

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*DOGS 4X4\***

Design: **Dogs 4x4**

Title:

Stitches: 18,172

Height: 59.6 mm

Width: 89.6 mm

Colors: 6

Colorway: Colorway 1

Zoom: 1.20

**z digitizing**  
support@zdigitizing.com  
+1 (213) 788-6748

Machine format: Tajima  
Color changes: 17  
Stops: 18  
Trims: 41  
Left: 44.8 mm  
Right: 44.8 mm  
Up: 29.8 mm  
Down: 29.8 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 5341.7 mm<sup>2</sup>  
Max stitch: 10.6 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		2,216	1257	Bronze	Madeira Classic 40
2.	4		3,973	1003	Cream White	Madeira Classic 40
3.	3		4,387	1013	Peach Blush	Madeira Classic 40
4.	6		4,603	1257	Bronze	Madeira Classic 40
5.	1		6,456	13	Purple	Madeira Classic 40
6.	4		6,496	1003	Cream White	Madeira Classic 40
7.	5		7,938	1173	Autumn Gold	Madeira Classic 40
8.	4		9,495	1003	Cream White	Madeira Classic 40
9.	3		9,894	1013	Peach Blush	Madeira Classic 40
10.	1		11,636	13	Purple	Madeira Classic 40
11.	4		11,671	1003	Cream White	Madeira Classic 40
12.	5		11,805	1173	Autumn Gold	Madeira Classic 40
13.	2		13,534	1126	Light Brown Sugar	Madeira Classic 40
14.	4		14,978	1003	Cream White	Madeira Classic 40
15.	3		15,508	1013	Peach Blush	Madeira Classic 40
16.	2		16,173	1126	Light Brown Sugar	Madeira Classic 40
17.	1		18,146	13	Purple	Madeira Classic 40
18.	4		18,170	1003	Cream White	Madeira Classic 40



# Color Film

Wilcom EmbroideryStudio - Designing

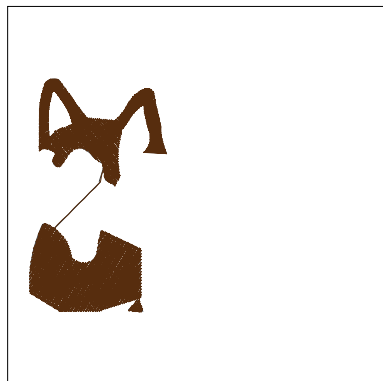
## \*DOGS 4X4\*

Design: **Dogs 4x4**

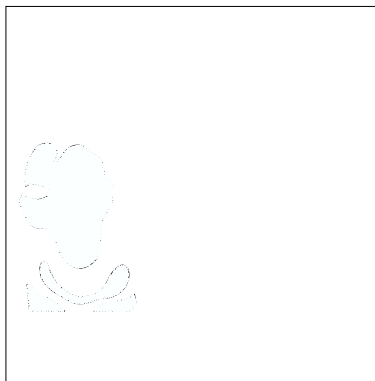
Title:

Stitches: 18,172  
Height: 59.6 mm  
Width: 89.6 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.53

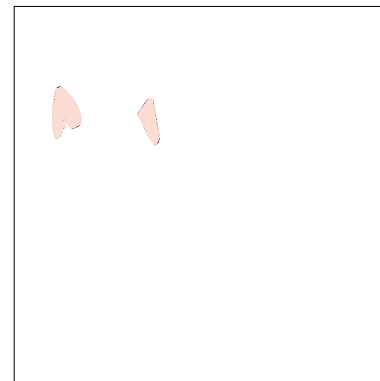
**z digitizing**  
support@zdigitizing.com  
+1 (213) 788-6748



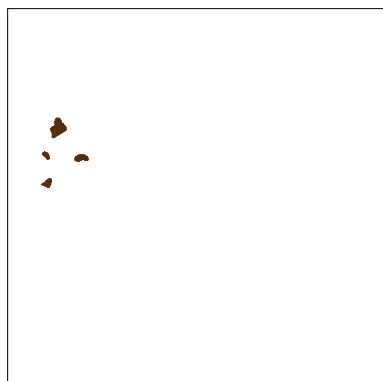
Stop #: 1  
Element:  
Code: 1257  
Name: Bronze  
Chart: Madeira Classic 40  
Stitches: 2,216  
Thread used: 12.78m



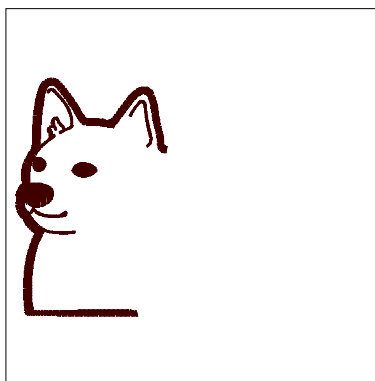
Stop #: 2  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 1,757  
Thread used: 9.41m



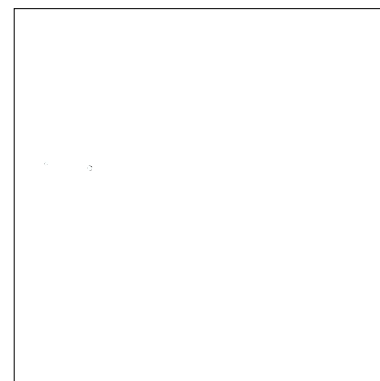
Stop #: 3  
Element:  
Code: 1013  
Name: Peach Blush  
Chart: Madeira Classic 40  
Stitches: 414  
Thread used: 1.80m



Stop #: 4  
Element:  
Code: 1257  
Name: Bronze  
Chart: Madeira Classic 40  
Stitches: 216  
Thread used: 0.74m



Stop #: 5  
Element:  
Code: 13  
Name: Purple  
Chart: Madeira Classic 40  
Stitches: 1,853  
Thread used: 7.75m



Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 40  
Thread used: 0.12m

# Color Film

Wilcom EmbroideryStudio - Designing

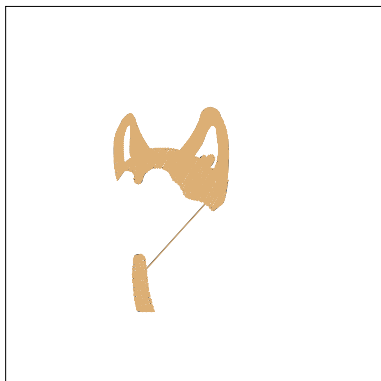
## \*DOGS 4X4\*

Design: **Dogs 4x4**

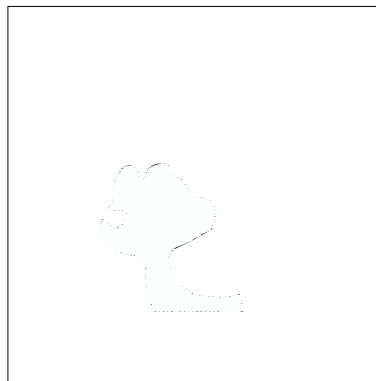
Title:

Stitches: 18,172  
Height: 59.6 mm  
Width: 89.6 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.53

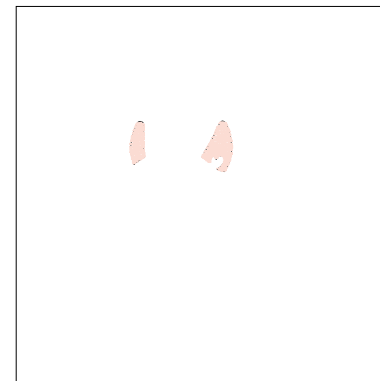
**z digitizing**  
support@zdigitizing.com  
+1 (213) 788-6748



Stop #: 7  
Element:  
Code: 1173  
Name: Autumn Gold  
Chart: Madeira Classic 40  
Stitches: 1,442  
Thread used: 7.85m



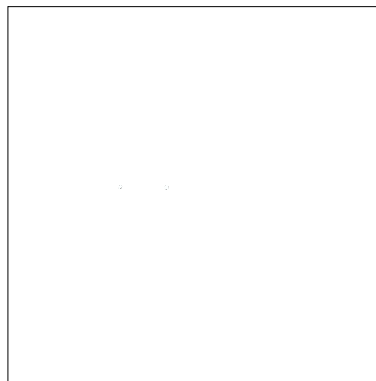
Stop #: 8  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 1,557  
Thread used: 9.12m



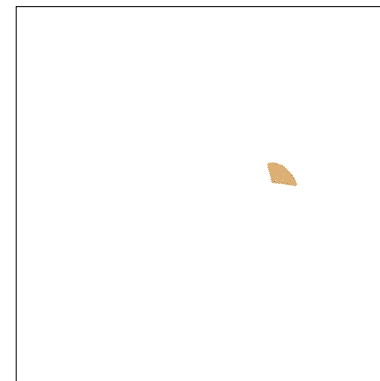
Stop #: 9  
Element:  
Code: 1013  
Name: Peach Blush  
Chart: Madeira Classic 40  
Stitches: 399  
Thread used: 1.70m



Stop #: 10  
Element:  
Code: 13  
Name: Purple  
Chart: Madeira Classic 40  
Stitches: 1,742  
Thread used: 6.23m



Stop #: 11  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 35  
Thread used: 0.11m



Stop #: 12  
Element:  
Code: 1173  
Name: Autumn Gold  
Chart: Madeira Classic 40  
Stitches: 134  
Thread used: 0.54m

# Color Film

Wilcom EmbroideryStudio - Designing

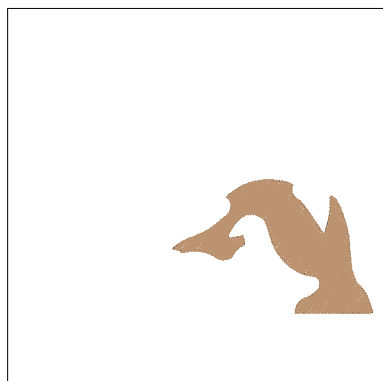
**\*DOGS 4X4\***

Design: **Dogs 4x4**

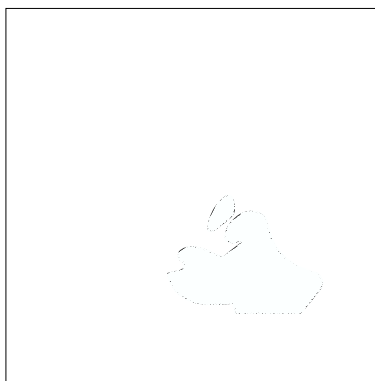
Title:

Stitches: 18,172  
Height: 59.6 mm  
Width: 89.6 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.53

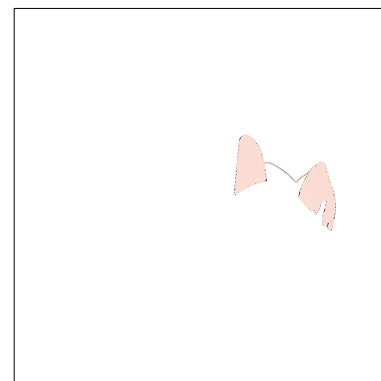
**z digitizing**  
support@zdigitizing.com  
**+1 (213) 788-6748**



Stop #: 13  
Element:  
Code: 1126  
Name: Light Brown Sugar  
Chart: Madeira Classic 40  
Stitches: 1,729  
Thread used: 9.81m



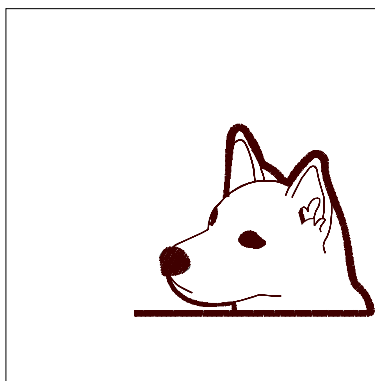
Stop #: 14  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 1,444  
Thread used: 8.65m



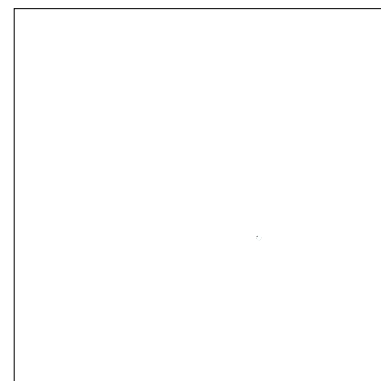
Stop #: 15  
Element:  
Code: 1013  
Name: Peach Blush  
Chart: Madeira Classic 40  
Stitches: 530  
Thread used: 2.70m



Stop #: 16  
Element:  
Code: 1126  
Name: Light Brown Sugar  
Chart: Madeira Classic 40  
Stitches: 665  
Thread used: 3.02m



Stop #: 17  
Element:  
Code: 13  
Name: Purple  
Chart: Madeira Classic 40  
Stitches: 1,973  
Thread used: 8.43m



Stop #: 18  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 24  
Thread used: 0.07m