

Production Worksheet

Wilcom EmbroideryStudio - Designing

LUCKY B 4X4

Design: Lucky B 4x4





















Title:

Stitches: 18,435
Height: 85.9 mm
Width: 95.1 mm
Colors: 8
Colorway: Colorway 1
Zoom: 1.16

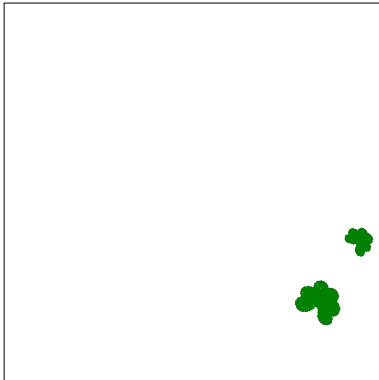
 **digitizing**
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Machine format: Tajima
Color changes: 26
Stops: 27
Trims: 41
Left: 47.5 mm
Right: 47.5 mm
Up: 42.9 mm
Down: 42.9 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 8164.2 mm²
Max stitch: 10.2 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm

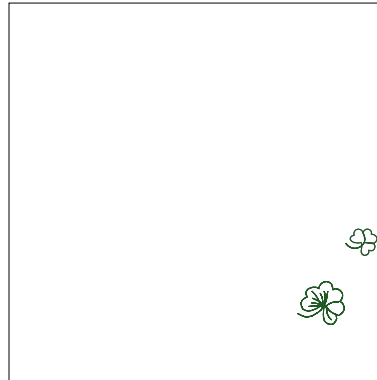
Stop Sequence:

| # | N# | Color | St. | Code | Name | Chart |
|-----|----|--|--------|------|-------------|--------------------|
| 1. | 1 |  | 461 | 1051 | Green | Madeira Classic 40 |
| 2. | 2 |  | 877 | 1249 | Shamrock | Madeira Classic 40 |
| 3. | 1 |  | 1,357 | 1051 | Green | Madeira Classic 40 |
| 4. | 2 |  | 1,772 | 1249 | Shamrock | Madeira Classic 40 |
| 5. | 1 |  | 2,245 | 1051 | Green | Madeira Classic 40 |
| 6. | 2 |  | 2,661 | 1249 | Shamrock | Madeira Classic 40 |
| 7. | 1 |  | 3,139 | 1051 | Green | Madeira Classic 40 |
| 8. | 2 |  | 3,555 | 1249 | Shamrock | Madeira Classic 40 |
| 9. | 7 |  | 3,958 | 1000 | Black | Madeira Classic 40 |
| 10. | 5 |  | 4,168 | 1191 | Pea Soup | Madeira Classic 40 |
| 11. | 7 |  | 4,306 | 1000 | Black | Madeira Classic 40 |
| 12. | 8 |  | 4,387 | 1003 | Cream White | Madeira Classic 40 |
| 13. | 1 |  | 5,817 | 1051 | Green | Madeira Classic 40 |
| 14. | 7 |  | 7,312 | 1000 | Black | Madeira Classic 40 |
| 15. | 4 |  | 7,651 | 1064 | Goldenrod | Madeira Classic 40 |
| 16. | 1 |  | 8,158 | 1051 | Green | Madeira Classic 40 |
| 17. | 7 |  | 8,522 | 1000 | Black | Madeira Classic 40 |
| 18. | 3 |  | 10,797 | 1078 | Pumpkin | Madeira Classic 40 |
| 19. | 7 |  | 11,524 | 1000 | Black | Madeira Classic 40 |
| 20. | 8 |  | 11,723 | 1003 | Cream White | Madeira Classic 40 |
| 21. | 7 |  | 11,933 | 1000 | Black | Madeira Classic 40 |
| 22. | 1 |  | 14,497 | 1051 | Green | Madeira Classic 40 |
| 23. | 7 |  | 15,488 | 1000 | Black | Madeira Classic 40 |
| 24. | 8 |  | 17,386 | 1003 | Cream White | Madeira Classic 40 |
| 25. | 2 |  | 17,715 | 1249 | Shamrock | Madeira Classic 40 |
| 26. | 6 |  | 18,198 | 1022 | Corn Silk | Madeira Classic 40 |
| 27. | 7 |  | 18,433 | 1000 | Black | Madeira Classic 40 |

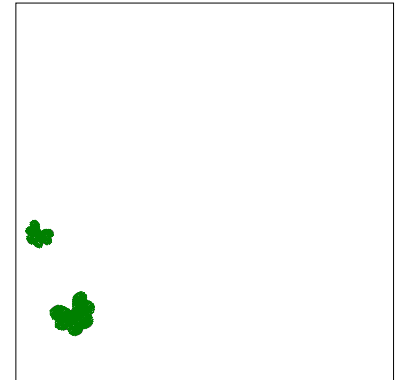




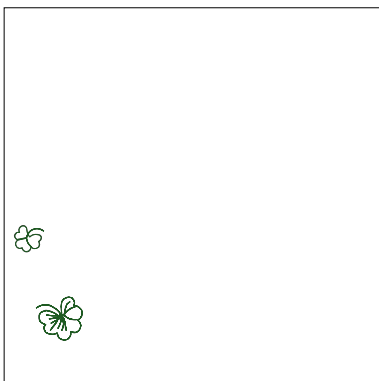
Stop #: 1
 Element:
 Code: 1051
 Name: Green
 Chart: Madeira Classic 40
 Stitches: 461
 Thread used: 2.13m



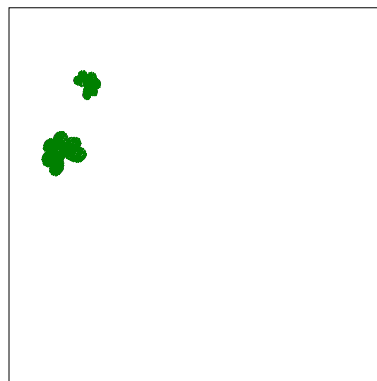
Stop #: 2
 Element:
 Code: 1249
 Name: Shamrock
 Chart: Madeira Classic 40
 Stitches: 416
 Thread used: 1.35m



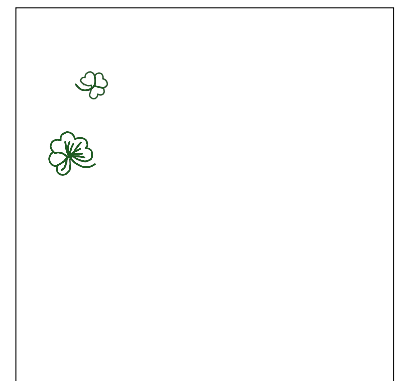
Stop #: 3
 Element:
 Code: 1051
 Name: Green
 Chart: Madeira Classic 40
 Stitches: 480
 Thread used: 2.17m



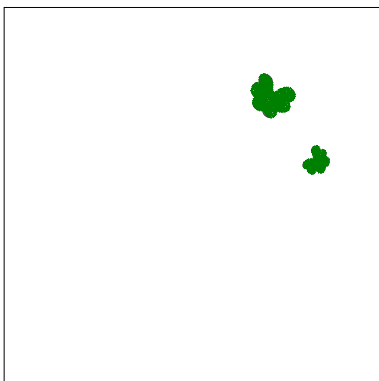
Stop #: 4
 Element:
 Code: 1249
 Name: Shamrock
 Chart: Madeira Classic 40
 Stitches: 415
 Thread used: 1.35m



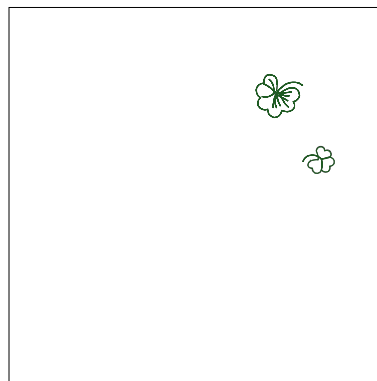
Stop #: 5
 Element:
 Code: 1051
 Name: Green
 Chart: Madeira Classic 40
 Stitches: 473
 Thread used: 2.17m



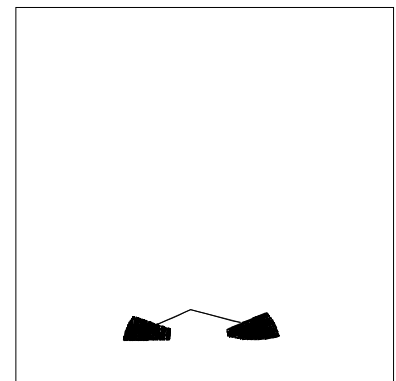
Stop #: 6
 Element:
 Code: 1249
 Name: Shamrock
 Chart: Madeira Classic 40
 Stitches: 416
 Thread used: 1.35m



Stop #: 7
 Element:
 Code: 1051
 Name: Green
 Chart: Madeira Classic 40
 Stitches: 478
 Thread used: 2.19m



Stop #: 8
 Element:
 Code: 1249
 Name: Shamrock
 Chart: Madeira Classic 40
 Stitches: 416
 Thread used: 1.35m



Stop #: 9
 Element:
 Code: 1000
 Name: Black
 Chart: Madeira Classic 40
 Stitches: 403
 Thread used: 2.05m

Color Film

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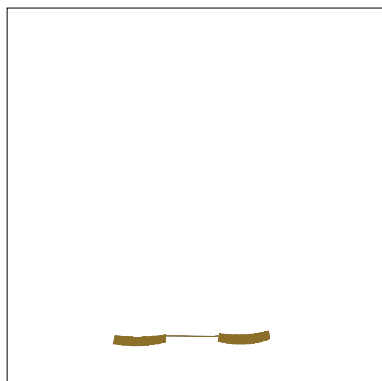
LUCKY B 4X4

Design: **Lucky B 4x4**

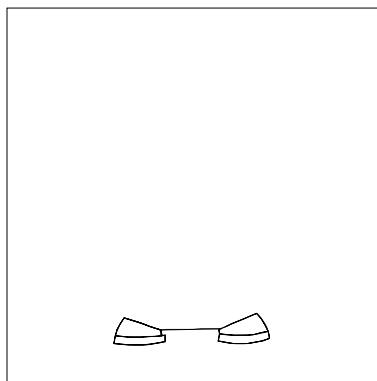
Title:

Stitches: 18,435
Height: 85.9 mm
Width: 95.1 mm
Colors: 8
Colorway: Colorway 1
Zoom: 0.50

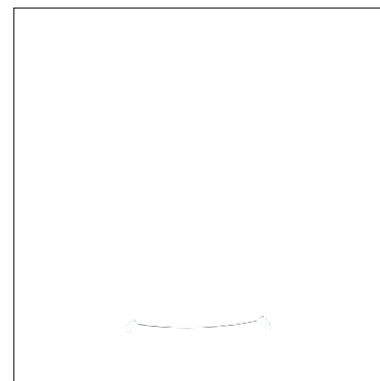
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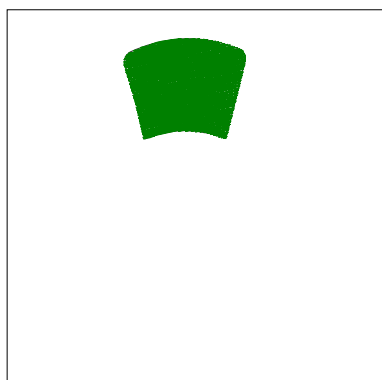
Stop #: 10
Element:
Code: 1191
Name: Pea Soup
Chart: Madeira Classic 40
Stitches: 210
Thread used: 1.05m



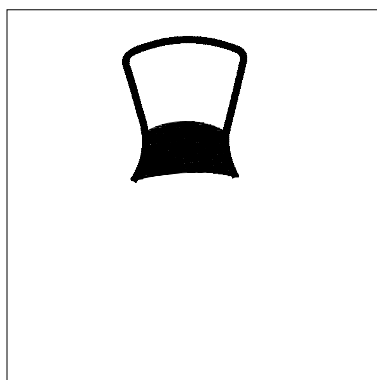
Stop #: 11
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 138
Thread used: 0.59m



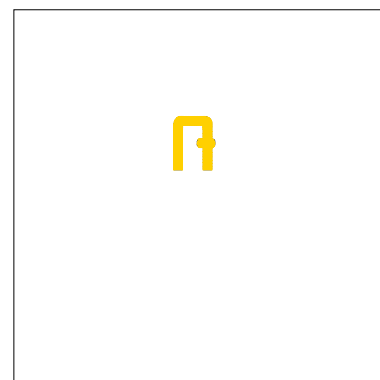
Stop #: 12
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 81
Thread used: 0.33m



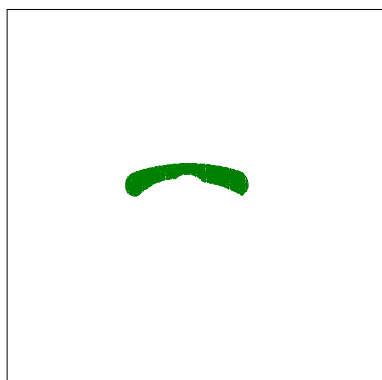
Stop #: 13
Element:
Code: 1051
Name: Green
Chart: Madeira Classic 40
Stitches: 1,430
Thread used: 9.22m



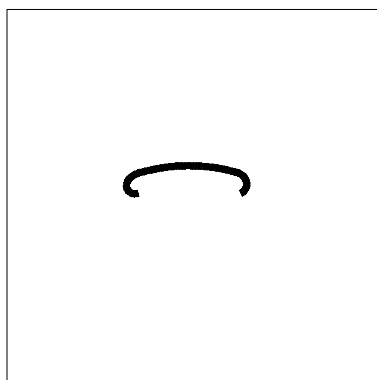
Stop #: 14
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,495
Thread used: 7.90m



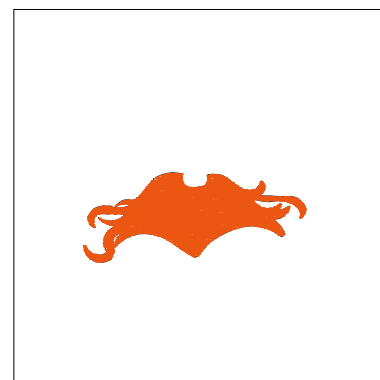
Stop #: 15
Element:
Code: 1064
Name: Goldenrod
Chart: Madeira Classic 40
Stitches: 339
Thread used: 1.75m



Stop #: 16
Element:
Code: 1051
Name: Green
Chart: Madeira Classic 40
Stitches: 507
Thread used: 2.43m



Stop #: 17
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 364
Thread used: 1.62m



Stop #: 18
Element:
Code: 1078
Name: Pumpkin
Chart: Madeira Classic 40
Stitches: 2,275
Thread used: 12.09m

Color Film

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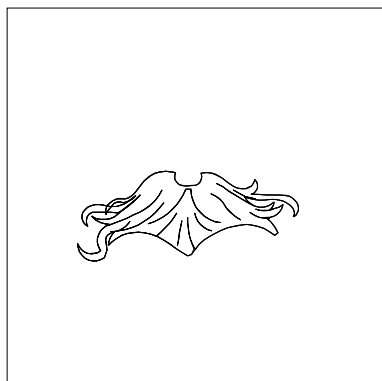
LUCKY B 4X4

Design: **Lucky B 4x4**

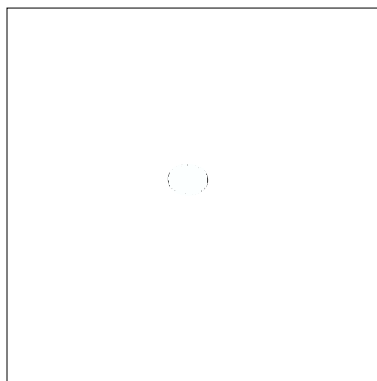
Title:

Stitches: 18,435
Height: 85.9 mm
Width: 95.1 mm
Colors: 8
Colorway: Colorway 1
Zoom: 0.50

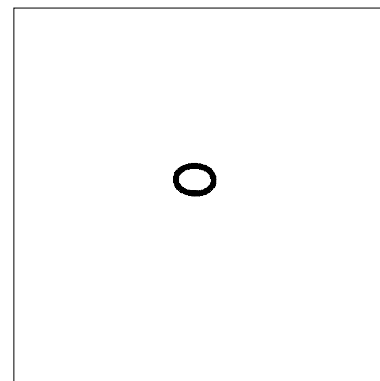
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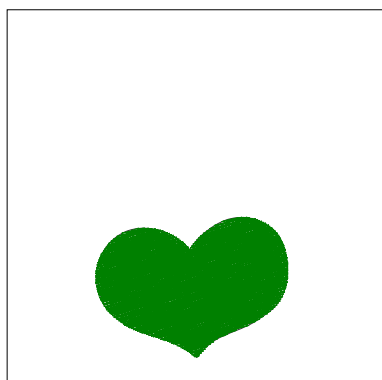
Stop #: 19
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 727
Thread used: 2.74m



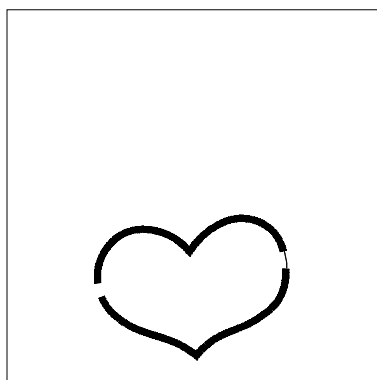
Stop #: 20
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 199
Thread used: 1.05m



Stop #: 21
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 210
Thread used: 0.84m



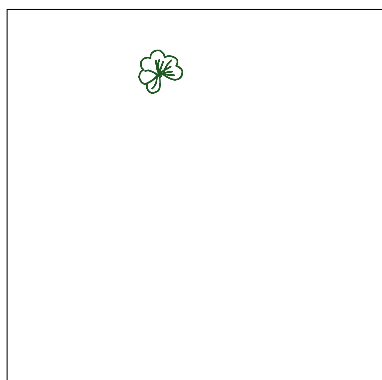
Stop #: 22
Element:
Code: 1051
Name: Green
Chart: Madeira Classic 40
Stitches: 2,564
Thread used: 17.19m



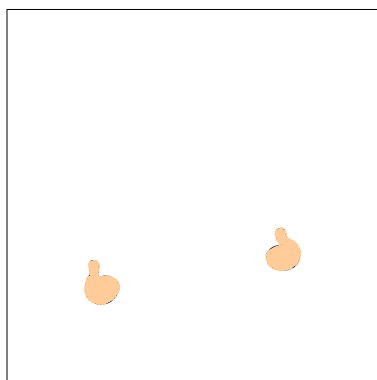
Stop #: 23
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 991
Thread used: 4.47m



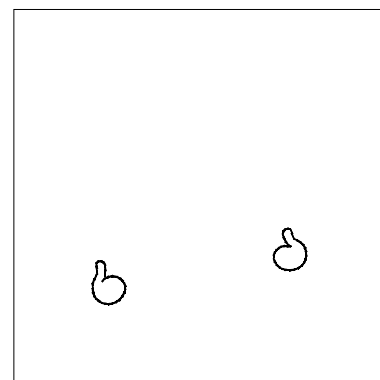
Stop #: 24
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 1,898
Thread used: 8.23m



Stop #: 25
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 329
Thread used: 1.07m



Stop #: 26
Element:
Code: 1022
Name: Corn Silk
Chart: Madeira Classic 40
Stitches: 483
Thread used: 2.30m



Stop #: 27
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 235
Thread used: 0.87m