

Production Worksheet

Wilcom EmbroideryStudio - Designing

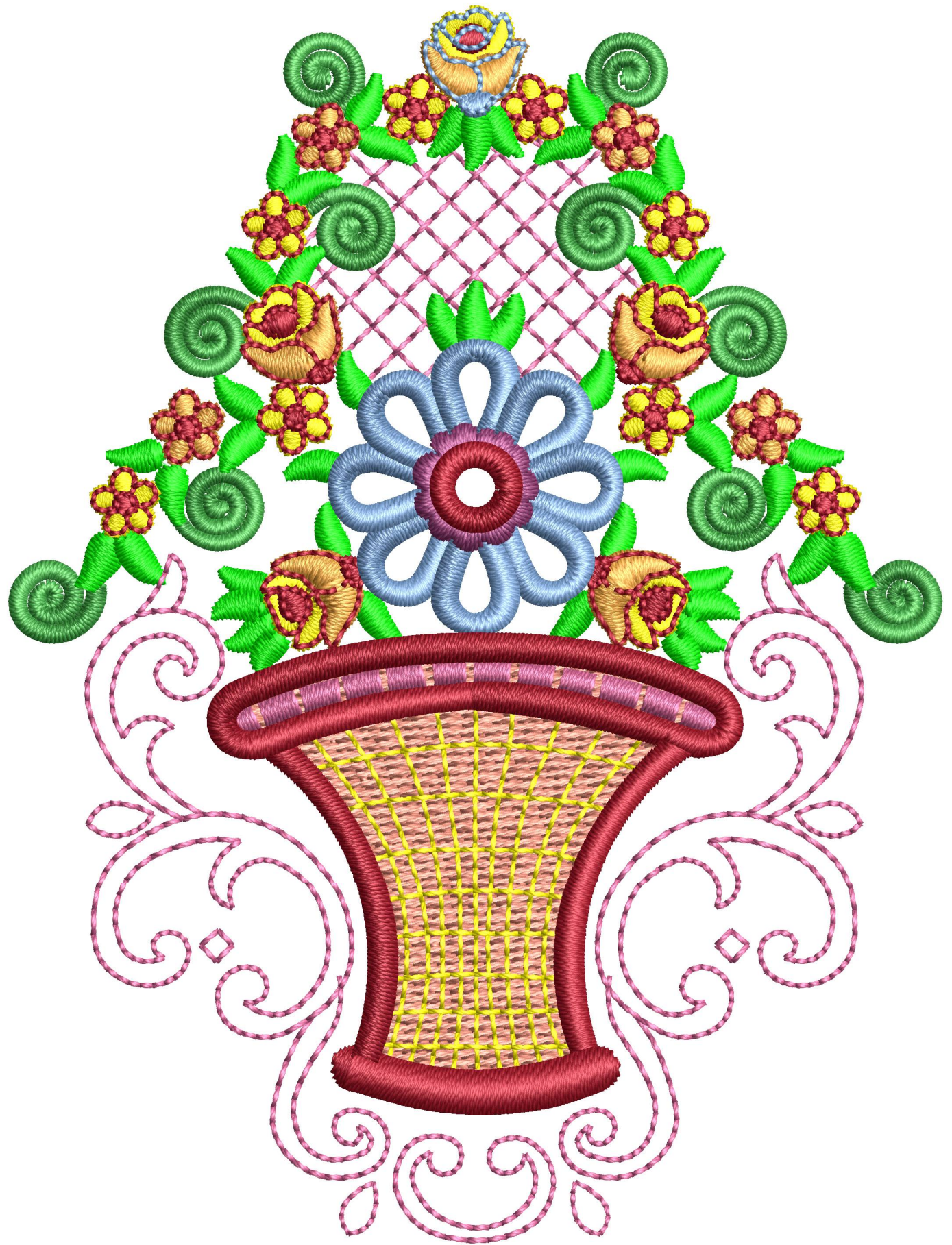
FLOWER A 4X4

Design: Flower A 4x4

Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 2.51

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FLOWER A 4X4

Design: **Flower A 4x4**

Title:

Stitches: 15,081
 Height: 94.9 mm
 Width: 71.7 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 2.51



Machine format: Tajima
 Color changes: 42
 Stops: 43
 Trims: 61
 Left: 35.9 mm
 Right: 35.9 mm
 Up: 47.5 mm
 Down: 47.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 6808.4 mm²
 Max stitch: 9.8 mm
 Min stitch: 0.1 mm
 Max jump: 6.9 mm

39. 2		11,843	1309	Dahlia	Madeira Classic 40
40. 3		13,400	1254	Dark Salmon	Madeira Classic 40
41. 4		13,659	1083	Yellow	Madeira Classic 40
42. 2		13,954	1309	Dahlia	Madeira Classic 40
43. 7		15,079	1481		Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		228	1309	Dahlia	Madeira Classic 40
2.	1		1,294	1249	Shamrock	Madeira Classic 40
3.	6		1,805	1249	Shamrock	Madeira Classic 40
4.	4		1,906	1083	Yellow	Madeira Classic 40
5.	8		2,008	1372	Pumpkin Spice	Madeira Classic 40
6.	4		2,270	1083	Yellow	Madeira Classic 40
7.	8		2,391	1372	Pumpkin Spice	Madeira Classic 40
8.	4		2,492	1083	Yellow	Madeira Classic 40
9.	8		2,593	1372	Pumpkin Spice	Madeira Classic 40
10.	4		2,694	1083	Yellow	Madeira Classic 40
11.	7		3,515	1481		Madeira Classic 40
12.	6		3,834	1249	Shamrock	Madeira Classic 40
13.	4		3,977	1083	Yellow	Madeira Classic 40
14.	8		4,100	1372	Pumpkin Spice	Madeira Classic 40
15.	7		4,262	1481		Madeira Classic 40
16.	6		4,578	1249	Shamrock	Madeira Classic 40
17.	1		5,645	1249	Shamrock	Madeira Classic 40
18.	6		6,156	1249	Shamrock	Madeira Classic 40
19.	4		6,257	1083	Yellow	Madeira Classic 40
20.	8		6,359	1372	Pumpkin Spice	Madeira Classic 40
21.	4		6,621	1083	Yellow	Madeira Classic 40
22.	8		6,742	1372	Pumpkin Spice	Madeira Classic 40
23.	4		6,843	1083	Yellow	Madeira Classic 40
24.	8		6,944	1372	Pumpkin Spice	Madeira Classic 40
25.	4		7,045	1083	Yellow	Madeira Classic 40
26.	7		7,866	1481		Madeira Classic 40
27.	6		8,185	1249	Shamrock	Madeira Classic 40
28.	4		8,329	1083	Yellow	Madeira Classic 40
29.	8		8,452	1372	Pumpkin Spice	Madeira Classic 40
30.	7		8,614	1481		Madeira Classic 40
31.	5		9,702	1432		Madeira Classic 40
32.	9		9,923	1310	Magenta	Madeira Classic 40
33.	7		10,063	1481		Madeira Classic 40
34.	6		10,112	1249	Shamrock	Madeira Classic 40
35.	4		10,241	1083	Yellow	Madeira Classic 40
36.	7		10,269	1481		Madeira Classic 40
37.	8		10,372	1372	Pumpkin Spice	Madeira Classic 40
38.	5		10,524	1432		Madeira Classic 40

Color Film

Wilcom EmbroideryStudio - Designing

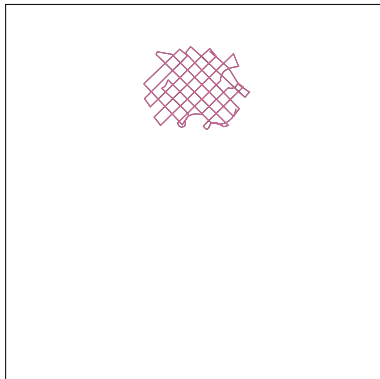
FLOWER A 4X4

Design: **Flower A 4x4**

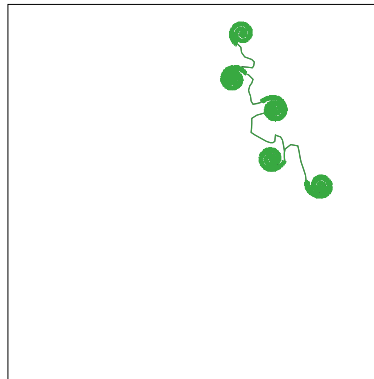
Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

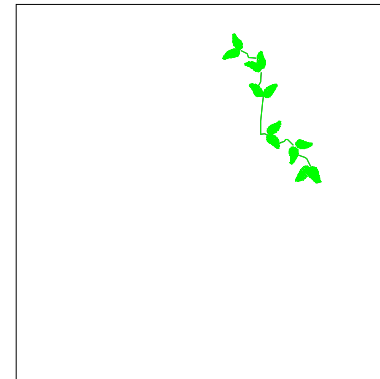

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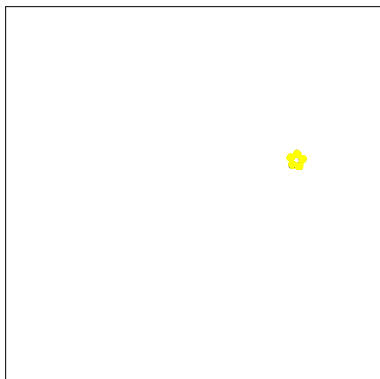
Stop #: 1
Element:
Code: 1309
Name: Dahlia
Chart: Madeira Classic 40
Stitches: 228
Thread used: 0.96m



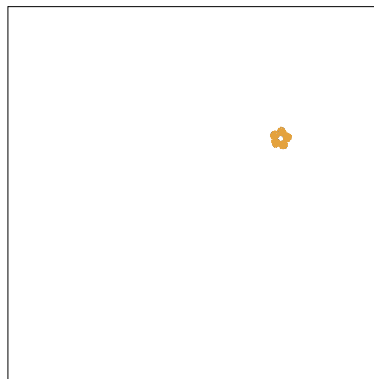
Stop #: 2
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 1,066
Thread used: 3.92m



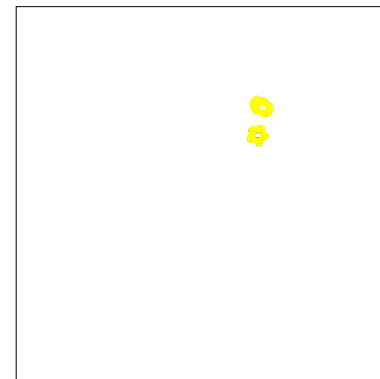
Stop #: 3
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 511
Thread used: 2.14m



Stop #: 4
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.41m



Stop #: 5
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 102
Thread used: 0.42m



Stop #: 6
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 262
Thread used: 1.05m

Color Film

Wilcom EmbroideryStudio - Designing

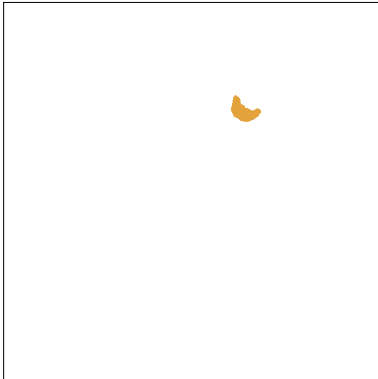
FLOWER A 4X4

Design: **Flower A 4x4**

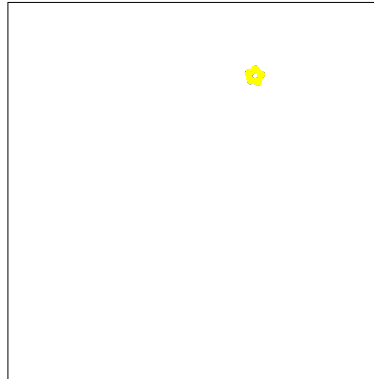
Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

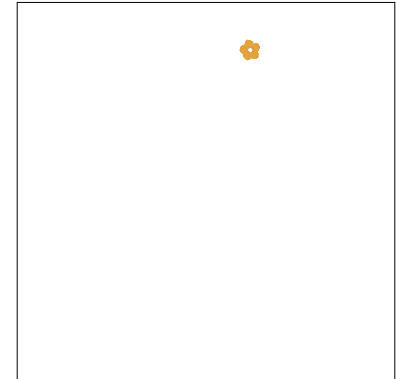

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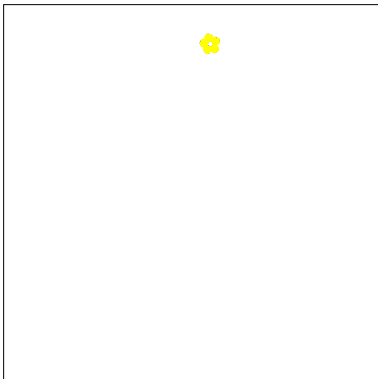
Stop #: 7
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 121
Thread used: 0.57m



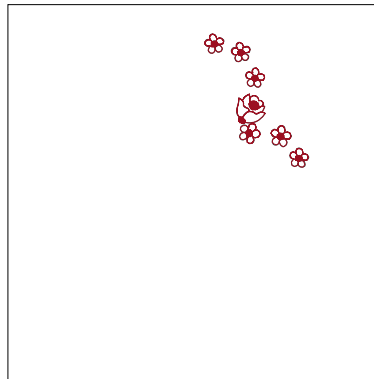
Stop #: 8
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.42m



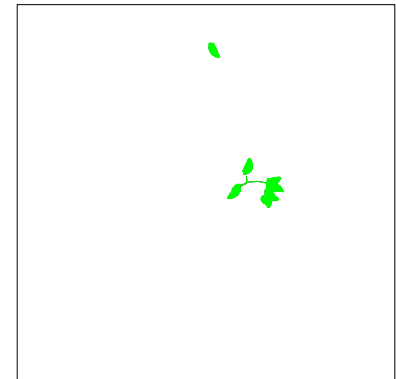
Stop #: 9
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.41m



Stop #: 10
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.41m



Stop #: 11
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 821
Thread used: 2.59m



Stop #: 12
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 319
Thread used: 1.31m

Color Film

Wilcom EmbroideryStudio - Designing

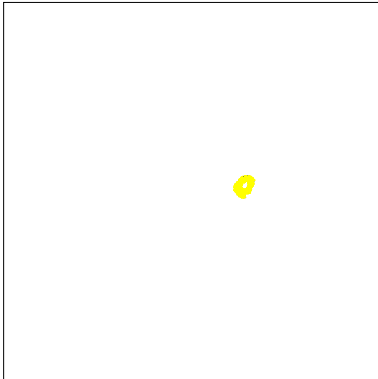
FLOWER A 4X4

Design: **Flower A 4x4**

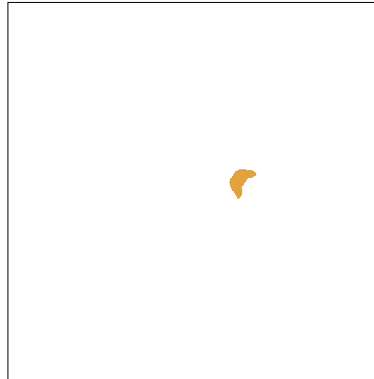
Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

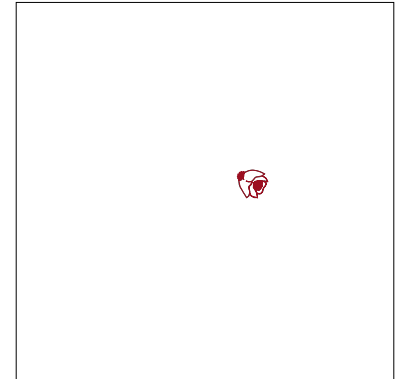

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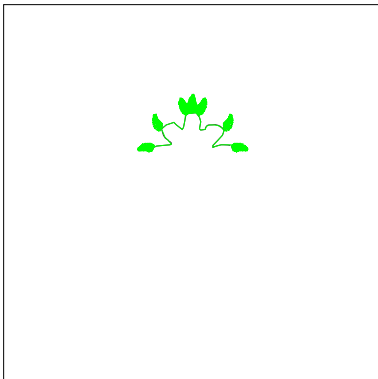
Stop #: 13
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 143
Thread used: 0.56m



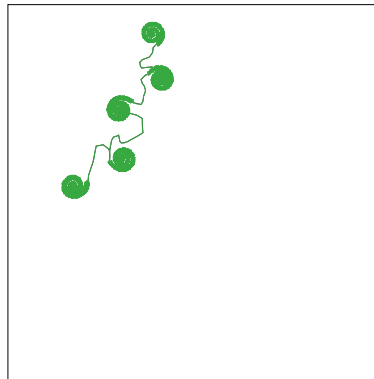
Stop #: 14
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 123
Thread used: 0.58m



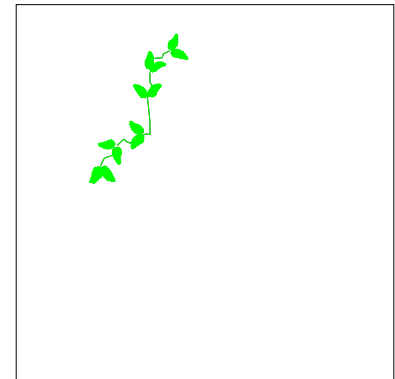
Stop #: 15
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 162
Thread used: 0.55m



Stop #: 16
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 316
Thread used: 1.36m



Stop #: 17
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 1,067
Thread used: 3.92m



Stop #: 18
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 511
Thread used: 2.14m

Color Film

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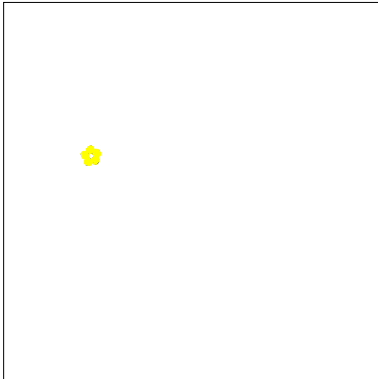
FLOWER A 4X4

Design: **Flower A 4x4**

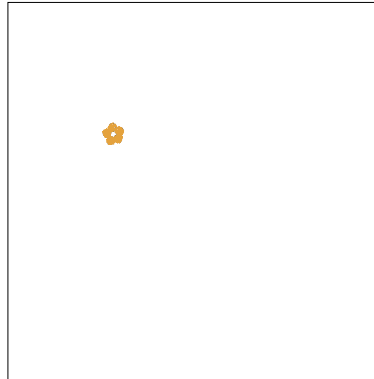
Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

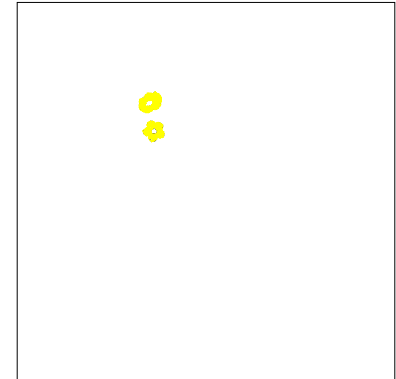

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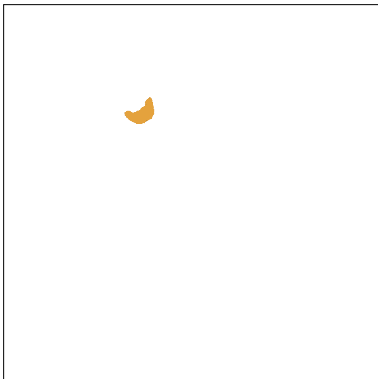
Stop #: 19
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.41m



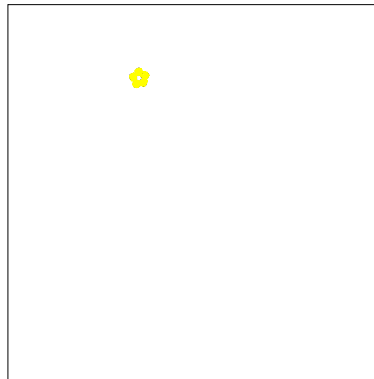
Stop #: 20
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 102
Thread used: 0.42m



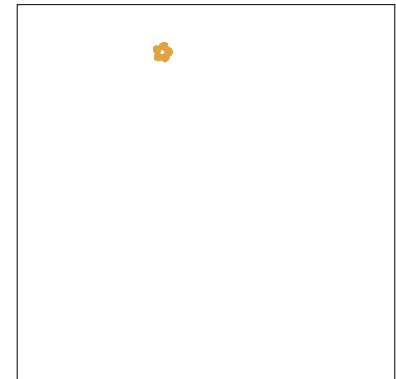
Stop #: 21
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 262
Thread used: 1.05m



Stop #: 22
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 121
Thread used: 0.57m



Stop #: 23
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.42m



Stop #: 24
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.41m

Color Film

Wilcom EmbroideryStudio - Designing

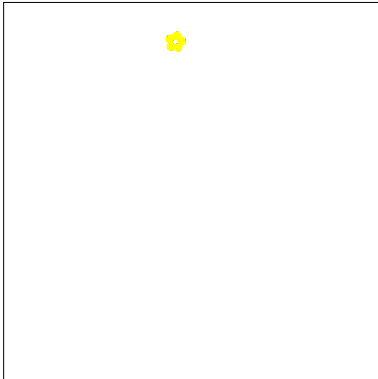
FLOWER A 4X4

Design: **Flower A 4x4**

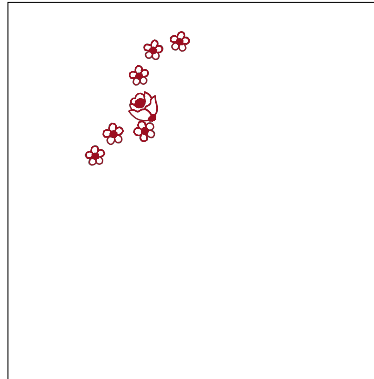
Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

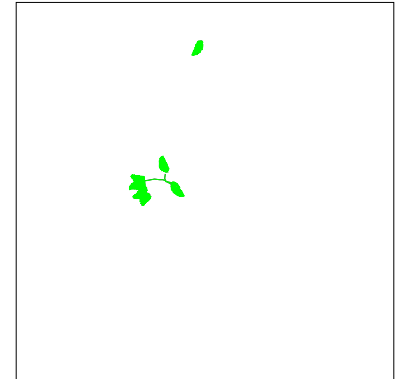

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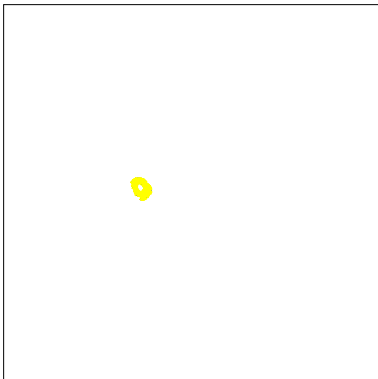
Stop #: 25
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.41m



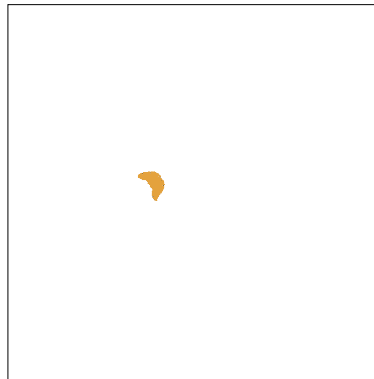
Stop #: 26
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 821
Thread used: 2.59m



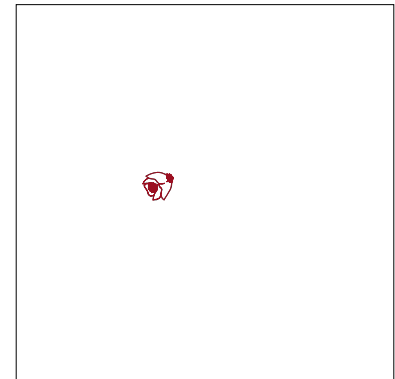
Stop #: 27
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 319
Thread used: 1.31m



Stop #: 28
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 144
Thread used: 0.57m



Stop #: 29
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 123
Thread used: 0.58m



Stop #: 30
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 162
Thread used: 0.55m

Color Film

Wilcom EmbroideryStudio - Designing

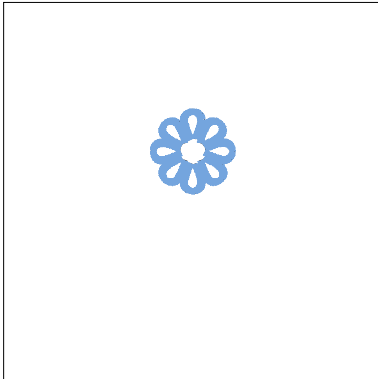
FLOWER A 4X4

Design: **Flower A 4x4**

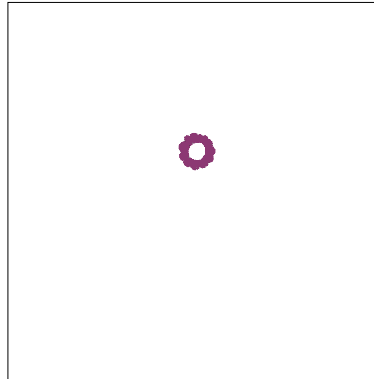
Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

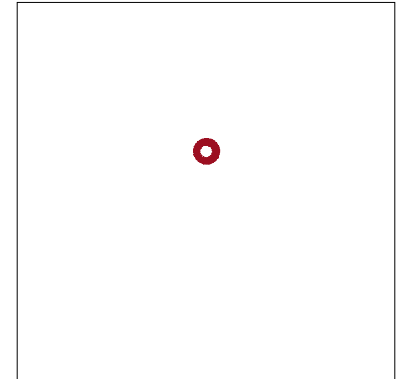

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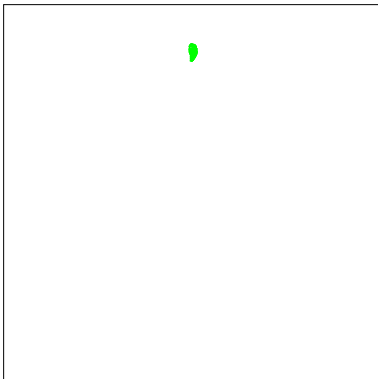
Stop #: 31
Element:
Code: 1432
Name:
Chart: Madeira Classic 40
Stitches: 1,088
Thread used: 4.93m



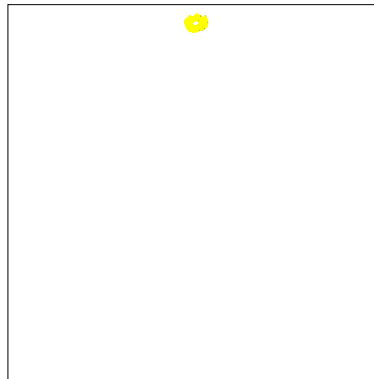
Stop #: 32
Element:
Code: 1310
Name: Magenta
Chart: Madeira Classic 40
Stitches: 221
Thread used: 1.02m



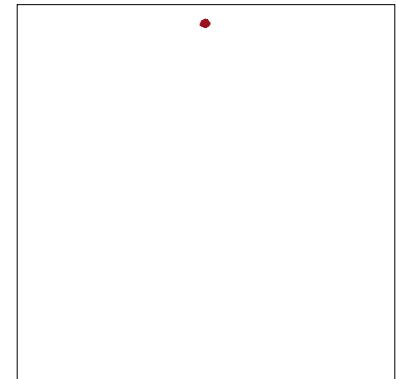
Stop #: 33
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 140
Thread used: 0.61m



Stop #: 34
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 49
Thread used: 0.20m



Stop #: 35
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 129
Thread used: 0.52m



Stop #: 36
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 28
Thread used: 0.11m

Color Film

Wilcom EmbroideryStudio - Designing

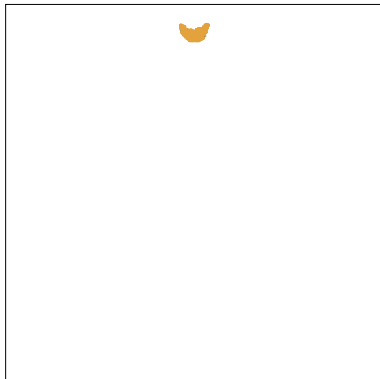
FLOWER A 4X4

Design: **Flower A 4x4**

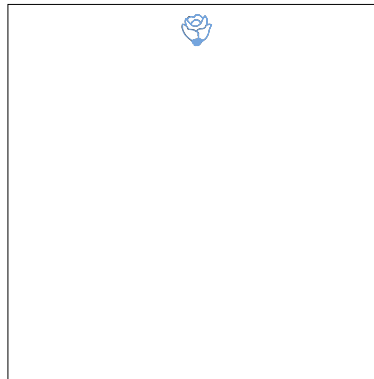
Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

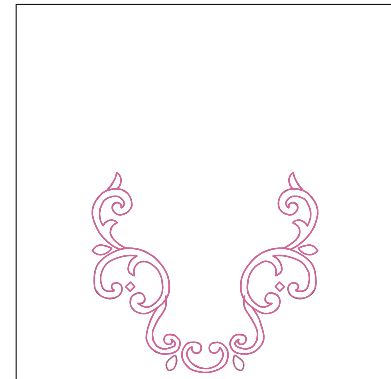

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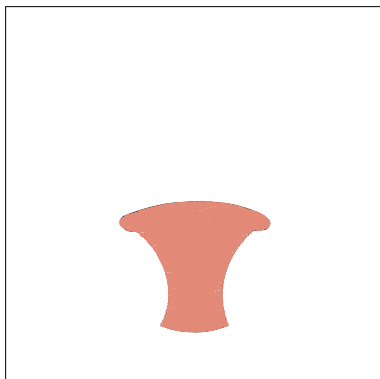
Stop #: 37
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 103
Thread used: 0.50m



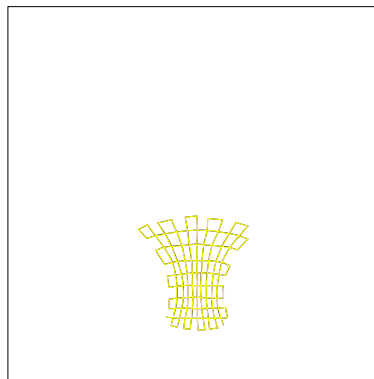
Stop #: 38
Element:
Code: 1432
Name:
Chart: Madeira Classic 40
Stitches: 152
Thread used: 0.49m



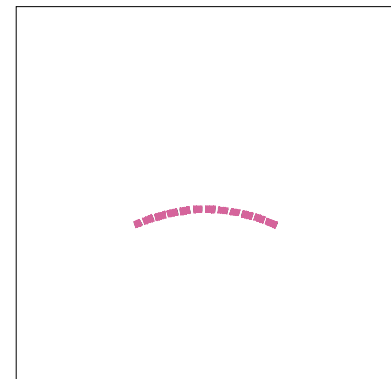
Stop #: 39
Element:
Code: 1309
Name: Dahlia
Chart: Madeira Classic 40
Stitches: 1,319
Thread used: 4.59m



Stop #: 40
Element:
Code: 1254
Name: Dark Salmon
Chart: Madeira Classic 40
Stitches: 1,557
Thread used: 9.89m



Stop #: 41
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 259
Thread used: 1.15m



Stop #: 42
Element:
Code: 1309
Name: Dahlia
Chart: Madeira Classic 40
Stitches: 295
Thread used: 1.29m

Color Film

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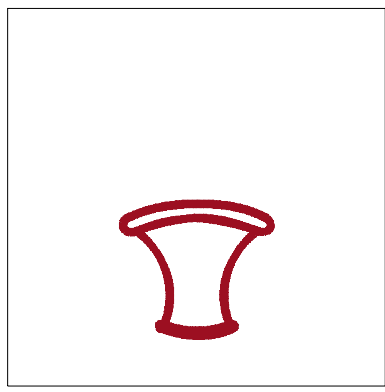
FLOWER A 4X4

Design: **Flower A 4x4**

Title:

Stitches: 15,081
Height: 94.9 mm
Width: 71.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.50

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Stop #: 43
Element:
Code: 1481
Name:
Chart: Madeira Classic 40
Stitches: 1,125
Thread used: 5.77m