

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*MAN 4X4\***

Design: **Man 4x4**

Title:

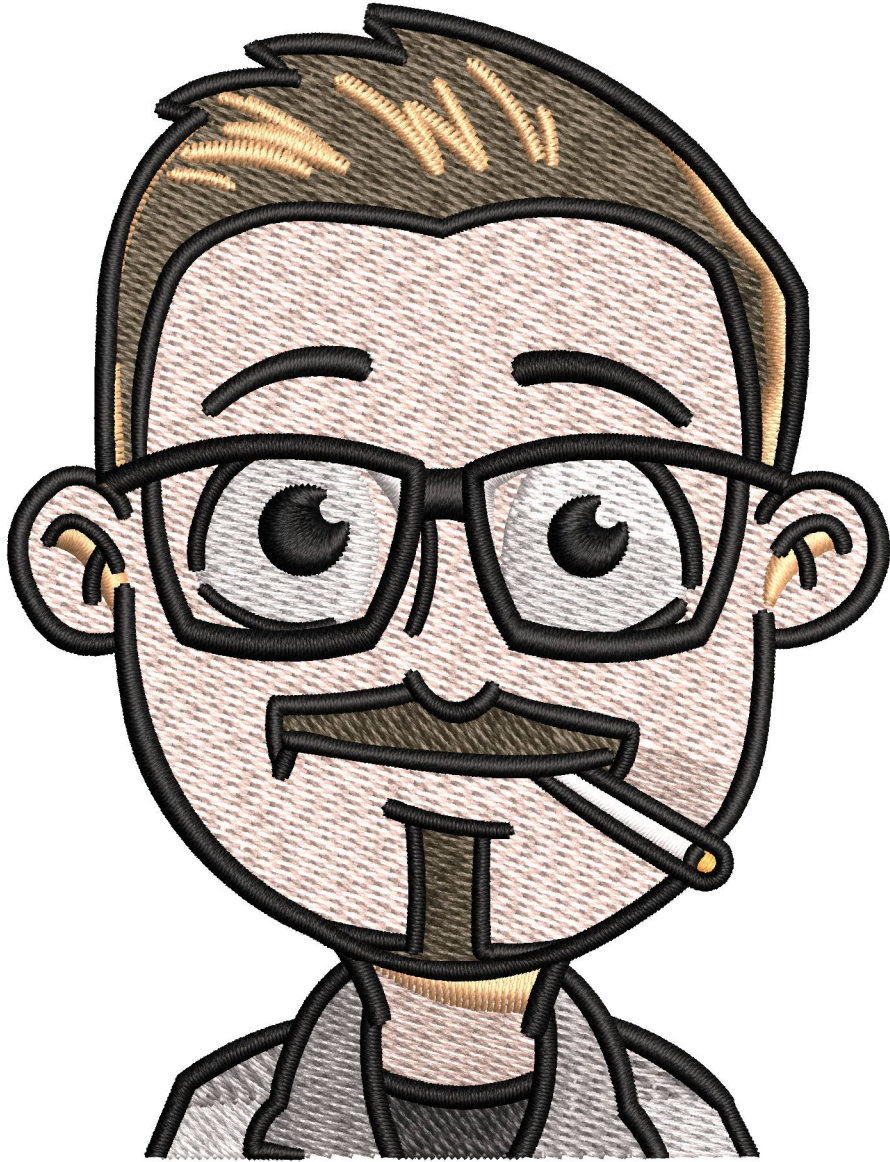
Stitches: 20,188  
 Height: 95.6 mm  
 Width: 72.9 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1.60

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Machine format: Tajima  
 Color changes: 22  
 Stops: 23  
 Trims: 36  
 Left: 36.5 mm  
 Right: 36.5 mm  
 Up: 47.8 mm  
 Down: 47.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 6972.1 mm<sup>2</sup>  
 Max stitch: 10.1 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		556	9	White	Madeira Classic 40
2.	4		805	7	Green	Madeira Classic 40
3.	5		1,088	1000	Black	Madeira Classic 40
4.	4		1,820	7	Green	Madeira Classic 40
5.	5		2,119	1000	Black	Madeira Classic 40
6.	3		2,632	1013	Peach Blush	Madeira Classic 40
7.	2		2,709	5	Aqua	Madeira Classic 40
8.	1		2,957	4	Yellow	Madeira Classic 40
9.	5		3,360	1000	Black	Madeira Classic 40
10.	3		9,535	1013	Peach Blush	Madeira Classic 40
11.	8		10,283	14	Brown	Madeira Classic 40
12.	6		10,389	9	White	Madeira Classic 40
13.	7		10,418	12	Orange	Madeira Classic 40
14.	5		10,785	1000	Black	Madeira Classic 40
15.	2		10,964	5	Aqua	Madeira Classic 40
16.	5		12,782	1000	Black	Madeira Classic 40
17.	6		13,895	9	White	Madeira Classic 40
18.	5		14,609	1000	Black	Madeira Classic 40
19.	8		16,543	14	Brown	Madeira Classic 40
20.	2		17,224	5	Aqua	Madeira Classic 40
21.	5		18,694	1000	Black	Madeira Classic 40
22.	6		18,709	9	White	Madeira Classic 40
23.	5		20,186	1000	Black	Madeira Classic 40



# Color Film

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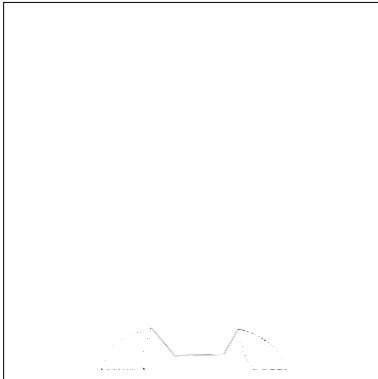
**\*MAN 4X4\***

Design: **Man 4x4**

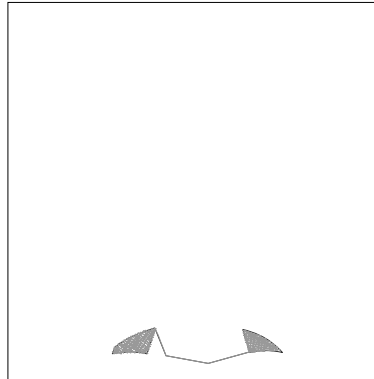
Title:

Stitches: 20,188  
Height: 95.6 mm  
Width: 72.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.50

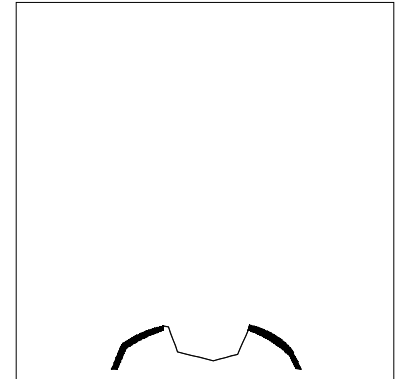
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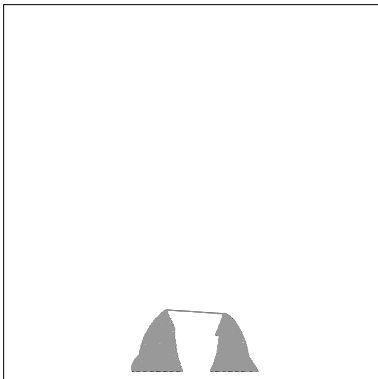
Stop #: 1  
Element:  
Code: 9  
Name: White  
Chart: Madeira Classic 40  
Stitches: 556  
Thread used: 2.83m



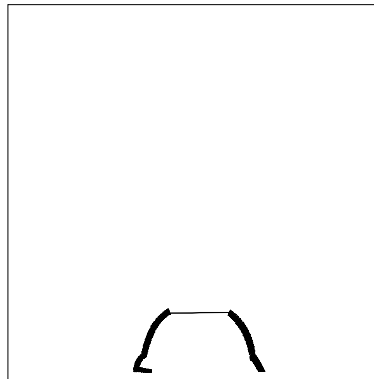
Stop #: 2  
Element:  
Code: 7  
Name: Green  
Chart: Madeira Classic 40  
Stitches: 249  
Thread used: 1.13m



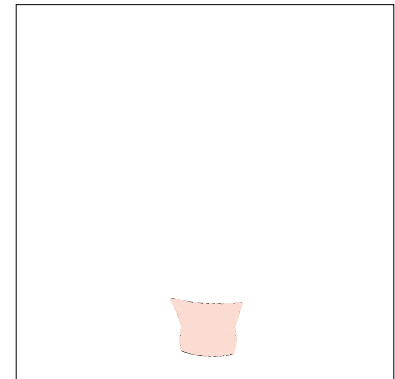
Stop #: 3  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 283  
Thread used: 1.25m



Stop #: 4  
Element:  
Code: 7  
Name: Green  
Chart: Madeira Classic 40  
Stitches: 732  
Thread used: 3.87m



Stop #: 5  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 299  
Thread used: 1.27m



Stop #: 6  
Element:  
Code: 1013  
Name: Peach Blush  
Chart: Madeira Classic 40  
Stitches: 513  
Thread used: 3.05m

# Color Film

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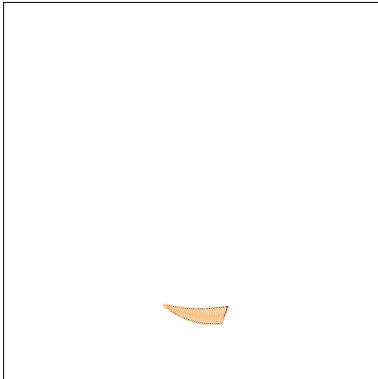
**\*MAN 4X4\***

Design: **Man 4x4**

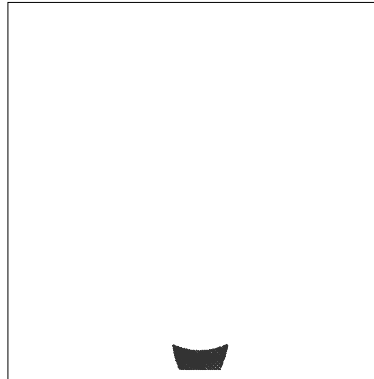
Title:

Stitches: 20,188  
Height: 95.6 mm  
Width: 72.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.50

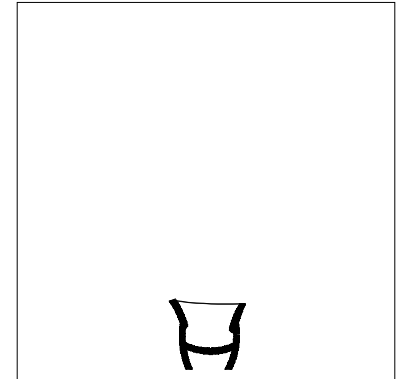
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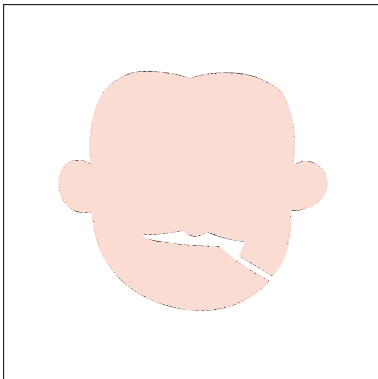
Stop #: 7  
Element:  
Code: 5  
Name: Aqua  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.47m



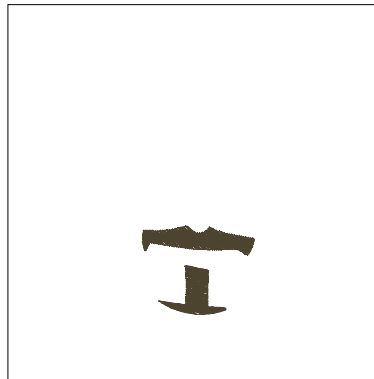
Stop #: 8  
Element:  
Code: 4  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 248  
Thread used: 1.21m



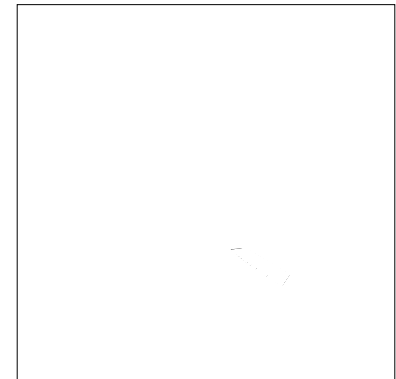
Stop #: 9  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 403  
Thread used: 1.81m



Stop #: 10  
Element:  
Code: 1013  
Name: Peach Blush  
Chart: Madeira Classic 40  
Stitches: 6,175  
Thread used: 41.57m



Stop #: 11  
Element:  
Code: 14  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 748  
Thread used: 3.74m



Stop #: 12  
Element:  
Code: 9  
Name: White  
Chart: Madeira Classic 40  
Stitches: 106  
Thread used: 0.74m

# Color Film

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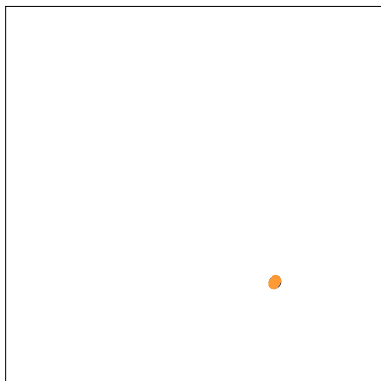
**\*MAN 4X4\***

Design: **Man 4x4**

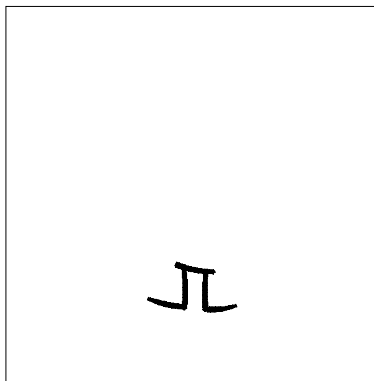
Title:

Stitches: 20,188  
Height: 95.6 mm  
Width: 72.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.50

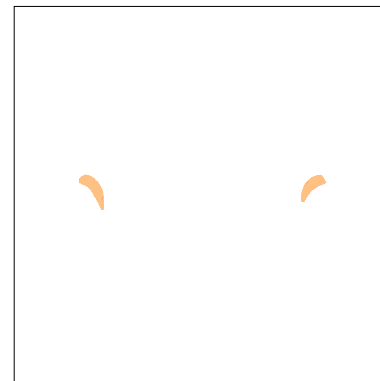
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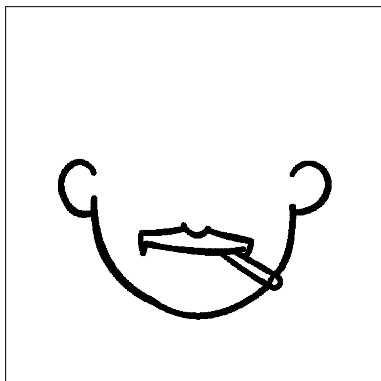
Stop #: 13  
Element:  
Code: 12  
Name: Orange  
Chart: Madeira Classic 40  
Stitches: 29  
Thread used: 0.15m



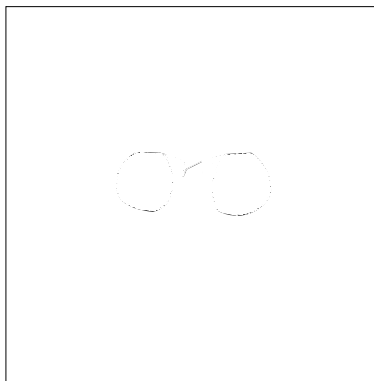
Stop #: 14  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 367  
Thread used: 1.41m



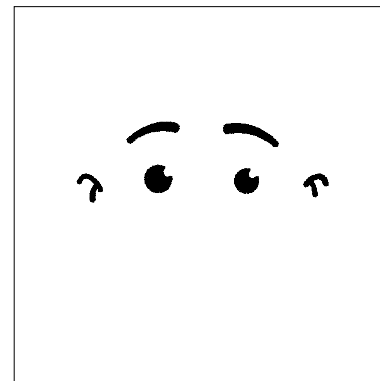
Stop #: 15  
Element:  
Code: 5  
Name: Aqua  
Chart: Madeira Classic 40  
Stitches: 179  
Thread used: 0.85m



Stop #: 16  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,818  
Thread used: 7.65m



Stop #: 17  
Element:  
Code: 9  
Name: White  
Chart: Madeira Classic 40  
Stitches: 1,113  
Thread used: 6.34m



Stop #: 18  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 714  
Thread used: 3.38m

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**\*MAN 4X4\***

Design: **Man 4x4**

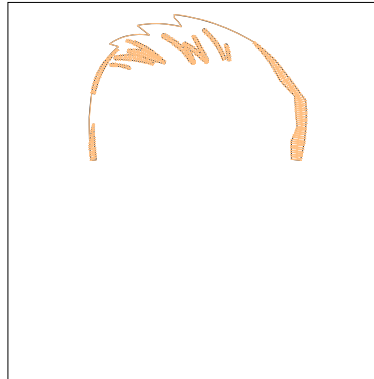
Title:

Stitches: 20,188  
Height: 95.6 mm  
Width: 72.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.50

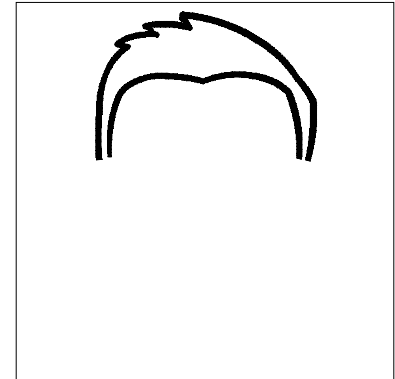
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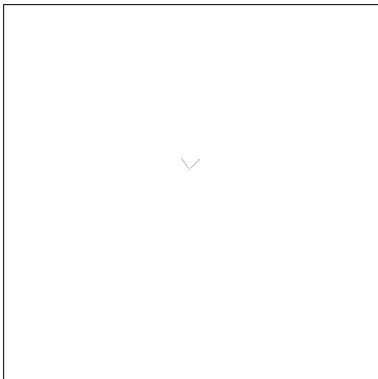
Stop #: 19  
Element:  
Code: 14  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 1,934  
Thread used: 11.40m



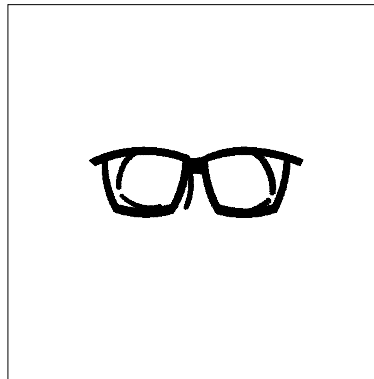
Stop #: 20  
Element:  
Code: 5  
Name: Aqua  
Chart: Madeira Classic 40  
Stitches: 681  
Thread used: 2.89m



Stop #: 21  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,470  
Thread used: 6.22m



Stop #: 22  
Element:  
Code: 9  
Name: White  
Chart: Madeira Classic 40  
Stitches: 15  
Thread used: 0.05m



Stop #: 23  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,477  
Thread used: 6.84m