

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*MAN A 4X4\*

Design: **Man A 4x4**

Title:

Stitches: 11,291  
Height: 95.4 mm  
Width: 47.1 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 2.23

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Machine format: Tajima  
Color changes: 25  
Stops: 26  
Trims: 34  
Left: 23.5 mm  
Right: 23.5 mm  
Up: 47.7 mm  
Down: 47.7 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 4490.9 mm<sup>2</sup>  
Max stitch: 11.6 mm  
Min stitch: 0.0 mm  
Max jump: 6.7 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		1,498	1057	Caramel	Madeira Classic 40
2.	4		1,748	1385	Garnet	Madeira Classic 40
3.	6		2,854	1026	Orange Sorbet	Madeira Classic 40
4.	4		3,033	1385	Garnet	Madeira Classic 40
5.	2		3,681	1101	Light Emerald Green	Madeira Classic 40
6.	8		3,778	1003	Cream White	Madeira Classic 40
7.	2		4,110	1101	Light Emerald Green	Madeira Classic 40
8.	10		4,274	1007		Madeira Classic 40
9.	2		4,495	1101	Light Emerald Green	Madeira Classic 40
10.	8		4,652	1003	Cream White	Madeira Classic 40
11.	7		4,736	1000		Madeira Classic 40
12.	1		4,850	1176	Navajo Blue	Madeira Classic 40
13.	8		4,868	1003	Cream White	Madeira Classic 40
14.	6		4,979	1026	Orange Sorbet	Madeira Classic 40
15.	10		5,092	1007		Madeira Classic 40
16.	6		5,407	1026	Orange Sorbet	Madeira Classic 40
17.	10		5,619	1007		Madeira Classic 40
18.	6		6,074	1026	Orange Sorbet	Madeira Classic 40
19.	2		6,608	1101	Light Emerald Green	Madeira Classic 40
20.	11		9,162	1167	Blue Ink	Madeira Classic 40
21.	3		10,190	1467		Madeira Classic 40
22.	8		10,245	1003	Cream White	Madeira Classic 40
23.	9		10,263	1212	Stainless Steel	Madeira Classic 40
24.	2		10,880	1101	Light Emerald Green	Madeira Classic 40
25.	8		11,118	1003	Cream White	Madeira Classic 40
26.	9		11,289	1212	Stainless Steel	Madeira Classic 40

# Color Film

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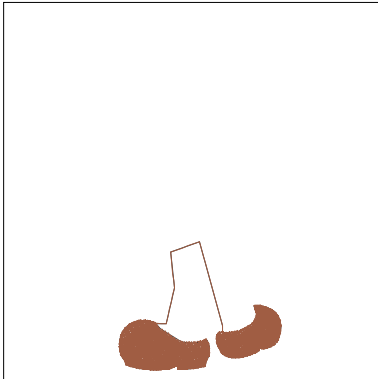
## \*MAN A 4X4\*

Design: **Man A 4x4**

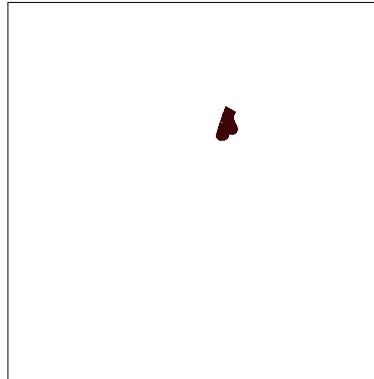
Title:

Stitches: 11,291  
Height: 95.4 mm  
Width: 47.1 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.50

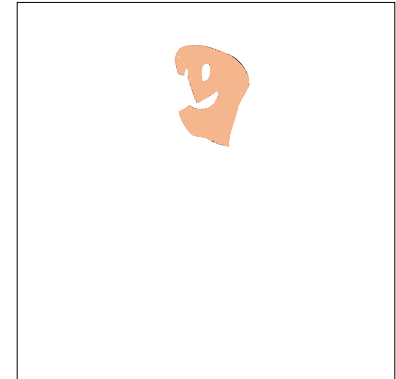
  
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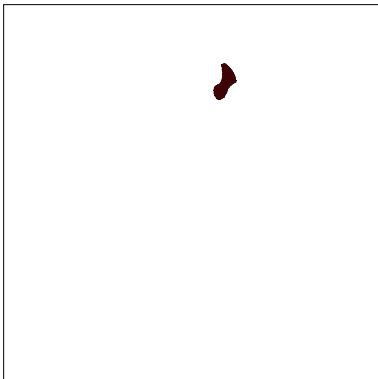
Stop #: 1  
Element:  
Code: 1057  
Name: Caramel  
Chart: Madeira Classic 40  
Stitches: 1,498  
Thread used: 7.60m



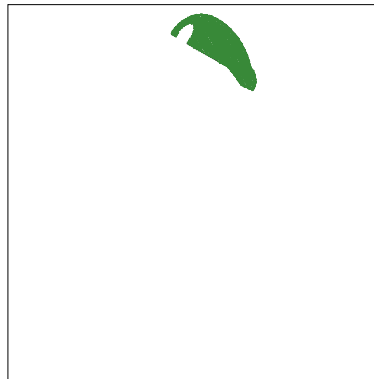
Stop #: 2  
Element:  
Code: 1385  
Name: Garnet  
Chart: Madeira Classic 40  
Stitches: 250  
Thread used: 0.93m



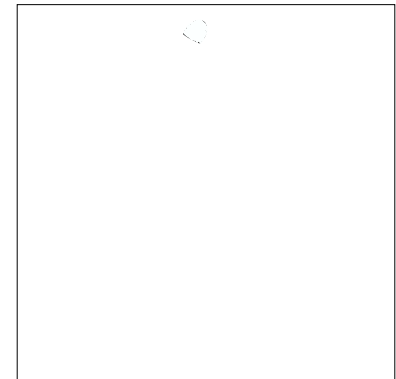
Stop #: 3  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 1,106  
Thread used: 5.74m



Stop #: 4  
Element:  
Code: 1385  
Name: Garnet  
Chart: Madeira Classic 40  
Stitches: 179  
Thread used: 0.72m



Stop #: 5  
Element:  
Code: 1101  
Name: Light Emerald Green  
Chart: Madeira Classic 40  
Stitches: 648  
Thread used: 3.39m



Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 97  
Thread used: 0.47m

# Color Film

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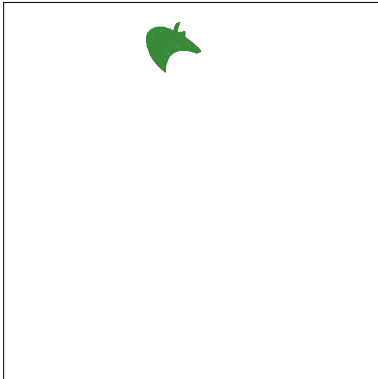
## \*MAN A 4X4\*

Design: **Man A 4x4**

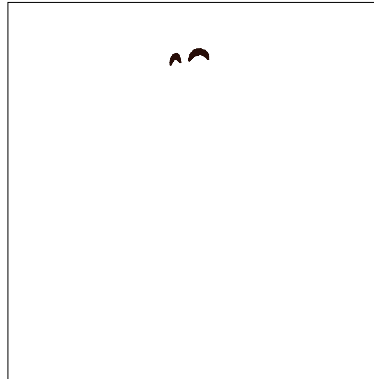
Title:

Stitches: 11,291  
Height: 95.4 mm  
Width: 47.1 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.50

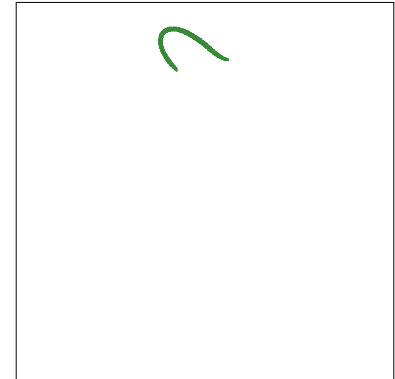
  
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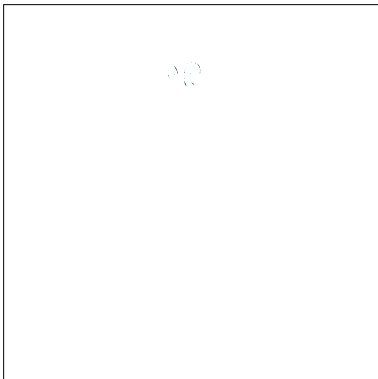
Stop #: 7  
Element:  
Code: 1101  
Name: Light Emerald Green  
Chart: Madeira Classic 40  
Stitches: 332  
Thread used: 1.61m



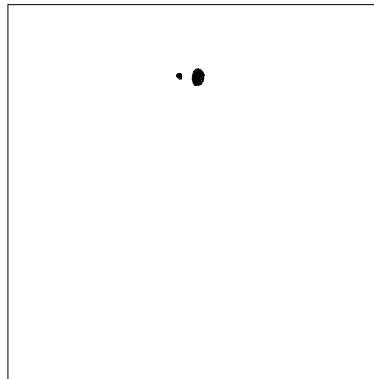
Stop #: 8  
Element:  
Code: 1007  
Name:  
Chart: Madeira Classic 40  
Stitches: 164  
Thread used: 0.56m



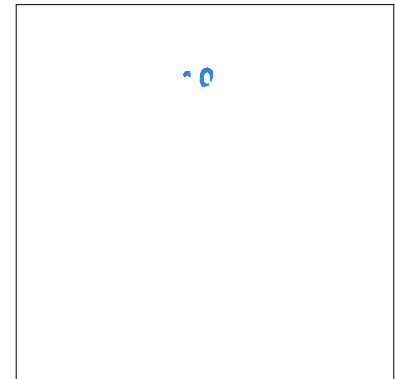
Stop #: 9  
Element:  
Code: 1101  
Name: Light Emerald Green  
Chart: Madeira Classic 40  
Stitches: 221  
Thread used: 0.80m



Stop #: 10  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 157  
Thread used: 0.56m



Stop #: 11  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 84  
Thread used: 0.31m



Stop #: 12  
Element:  
Code: 1176  
Name: Navajo Blue  
Chart: Madeira Classic 40  
Stitches: 114  
Thread used: 0.36m

# Color Film

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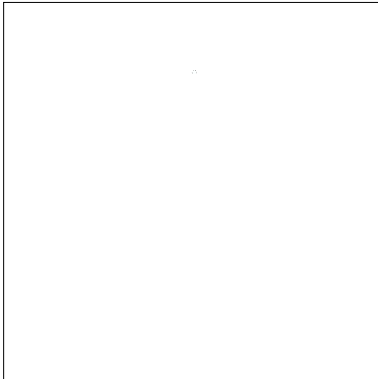
## \*MAN A 4X4\*

Design: **Man A 4x4**

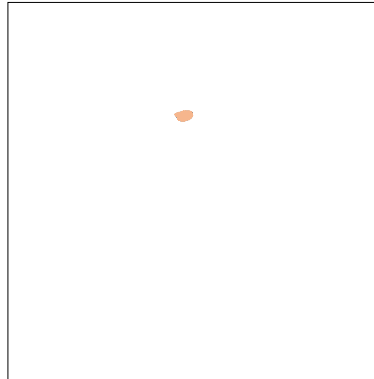
Title:

Stitches: 11,291  
Height: 95.4 mm  
Width: 47.1 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.50

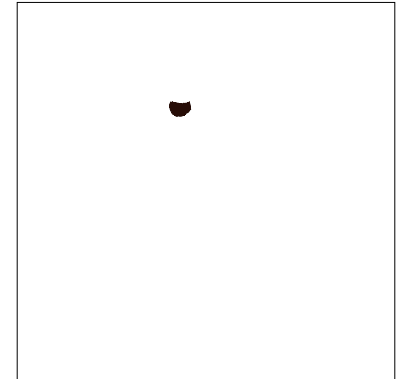
  
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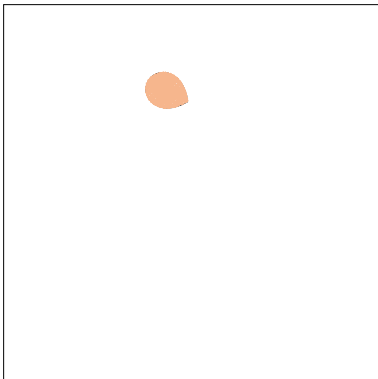
Stop #: 13  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 18  
Thread used: 0.06m



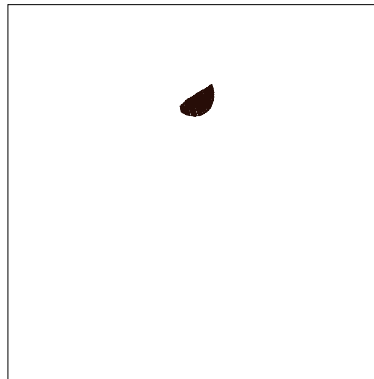
Stop #: 14  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 111  
Thread used: 0.41m



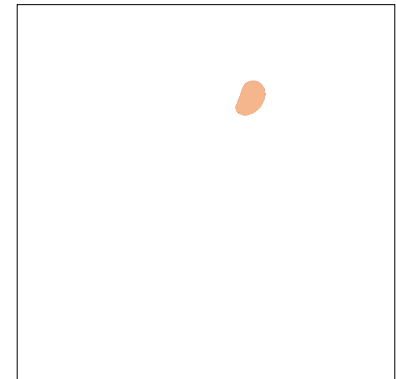
Stop #: 15  
Element:  
Code: 1007  
Name:  
Chart: Madeira Classic 40  
Stitches: 113  
Thread used: 0.43m



Stop #: 16  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 315  
Thread used: 1.59m



Stop #: 17  
Element:  
Code: 1007  
Name:  
Chart: Madeira Classic 40  
Stitches: 212  
Thread used: 0.95m



Stop #: 18  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 455  
Thread used: 1.94m

# Color Film

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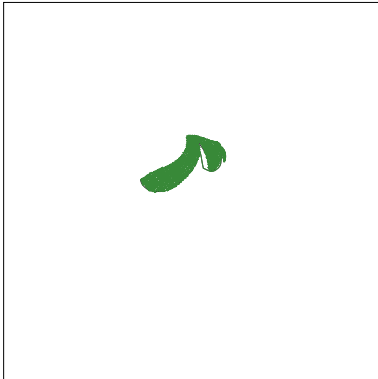
## \*MAN A 4X4\*

Design: **Man A 4x4**

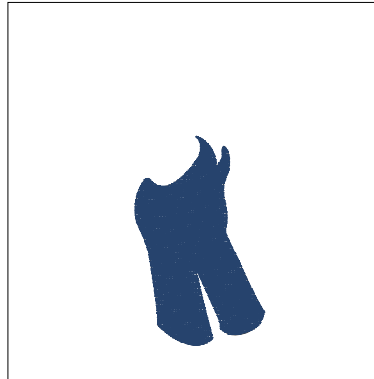
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Zoom: 0.50

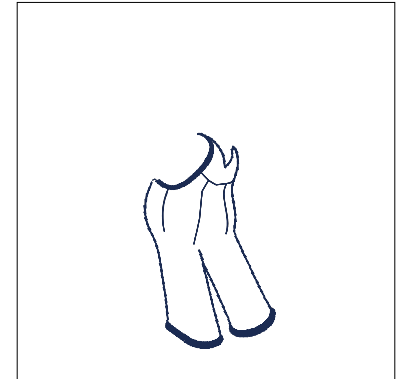
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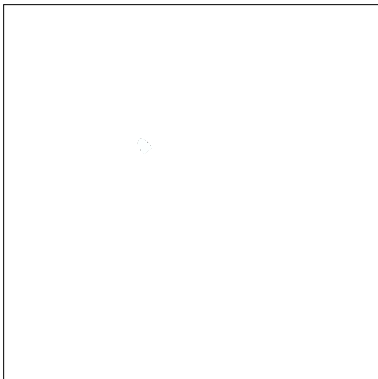
Stop #: 19  
Element:  
Code: 1101  
Name: Light Emerald Green  
Chart: Madeira Classic 40  
Stitches: 534  
Thread used: 2.51m



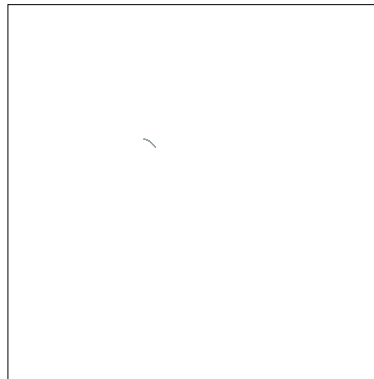
Stop #: 20  
Element:  
Code: 1167  
Name: Blue Ink  
Chart: Madeira Classic 40  
Stitches: 2,554  
Thread used: 15.43m



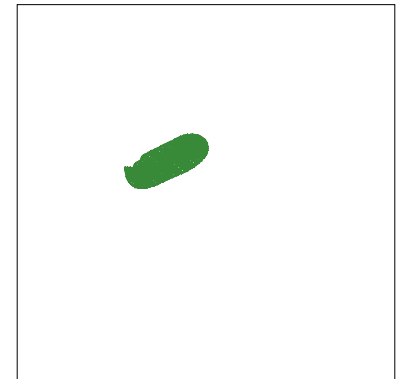
Stop #: 21  
Element:  
Code: 1467  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,028  
Thread used: 4.23m



Stop #: 22  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 55  
Thread used: 0.24m



Stop #: 23  
Element:  
Code: 1212  
Name: Stainless Steel  
Chart: Madeira Classic 40  
Stitches: 18  
Thread used: 0.06m



Stop #: 24  
Element:  
Code: 1101  
Name: Light Emerald Green  
Chart: Madeira Classic 40  
Stitches: 617  
Thread used: 3.31m

# Color Film

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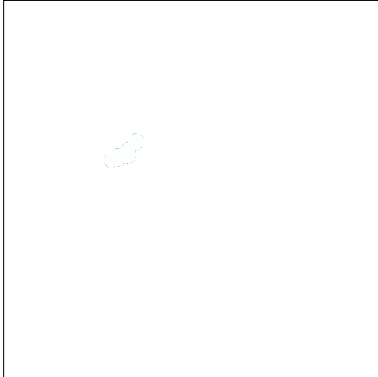
**\*MAN A 4X4\***

Design: **Man A 4x4**

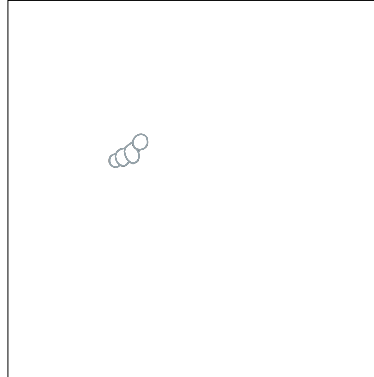
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Stop #: 25  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 238  
Thread used: 1.24m



Stop #: 26  
Element:  
Code: 1212  
Name: Stainless Steel  
Chart: Madeira Classic 40  
Stitches: 171  
Thread used: 0.54m