

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

**\*HAPPY BIRTHDAY E 5X5\***

Design: **Happy Birthday E 5x5**

Title:

Stitches: 16,390  
Height: 87.7 mm  
Width: 127.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1.65

**z digitizing**  
support@zdigitizing.com



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Title:

Stitches: 16,390  
Height: 87.7 mm  
Width: 127.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1.65



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 18  
Left: 63.5 mm  
Right: 63.5 mm  
Up: 43.9 mm  
Down: 43.9 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area 11141.7 mm<sup>2</sup>  
Max stitch: 6.8 mm  
Min stitch: 0.0 mm  
Max jump: 6.8 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		5,436	1309		Madeira Classic 40
2.	1		10,644	1076		Madeira Classic 40
3.	3		11,245	1001	White	Madeira Classic 40
4.	1		13,928	1076		Madeira Classic 40
5.	3		14,522	1001	White	Madeira Classic 40
6.	1		16,388	1076		Madeira Classic 40

# Color Film

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Design: **Happy Birthday E 5x5**

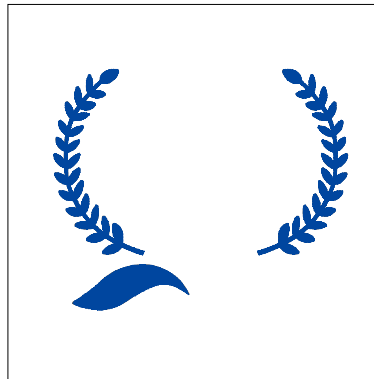
Title:

Stitches: 16,390  
Height: 87.7 mm  
Width: 127.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.37

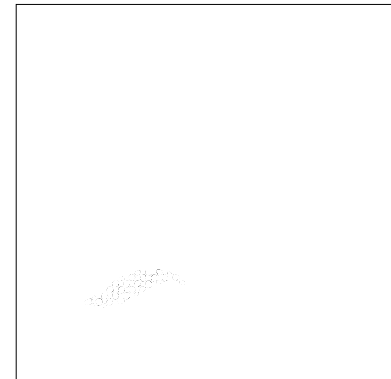
  
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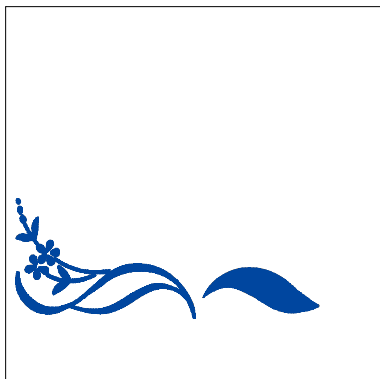
Stop #: 1  
Element:  
Code: 1309  
Name:  
Chart: Madeira Classic 40  
Stitches: 5,436  
Thread used: 22.05m



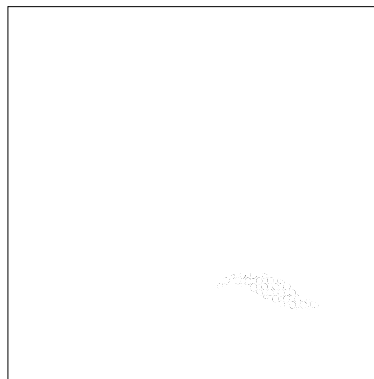
Stop #: 2  
Element:  
Code: 1076  
Name:  
Chart: Madeira Classic 40  
Stitches: 5,208  
Thread used: 24.52m



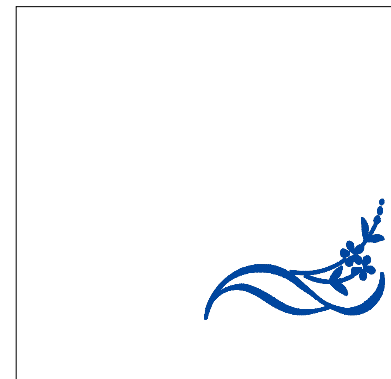
Stop #: 3  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 601  
Thread used: 2.27m



Stop #: 4  
Element:  
Code: 1076  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,683  
Thread used: 13.11m



Stop #: 5  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 594  
Thread used: 2.26m



Stop #: 6  
Element:  
Code: 1076  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,866  
Thread used: 8.56m