

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*FLOWER B 5X5\*

Design: **Flower B 5x5**

Title:

Stitches: 19,213  
Height: 127.0 mm  
Width: 123.0 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 1.70

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 Height: 127.0 mm  
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 Colorway: Colorway 1  
 Zoom: 1.70



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 24  
 Left: 61.5 mm  
 Right: 61.5 mm  
 Up: 63.5 mm  
 Down: 63.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 15626.6 mm<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		8,425	1000	Black	Madeira Classic 40
2.	6		9,406	1001	White	Madeira Classic 40
3.	2		9,660	1026	Orange Sorbet	Madeira Classic 40
4.	3		10,434	1037	Red	Madeira Classic 40
5.	1		12,721	1369	Fresh Pine	Madeira Classic 40
6.	2		12,937	1026	Orange Sorbet	Madeira Classic 40
7.	3		13,643	1037	Red	Madeira Classic 40
8.	1		17,296	1369	Fresh Pine	Madeira Classic 40
9.	6		17,883	1001	White	Madeira Classic 40
10.	3		18,721	1037	Red	Madeira Classic 40
11.	4		18,778	1083	Yellow	Madeira Classic 40
12.	7		18,880	1321	Bubble Gum Pink	Madeira Classic 40
13.	3		19,077	1037	Red	Madeira Classic 40
14.	2		19,211	1026	Orange Sorbet	Madeira Classic 40

# Color Film

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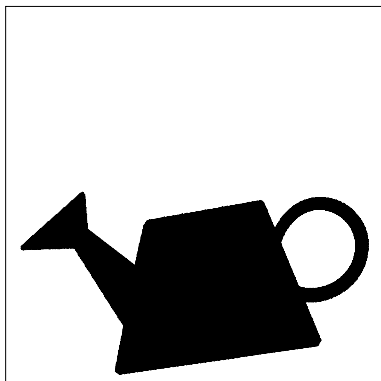
## \*FLOWER B 5X5\*

Design: **Flower B 5x5**

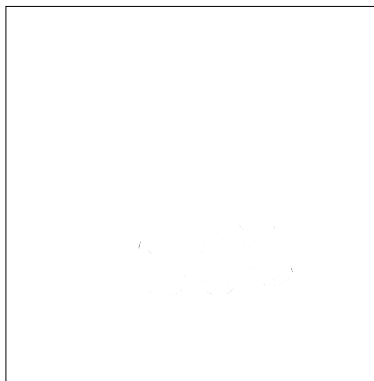
Title:

Stitches: 19,213  
Height: 127.0 mm  
Width: 123.0 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37

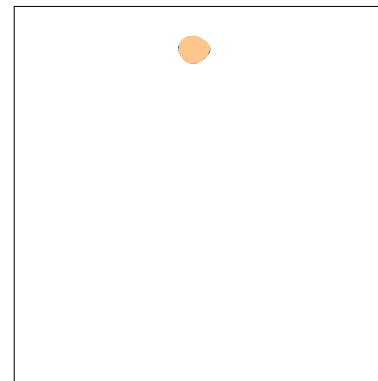
  
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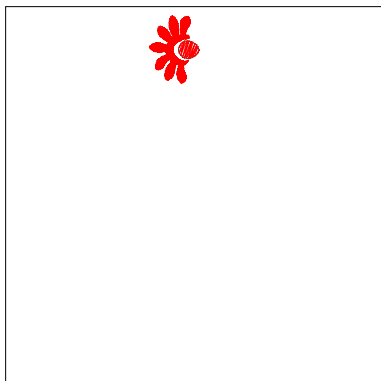
Stop #: 1  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 8,425  
Thread used: 56.86m



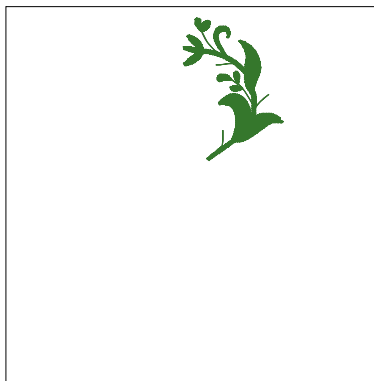
Stop #: 2  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 981  
Thread used: 5.07m



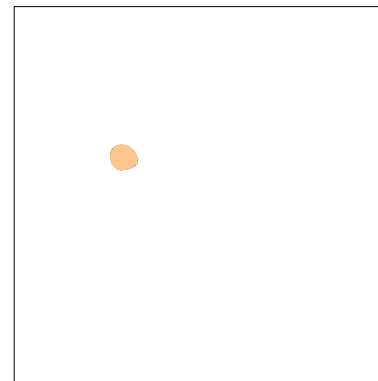
Stop #: 3  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 254  
Thread used: 1.34m



Stop #: 4  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 774  
Thread used: 3.89m



Stop #: 5  
Element:  
Code: 1369  
Name: Fresh Pine  
Chart: Madeira Classic 40  
Stitches: 2,287  
Thread used: 10.22m



Stop #: 6  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 216  
Thread used: 1.13m

# Color Film

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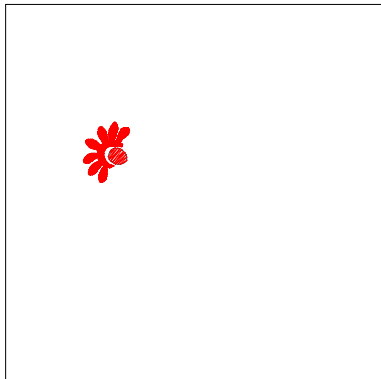
## \*FLOWER B 5X5\*

Design: **Flower B 5x5**

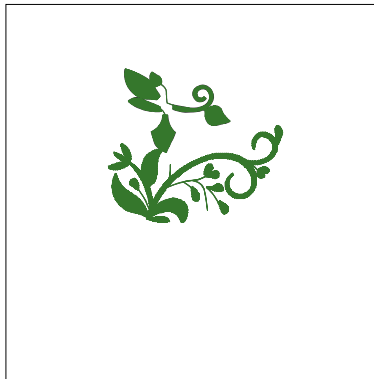
Title:

Stitches: 19,213  
Height: 127.0 mm  
Width: 123.0 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37

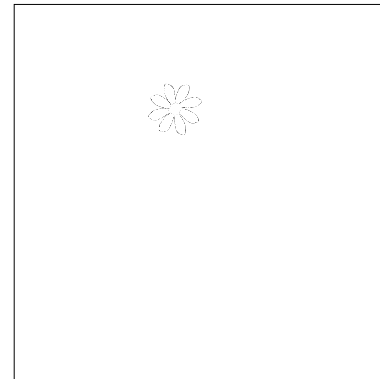
  
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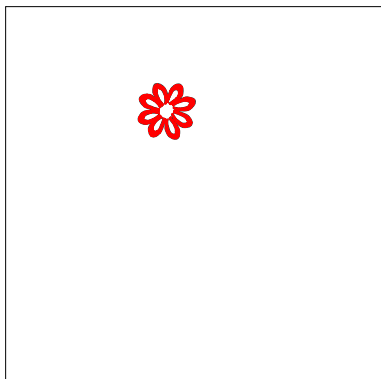
Stop #: 7  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 706  
Thread used: 3.40m



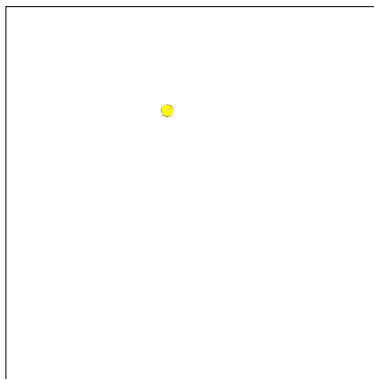
Stop #: 8  
Element:  
Code: 1369  
Name: Fresh Pine  
Chart: Madeira Classic 40  
Stitches: 3,653  
Thread used: 18.01m



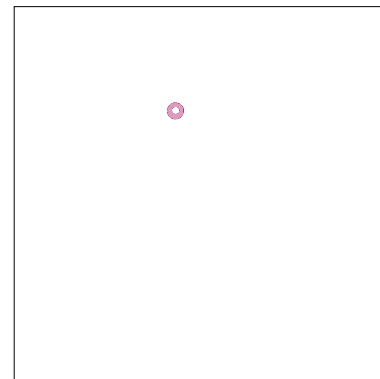
Stop #: 9  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 587  
Thread used: 3.03m



Stop #: 10  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 838  
Thread used: 3.20m



Stop #: 11  
Element:  
Code: 1083  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 57  
Thread used: 0.29m



Stop #: 12  
Element:  
Code: 1321  
Name: Bubble Gum Pink  
Chart: Madeira Classic 40  
Stitches: 102  
Thread used: 0.39m

**Color Film**

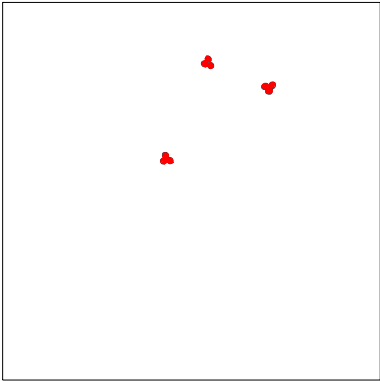
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**\*FLOWER B 5X5\***

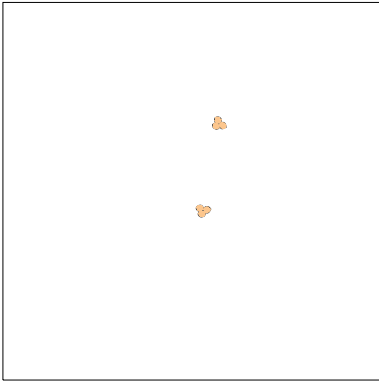
Design: **Flower B 5x5**

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Height: 127.0 mm  
Width: 123.0 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.37



Stop #: 13  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 197  
Thread used: 0.75m



Stop #: 14  
Element:  
Code: 1026  
Name: Orange Sorbet  
Chart: Madeira Classic 40  
Stitches: 134  
Thread used: 0.51m