

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

**\*BEACH B 4X4\***

Design: **Beach B 4x4**

Title:

Stitches: 19,647  
 Height: 58.1 mm  
 Width: 94.8 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1.12

**z digitizing**  
 support@zdigitizing.com  
 +1 (213) 788-6748

Machine format: Tajima  
 Color changes: 23  
 Stops: 24  
 Trims: 35  
 Left: 47.4 mm  
 Right: 47.4 mm  
 Up: 29.0 mm  
 Down: 29.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5509.0 mm<sup>2</sup>  
 Max stitch: 7.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		521	1134	Royal Blue	Madeira Classic 40
2.	5		1,556	1004	Natural White	Madeira Classic 40
3.	6		4,074	1134	Royal Blue	Madeira Classic 40
4.	10		4,922	1191	Pea Soup	Madeira Classic 40
5.	4		4,982	1302	Spearmint	Madeira Classic 40
6.	8		5,030	1137	Citrus Burst	Madeira Classic 40
7.	5		5,058	1004	Natural White	Madeira Classic 40
8.	4		7,089	1302	Spearmint	Madeira Classic 40
9.	1		7,385	1189	Moss Green	Madeira Classic 40
10.	10		7,728	1191	Pea Soup	Madeira Classic 40
11.	8		7,842	1137	Citrus Burst	Madeira Classic 40
12.	9		14,027	1270	Sawdust	Madeira Classic 40
13.	8		14,962	1137	Citrus Burst	Madeira Classic 40
14.	5		15,202	1004	Natural White	Madeira Classic 40
15.	10		15,348	1191	Pea Soup	Madeira Classic 40
16.	5		16,073	1004	Natural White	Madeira Classic 40
17.	3		18,215	1094	Caribbean Blue	Madeira Classic 40
18.	4		18,526	1302	Spearmint	Madeira Classic 40
19.	5		18,788	1004	Natural White	Madeira Classic 40
20.	11		18,874	1108	Pink Carnation	Madeira Classic 40
21.	1		19,103	1189	Moss Green	Madeira Classic 40
22.	8		19,285	1137	Citrus Burst	Madeira Classic 40
23.	7		19,373	1383	Pink Pansy	Madeira Classic 40
24.	5		19,645	1004	Natural White	Madeira Classic 40



**Color Film**

Wilcom EmbroideryStudio - Designing

**\*BEACH B 4X4\***

Design: **Beach B 4x4**

Title:

Stitches: 19,647

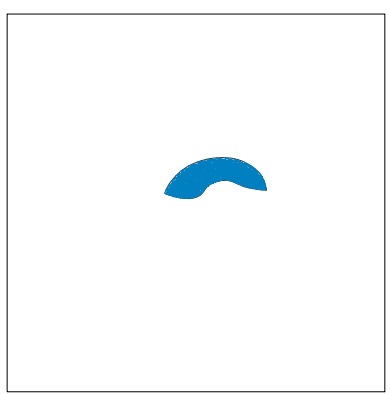
Height: 58.1 mm

Width: 94.8 mm

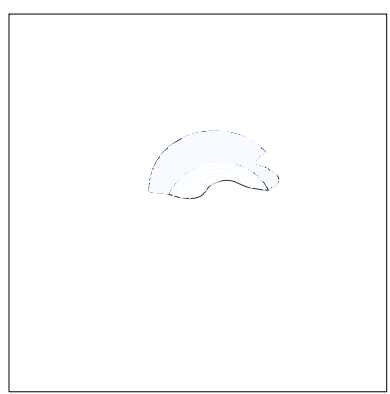
Colors: 10

Colorway: Colorway 1

Zoom: 0.50



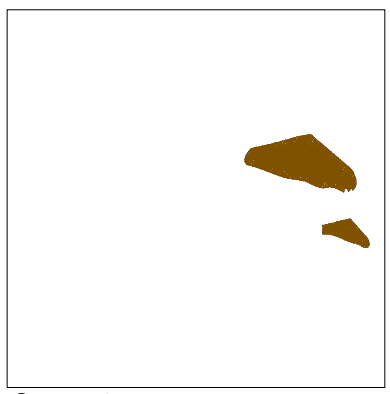
Stop #: 1  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 521  
Thread used: 2.73m



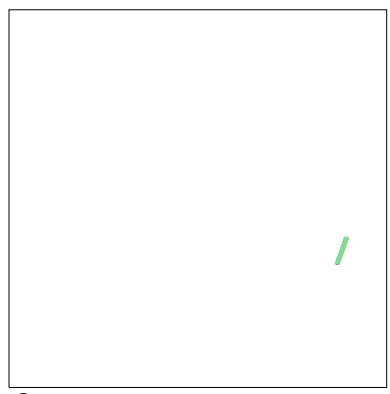
Stop #: 2  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 1,035  
Thread used: 5.45m



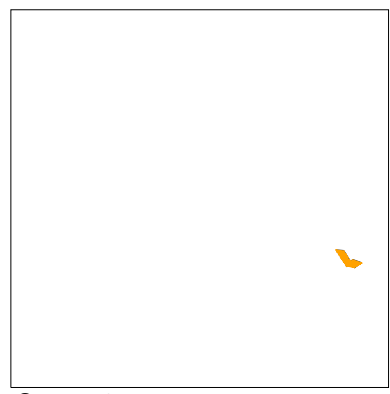
Stop #: 3  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 2,518  
Thread used: 13.28m



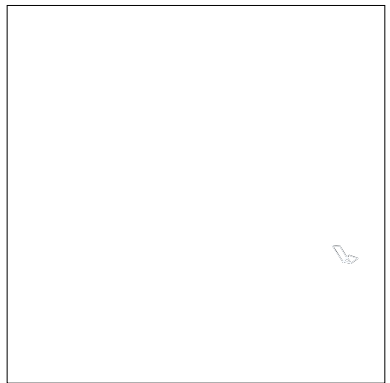
Stop #: 4  
Element:  
Code: 1191  
Name: Pea Soup  
Chart: Madeira Classic 40  
Stitches: 848  
Thread used: 4.59m



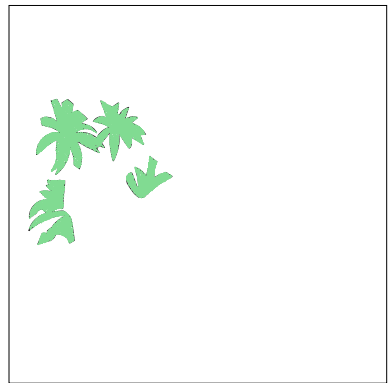
Stop #: 5  
Element:  
Code: 1302  
Name: Spearmint  
Chart: Madeira Classic 40  
Stitches: 60  
Thread used: 0.21m



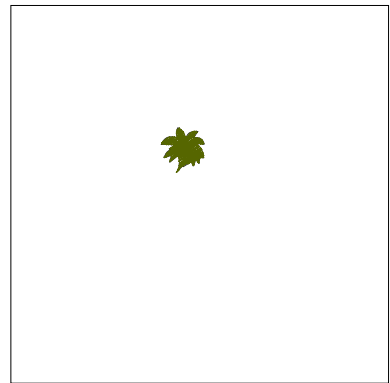
Stop #: 6  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 48  
Thread used: 0.24m



Stop #: 7  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 28  
Thread used: 0.10m



Stop #: 8  
Element:  
Code: 1302  
Name: Spearmint  
Chart: Madeira Classic 40  
Stitches: 2,031  
Thread used: 8.55m



Stop #: 9  
Element:  
Code: 1189  
Name: Moss Green  
Chart: Madeira Classic 40  
Stitches: 296  
Thread used: 1.27m

# Color Film

Wilcom EmbroideryStudio - Designing

## \*BEACH B 4X4\*

Design: **Beach B 4x4**

Title:

Stitches: 19,647

Height: 58.1 mm

Width: 94.8 mm

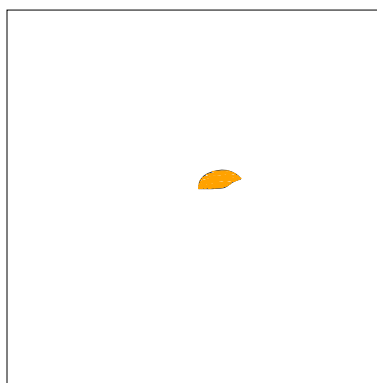
Colors: 10

Colorway: Colorway 1

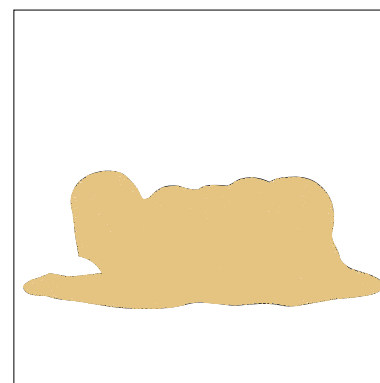
Zoom: 0.50



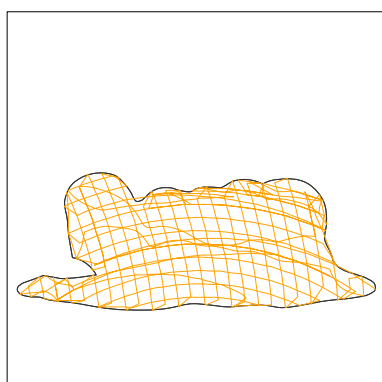
Stop #: 10  
Element:  
Code: 1191  
Name: Pea Soup  
Chart: Madeira Classic 40  
Stitches: 343  
Thread used: 1.23m



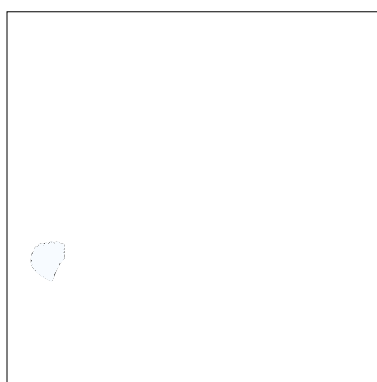
Stop #: 11  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 114  
Thread used: 0.55m



Stop #: 12  
Element:  
Code: 1270  
Name: Sawdust  
Chart: Madeira Classic 40  
Stitches: 6,185  
Thread used: 35.91m



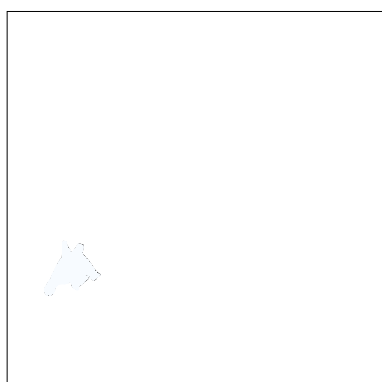
Stop #: 13  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 935  
Thread used: 4.99m



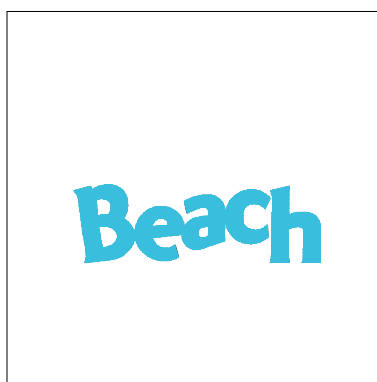
Stop #: 14  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 240  
Thread used: 1.16m



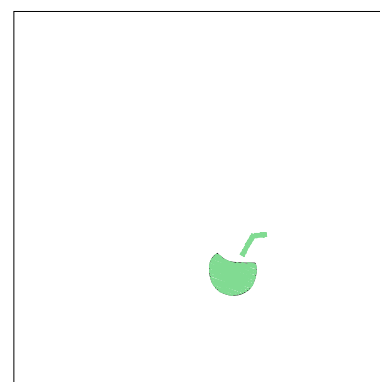
Stop #: 15  
Element:  
Code: 1191  
Name: Pea Soup  
Chart: Madeira Classic 40  
Stitches: 146  
Thread used: 0.55m



Stop #: 16  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 725  
Thread used: 2.87m



Stop #: 17  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 2,142  
Thread used: 15.27m



Stop #: 18  
Element:  
Code: 1302  
Name: Spearmint  
Chart: Madeira Classic 40  
Stitches: 311  
Thread used: 1.52m

**Color Film**

Wilcom EmbroideryStudio - Designing

**\*BEACH B 4X4\***

Design: **Beach B 4x4**

Title:

Stitches: 19,647

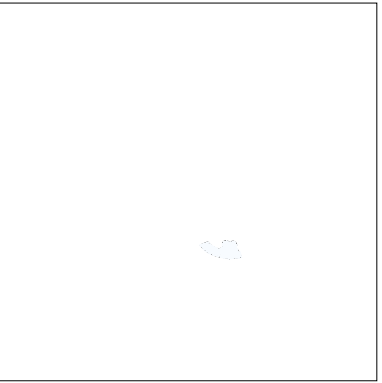
Height: 58.1 mm

Width: 94.8 mm

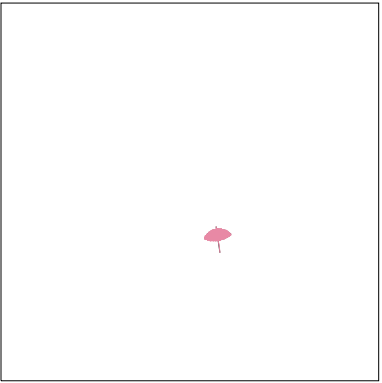
Colors: 10

Colorway: Colorway 1

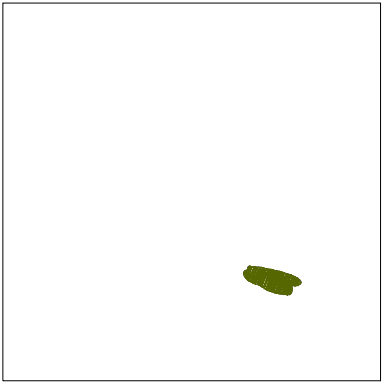
Zoom: 0.50



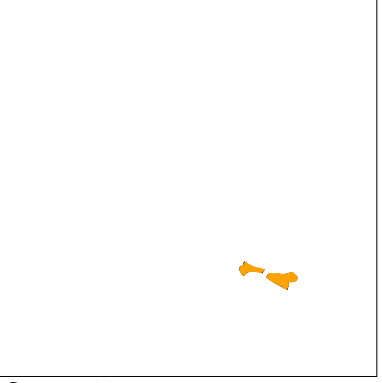
Stop #: 19  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 262  
Thread used: 0.96m



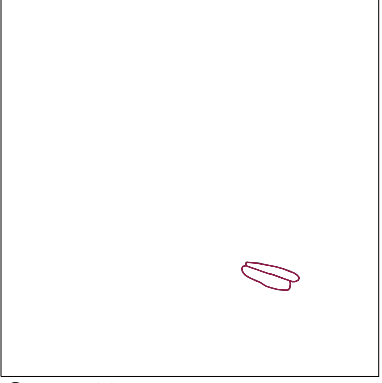
Stop #: 20  
Element:  
Code: 1108  
Name: Pink Carnation  
Chart: Madeira Classic 40  
Stitches: 86  
Thread used: 0.40m



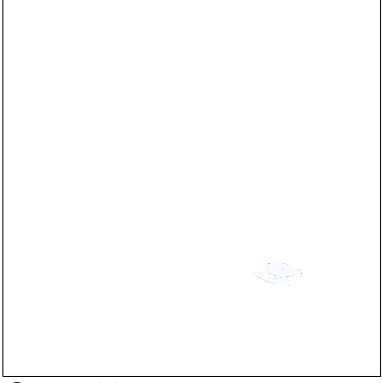
Stop #: 21  
Element:  
Code: 1189  
Name: Moss Green  
Chart: Madeira Classic 40  
Stitches: 229  
Thread used: 1.05m



Stop #: 22  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 182  
Thread used: 0.64m



Stop #: 23  
Element:  
Code: 1383  
Name: Pink Pansy  
Chart: Madeira Classic 40  
Stitches: 88  
Thread used: 0.32m



Stop #: 24  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 272  
Thread used: 0.94m