

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*BEACH B 5X5\*

Design: **Beach B 5x5**

Title:

Stitches: 30,402  
Height: 77.8 mm  
Width: 126.8 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.84

**z digitizing**  
support@zdigitizing.com  
+1 (213) 788-6748

Machine format: Tajima  
Color changes: 23  
Stops: 24  
Trims: 36  
Left: 63.4 mm  
Right: 63.4 mm  
Up: 38.9 mm  
Down: 38.9 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 9862.7 mm<sup>2</sup>  
Max stitch: 10.5 mm  
Min stitch: 0.1 mm  
Max jump: 6.9 mm

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		870	1134	Royal Blue	Madeira Classic 40
2.	5		2,413	1004	Natural White	Madeira Classic 40
3.	6		6,504	1134	Royal Blue	Madeira Classic 40
4.	10		7,868	1191	Pea Soup	Madeira Classic 40
5.	4		7,944	1302	Spearmint	Madeira Classic 40
6.	8		8,008	1137	Citrus Burst	Madeira Classic 40
7.	5		8,042	1004	Natural White	Madeira Classic 40
8.	4		10,928	1302	Spearmint	Madeira Classic 40
9.	1		11,354	1189	Moss Green	Madeira Classic 40
10.	10		11,789	1191	Pea Soup	Madeira Classic 40
11.	8		11,970	1137	Citrus Burst	Madeira Classic 40
12.	9		22,658	1270	Sawdust	Madeira Classic 40
13.	8		24,061	1137	Citrus Burst	Madeira Classic 40
14.	5		24,412	1004	Natural White	Madeira Classic 40
15.	10		24,596	1191	Pea Soup	Madeira Classic 40
16.	5		25,616	1004	Natural White	Madeira Classic 40
17.	3		28,452	1094	Caribbean Blue	Madeira Classic 40
18.	4		28,908	1302	Spearmint	Madeira Classic 40
19.	5		29,251	1004	Natural White	Madeira Classic 40
20.	11		29,362	1108	Pink Carnation	Madeira Classic 40
21.	1		29,695	1189	Moss Green	Madeira Classic 40
22.	8		29,937	1137	Citrus Burst	Madeira Classic 40
23.	7		30,043	1383	Pink Pansy	Madeira Classic 40
24.	5		30,400	1004	Natural White	Madeira Classic 40



**Color Film**

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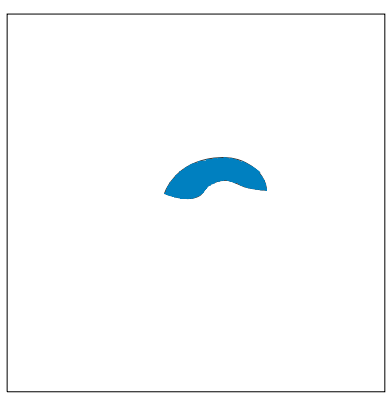
Height: 77.8 mm

Width: 126.8 mm

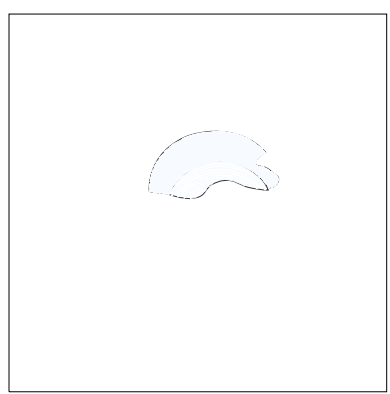
Colors: 10

Colorway: Colorway 1

Zoom: 0.37



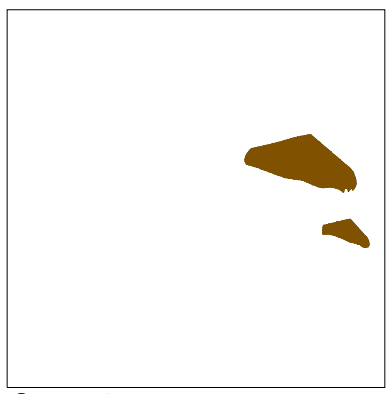
Stop #: 1  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 870  
Thread used: 4.74m



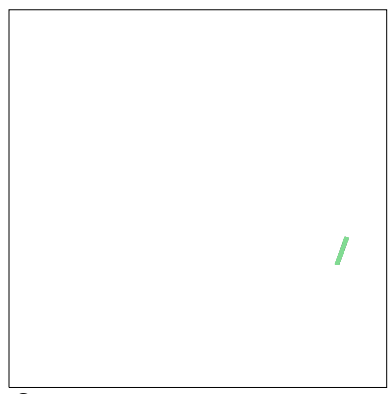
Stop #: 2  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 1,543  
Thread used: 8.58m



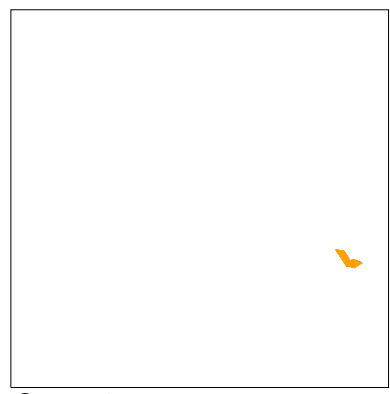
Stop #: 3  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 4,091  
Thread used: 22.36m



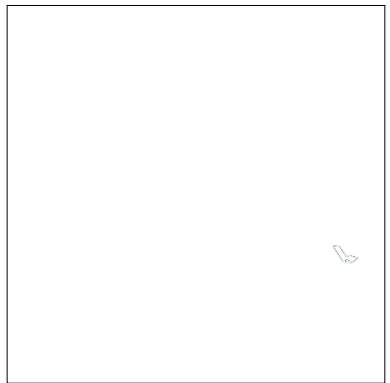
Stop #: 4  
Element:  
Code: 1191  
Name: Pea Soup  
Chart: Madeira Classic 40  
Stitches: 1,364  
Thread used: 7.86m



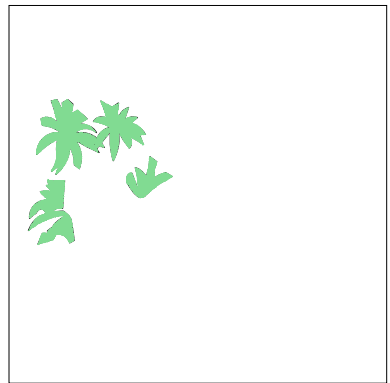
Stop #: 5  
Element:  
Code: 1302  
Name: Spearmint  
Chart: Madeira Classic 40  
Stitches: 76  
Thread used: 0.30m



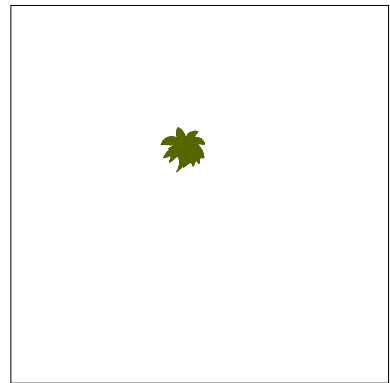
Stop #: 6  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 64  
Thread used: 0.38m



Stop #: 7  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 34  
Thread used: 0.12m



Stop #: 8  
Element:  
Code: 1302  
Name: Spearmint  
Chart: Madeira Classic 40  
Stitches: 2,886  
Thread used: 13.28m



Stop #: 9  
Element:  
Code: 1189  
Name: Moss Green  
Chart: Madeira Classic 40  
Stitches: 426  
Thread used: 1.97m

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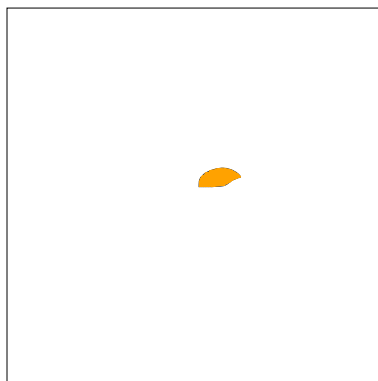
Colors: 10

Colorway: Colorway 1

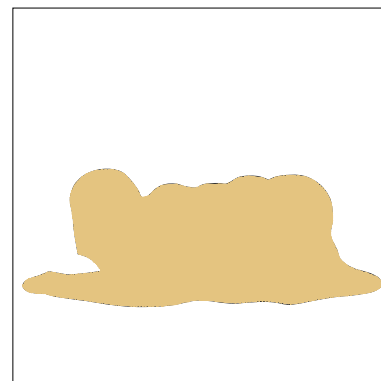
Zoom: 0.37



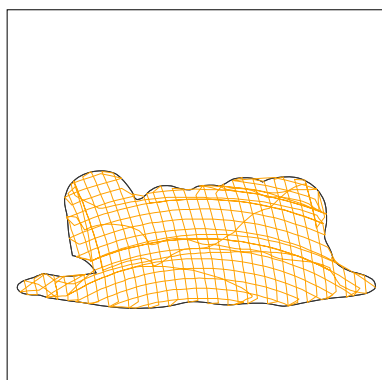
Stop #: 10  
Element:  
Code: 1191  
Name: Pea Soup  
Chart: Madeira Classic 40  
Stitches: 435  
Thread used: 1.73m



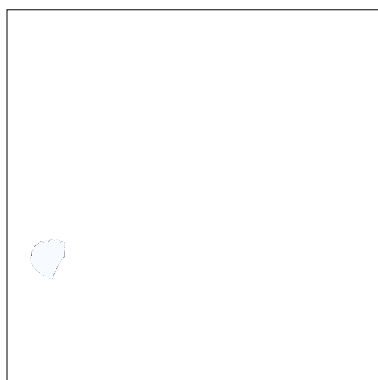
Stop #: 11  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 181  
Thread used: 0.92m



Stop #: 12  
Element:  
Code: 1270  
Name: Sawdust  
Chart: Madeira Classic 40  
Stitches: 10,688  
Thread used: 63.16m



Stop #: 13  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 1,403  
Thread used: 7.68m



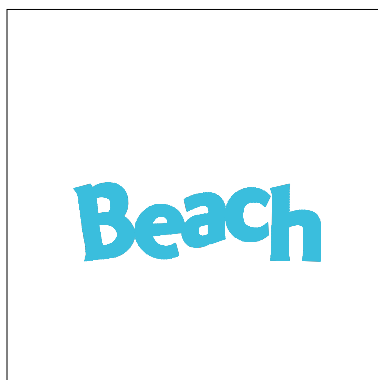
Stop #: 14  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 351  
Thread used: 1.86m



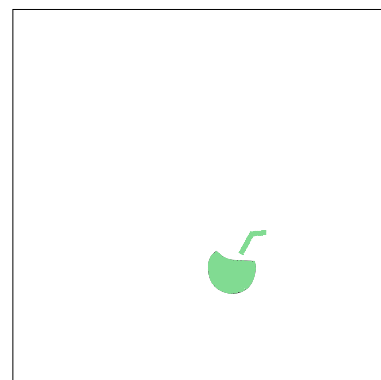
Stop #: 15  
Element:  
Code: 1191  
Name: Pea Soup  
Chart: Madeira Classic 40  
Stitches: 184  
Thread used: 0.71m



Stop #: 16  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 1,020  
Thread used: 4.43m



Stop #: 17  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 2,836  
Thread used: 24.84m



Stop #: 18  
Element:  
Code: 1302  
Name: Spearmint  
Chart: Madeira Classic 40  
Stitches: 456  
Thread used: 2.46m

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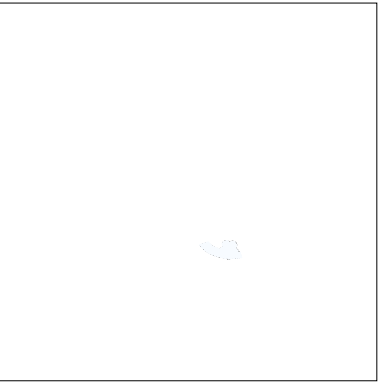
Height: 77.8 mm

Width: 126.8 mm

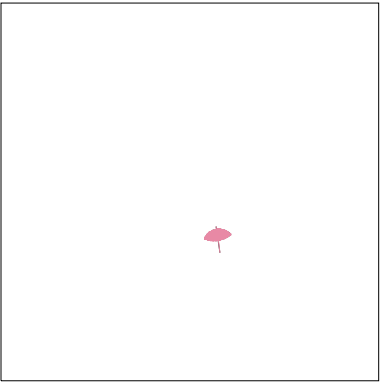
Colors: 10

Colorway: Colorway 1

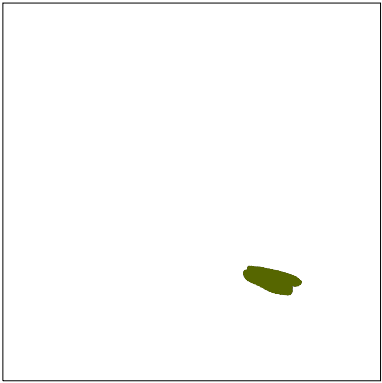
Zoom: 0.37



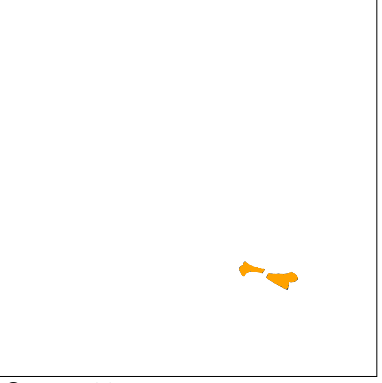
Stop #: 19  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 343  
Thread used: 1.45m



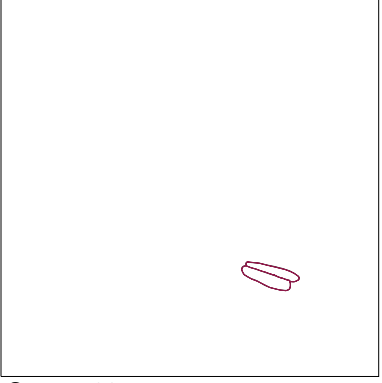
Stop #: 20  
Element:  
Code: 1108  
Name: Pink Carnation  
Chart: Madeira Classic 40  
Stitches: 111  
Thread used: 0.61m



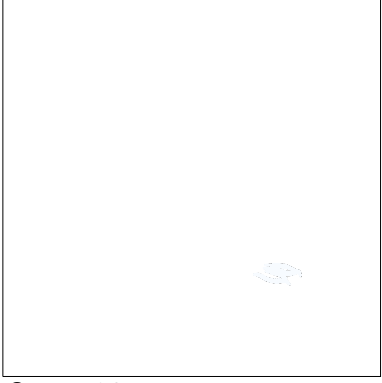
Stop #: 21  
Element:  
Code: 1189  
Name: Moss Green  
Chart: Madeira Classic 40  
Stitches: 333  
Thread used: 1.67m



Stop #: 22  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 242  
Thread used: 0.95m



Stop #: 23  
Element:  
Code: 1383  
Name: Pink Pansy  
Chart: Madeira Classic 40  
Stitches: 106  
Thread used: 0.40m



Stop #: 24  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 357  
Thread used: 1.36m