

Production Worksheet

Wilcom EmbroideryStudio - Designing

FIGHTING MEN 4X4

Design: **Fighting Men 4x4**

Title:

Stitches: 18,961
Height: 94.9 mm
Width: 89.8 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1.16

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Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 60
Left: 44.9 mm
Right: 44.9 mm
Up: 47.5 mm
Down: 47.4 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 8517.4 mm²
Max stitch: 10.0 mm
Min stitch: 0.3 mm
Max jump: 6.8 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Black	12,636	1000	Black	Madeira Classic 40
2.	9	Cream White	13,505	1003	Cream White	Madeira Classic 40
3.	4	Black	13,853	1000	Black	Madeira Classic 40
4.	6	Black	14,372	1431		Madeira Classic 40
5.	1	Larimar	14,681	1095	Larimar	Madeira Classic 40
6.	7	Lemon Chiffon	15,591	1067	Lemon Chiffon	Madeira Classic 40
7.	5	Country Kitchen Blue	15,956	1028	Country Kitchen Blue	Madeira Classic 40
8.	3	Magenta	16,193	1310	Magenta	Madeira Classic 40
9.	8	Candy Apple Red	16,431	1181	Candy Apple Red	Madeira Classic 40
10.	2	Red	16,560	1485		Madeira Classic 40
11.	5	Country Kitchen Blue	16,785	1028	Country Kitchen Blue	Madeira Classic 40
12.	4	Black	17,350	1000	Black	Madeira Classic 40
13.	2	Red	17,608	1485		Madeira Classic 40
14.	7	Lemon Chiffon	17,756	1067	Lemon Chiffon	Madeira Classic 40
15.	5	Country Kitchen Blue	17,901	1028	Country Kitchen Blue	Madeira Classic 40
16.	3	Magenta	18,084	1310	Magenta	Madeira Classic 40
17.	8	Candy Apple Red	18,218	1181	Candy Apple Red	Madeira Classic 40
18.	2	Red	18,284	1485		Madeira Classic 40
19.	5	Country Kitchen Blue	18,378	1028	Country Kitchen Blue	Madeira Classic 40
20.	4	Black	18,959	1000	Black	Madeira Classic 40



Color Film

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Height: 94.9 mm

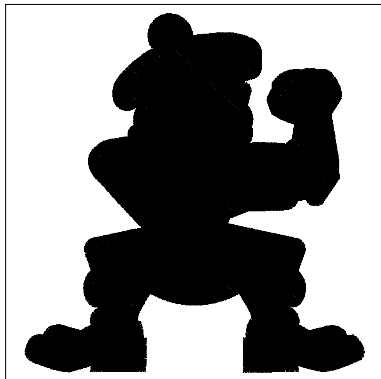
Width: 89.8 mm

Colors: 9

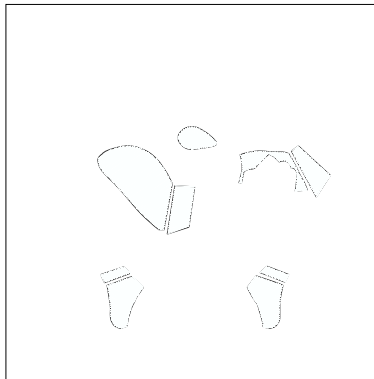
Colorway: Colorway 1

Zoom: 0.50

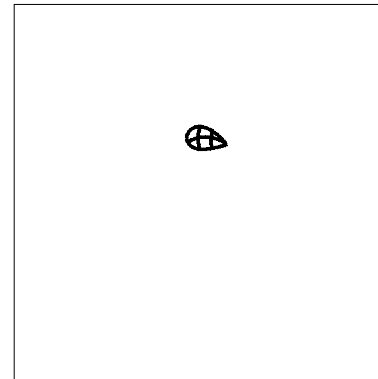
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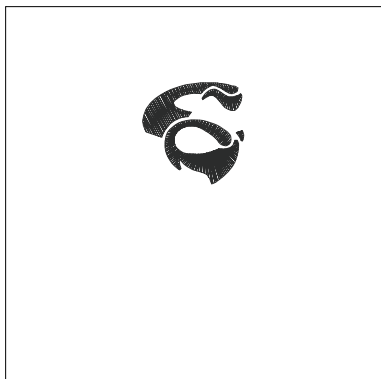
Stop #: 1
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 12,636
Thread used: 76.76m



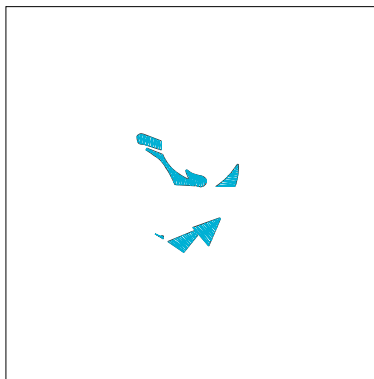
Stop #: 2
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 869
Thread used: 6.08m



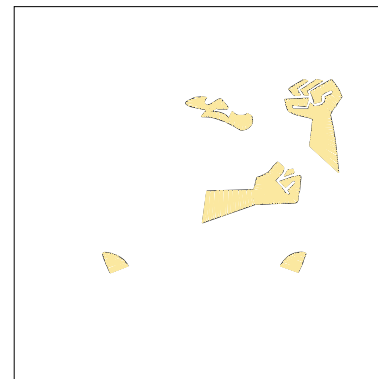
Stop #: 3
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 348
Thread used: 1.10m



Stop #: 4
Element:
Code: 1431
Name:
Chart: Madeira Classic 40
Stitches: 519
Thread used: 3.16m



Stop #: 5
Element:
Code: 1095
Name: Larimar
Chart: Madeira Classic 40
Stitches: 309
Thread used: 1.44m



Stop #: 6
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 910
Thread used: 5.45m

Color Film

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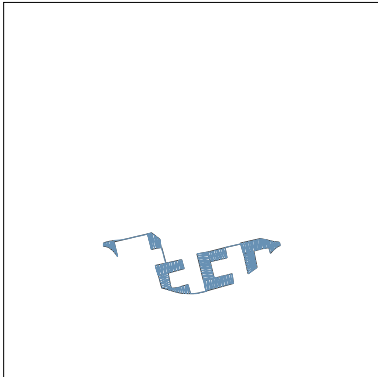
FIGHTING MEN 4X4

Design: **Fighting Men 4x4**

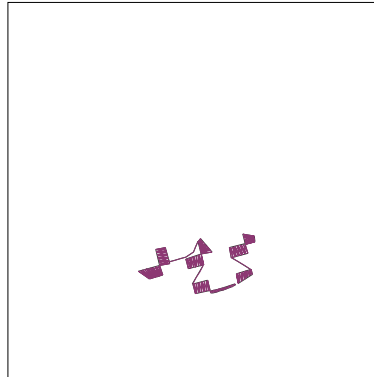
Title:

Stitches: 18,961
Height: 94.9 mm
Width: 89.8 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

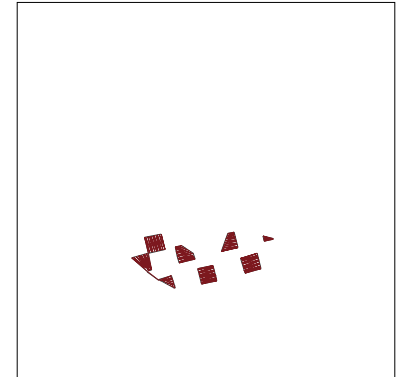

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Stop #: 7
Element:
Code: 1028
Name: Country Kitchen Blue
Chart: Madeira Classic 40
Stitches: 365
Thread used: 1.84m



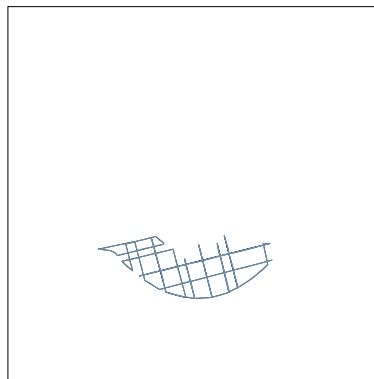
Stop #: 8
Element:
Code: 1310
Name: Magenta
Chart: Madeira Classic 40
Stitches: 237
Thread used: 1.15m



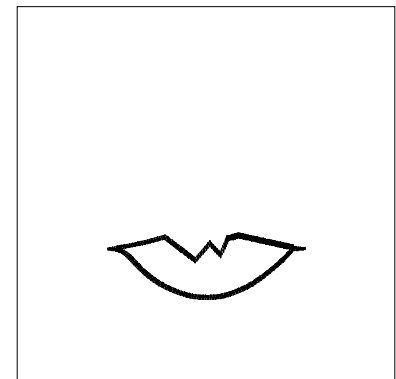
Stop #: 9
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 238
Thread used: 1.33m



Stop #: 10
Element:
Code: 1485
Name:
Chart: Madeira Classic 40
Stitches: 129
Thread used: 0.64m



Stop #: 11
Element:
Code: 1028
Name: Country Kitchen Blue
Chart: Madeira Classic 40
Stitches: 225
Thread used: 0.98m



Stop #: 12
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 565
Thread used: 2.19m

Color Film

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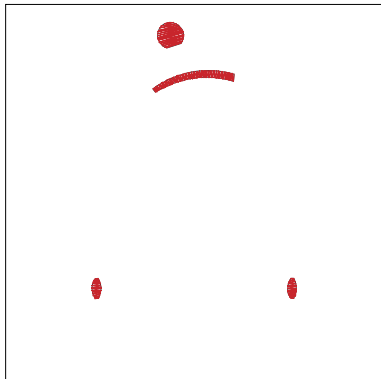
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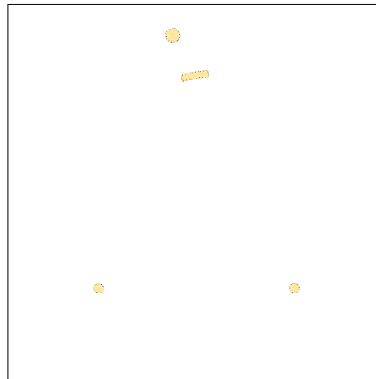
Title:

Stitches: 18,961
Height: 94.9 mm
Width: 89.8 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

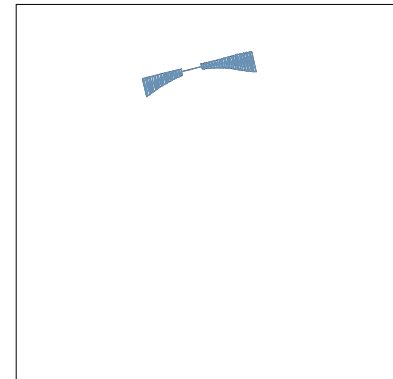
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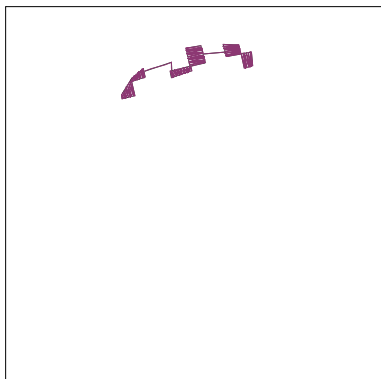
Stop #: 13
Element:
Code: 1485
Name:
Chart: Madeira Classic 40
Stitches: 258
Thread used: 1.27m



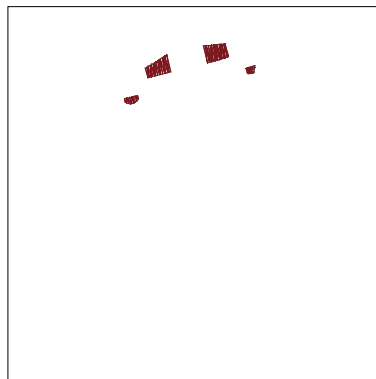
Stop #: 14
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 148
Thread used: 0.61m



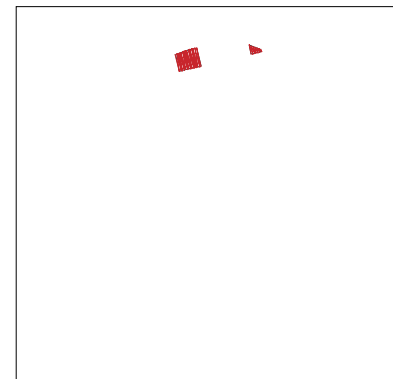
Stop #: 15
Element:
Code: 1028
Name: Country Kitchen Blue
Chart: Madeira Classic 40
Stitches: 145
Thread used: 0.87m



Stop #: 16
Element:
Code: 1310
Name: Magenta
Chart: Madeira Classic 40
Stitches: 183
Thread used: 0.93m



Stop #: 17
Element:
Code: 1181
Name: Candy Apple Red
Chart: Madeira Classic 40
Stitches: 134
Thread used: 0.72m



Stop #: 18
Element:
Code: 1485
Name:
Chart: Madeira Classic 40
Stitches: 66
Thread used: 0.41m

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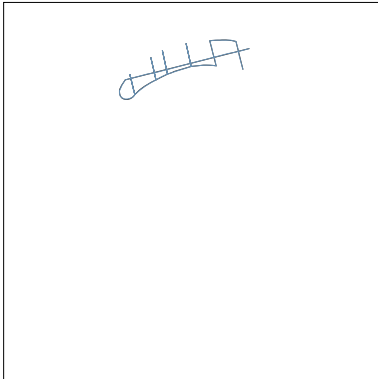
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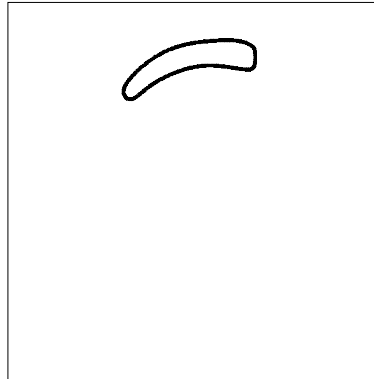
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Stop #: 19
Element:
Code: 1028
Name: Country Kitchen Blue
Chart: Madeira Classic 40
Stitches: 94
Thread used: 0.39m



Stop #: 20
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 581
Thread used: 1.95m