

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

**\*ST B 5X5\***

Design: **ST B 5x5**

Title:

Stitches: 20,535  
 Height: 115.9 mm  
 Width: 127.0 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 0.87



Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 50  
 Left: 63.5 mm  
 Right: 63.5 mm  
 Up: 57.9 mm  
 Down: 57.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 14718.5 mm<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	█	13,475	1000	Black	Madeira Classic 40
2.	3	█	13,693	1003	Cream White	Madeira Classic 40
3.	1	█	14,685	1249	Shamrock	Madeira Classic 40
4.	2	█	15,440	1000	Black	Madeira Classic 40
5.	3	█	15,728	1003	Cream White	Madeira Classic 40
6.	1	█	17,035	1249	Shamrock	Madeira Classic 40
7.	2	█	18,011	1000	Black	Madeira Classic 40
8.	3	█	18,295	1003	Cream White	Madeira Classic 40
9.	1	█	19,553	1249	Shamrock	Madeira Classic 40
10.	2	█	20,533	1000	Black	Madeira Classic 40



# Color Film

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Design: **ST B 5x5**

Title:

Stitches: 20,535  
Height: 115.9 mm  
Width: 127.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.37

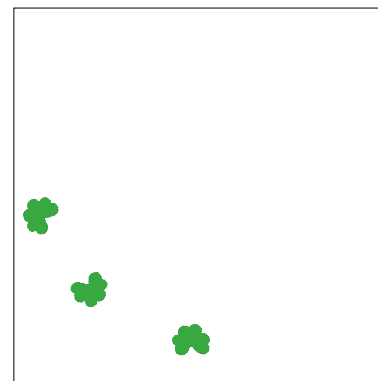
 **digitizing**  
support@zdigitizing.com



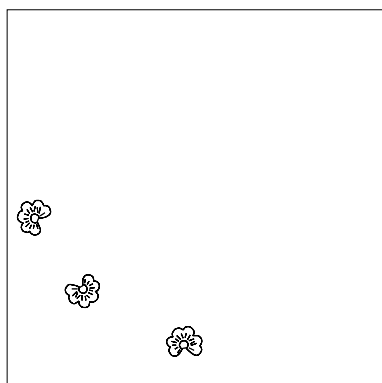
Stop #: 1  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 13,475  
Thread used: 58.67m



Stop #: 2  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 218  
Thread used: 0.75m



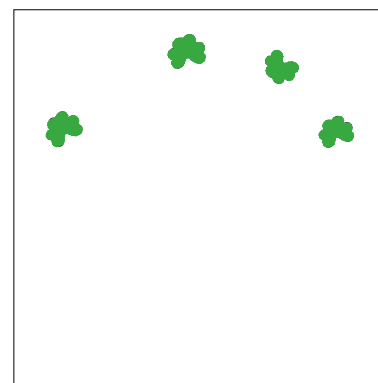
Stop #: 3  
Element:  
Code: 1249  
Name: Shamrock  
Chart: Madeira Classic 40  
Stitches: 992  
Thread used: 4.94m



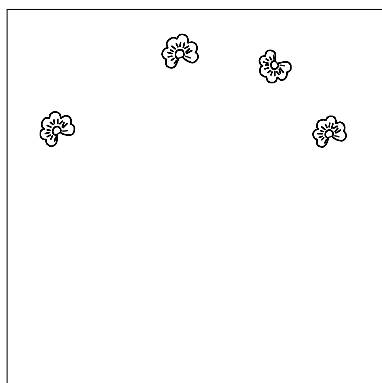
Stop #: 4  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 755  
Thread used: 2.48m



Stop #: 5  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 288  
Thread used: 0.99m



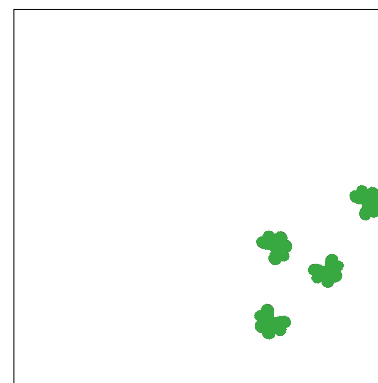
Stop #: 6  
Element:  
Code: 1249  
Name: Shamrock  
Chart: Madeira Classic 40  
Stitches: 1,307  
Thread used: 6.41m



Stop #: 7  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 976  
Thread used: 3.23m



Stop #: 8  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 284  
Thread used: 0.97m



Stop #: 9  
Element:  
Code: 1249  
Name: Shamrock  
Chart: Madeira Classic 40  
Stitches: 1,258  
Thread used: 6.22m

# Color Film

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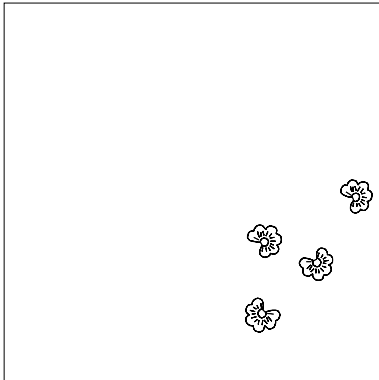
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Title:

Stitches: 20,535  
Height: 115.9 mm  
Width: 127.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.37

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Stop #: 10

Element:

Code: 1000

Name: Black

Chart: Madeira Classic 40

Stitches: 980

Thread used: 3.22m