

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*SOCCER BALL J 4X4\*

Design: Soccer Ball J 4x4









Title:

Stitches: 21,334  
Height: 95.0 mm  
Width: 65.6 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1.86

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Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 23  
Left: 32.8 mm  
Right: 32.8 mm  
Up: 47.5 mm  
Down: 47.5 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 6237.0 mm<sup>2</sup>  
Max stitch: 10.9 mm  
Min stitch: 0.3 mm  
Max jump: 6.6 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		8,134	1003	White	Madeira Classic 40
2.	4		10,228	1466		Madeira Classic 40
3.	2		12,221	1249	Shamrock	Madeira Classic 40
4.	4		13,883	1466		Madeira Classic 40
5.	3		14,582	1003	White	Madeira Classic 40
6.	1		15,362	1378	Red	Madeira Classic 40
7.	3		18,162	1003	White	Madeira Classic 40
8.	4		21,332	1466		Madeira Classic 40



# Color Film

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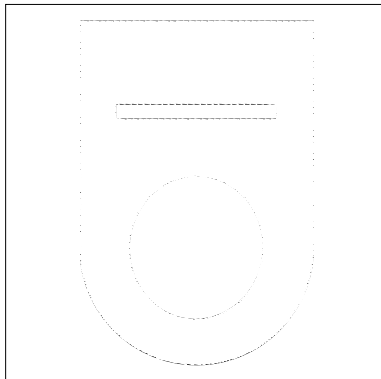
## \*SOCCER BALL J 4X4\*

Design: **Soccer Ball J 4x4**

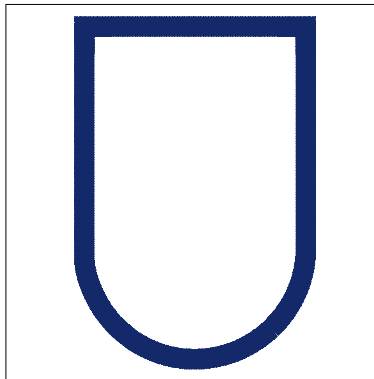
Title:

Stitches: 21,334  
Height: 95.0 mm  
Width: 65.6 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.50

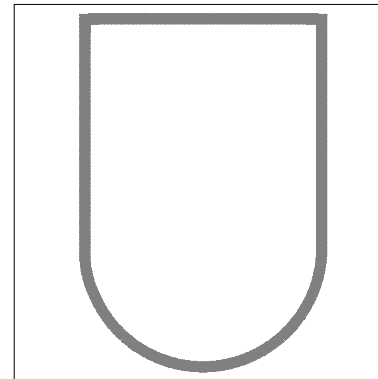
  
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Stop #: 1  
Element:  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 8,134  
Thread used: 53.66m



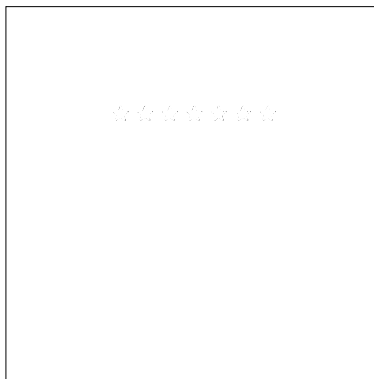
Stop #: 2  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,094  
Thread used: 19.40m



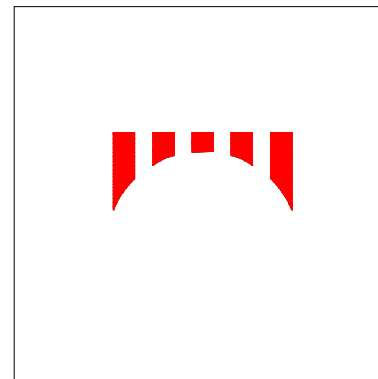
Stop #: 3  
Element:  
Code: 1249  
Name: Shamrock  
Chart: Madeira Classic 40  
Stitches: 1,993  
Thread used: 11.73m



Stop #: 4  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,662  
Thread used: 9.15m



Stop #: 5  
Element:  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 699  
Thread used: 2.09m



Stop #: 6  
Element:  
Code: 1378  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 780  
Thread used: 5.34m

# Color Film

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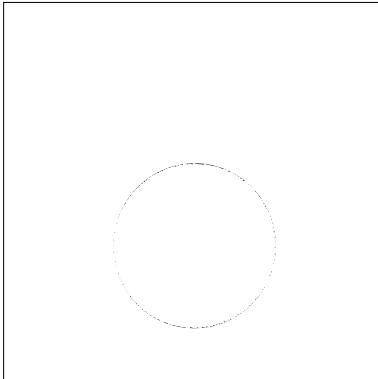
## \*SOCCER BALL J 4X4\*

Design: **Soccer Ball J 4x4**

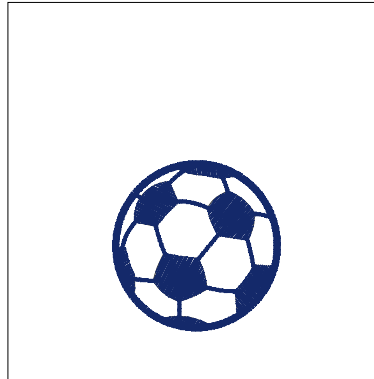
Title:

Stitches: 21,334  
Height: 95.0 mm  
Width: 65.6 mm  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.50

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Stop #: 7  
Element:  
Code: 1003  
Name: White  
Chart: Madeira Classic 40  
Stitches: 2,800  
Thread used: 18.98m



Stop #: 8  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,170  
Thread used: 13.90m