

Production Worksheet

Wilcom EmbroideryStudio - Designing

PIG 5X5

Design: **Pig 5x5**

Title:

Stitches: 24,342
Height: 88.3 mm
Width: 126.7 mm
Colors: 13
Colorway: Colorway 1
Zoom: 1.60

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Production Worksheet

Wilcom EmbroideryStudio - Designing

PIG 5X5

Design: **Pig 5x5**

Title:

Stitches: 24,342
 Height: 88.3 mm
 Width: 126.7 mm
 Colors: 13
 Colorway: Colorway 1
 Zoom: 1.60



Machine format: Tajima
 Color changes: 55
 Stops: 56
 Trims: 97
 Left: 63.3 mm
 Right: 63.3 mm
 Up: 44.1 mm
 Down: 44.1 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 11181.4 mm²
 Max stitch: 10.1 mm
 Min stitch: 0.1 mm
 Max jump: 7.0 mm

| | | | | | | |
|-----|----|--|--------|------|----------------|--------------------|
| 43. | 3 | | 19,384 | 1223 | Lemon Tart | Madeira Classic 40 |
| 44. | 8 | | 19,634 | 1336 | Saddle Brown | Madeira Classic 40 |
| 45. | 12 | | 20,214 | 1381 | Ripe Raspberry | Madeira Classic 40 |
| 46. | 7 | | 20,928 | 1256 | Teddy Bear | Madeira Classic 40 |
| 47. | 8 | | 21,353 | 1336 | Saddle Brown | Madeira Classic 40 |
| 48. | 4 | | 21,688 | 1004 | Natural White | Madeira Classic 40 |
| 49. | 8 | | 21,879 | 1336 | Saddle Brown | Madeira Classic 40 |
| 50. | 4 | | 22,781 | 1004 | Natural White | Madeira Classic 40 |
| 51. | 9 | | 22,926 | 1127 | Loofah | Madeira Classic 40 |
| 52. | 8 | | 23,120 | 1336 | Saddle Brown | Madeira Classic 40 |
| 53. | 1 | | 23,416 | 1051 | Bell Pepper | Madeira Classic 40 |
| 54. | 6 | | 23,721 | 1437 | | Madeira Classic 40 |
| 55. | 13 | | 24,052 | 1187 | Orchid | Madeira Classic 40 |
| 56. | 8 | | 24,340 | 1336 | Saddle Brown | Madeira Classic 40 |

Stop Sequence:

| # | N# | Color | St. | Code | Name | Chart |
|-----|----|-------|--------|------|----------------|--------------------|
| 1. | 10 | | 1,224 | 1067 | Lemon Chiffon | Madeira Classic 40 |
| 2. | 11 | | 1,917 | 1125 | Saffron | Madeira Classic 40 |
| 3. | 2 | | 3,787 | 1037 | Red | Madeira Classic 40 |
| 4. | 5 | | 4,113 | 1481 | | Madeira Classic 40 |
| 5. | 2 | | 4,261 | 1037 | Red | Madeira Classic 40 |
| 6. | 5 | | 5,024 | 1481 | | Madeira Classic 40 |
| 7. | 2 | | 5,095 | 1037 | Red | Madeira Classic 40 |
| 8. | 5 | | 5,233 | 1481 | | Madeira Classic 40 |
| 9. | 6 | | 7,206 | 1437 | | Madeira Classic 40 |
| 10. | 1 | | 7,451 | 1051 | Bell Pepper | Madeira Classic 40 |
| 11. | 3 | | 8,579 | 1223 | Lemon Tart | Madeira Classic 40 |
| 12. | 12 | | 8,711 | 1381 | Ripe Raspberry | Madeira Classic 40 |
| 13. | 7 | | 8,754 | 1256 | Teddy Bear | Madeira Classic 40 |
| 14. | 8 | | 9,486 | 1336 | Saddle Brown | Madeira Classic 40 |
| 15. | 12 | | 9,676 | 1381 | Ripe Raspberry | Madeira Classic 40 |
| 16. | 7 | | 10,004 | 1256 | Teddy Bear | Madeira Classic 40 |
| 17. | 8 | | 10,196 | 1336 | Saddle Brown | Madeira Classic 40 |
| 18. | 12 | | 10,645 | 1381 | Ripe Raspberry | Madeira Classic 40 |
| 19. | 7 | | 10,967 | 1256 | Teddy Bear | Madeira Classic 40 |
| 20. | 8 | | 11,254 | 1336 | Saddle Brown | Madeira Classic 40 |
| 21. | 4 | | 12,063 | 1004 | Natural White | Madeira Classic 40 |
| 22. | 9 | | 12,189 | 1127 | Loofah | Madeira Classic 40 |
| 23. | 8 | | 12,381 | 1336 | Saddle Brown | Madeira Classic 40 |
| 24. | 4 | | 12,774 | 1004 | Natural White | Madeira Classic 40 |
| 25. | 9 | | 12,873 | 1127 | Loofah | Madeira Classic 40 |
| 26. | 8 | | 13,046 | 1336 | Saddle Brown | Madeira Classic 40 |
| 27. | 2 | | 13,663 | 1037 | Red | Madeira Classic 40 |
| 28. | 13 | | 13,761 | 1187 | Orchid | Madeira Classic 40 |
| 29. | 8 | | 14,196 | 1336 | Saddle Brown | Madeira Classic 40 |
| 30. | 3 | | 14,745 | 1223 | Lemon Tart | Madeira Classic 40 |
| 31. | 8 | | 14,900 | 1336 | Saddle Brown | Madeira Classic 40 |
| 32. | 12 | | 15,518 | 1381 | Ripe Raspberry | Madeira Classic 40 |
| 33. | 7 | | 16,004 | 1256 | Teddy Bear | Madeira Classic 40 |
| 34. | 8 | | 16,414 | 1336 | Saddle Brown | Madeira Classic 40 |
| 35. | 4 | | 17,409 | 1004 | Natural White | Madeira Classic 40 |
| 36. | 9 | | 17,460 | 1127 | Loofah | Madeira Classic 40 |
| 37. | 8 | | 17,747 | 1336 | Saddle Brown | Madeira Classic 40 |
| 38. | 10 | | 17,970 | 1067 | Lemon Chiffon | Madeira Classic 40 |
| 39. | 6 | | 18,017 | 1437 | | Madeira Classic 40 |
| 40. | 7 | | 18,278 | 1256 | Teddy Bear | Madeira Classic 40 |
| 41. | 4 | | 18,311 | 1004 | Natural White | Madeira Classic 40 |
| 42. | 8 | | 18,609 | 1336 | Saddle Brown | Madeira Classic 40 |

Color Film

Wilcom EmbroideryStudio - Designing

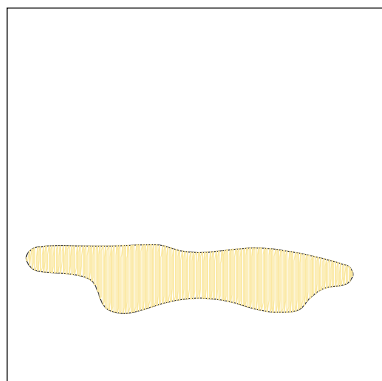
PIG 5X5

Design: **Pig 5x5**

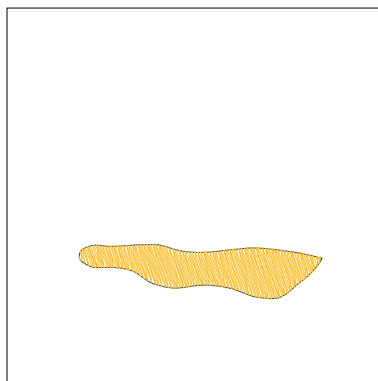
Title:

Stitches: 24,342
Height: 88.3 mm
Width: 126.7 mm
Colors: 13
Colorway: Colorway 1
Zoom: 0.37

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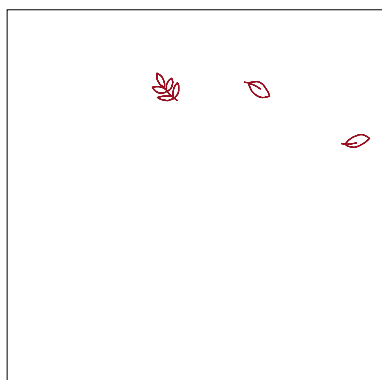
Stop #: 1
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 1,224
Thread used: 7.70m



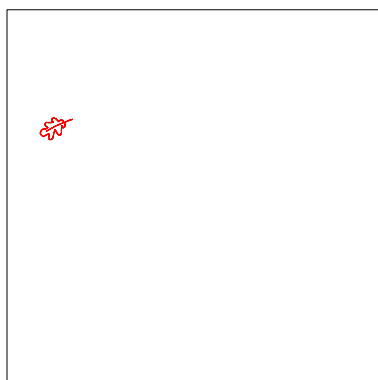
Stop #: 2
Element:
Code: 1125
Name: Saffron
Chart: Madeira Classic 40
Stitches: 693
Thread used: 4.16m



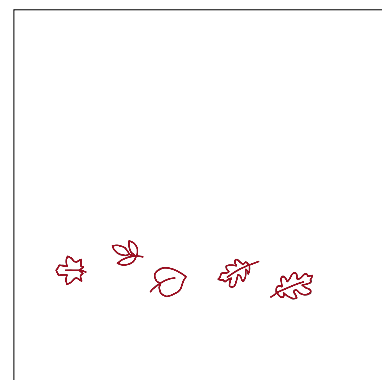
Stop #: 3
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 1,870
Thread used: 6.66m



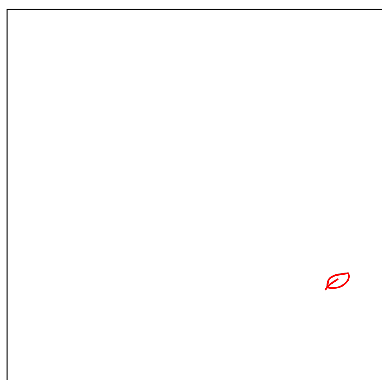
Stop #: 4
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 326
Thread used: 1.16m



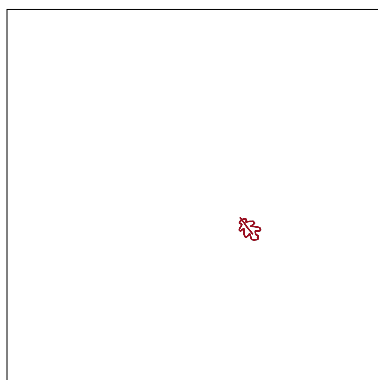
Stop #: 5
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 148
Thread used: 0.50m



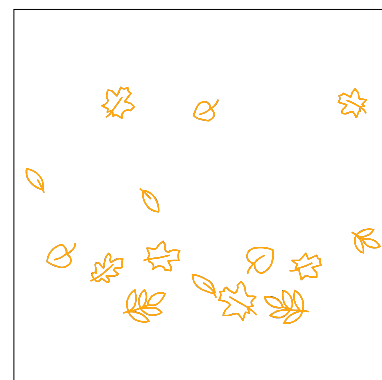
Stop #: 6
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 763
Thread used: 2.67m



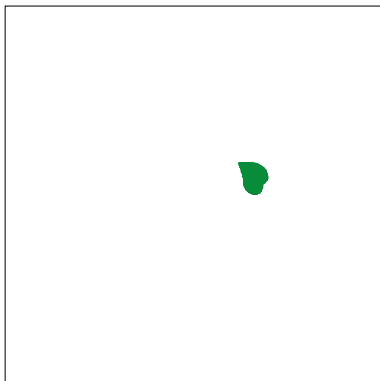
Stop #: 7
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 71
Thread used: 0.27m



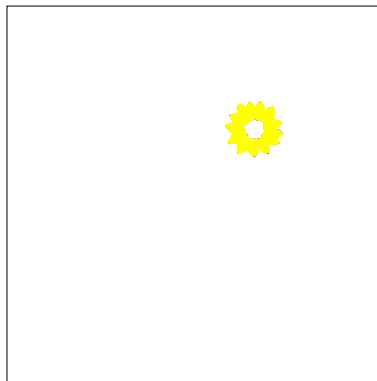
Stop #: 8
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 138
Thread used: 0.46m



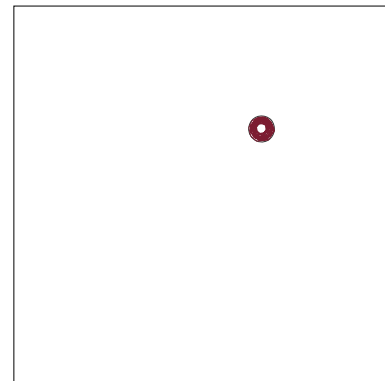
Stop #: 9
Element:
Code: 1437
Name:
Chart: Madeira Classic 40
Stitches: 1,973
Thread used: 7.10m



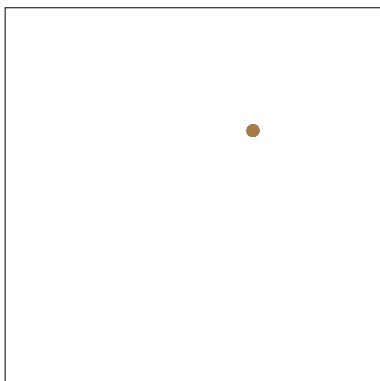
Stop #: 10
 Element:
 Code: 1051
 Name: Bell Pepper
 Chart: Madeira Classic 40
 Stitches: 245
 Thread used: 1.30m



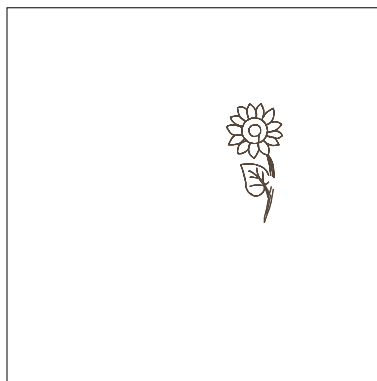
Stop #: 11
 Element:
 Code: 1223
 Name: Lemon Tart
 Chart: Madeira Classic 40
 Stitches: 1,128
 Thread used: 4.54m



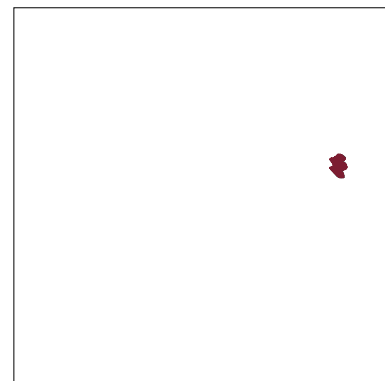
Stop #: 12
 Element:
 Code: 1381
 Name: Ripe Raspberry
 Chart: Madeira Classic 40
 Stitches: 132
 Thread used: 0.56m



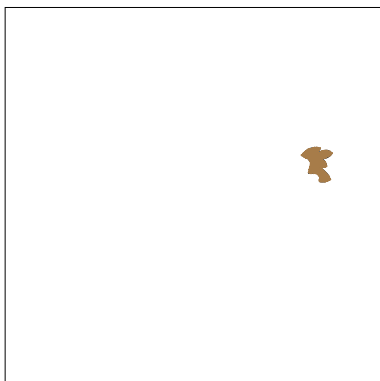
Stop #: 13
 Element:
 Code: 1256
 Name: Teddy Bear
 Chart: Madeira Classic 40
 Stitches: 43
 Thread used: 0.25m



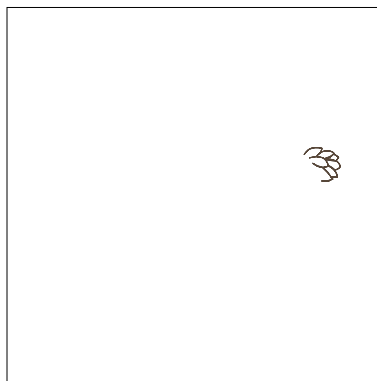
Stop #: 14
 Element:
 Code: 1336
 Name: Saddle Brown
 Chart: Madeira Classic 40
 Stitches: 732
 Thread used: 2.59m



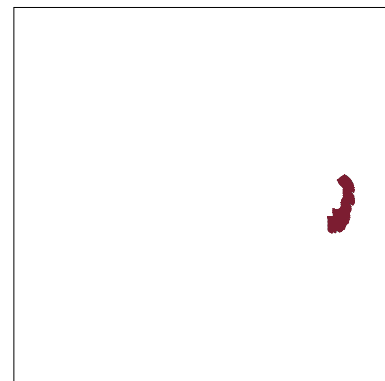
Stop #: 15
 Element:
 Code: 1381
 Name: Ripe Raspberry
 Chart: Madeira Classic 40
 Stitches: 190
 Thread used: 0.79m



Stop #: 16
 Element:
 Code: 1256
 Name: Teddy Bear
 Chart: Madeira Classic 40
 Stitches: 328
 Thread used: 1.45m



Stop #: 17
 Element:
 Code: 1336
 Name: Saddle Brown
 Chart: Madeira Classic 40
 Stitches: 192
 Thread used: 0.67m



Stop #: 18
 Element:
 Code: 1381
 Name: Ripe Raspberry
 Chart: Madeira Classic 40
 Stitches: 449
 Thread used: 2.01m

Color Film

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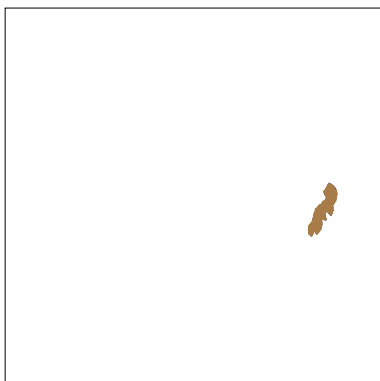
PIG 5X5

Design: **Pig 5x5**

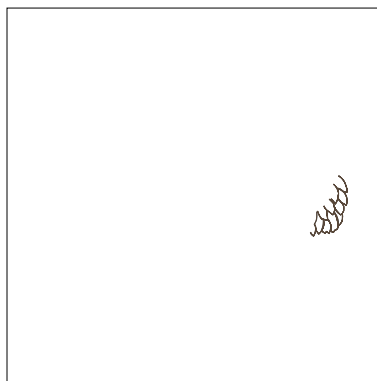
Title:

Stitches: 24,342
Height: 88.3 mm
Width: 126.7 mm
Colors: 13
Colorway: Colorway 1
Zoom: 0.37

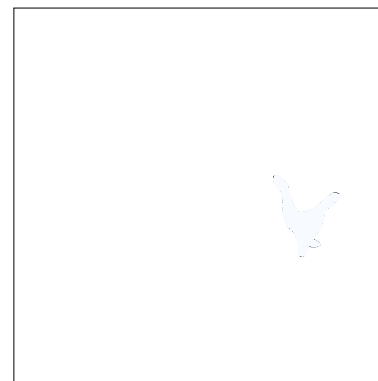
 **digitizing**
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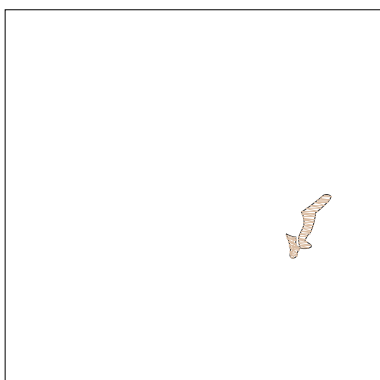
Stop #: 19
Element:
Code: 1256
Name: Teddy Bear
Chart: Madeira Classic 40
Stitches: 322
Thread used: 1.45m



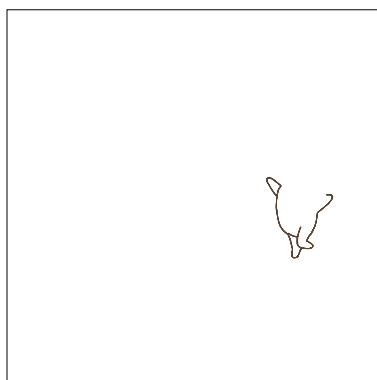
Stop #: 20
Element:
Code: 1336
Name: Saddle Brown
Chart: Madeira Classic 40
Stitches: 287
Thread used: 1.01m



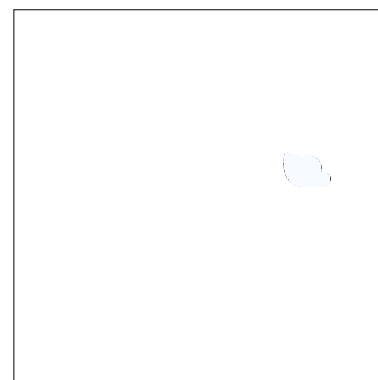
Stop #: 21
Element:
Code: 1004
Name: Natural White
Chart: Madeira Classic 40
Stitches: 809
Thread used: 3.91m



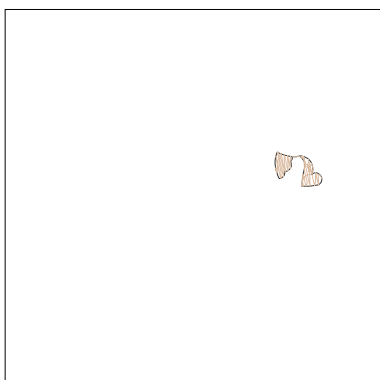
Stop #: 22
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 126
Thread used: 0.55m



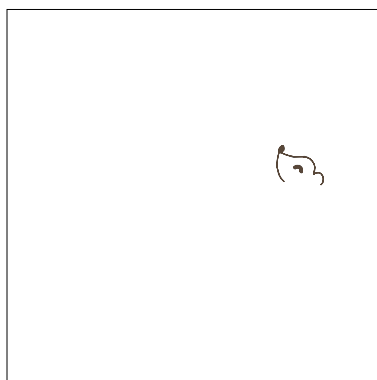
Stop #: 23
Element:
Code: 1336
Name: Saddle Brown
Chart: Madeira Classic 40
Stitches: 192
Thread used: 0.73m



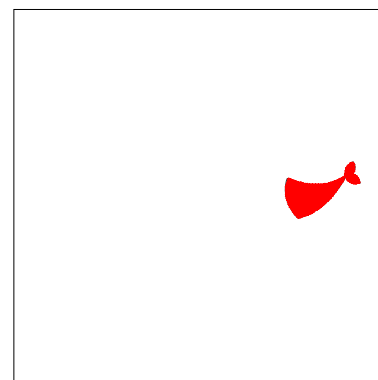
Stop #: 24
Element:
Code: 1004
Name: Natural White
Chart: Madeira Classic 40
Stitches: 393
Thread used: 2.18m



Stop #: 25
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 99
Thread used: 0.45m



Stop #: 26
Element:
Code: 1336
Name: Saddle Brown
Chart: Madeira Classic 40
Stitches: 173
Thread used: 0.61m



Stop #: 27
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 617
Thread used: 3.20m

Color Film

Wilcom EmbroideryStudio - Designing

PIG 5X5

Design: **Pig 5x5**

Title:

Stitches: 24,342

Height: 88.3 mm

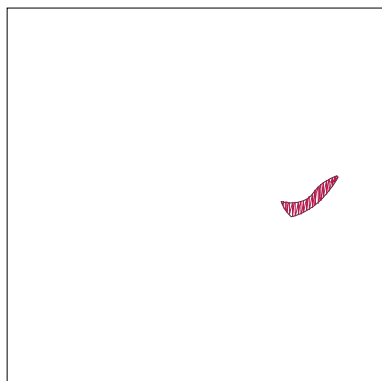
Width: 126.7 mm

Colors: 13

Colorway: Colorway 1

Zoom: 0.37

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Stop #: 28

Element:

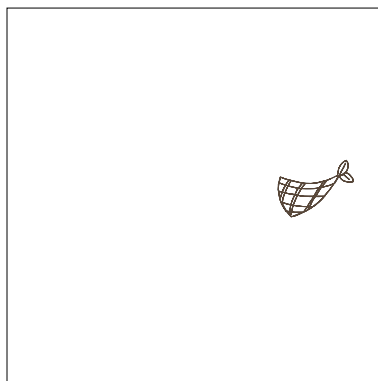
Code: 1187

Name: Orchid

Chart: Madeira Classic 40

Stitches: 98

Thread used: 0.47m



Stop #: 29

Element:

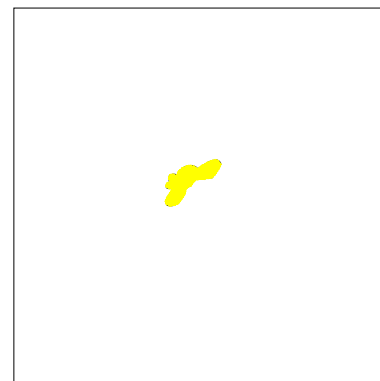
Code: 1336

Name: Saddle Brown

Chart: Madeira Classic 40

Stitches: 435

Thread used: 1.77m



Stop #: 30

Element:

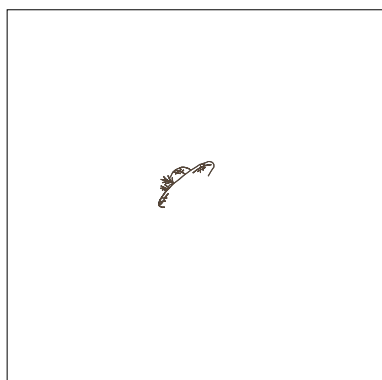
Code: 1223

Name: Lemon Tart

Chart: Madeira Classic 40

Stitches: 549

Thread used: 2.60m



Stop #: 31

Element:

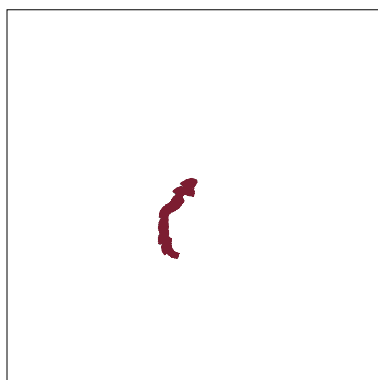
Code: 1336

Name: Saddle Brown

Chart: Madeira Classic 40

Stitches: 155

Thread used: 0.57m



Stop #: 32

Element:

Code: 1381

Name: Ripe Raspberry

Chart: Madeira Classic 40

Stitches: 618

Thread used: 2.47m



Stop #: 33

Element:

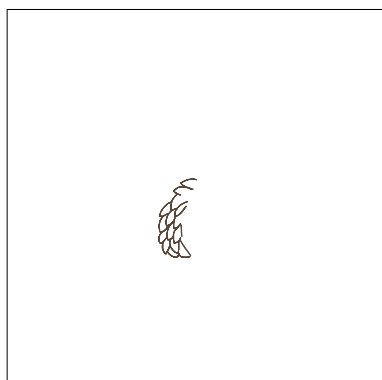
Code: 1256

Name: Teddy Bear

Chart: Madeira Classic 40

Stitches: 486

Thread used: 2.02m



Stop #: 34

Element:

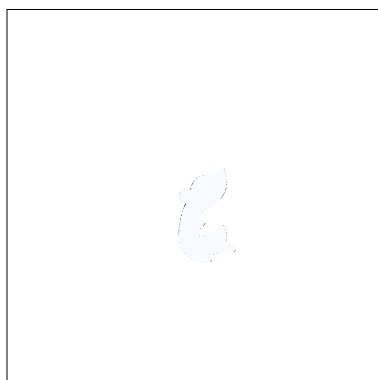
Code: 1336

Name: Saddle Brown

Chart: Madeira Classic 40

Stitches: 410

Thread used: 1.43m



Stop #: 35

Element:

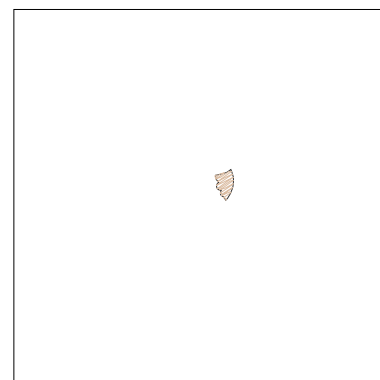
Code: 1004

Name: Natural White

Chart: Madeira Classic 40

Stitches: 995

Thread used: 5.50m



Stop #: 36

Element:

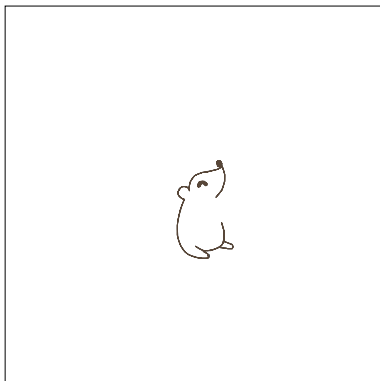
Code: 1127

Name: Loofah

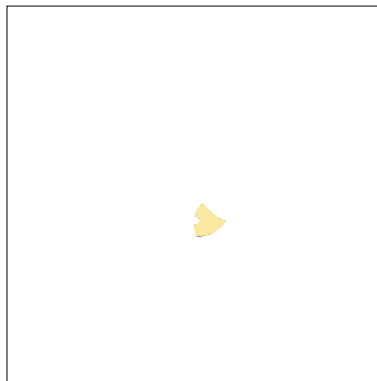
Chart: Madeira Classic 40

Stitches: 51

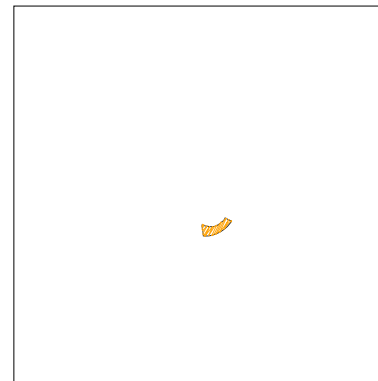
Thread used: 0.25m



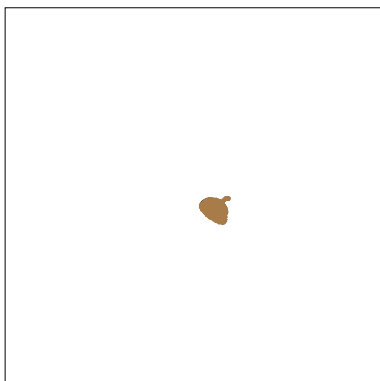
Stop #: 37
 Element:
 Code: 1336
 Name: Saddle Brown
 Chart: Madeira Classic 40
 Stitches: 287
 Thread used: 1.07m



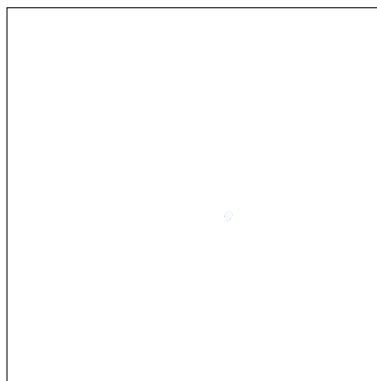
Stop #: 38
 Element:
 Code: 1067
 Name: Lemon Chiffon
 Chart: Madeira Classic 40
 Stitches: 223
 Thread used: 1.12m



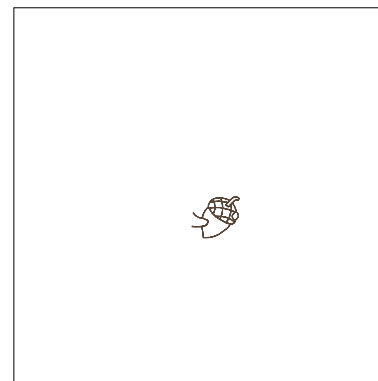
Stop #: 39
 Element:
 Code: 1437
 Name:
 Chart: Madeira Classic 40
 Stitches: 47
 Thread used: 0.20m



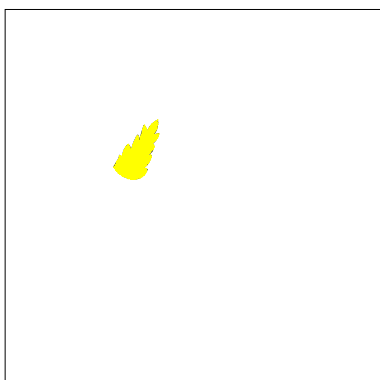
Stop #: 40
 Element:
 Code: 1256
 Name: Teddy Bear
 Chart: Madeira Classic 40
 Stitches: 261
 Thread used: 1.27m



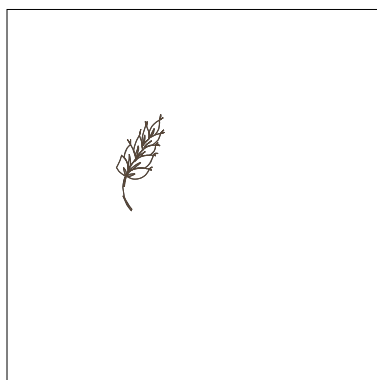
Stop #: 41
 Element:
 Code: 1004
 Name: Natural White
 Chart: Madeira Classic 40
 Stitches: 33
 Thread used: 0.13m



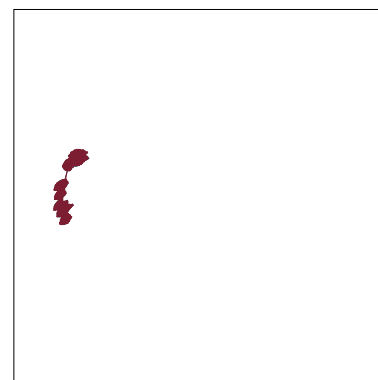
Stop #: 42
 Element:
 Code: 1336
 Name: Saddle Brown
 Chart: Madeira Classic 40
 Stitches: 298
 Thread used: 1.10m



Stop #: 43
 Element:
 Code: 1223
 Name: Lemon Tart
 Chart: Madeira Classic 40
 Stitches: 775
 Thread used: 3.53m



Stop #: 44
 Element:
 Code: 1336
 Name: Saddle Brown
 Chart: Madeira Classic 40
 Stitches: 250
 Thread used: 0.93m



Stop #: 45
 Element:
 Code: 1381
 Name: Ripe Raspberry
 Chart: Madeira Classic 40
 Stitches: 580
 Thread used: 2.27m

Color Film

Wilcom EmbroideryStudio - Designing

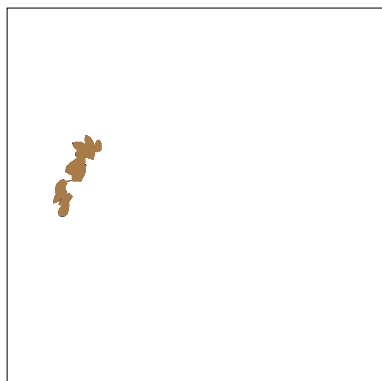
PIG 5X5

Design: **Pig 5x5**

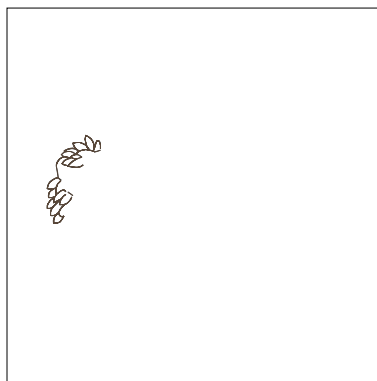
Title:

Stitches: 24,342
Height: 88.3 mm
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Colors: 13
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Zoom: 0.37

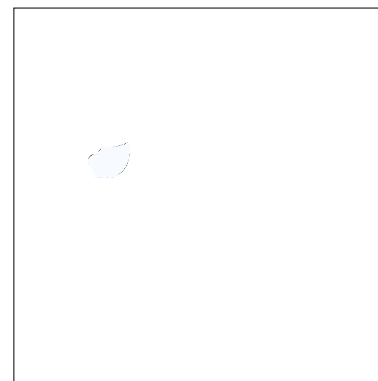
 **digitizing**
support@zdigitizing.com



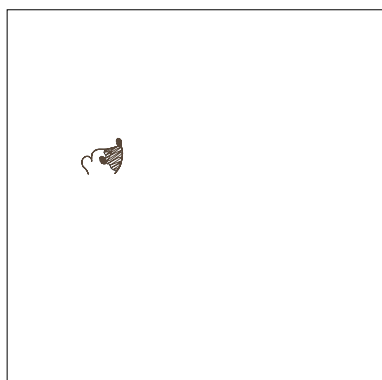
Stop #: 46
Element:
Code: 1256
Name: Teddy Bear
Chart: Madeira Classic 40
Stitches: 714
Thread used: 2.89m



Stop #: 47
Element:
Code: 1336
Name: Saddle Brown
Chart: Madeira Classic 40
Stitches: 425
Thread used: 1.45m



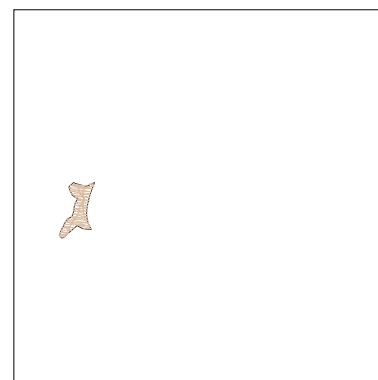
Stop #: 48
Element:
Code: 1004
Name: Natural White
Chart: Madeira Classic 40
Stitches: 335
Thread used: 1.86m



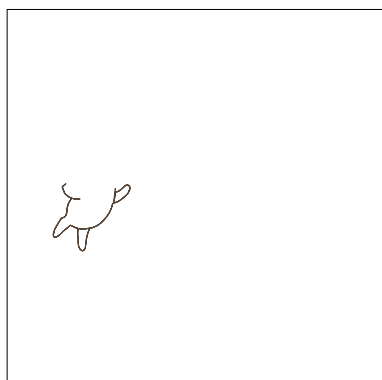
Stop #: 49
Element:
Code: 1336
Name: Saddle Brown
Chart: Madeira Classic 40
Stitches: 191
Thread used: 0.76m



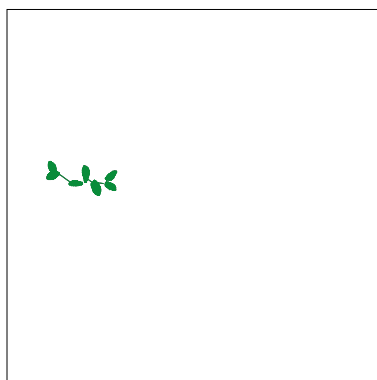
Stop #: 50
Element:
Code: 1004
Name: Natural White
Chart: Madeira Classic 40
Stitches: 902
Thread used: 4.84m



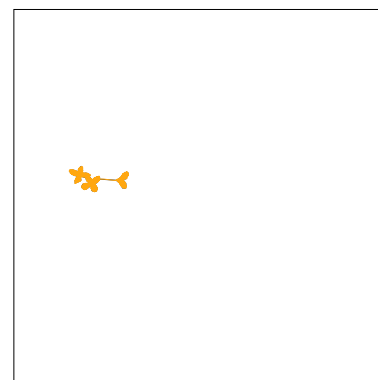
Stop #: 51
Element:
Code: 1127
Name: Loofah
Chart: Madeira Classic 40
Stitches: 145
Thread used: 0.68m



Stop #: 52
Element:
Code: 1336
Name: Saddle Brown
Chart: Madeira Classic 40
Stitches: 194
Thread used: 0.74m



Stop #: 53
Element:
Code: 1051
Name: Bell Pepper
Chart: Madeira Classic 40
Stitches: 296
Thread used: 1.34m



Stop #: 54
Element:
Code: 1437
Name:
Chart: Madeira Classic 40
Stitches: 305
Thread used: 1.20m

Color Film

Wilcom EmbroideryStudio - Designing

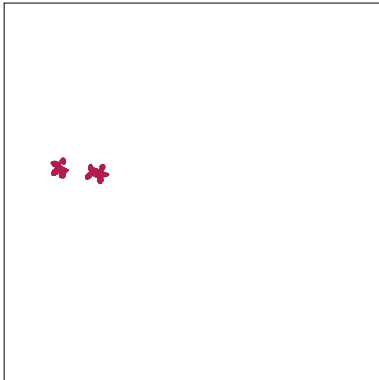
PIG 5X5

Design: **Pig 5x5**

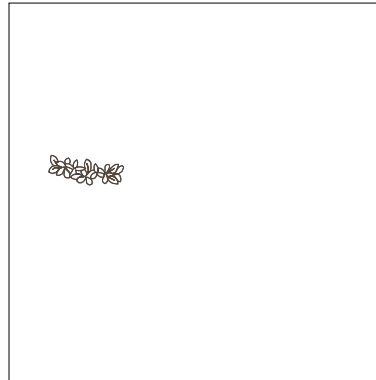
Title:

Stitches: 24,342
Height: 88.3 mm
Width: 126.7 mm
Colors: 13
Colorway: Colorway 1
Zoom: 0.37

 **digitizing**
support@zdigitizing.com



Stop #: 55
Element:
Code: 1187
Name: Orchid
Chart: Madeira Classic 40
Stitches: 331
Thread used: 1.30m



Stop #: 56
Element:
Code: 1336
Name: Saddle Brown
Chart: Madeira Classic 40
Stitches: 288
Thread used: 0.92m