

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*FIGHTING MEN 3X3\*

Design: **Fighting Men 3x3**

Title:

Stitches: 14,396  
Height: 76.3 mm  
Width: 72.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 1.44

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Machine format: Tajima  
Color changes: 19  
Stops: 20  
Trims: 57  
Left: 36.1 mm  
Right: 36.1 mm  
Up: 38.2 mm  
Down: 38.1 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 5508.9 mm<sup>2</sup>  
Max stitch: 11.9 mm  
Min stitch: 0.2 mm  
Max jump: 7.1 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Black	9,203	1000	Black	Madeira Classic 40
2.	9	Cream White	9,869	1003	Cream White	Madeira Classic 40
3.	4	Black	10,151	1000	Black	Madeira Classic 40
4.	6	Black	10,580	1431		Madeira Classic 40
5.	1	Larimar	10,833	1095	Larimar	Madeira Classic 40
6.	7	Lemon Chiffon	11,585	1067	Lemon Chiffon	Madeira Classic 40
7.	5	Country Kitchen Blue	11,890	1028	Country Kitchen Blue	Madeira Classic 40
8.	3	Magenta	12,088	1310	Magenta	Madeira Classic 40
9.	8	Candy Apple Red	12,298	1181	Candy Apple Red	Madeira Classic 40
10.	2	Red	12,411	1485		Madeira Classic 40
11.	5	Country Kitchen Blue	12,600	1028	Country Kitchen Blue	Madeira Classic 40
12.	4	Black	13,060	1000	Black	Madeira Classic 40
13.	2	Red	13,282	1485		Madeira Classic 40
14.	7	Lemon Chiffon	13,405	1067	Lemon Chiffon	Madeira Classic 40
15.	5	Country Kitchen Blue	13,524	1028	Country Kitchen Blue	Madeira Classic 40
16.	3	Magenta	13,670	1310	Magenta	Madeira Classic 40
17.	8	Candy Apple Red	13,788	1181	Candy Apple Red	Madeira Classic 40
18.	2	Red	13,846	1485		Madeira Classic 40
19.	5	Country Kitchen Blue	13,923	1028	Country Kitchen Blue	Madeira Classic 40
20.	4	Black	14,394	1000	Black	Madeira Classic 40



# Color Film

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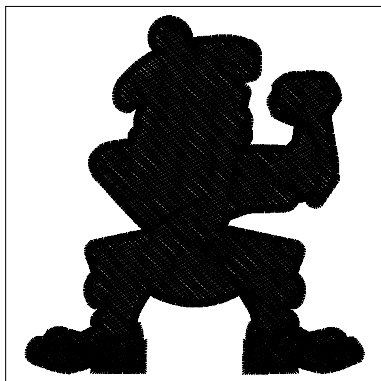
## \*FIGHTING MEN 3X3\*

Design: **Fighting Men 3x3**

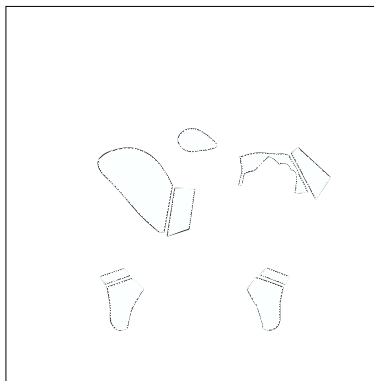
Title:

Stitches: 14,396  
Height: 76.3 mm  
Width: 72.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.62

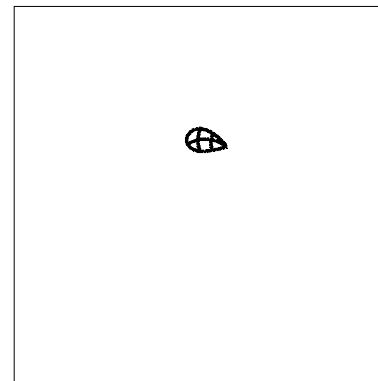
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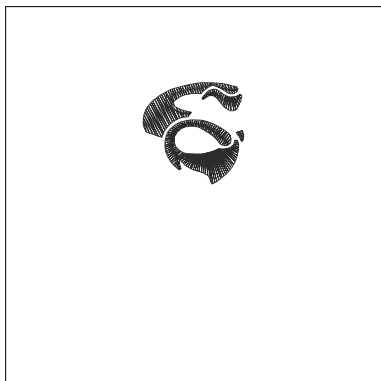
Stop #: 1  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 9,203  
Thread used: 52.39m



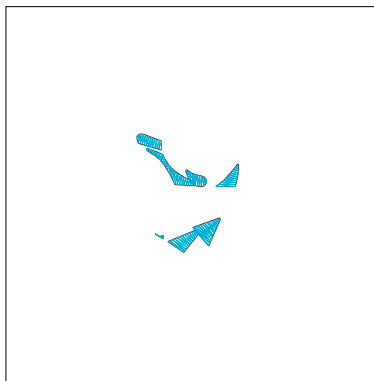
Stop #: 2  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 666  
Thread used: 4.19m



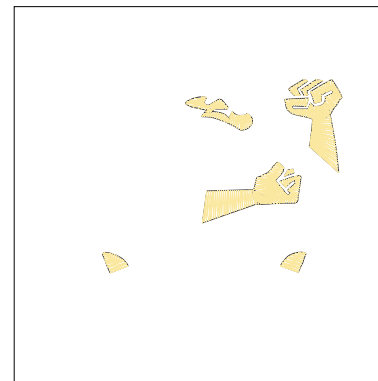
Stop #: 3  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 282  
Thread used: 0.84m



Stop #: 4  
Element:  
Code: 1431  
Name:  
Chart: Madeira Classic 40  
Stitches: 429  
Thread used: 2.25m



Stop #: 5  
Element:  
Code: 1095  
Name: Larimar  
Chart: Madeira Classic 40  
Stitches: 253  
Thread used: 1.06m



Stop #: 6  
Element:  
Code: 1067  
Name: Lemon Chiffon  
Chart: Madeira Classic 40  
Stitches: 752  
Thread used: 3.93m

# Color Film

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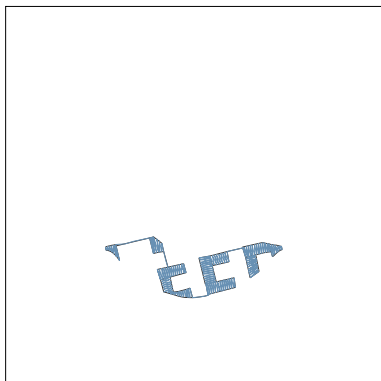
# \*FIGHTING MEN 3X3\*

Design: **Fighting Men 3x3**

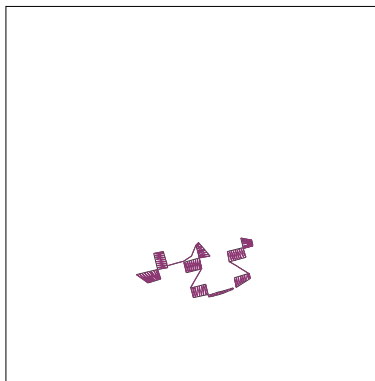
Title:

Stitches: 14,396  
Height: 76.3 mm  
Width: 72.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.62

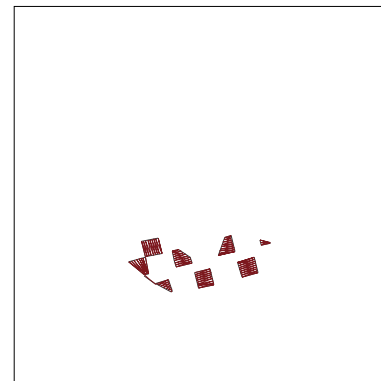
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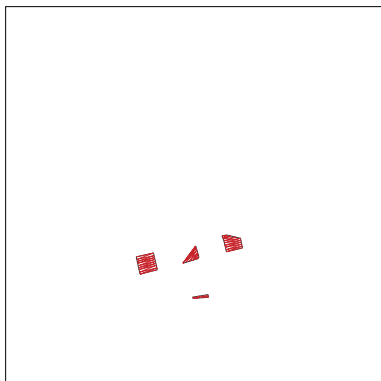
Stop #: 7  
Element:  
Code: 1028  
Name: Country Kitchen Blue  
Chart: Madeira Classic 40  
Stitches: 305  
Thread used: 1.37m



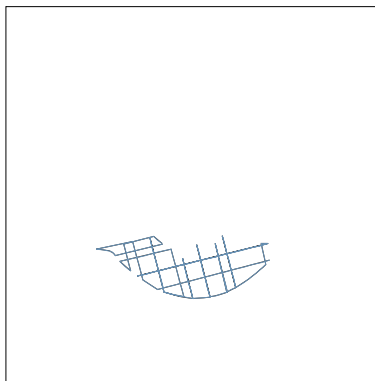
Stop #: 8  
Element:  
Code: 1310  
Name: Magenta  
Chart: Madeira Classic 40  
Stitches: 198  
Thread used: 0.86m



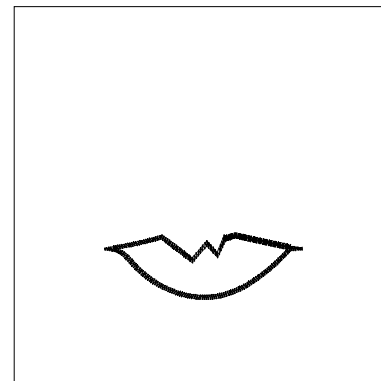
Stop #: 9  
Element:  
Code: 1181  
Name: Candy Apple Red  
Chart: Madeira Classic 40  
Stitches: 210  
Thread used: 1.00m



Stop #: 10  
Element:  
Code: 1485  
Name:  
Chart: Madeira Classic 40  
Stitches: 113  
Thread used: 0.49m



Stop #: 11  
Element:  
Code: 1028  
Name: Country Kitchen Blue  
Chart: Madeira Classic 40  
Stitches: 189  
Thread used: 0.81m



Stop #: 12  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 460  
Thread used: 1.67m

# Color Film

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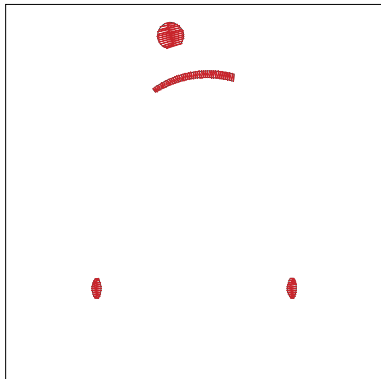
# \*FIGHTING MEN 3X3\*

Design: **Fighting Men 3x3**

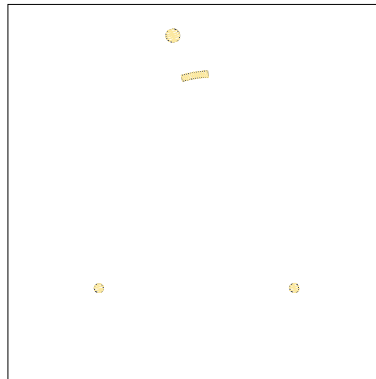
Title:

Stitches: 14,396  
Height: 76.3 mm  
Width: 72.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.62

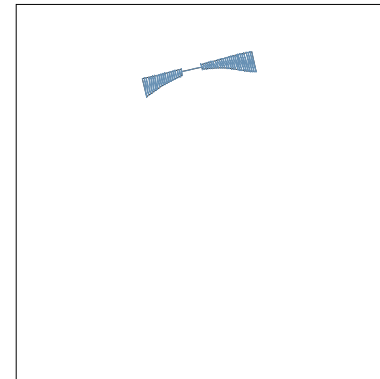
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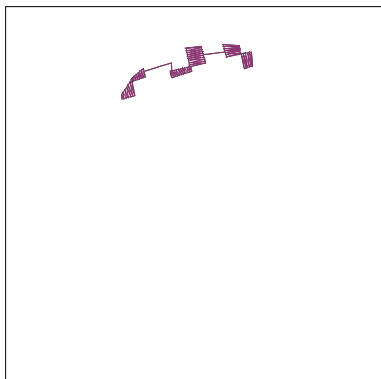
Stop #: 13  
Element:  
Code: 1485  
Name:  
Chart: Madeira Classic 40  
Stitches: 222  
Thread used: 0.97m



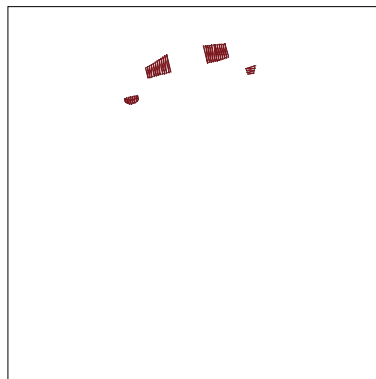
Stop #: 14  
Element:  
Code: 1067  
Name: Lemon Chiffon  
Chart: Madeira Classic 40  
Stitches: 123  
Thread used: 0.48m



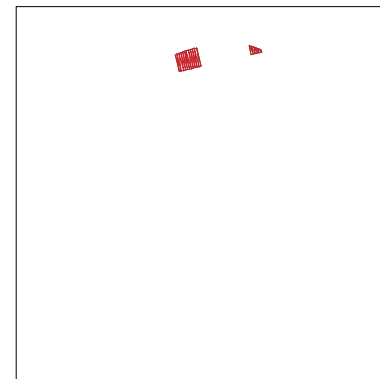
Stop #: 15  
Element:  
Code: 1028  
Name: Country Kitchen Blue  
Chart: Madeira Classic 40  
Stitches: 119  
Thread used: 0.63m



Stop #: 16  
Element:  
Code: 1310  
Name: Magenta  
Chart: Madeira Classic 40  
Stitches: 146  
Thread used: 0.69m



Stop #: 17  
Element:  
Code: 1181  
Name: Candy Apple Red  
Chart: Madeira Classic 40  
Stitches: 118  
Thread used: 0.55m



Stop #: 18  
Element:  
Code: 1485  
Name:  
Chart: Madeira Classic 40  
Stitches: 58  
Thread used: 0.31m

# Color Film

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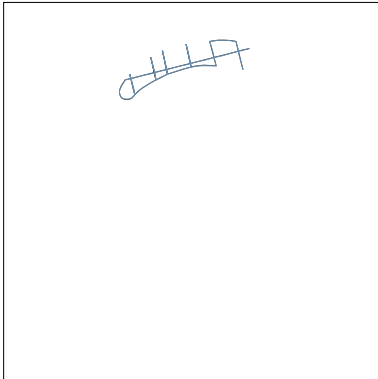
# \*FIGHTING MEN 3X3\*

Design: **Fighting Men 3x3**

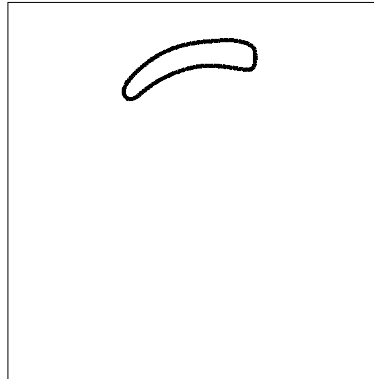
Title:

Stitches: 14,396  
Height: 76.3 mm  
Width: 72.2 mm  
Colors: 9  
Colorway: Colorway 1  
Zoom: 0.62

  
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Stop #: 19  
Element:  
Code: 1028  
Name: Country Kitchen Blue  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.32m



Stop #: 20  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 471  
Thread used: 1.51m