

Production Worksheet

Wilcom EmbroideryStudio - Designing

DOLL 4X4

Design: Doll 4x4

Title:

Stitches: 15,361
Height: 95.0 mm
Width: 88.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1.22

z digitizing
support@zdigitizing.com
+1 (213) 788-6748

Machine format: Tajima
Color changes: 33
Stops: 34
Trims: 52
Left: 44.3 mm
Right: 44.3 mm
Up: 47.5 mm
Down: 47.5 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 8414.7 mm²
Max stitch: 11.4 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5	■	653	1235	Crocus	Madeira Classic 40
2.	6	■	1,233	1108	Pink Carnation	Madeira Classic 40
3.	1	■	1,865	1223	Lemon Tart	Madeira Classic 40
4.	2	■	2,566	1093	Azure Sea	Madeira Classic 40
5.	3	■	4,302	1000		Madeira Classic 40
6.	6	■	5,446	1108	Pink Carnation	Madeira Classic 40
7.	4	■	5,927	1004	Natural White	Madeira Classic 40
8.	6	■	6,044	1108	Pink Carnation	Madeira Classic 40
9.	3	■	6,574	1000		Madeira Classic 40
10.	4	■	7,620	1004	Natural White	Madeira Classic 40
11.	6	■	8,539	1108	Pink Carnation	Madeira Classic 40
12.	3	■	9,847	1000		Madeira Classic 40
13.	2	■	9,981	1093	Azure Sea	Madeira Classic 40
14.	6	■	10,130	1108	Pink Carnation	Madeira Classic 40
15.	1	■	10,268	1223	Lemon Tart	Madeira Classic 40
16.	3	■	10,403	1000		Madeira Classic 40
17.	6	■	10,478	1108	Pink Carnation	Madeira Classic 40
18.	4	■	10,606	1004	Natural White	Madeira Classic 40
19.	3	■	10,701	1000		Madeira Classic 40
20.	6	■	10,779	1108	Pink Carnation	Madeira Classic 40
21.	4	■	10,907	1004	Natural White	Madeira Classic 40
22.	3	■	11,002	1000		Madeira Classic 40
23.	4	■	11,792	1004	Natural White	Madeira Classic 40
24.	3	■	12,053	1000		Madeira Classic 40
25.	6	■	12,596	1108	Pink Carnation	Madeira Classic 40
26.	3	■	13,288	1000		Madeira Classic 40
27.	6	■	13,363	1108	Pink Carnation	Madeira Classic 40
28.	1	■	13,550	1223	Lemon Tart	Madeira Classic 40
29.	3	■	13,678	1000		Madeira Classic 40
30.	2	■	13,888	1093	Azure Sea	Madeira Classic 40
31.	1	■	14,112	1223	Lemon Tart	Madeira Classic 40
32.	6	■	14,367	1108	Pink Carnation	Madeira Classic 40
33.	5	■	14,616	1235	Crocus	Madeira Classic 40
34.	3	■	15,359	1000		Madeira Classic 40



Color Film

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Design: **Doll 4x4**

Title:

Stitches: 15,361

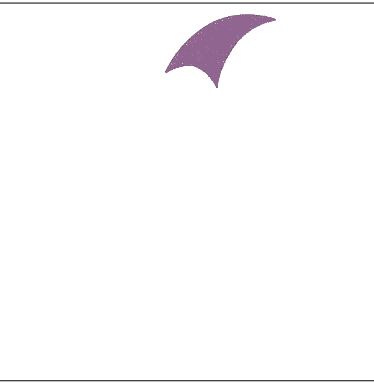
Height: 95.0 mm

Width: 88.5 mm

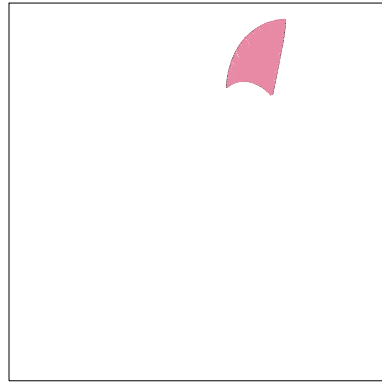
Colors: 6

Colorway: Colorway 1

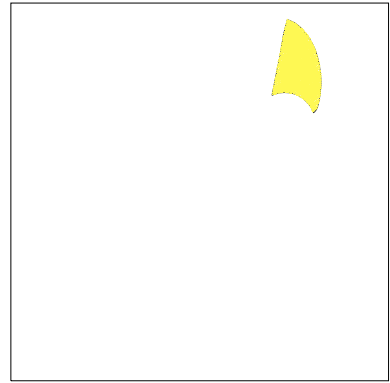
Zoom: 0.50



Stop #: 1
Element:
Code: 1235
Name: Crocus
Chart: Madeira Classic 40
Stitches: 653
Thread used: 3.17m



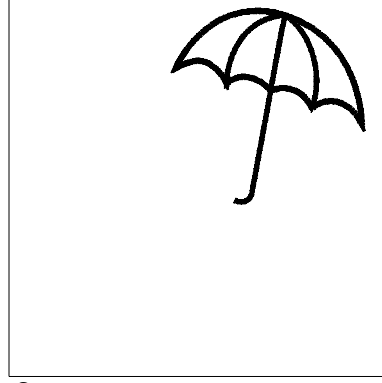
Stop #: 2
Element:
Code: 1108
Name: Pink Carnation
Chart: Madeira Classic 40
Stitches: 580
Thread used: 2.90m



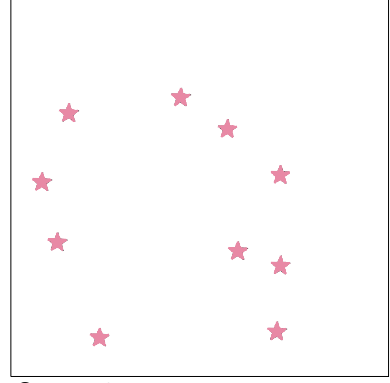
Stop #: 3
Element:
Code: 1223
Name: Lemon Tart
Chart: Madeira Classic 40
Stitches: 632
Thread used: 2.99m



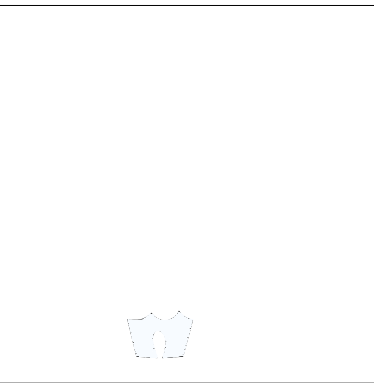
Stop #: 4
Element:
Code: 1093
Name: Azure Sea
Chart: Madeira Classic 40
Stitches: 701
Thread used: 3.06m



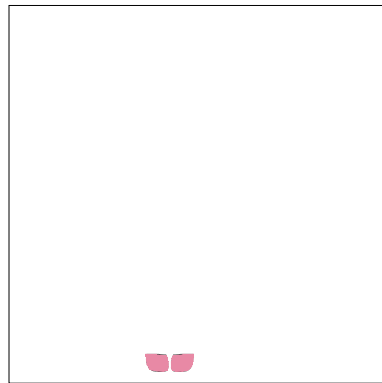
Stop #: 5
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 1,736
Thread used: 6.96m



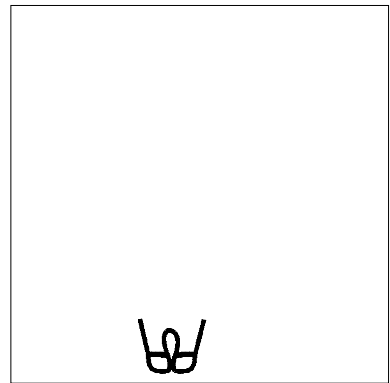
Stop #: 6
Element:
Code: 1108
Name: Pink Carnation
Chart: Madeira Classic 40
Stitches: 1,144
Thread used: 3.82m



Stop #: 7
Element:
Code: 1004
Name: Natural White
Chart: Madeira Classic 40
Stitches: 481
Thread used: 2.47m



Stop #: 8
Element:
Code: 1108
Name: Pink Carnation
Chart: Madeira Classic 40
Stitches: 117
Thread used: 0.84m



Stop #: 9
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 530
Thread used: 1.89m

Color Film

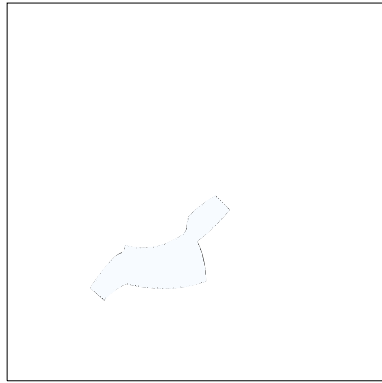
Wilcom EmbroideryStudio - Designing

DOLL 4X4

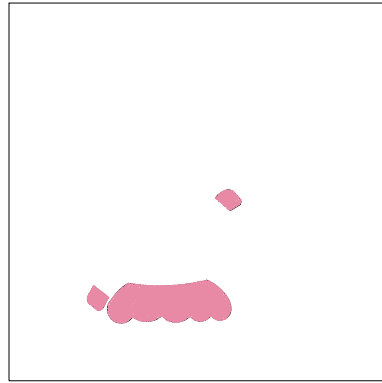
Design: Doll 4x4

Title:

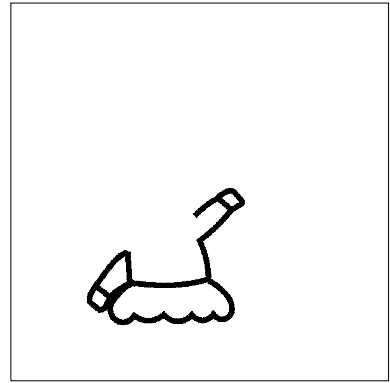
Stitches: 15,361
Height: 95.0 mm
Width: 88.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.50



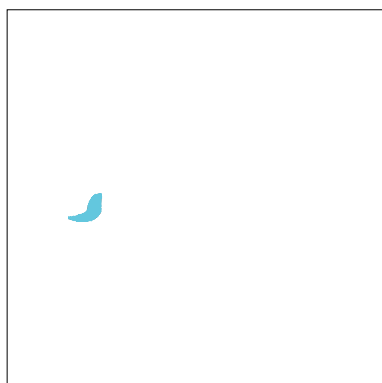
Stop #: 10
Element:
Code: 1004
Name: Natural White
Chart: Madeira Classic 40
Stitches: 1,046
Thread used: 5.99m



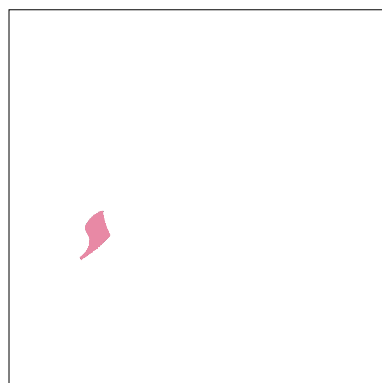
Stop #: 11
Element:
Code: 1108
Name: Pink Carnation
Chart: Madeira Classic 40
Stitches: 919
Thread used: 5.41m



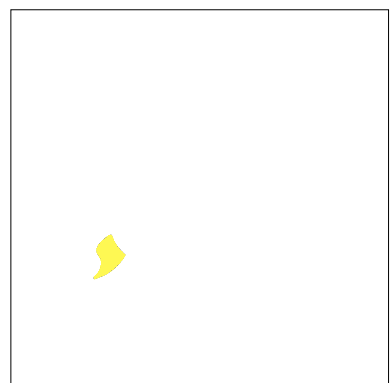
Stop #: 12
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 1,308
Thread used: 5.07m



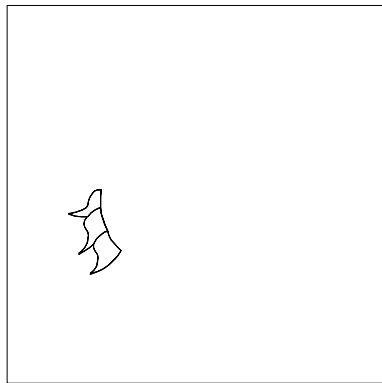
Stop #: 13
Element:
Code: 1093
Name: Azure Sea
Chart: Madeira Classic 40
Stitches: 134
Thread used: 0.68m



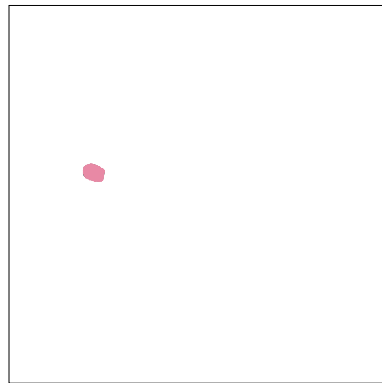
Stop #: 14
Element:
Code: 1108
Name: Pink Carnation
Chart: Madeira Classic 40
Stitches: 149
Thread used: 0.87m



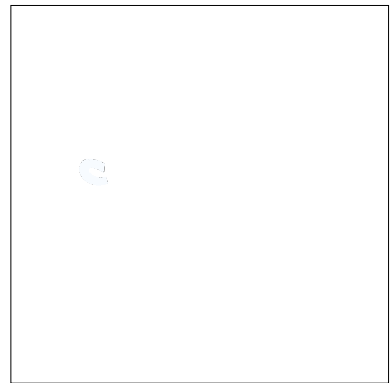
Stop #: 15
Element:
Code: 1223
Name: Lemon Tart
Chart: Madeira Classic 40
Stitches: 138
Thread used: 0.91m



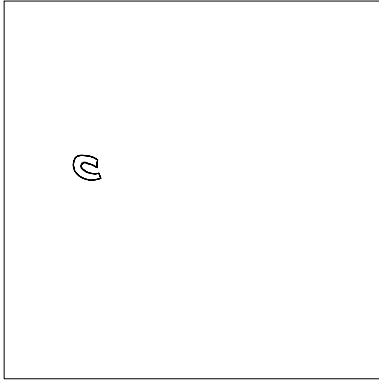
Stop #: 16
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 135
Thread used: 0.50m



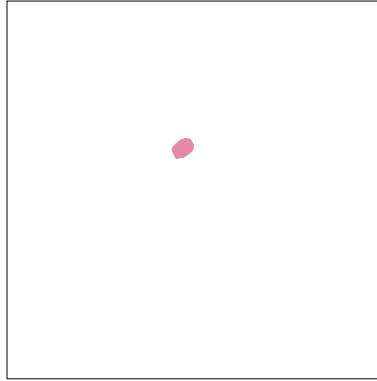
Stop #: 17
Element:
Code: 1108
Name: Pink Carnation
Chart: Madeira Classic 40
Stitches: 75
Thread used: 0.45m



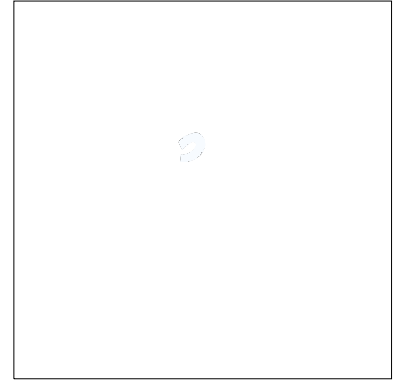
Stop #: 18
Element:
Code: 1004
Name: Natural White
Chart: Madeira Classic 40
Stitches: 128
Thread used: 0.62m



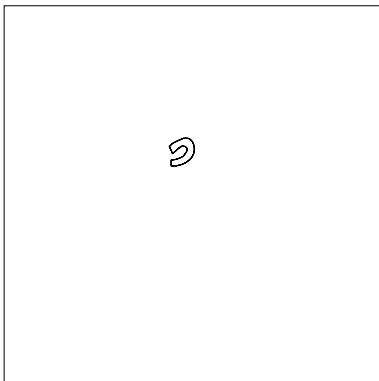
Stop #: 19
 Element:
 Code: 1000
 Name:
 Chart: Madeira Classic 40
 Stitches: 95
 Thread used: 0.32m



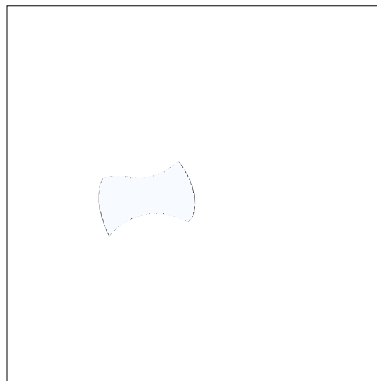
Stop #: 20
 Element:
 Code: 1108
 Name: Pink Carnation
 Chart: Madeira Classic 40
 Stitches: 78
 Thread used: 0.46m



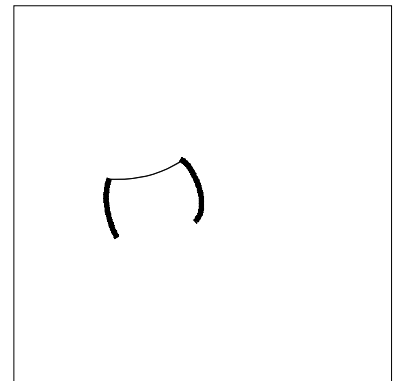
Stop #: 21
 Element:
 Code: 1004
 Name: Natural White
 Chart: Madeira Classic 40
 Stitches: 128
 Thread used: 0.62m



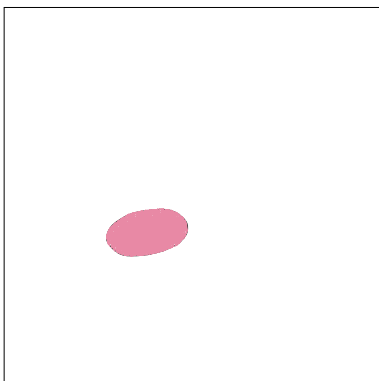
Stop #: 22
 Element:
 Code: 1000
 Name:
 Chart: Madeira Classic 40
 Stitches: 95
 Thread used: 0.32m



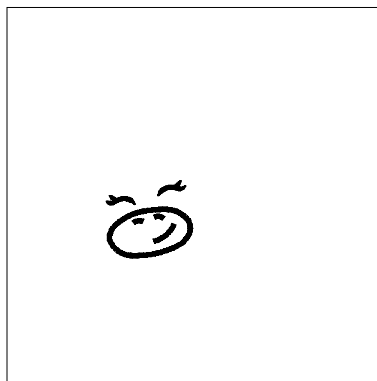
Stop #: 23
 Element:
 Code: 1004
 Name: Natural White
 Chart: Madeira Classic 40
 Stitches: 790
 Thread used: 4.64m



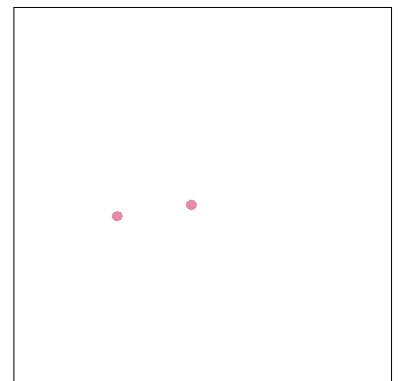
Stop #: 24
 Element:
 Code: 1000
 Name:
 Chart: Madeira Classic 40
 Stitches: 261
 Thread used: 1.01m



Stop #: 25
 Element:
 Code: 1108
 Name: Pink Carnation
 Chart: Madeira Classic 40
 Stitches: 543
 Thread used: 3.16m



Stop #: 26
 Element:
 Code: 1000
 Name:
 Chart: Madeira Classic 40
 Stitches: 692
 Thread used: 2.57m



Stop #: 27
 Element:
 Code: 1108
 Name: Pink Carnation
 Chart: Madeira Classic 40
 Stitches: 75
 Thread used: 0.30m

Color Film

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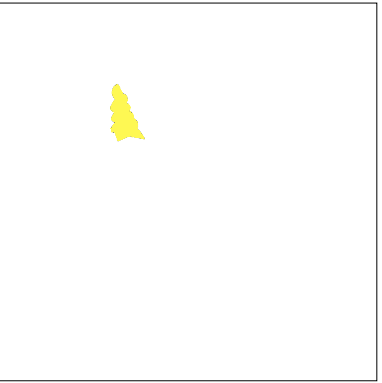
Height: 95.0 mm

Width: 88.5 mm

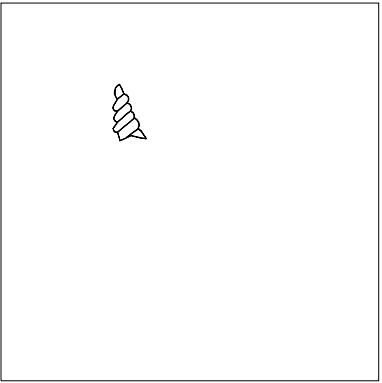
Colors: 6

Colorway: Colorway 1

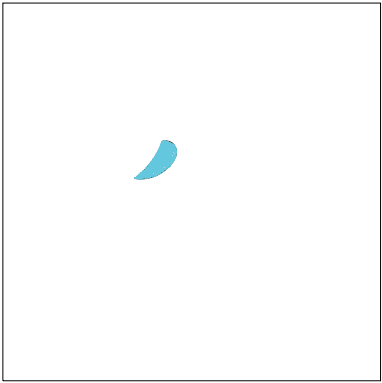
Zoom: 0.50



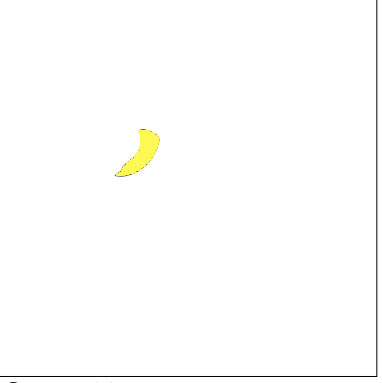
Stop #: 28
Element:
Code: 1223
Name: Lemon Tart
Chart: Madeira Classic 40
Stitches: 187
Thread used: 1.23m



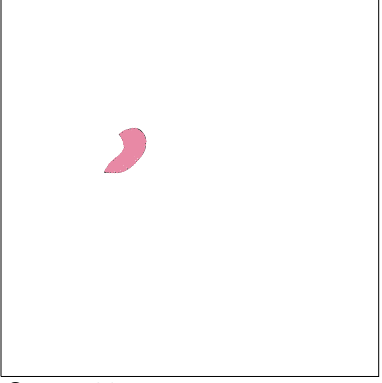
Stop #: 29
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 128
Thread used: 0.44m



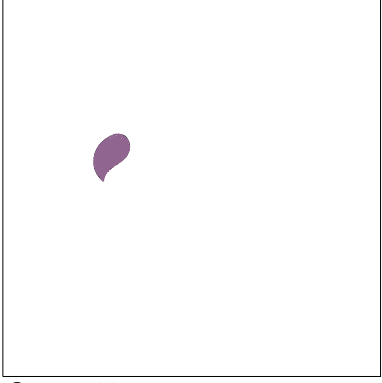
Stop #: 30
Element:
Code: 1093
Name: Azure Sea
Chart: Madeira Classic 40
Stitches: 210
Thread used: 0.98m



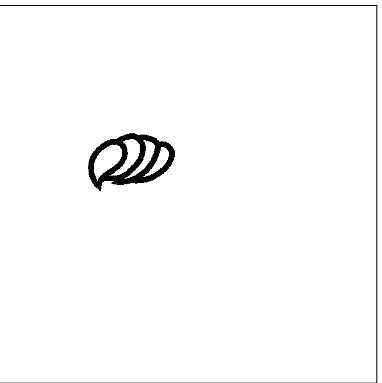
Stop #: 31
Element:
Code: 1223
Name: Lemon Tart
Chart: Madeira Classic 40
Stitches: 224
Thread used: 1.06m



Stop #: 32
Element:
Code: 1108
Name: Pink Carnation
Chart: Madeira Classic 40
Stitches: 255
Thread used: 1.23m



Stop #: 33
Element:
Code: 1235
Name: Crocus
Chart: Madeira Classic 40
Stitches: 249
Thread used: 1.25m



Stop #: 34
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 743
Thread used: 2.91m