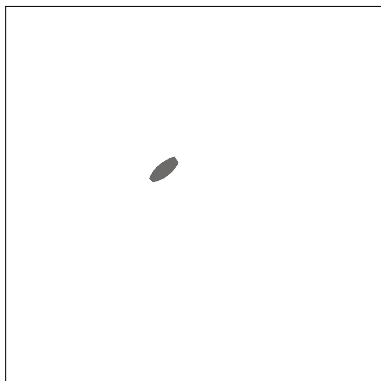
## \*FLOWER A 5X5\*

Design: **Flower A 5x5**

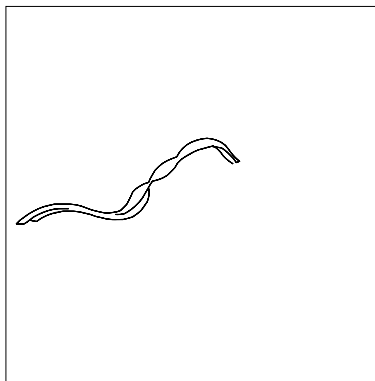
Title:

Stitches: 21,708  
Height: 103.9 mm  
Width: 127.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.37

  
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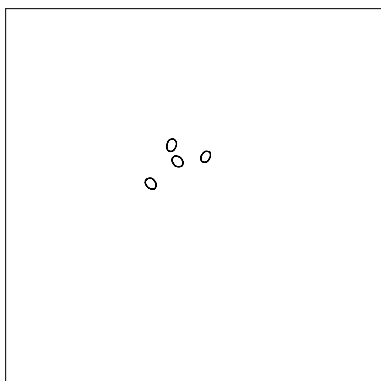
Stop #: 7  
Element:  
Code: 1287  
Name: Gun Metal  
Chart: Madeira Classic 40  
Stitches: 120  
Thread used: 0.78m



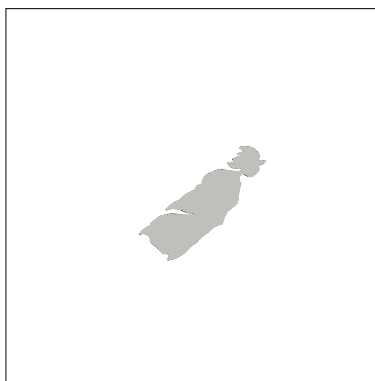
Stop #: 8  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 430  
Thread used: 1.84m



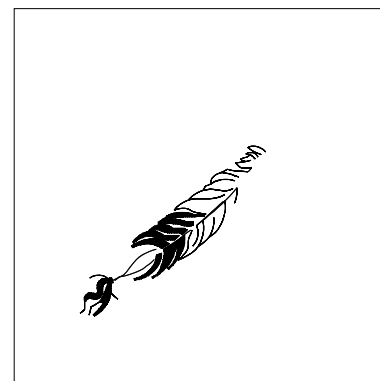
Stop #: 9  
Element:  
Code: 1449  
Name:  
Chart: Madeira Classic 40  
Stitches: 225  
Thread used: 1.16m



Stop #: 10  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 217  
Thread used: 0.68m



Stop #: 11  
Element:  
Code: 1087  
Name: Silver Birch  
Chart: Madeira Classic 40  
Stitches: 1,708  
Thread used: 9.57m



Stop #: 12  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,627  
Thread used: 7.09m

# Color Film

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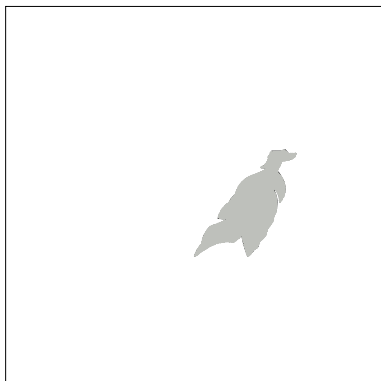
## \*FLOWER A 5X5\*

Design: **Flower A 5x5**

Title:

Stitches: 21,708  
Height: 103.9 mm  
Width: 127.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.37

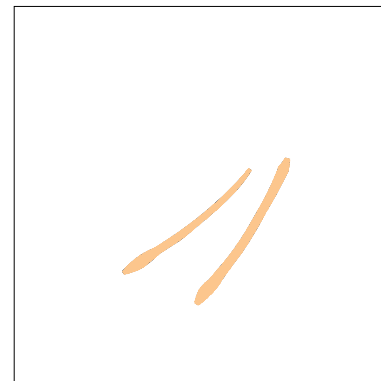
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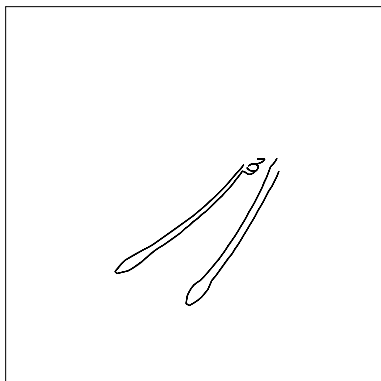
Stop #: 13  
Element:  
Code: 1087  
Name: Silver Birch  
Chart: Madeira Classic 40  
Stitches: 1,516  
Thread used: 8.29m



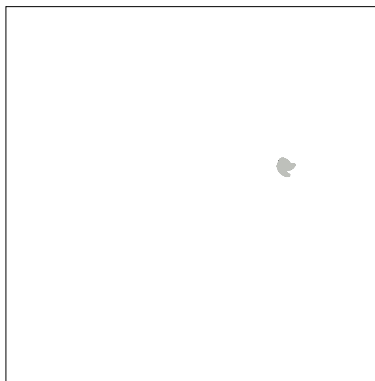
Stop #: 14  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,471  
Thread used: 6.98m



Stop #: 15  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 966  
Thread used: 5.62m



Stop #: 16  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 472  
Thread used: 2.05m



Stop #: 17  
Element:  
Code: 1087  
Name: Silver Birch  
Chart: Madeira Classic 40  
Stitches: 158  
Thread used: 0.76m



Stop #: 18  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,107  
Thread used: 5.35m

# Color Film

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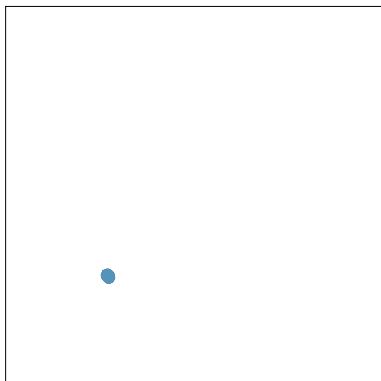
## \*FLOWER A 5X5\*

Design: **Flower A 5x5**

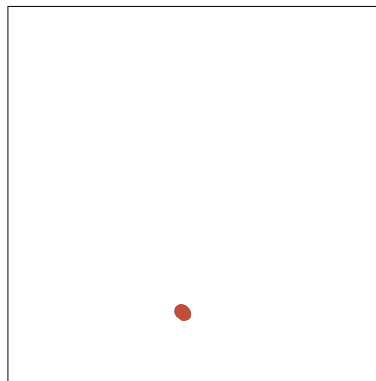
Title:

Stitches: 21,708  
Height: 103.9 mm  
Width: 127.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.37

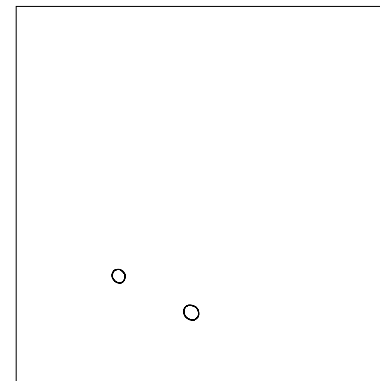
  
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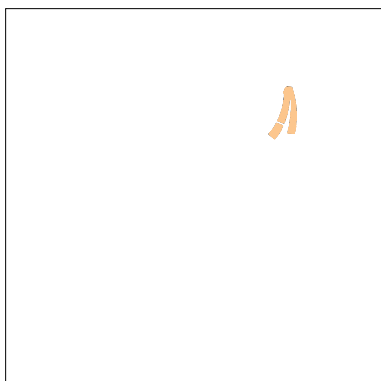
Stop #: 19  
Element:  
Code: 1375  
Name: Work Shirt  
Chart: Madeira Classic 40  
Stitches: 56  
Thread used: 0.37m



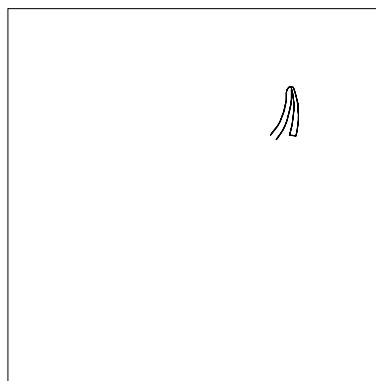
Stop #: 20  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 63  
Thread used: 0.45m



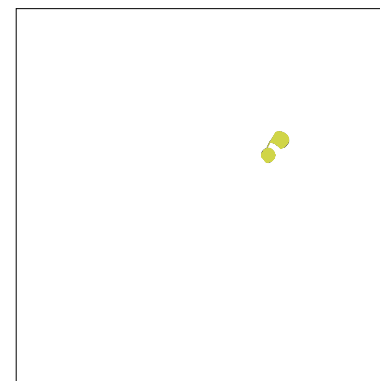
Stop #: 21  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 127  
Thread used: 0.41m



Stop #: 22  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 250  
Thread used: 1.20m



Stop #: 23  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 139  
Thread used: 0.61m



Stop #: 24  
Element:  
Code: 1449  
Name:  
Chart: Madeira Classic 40  
Stitches: 118  
Thread used: 0.81m

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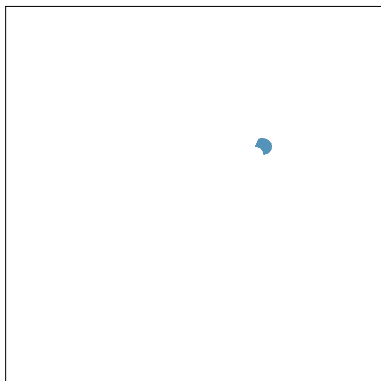
## \*FLOWER A 5X5\*

Design: **Flower A 5x5**

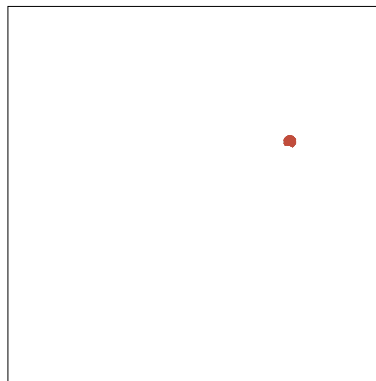
Title:

Stitches: 21,708  
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Stop #: 25  
Element:  
Code: 1375  
Name: Work Shirt  
Chart: Madeira Classic 40  
Stitches: 83  
Thread used: 0.48m



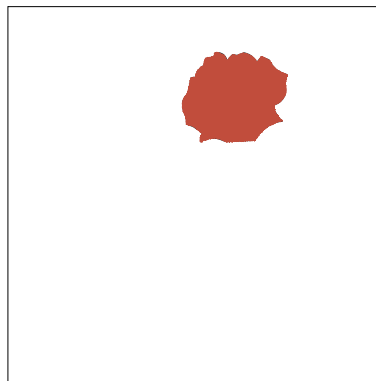
Stop #: 26  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.39m



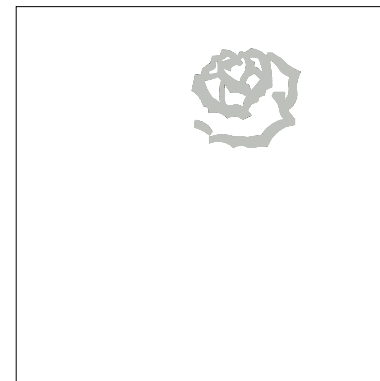
Stop #: 27  
Element:  
Code: 1375  
Name: Work Shirt  
Chart: Madeira Classic 40  
Stitches: 145  
Thread used: 0.75m



Stop #: 28  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 269  
Thread used: 0.86m



Stop #: 29  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 1,992  
Thread used: 12.68m



Stop #: 30  
Element:  
Code: 1087  
Name: Silver Birch  
Chart: Madeira Classic 40  
Stitches: 1,688  
Thread used: 10.00m

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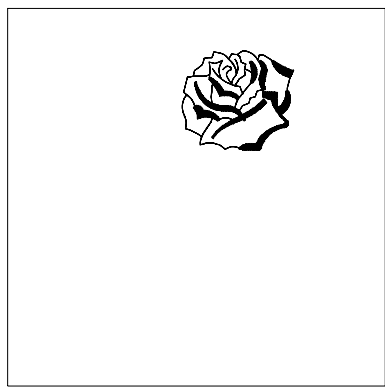
## \*FLOWER A 5X5\*

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Height: 103.9 mm  
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Colors: 9  
Colorway: Colorway 1  
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Stop #: 31  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,698  
Thread used: 7.16m