

Production Worksheet

Wilcom EmbroideryStudio - Designing

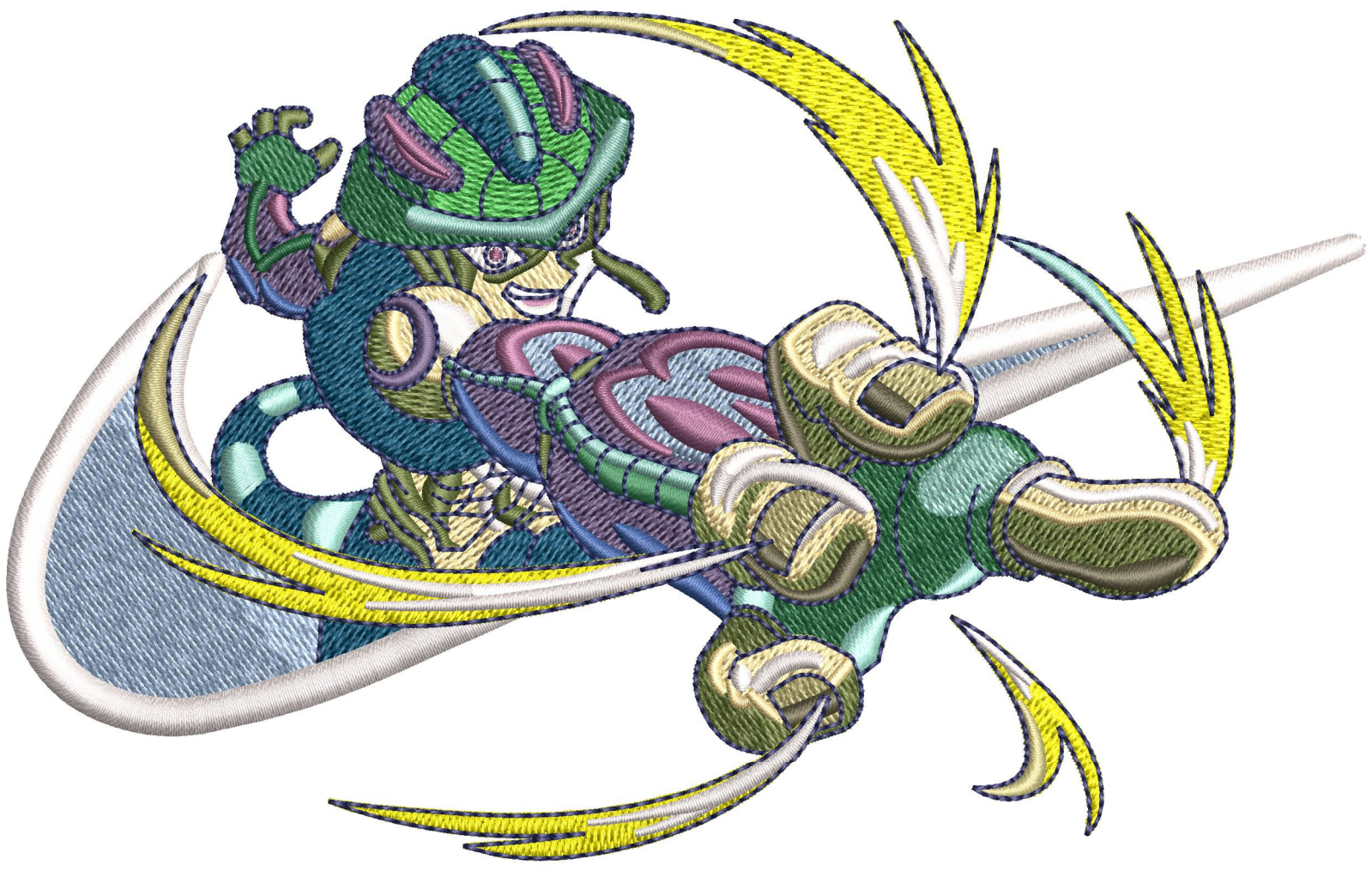
NIKE F 6X6

Design: Nike F 6x6

Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 1.37

 **digitizing**
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Wilcom EmbroideryStudio - Designing

NIKE F 6X6

Design: Nike F 6x6

Title:

Stitches: 35,523
 Height: 95.2 mm
 Width: 152.2 mm
 Colors: 15
 Colorway: Colorway 1
 Zoom: 1.37



Machine format: Tajima
 Color changes: 83
 Stops: 84
 Trims: 106
 Left: 76.1 mm
 Right: 76.1 mm
 Up: 47.6 mm
 Down: 47.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 14482.9 mm²
 Max stitch: 12.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		65	1001	White	Madeira Classic 40
2.	2		242	1489		Madeira Classic 40
3.	8		410	1479		Madeira Classic 40
4.	12		871	1312	Purple Grape	Madeira Classic 40
5.	8		1,014	1479		Madeira Classic 40
6.	10		1,114	1266	Regal Blue	Madeira Classic 40
7.	2		1,212	1489		Madeira Classic 40
8.	9		1,258	1319	Iris	Madeira Classic 40
9.	6		1,296	1067	Lemon Chiffon	Madeira Classic 40
10.	1		1,482	1366	Sailor Blue	Madeira Classic 40
11.	11		3,546	1075	Baby Blue	Madeira Classic 40
12.	6		4,048	1067	Lemon Chiffon	Madeira Classic 40
13.	15		5,235	1476		Madeira Classic 40
14.	1		5,251	1366	Sailor Blue	Madeira Classic 40
15.	14		7,452	1001	White	Madeira Classic 40
16.	7		7,611	1045	Light Mint	Madeira Classic 40
17.	1		7,685	1366	Sailor Blue	Madeira Classic 40
18.	2		8,098	1489		Madeira Classic 40
19.	15		8,788	1476		Madeira Classic 40
20.	2		9,075	1489		Madeira Classic 40
21.	1		9,368	1366	Sailor Blue	Madeira Classic 40
22.	6		10,032	1067	Lemon Chiffon	Madeira Classic 40
23.	9		10,078	1319	Iris	Madeira Classic 40
24.	14		10,248	1001	White	Madeira Classic 40
25.	2		10,695	1489		Madeira Classic 40
26.	14		10,870	1001	White	Madeira Classic 40
27.	1		11,099	1366	Sailor Blue	Madeira Classic 40
28.	9		11,143	1319	Iris	Madeira Classic 40
29.	14		11,193	1001	White	Madeira Classic 40
30.	12		11,330	1312	Purple Grape	Madeira Classic 40
31.	1		11,496	1366	Sailor Blue	Madeira Classic 40
32.	12		12,762	1312	Purple Grape	Madeira Classic 40
33.	11		13,506	1075	Baby Blue	Madeira Classic 40
34.	9		14,222	1319	Iris	Madeira Classic 40
35.	10		14,569	1266	Regal Blue	Madeira Classic 40
36.	2		14,669	1489		Madeira Classic 40
37.	8		14,973	1479		Madeira Classic 40
38.	7		15,238	1045	Light Mint	Madeira Classic 40

39.	1		15,591	1366	Sailor Blue	Madeira Classic 40
40.	8		16,693	1479		Madeira Classic 40
41.	7		17,050	1045	Light Mint	Madeira Classic 40
42.	1		17,187	1366	Sailor Blue	Madeira Classic 40
43.	3		18,131	1083	Yellow	Madeira Classic 40
44.	7		18,265	1045	Light Mint	Madeira Classic 40
45.	14		18,414	1001	White	Madeira Classic 40
46.	1		18,598	1366	Sailor Blue	Madeira Classic 40
47.	2		19,125	1489		Madeira Classic 40
48.	6		19,727	1067	Lemon Chiffon	Madeira Classic 40
49.	5		19,889	1406		Madeira Classic 40
50.	14		20,100	1001	White	Madeira Classic 40
51.	1		20,233	1366	Sailor Blue	Madeira Classic 40
52.	2		20,778	1489		Madeira Classic 40
53.	6		21,089	1067	Lemon Chiffon	Madeira Classic 40
54.	4		21,246	1102	Light Moss Green	Madeira Classic 40
55.	14		21,522	1001	White	Madeira Classic 40
56.	6		21,816	1067	Lemon Chiffon	Madeira Classic 40
57.	5		22,096	1406		Madeira Classic 40
58.	1		22,270	1366	Sailor Blue	Madeira Classic 40
59.	2		22,760	1489		Madeira Classic 40
60.	6		23,283	1067	Lemon Chiffon	Madeira Classic 40
61.	14		23,588	1001	White	Madeira Classic 40
62.	4		23,764	1102	Light Moss Green	Madeira Classic 40
63.	5		23,949	1406		Madeira Classic 40
64.	1		24,100	1366	Sailor Blue	Madeira Classic 40
65.	2		24,598	1489		Madeira Classic 40
66.	6		25,051	1067	Lemon Chiffon	Madeira Classic 40
67.	4		25,184	1102	Light Moss Green	Madeira Classic 40
68.	5		25,238	1406		Madeira Classic 40
69.	1		25,390	1366	Sailor Blue	Madeira Classic 40
70.	3		27,504	1083	Yellow	Madeira Classic 40
71.	14		28,512	1001	White	Madeira Classic 40
72.	4		28,707	1102	Light Moss Green	Madeira Classic 40
73.	1		29,162	1366	Sailor Blue	Madeira Classic 40
74.	3		31,023	1083	Yellow	Madeira Classic 40
75.	14		31,558	1001	White	Madeira Classic 40
76.	4		31,870	1102	Light Moss Green	Madeira Classic 40
77.	1		32,276	1366	Sailor Blue	Madeira Classic 40
78.	8		32,966	1479		Madeira Classic 40
79.	13		33,773	1249	Shamrock	Madeira Classic 40
80.	12		34,137	1312	Purple Grape	Madeira Classic 40
81.	15		34,504	1476		Madeira Classic 40
82.	9		34,761	1319	Iris	Madeira Classic 40
83.	7		35,080	1045	Light Mint	Madeira Classic 40
84.	1		35,521	1366	Sailor Blue	Madeira Classic 40

Color Film

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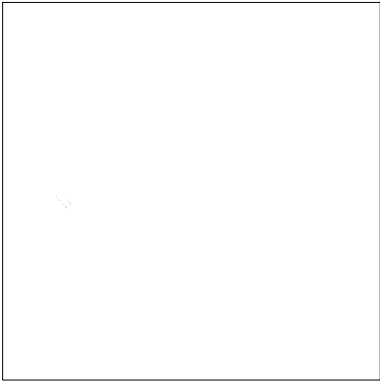
NIKE F 6X6

Design: **Nike F 6x6**

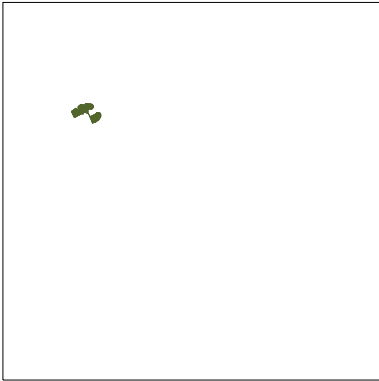
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

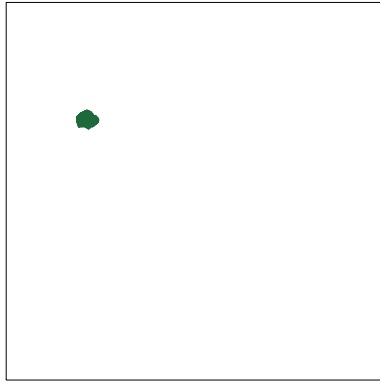
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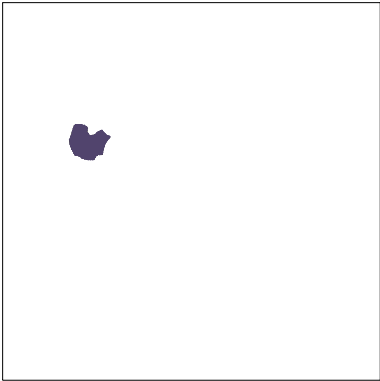
Stop #: 1
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 65
Thread used: 0.30m



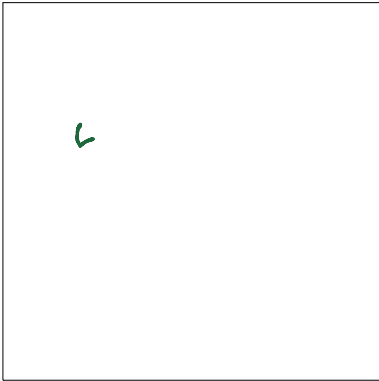
Stop #: 2
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 177
Thread used: 0.87m



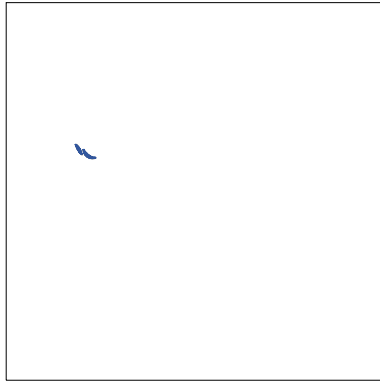
Stop #: 3
Element:
Code: 1479
Name:
Chart: Madeira Classic 40
Stitches: 168
Thread used: 0.84m



Stop #: 4
Element:
Code: 1312
Name: Purple Grape
Chart: Madeira Classic 40
Stitches: 461
Thread used: 2.52m



Stop #: 5
Element:
Code: 1479
Name:
Chart: Madeira Classic 40
Stitches: 143
Thread used: 0.52m



Stop #: 6
Element:
Code: 1266
Name: Regal Blue
Chart: Madeira Classic 40
Stitches: 100
Thread used: 0.36m

Color Film

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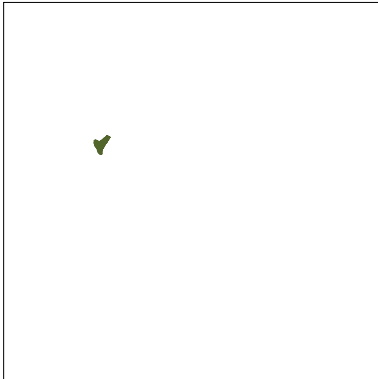
NIKE F 6X6

Design: **Nike F 6x6**

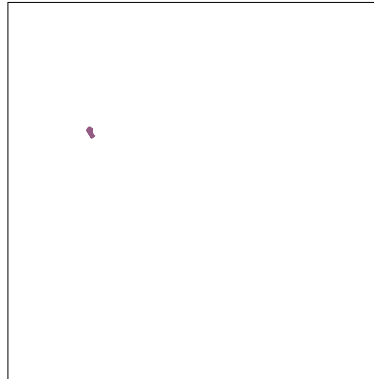
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

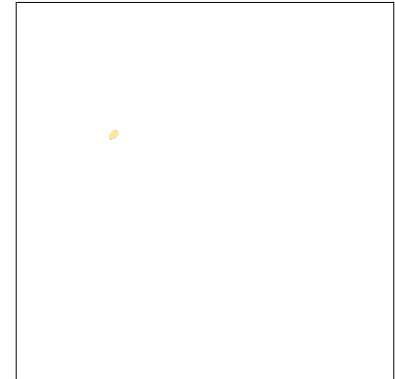

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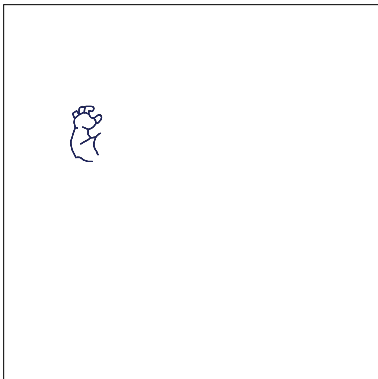
Stop #: 7
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 98
Thread used: 0.48m



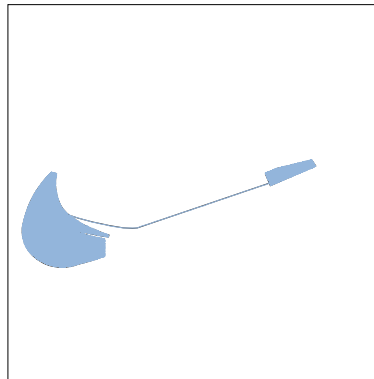
Stop #: 8
Element:
Code: 1319
Name: Iris
Chart: Madeira Classic 40
Stitches: 46
Thread used: 0.20m



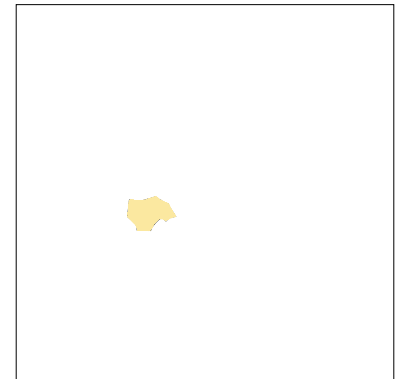
Stop #: 9
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 38
Thread used: 0.18m



Stop #: 10
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 186
Thread used: 0.65m



Stop #: 11
Element:
Code: 1075
Name: Baby Blue
Chart: Madeira Classic 40
Stitches: 2,064
Thread used: 12.34m



Stop #: 12
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 502
Thread used: 2.78m

Color Film

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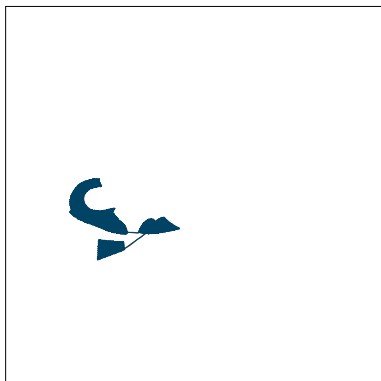
NIKE F 6X6

Design: **Nike F 6x6**

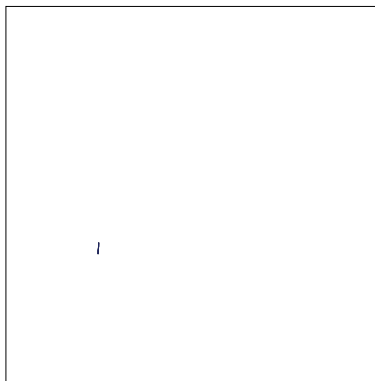
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31


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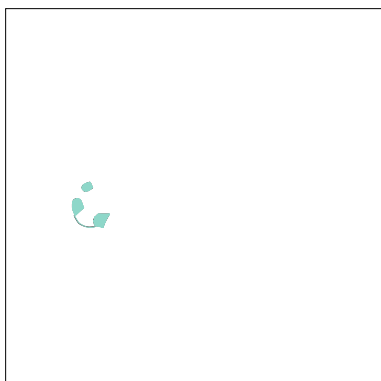
Stop #: 13
Element:
Code: 1476
Name:
Chart: Madeira Classic 40
Stitches: 1,187
Thread used: 6.03m



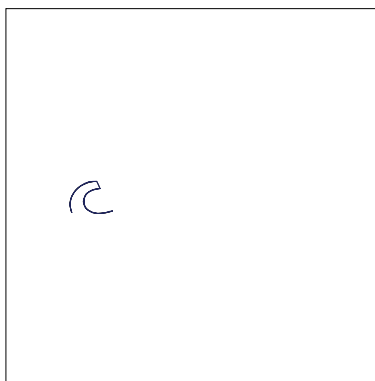
Stop #: 14
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 16
Thread used: 0.07m



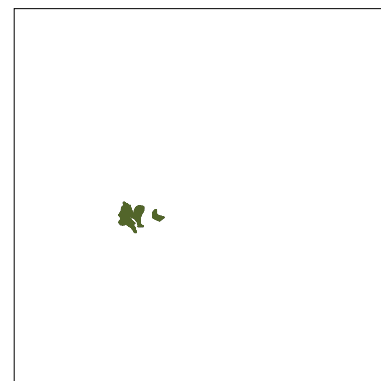
Stop #: 15
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 2,201
Thread used: 14.64m



Stop #: 16
Element:
Code: 1045
Name: Light Mint
Chart: Madeira Classic 40
Stitches: 159
Thread used: 0.98m



Stop #: 17
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 74
Thread used: 0.29m



Stop #: 18
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 413
Thread used: 1.86m

Color Film

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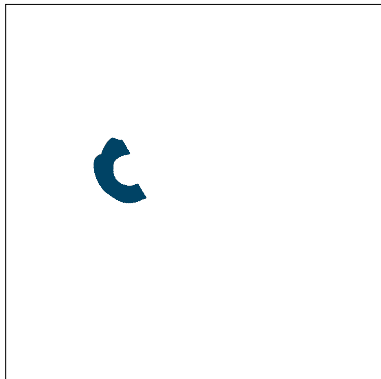
NIKE F 6X6

Design: **Nike F 6x6**

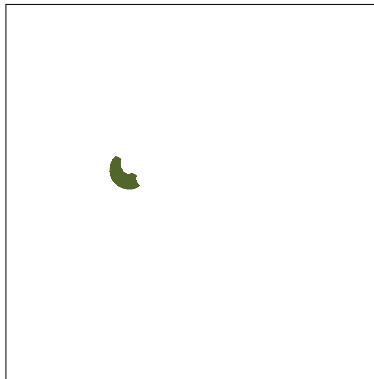
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

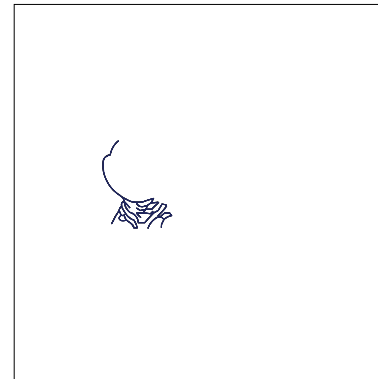

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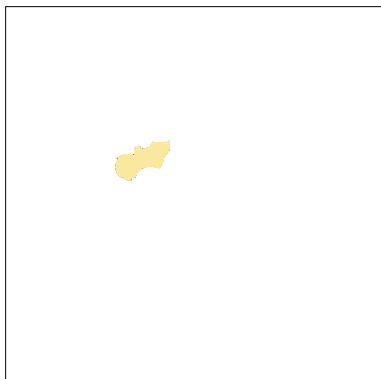
Stop #: 19
Element:
Code: 1476
Name:
Chart: Madeira Classic 40
Stitches: 690
Thread used: 3.82m



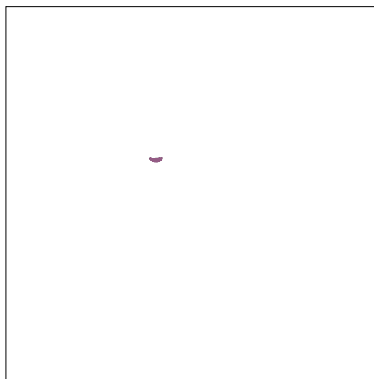
Stop #: 20
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 287
Thread used: 1.44m



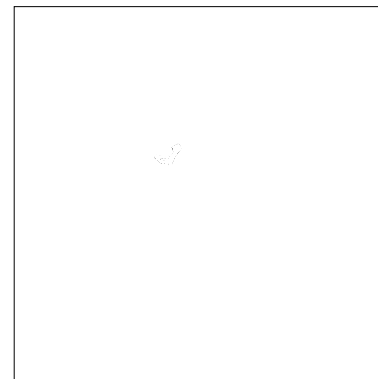
Stop #: 21
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 293
Thread used: 1.10m



Stop #: 22
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 664
Thread used: 3.40m



Stop #: 23
Element:
Code: 1319
Name: Iris
Chart: Madeira Classic 40
Stitches: 46
Thread used: 0.18m



Stop #: 24
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 170
Thread used: 0.66m

Color Film

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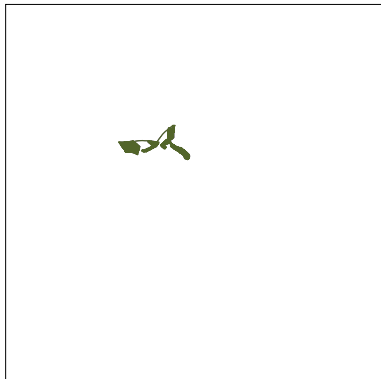
NIKE F 6X6

Design: **Nike F 6x6**

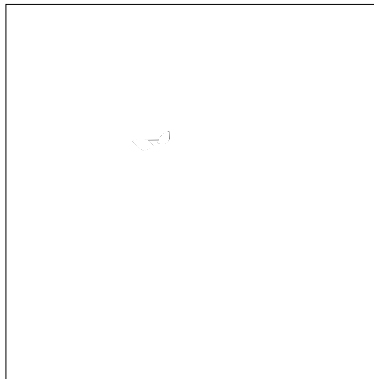
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

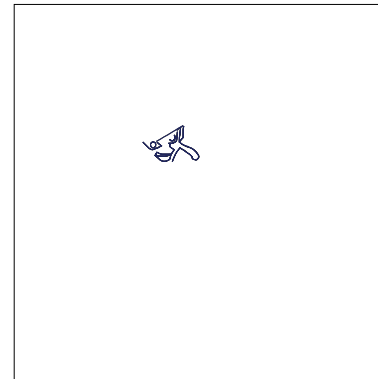

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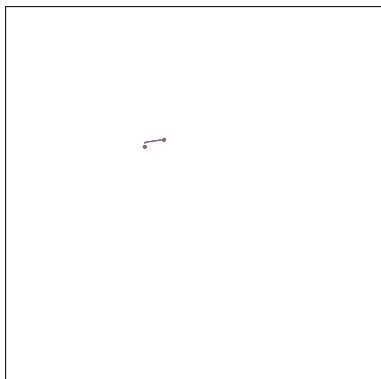
Stop #: 25
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 447
Thread used: 1.98m



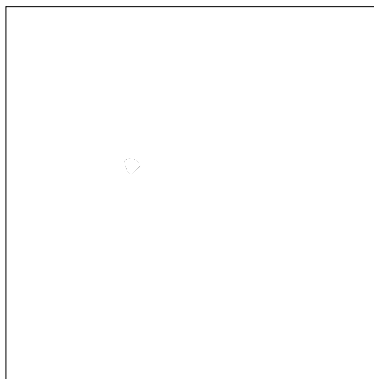
Stop #: 26
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 175
Thread used: 0.74m



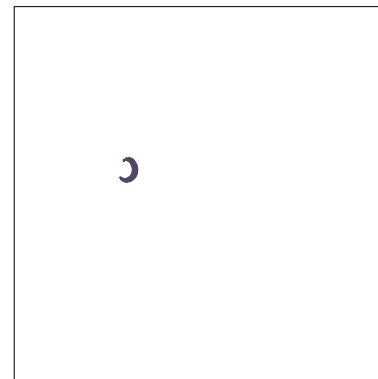
Stop #: 27
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 229
Thread used: 0.80m



Stop #: 28
Element:
Code: 1319
Name: Iris
Chart: Madeira Classic 40
Stitches: 44
Thread used: 0.15m



Stop #: 29
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 50
Thread used: 0.36m



Stop #: 30
Element:
Code: 1312
Name: Purple Grape
Chart: Madeira Classic 40
Stitches: 137
Thread used: 0.63m

Color Film

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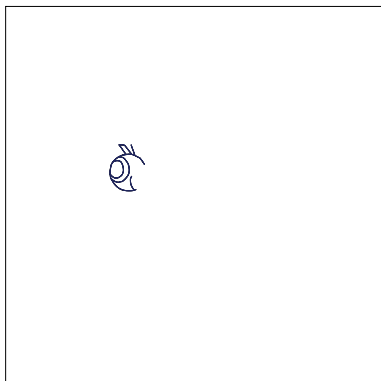
NIKE F 6X6

Design: **Nike F 6x6**

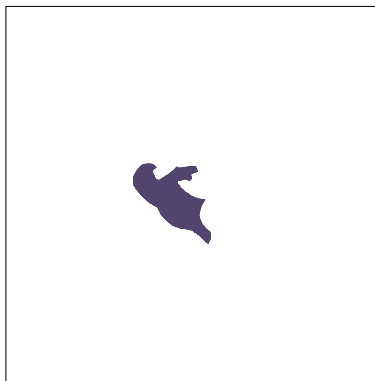
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

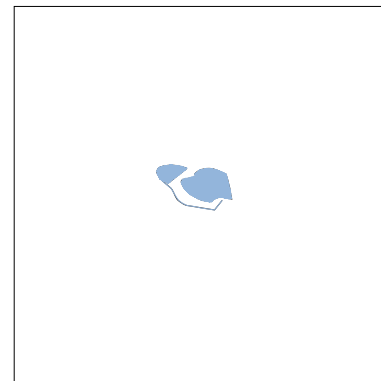

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Stop #: 31
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 166
Thread used: 0.61m



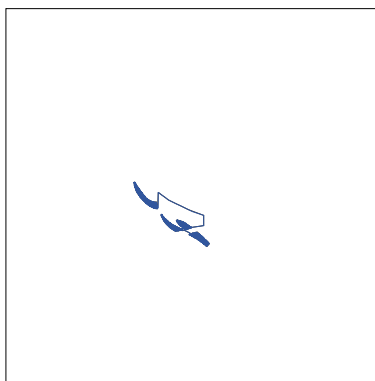
Stop #: 32
Element:
Code: 1312
Name: Purple Grape
Chart: Madeira Classic 40
Stitches: 1,266
Thread used: 7.19m



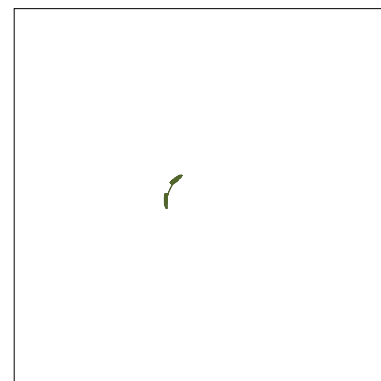
Stop #: 33
Element:
Code: 1075
Name: Baby Blue
Chart: Madeira Classic 40
Stitches: 744
Thread used: 4.06m



Stop #: 34
Element:
Code: 1319
Name: Iris
Chart: Madeira Classic 40
Stitches: 716
Thread used: 3.54m



Stop #: 35
Element:
Code: 1266
Name: Regal Blue
Chart: Madeira Classic 40
Stitches: 347
Thread used: 1.54m



Stop #: 36
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 100
Thread used: 0.39m

Color Film

Wilcom EmbroideryStudio - Designing

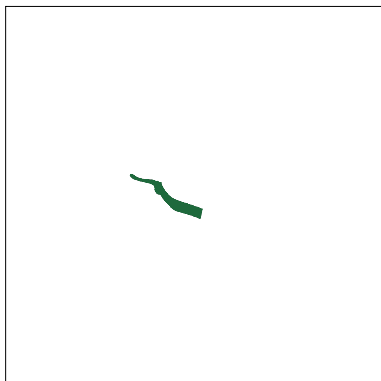
NIKE F 6X6

Design: **Nike F 6x6**

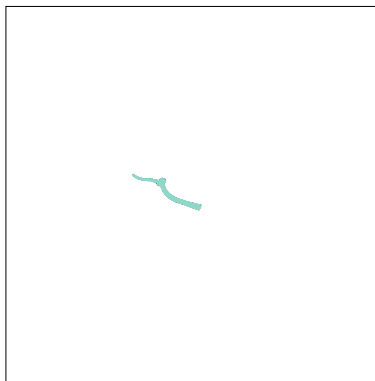
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

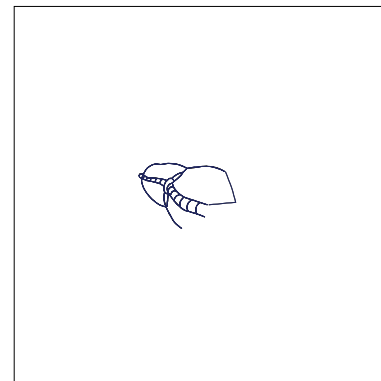

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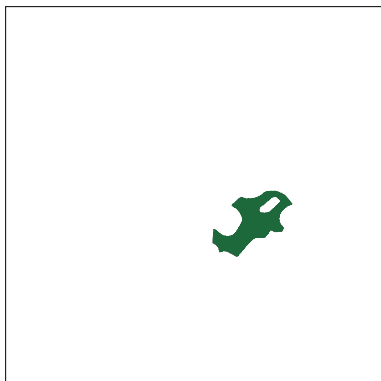
Stop #: 37
Element:
Code: 1479
Name:
Chart: Madeira Classic 40
Stitches: 304
Thread used: 1.63m



Stop #: 38
Element:
Code: 1045
Name: Light Mint
Chart: Madeira Classic 40
Stitches: 265
Thread used: 1.13m



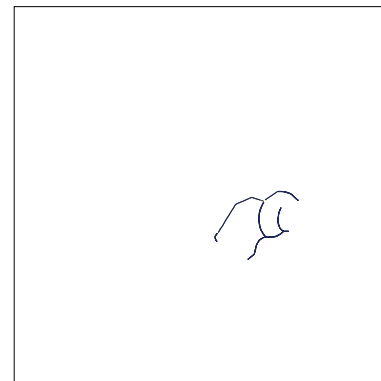
Stop #: 39
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 353
Thread used: 1.32m



Stop #: 40
Element:
Code: 1479
Name:
Chart: Madeira Classic 40
Stitches: 1,102
Thread used: 5.93m



Stop #: 41
Element:
Code: 1045
Name: Light Mint
Chart: Madeira Classic 40
Stitches: 357
Thread used: 1.91m



Stop #: 42
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 137
Thread used: 0.53m

Color Film

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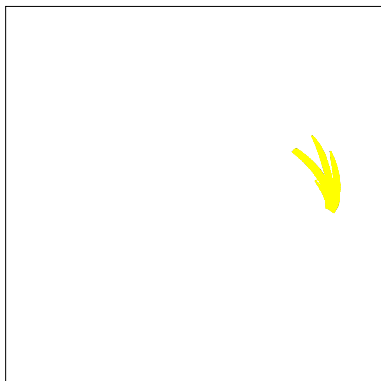
NIKE F 6X6

Design: **Nike F 6x6**

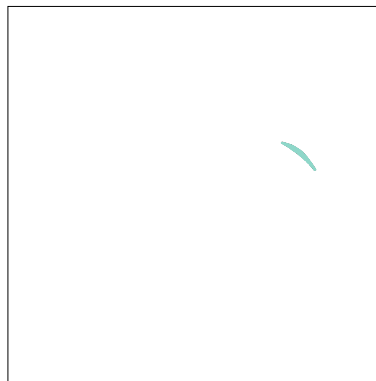
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

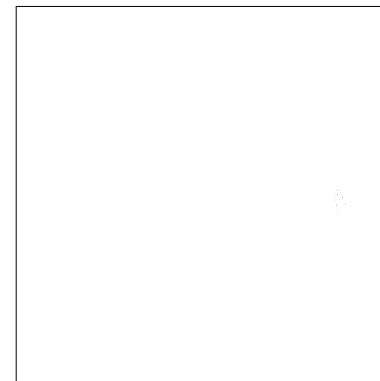

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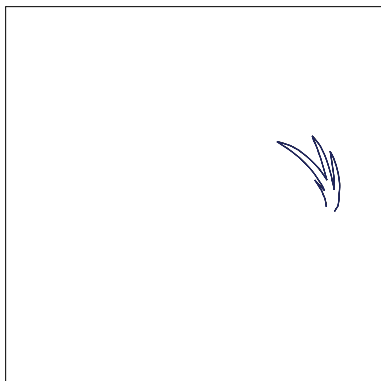
Stop #: 43
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 944
Thread used: 4.01m



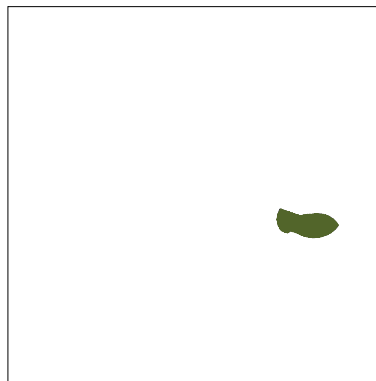
Stop #: 44
Element:
Code: 1045
Name: Light Mint
Chart: Madeira Classic 40
Stitches: 134
Thread used: 0.55m



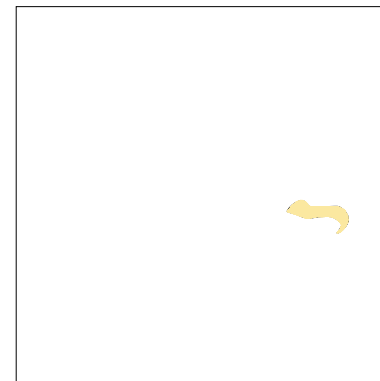
Stop #: 45
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 149
Thread used: 0.57m



Stop #: 46
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 184
Thread used: 0.82m



Stop #: 47
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 527
Thread used: 2.94m



Stop #: 48
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 602
Thread used: 2.74m

Color Film

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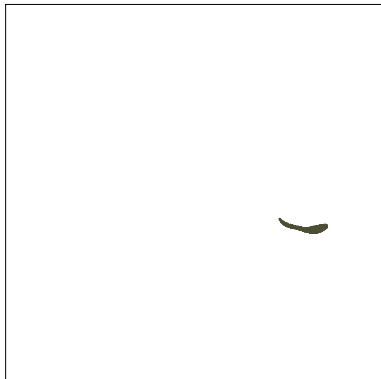
NIKE F 6X6

Design: **Nike F 6x6**

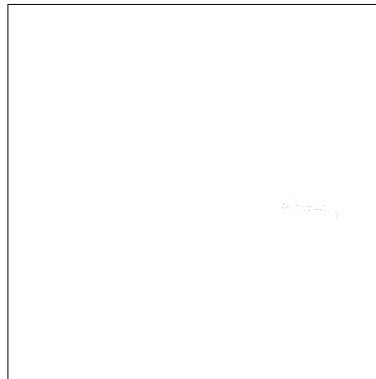
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

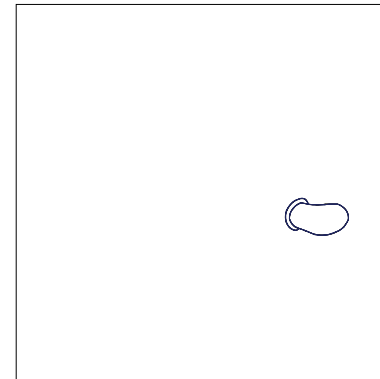

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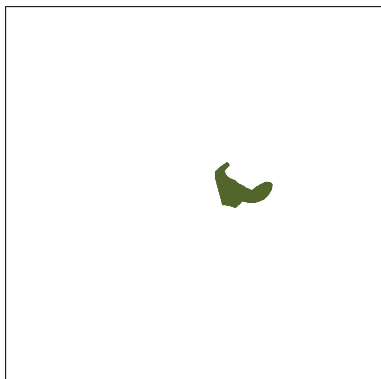
Stop #: 49
Element:
Code: 1406
Name:
Chart: Madeira Classic 40
Stitches: 162
Thread used: 0.76m



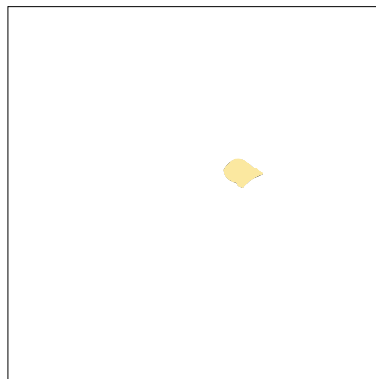
Stop #: 50
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 211
Thread used: 0.83m



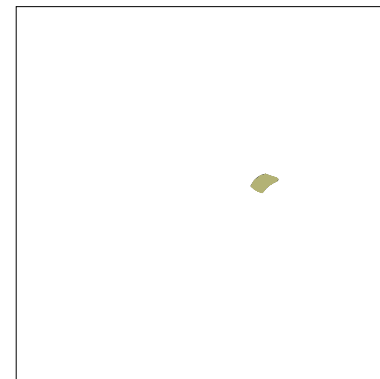
Stop #: 51
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 133
Thread used: 0.52m



Stop #: 52
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 545
Thread used: 2.94m



Stop #: 53
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 311
Thread used: 1.67m



Stop #: 54
Element:
Code: 1102
Name: Light Moss Green
Chart: Madeira Classic 40
Stitches: 157
Thread used: 0.79m

Color Film

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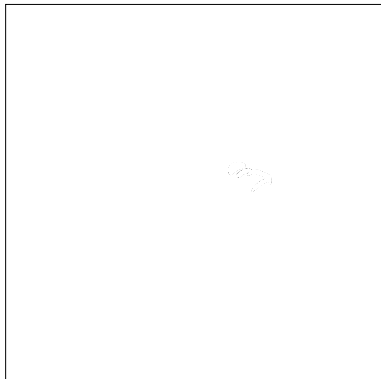
NIKE F 6X6

Design: **Nike F 6x6**

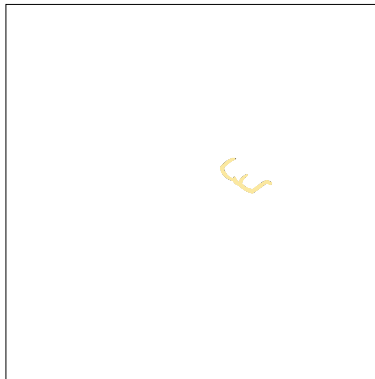
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

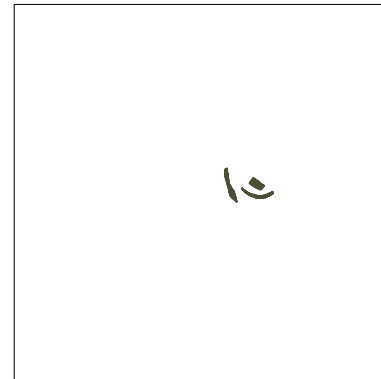

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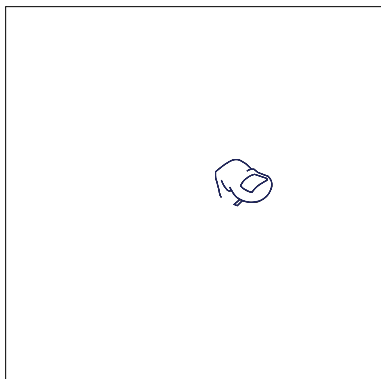
Stop #: 55
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 276
Thread used: 1.20m



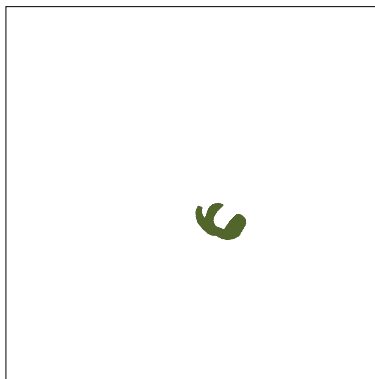
Stop #: 56
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 294
Thread used: 1.09m



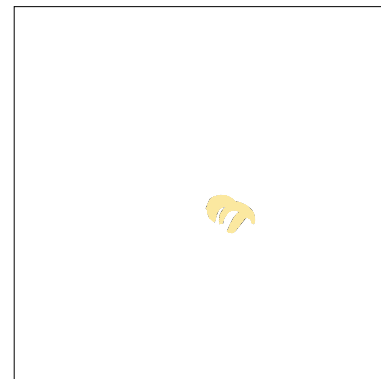
Stop #: 57
Element:
Code: 1406
Name:
Chart: Madeira Classic 40
Stitches: 280
Thread used: 1.18m



Stop #: 58
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 174
Thread used: 0.67m



Stop #: 59
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 490
Thread used: 2.45m



Stop #: 60
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 523
Thread used: 2.61m

Color Film

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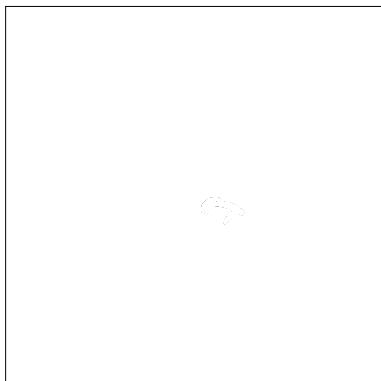
NIKE F 6X6

Design: **Nike F 6x6**

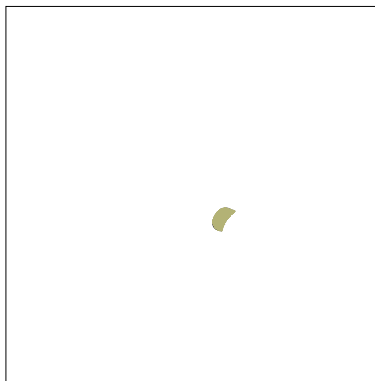
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

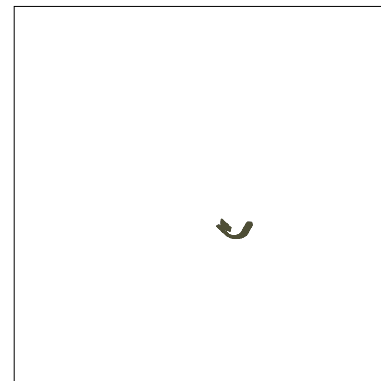

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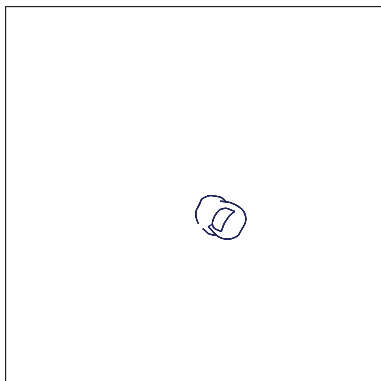
Stop #: 61
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 305
Thread used: 1.37m



Stop #: 62
Element:
Code: 1102
Name: Light Moss Green
Chart: Madeira Classic 40
Stitches: 176
Thread used: 0.84m



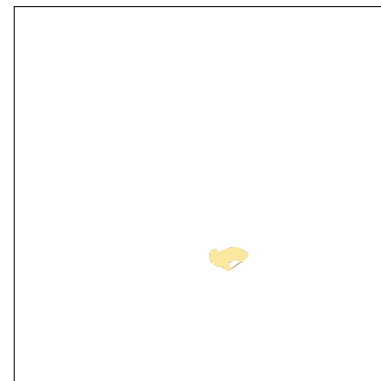
Stop #: 63
Element:
Code: 1406
Name:
Chart: Madeira Classic 40
Stitches: 185
Thread used: 0.84m



Stop #: 64
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 151
Thread used: 0.58m



Stop #: 65
Element:
Code: 1489
Name:
Chart: Madeira Classic 40
Stitches: 498
Thread used: 2.38m



Stop #: 66
Element:
Code: 1067
Name: Lemon Chiffon
Chart: Madeira Classic 40
Stitches: 453
Thread used: 1.97m

Color Film

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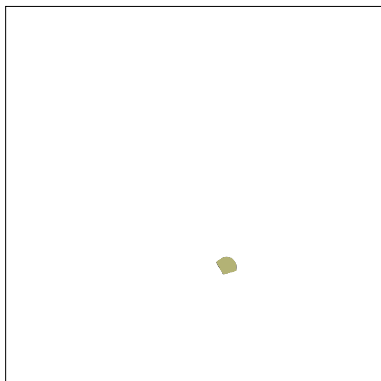
NIKE F 6X6

Design: **Nike F 6x6**

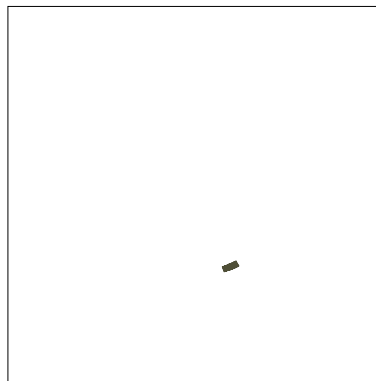
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

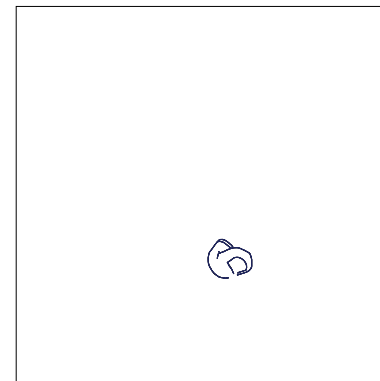

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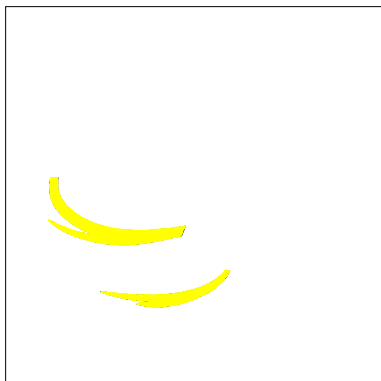
Stop #: 67
Element:
Code: 1102
Name: Light Moss Green
Chart: Madeira Classic 40
Stitches: 133
Thread used: 0.66m



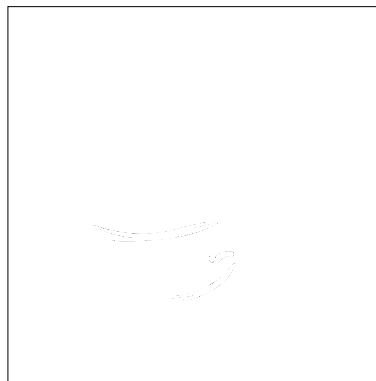
Stop #: 68
Element:
Code: 1406
Name:
Chart: Madeira Classic 40
Stitches: 54
Thread used: 0.27m



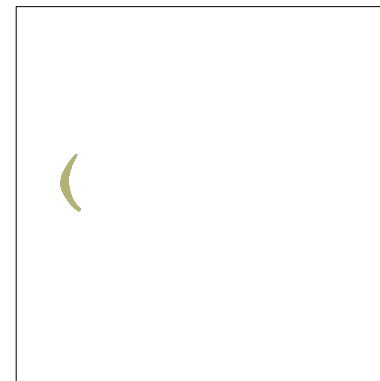
Stop #: 69
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 152
Thread used: 0.56m



Stop #: 70
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 2,114
Thread used: 9.77m



Stop #: 71
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 1,008
Thread used: 4.06m



Stop #: 72
Element:
Code: 1102
Name: Light Moss Green
Chart: Madeira Classic 40
Stitches: 195
Thread used: 0.97m

Color Film

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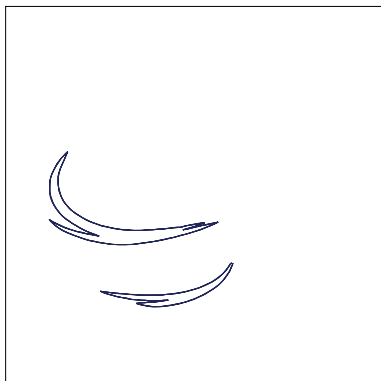
NIKE F 6X6

Design: **Nike F 6x6**

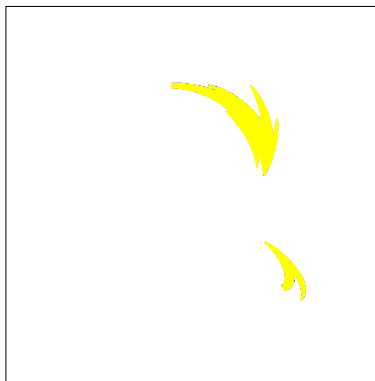
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

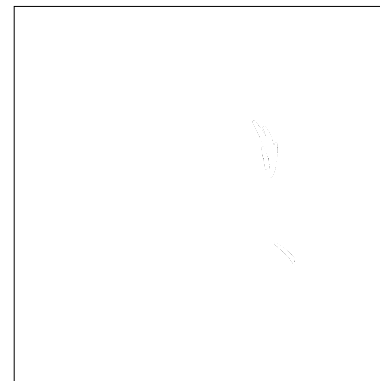

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Stop #: 73
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 455
Thread used: 2.05m



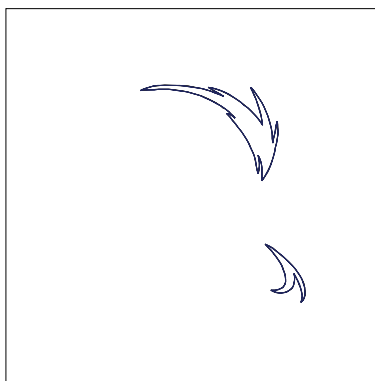
Stop #: 74
Element:
Code: 1083
Name: Yellow
Chart: Madeira Classic 40
Stitches: 1,861
Thread used: 9.01m



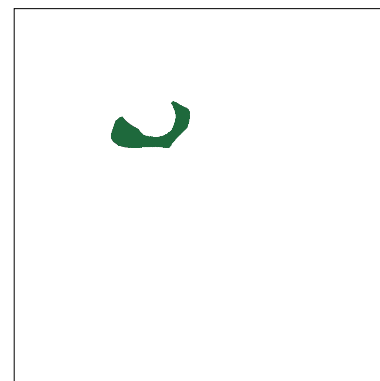
Stop #: 75
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 535
Thread used: 2.24m



Stop #: 76
Element:
Code: 1102
Name: Light Moss Green
Chart: Madeira Classic 40
Stitches: 312
Thread used: 1.28m



Stop #: 77
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 406
Thread used: 1.75m



Stop #: 78
Element:
Code: 1479
Name:
Chart: Madeira Classic 40
Stitches: 690
Thread used: 3.67m

Color Film

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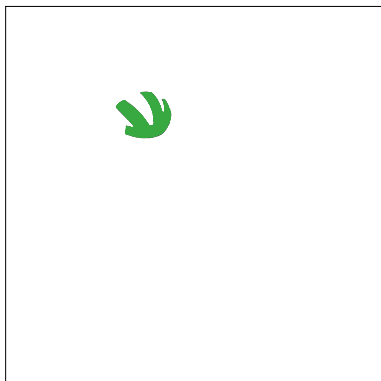
NIKE F 6X6

Design: **Nike F 6x6**

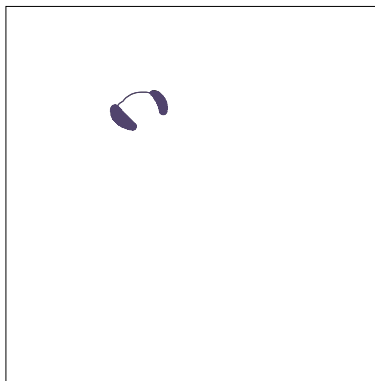
Title:

Stitches: 35,523
Height: 95.2 mm
Width: 152.2 mm
Colors: 15
Colorway: Colorway 1
Zoom: 0.31

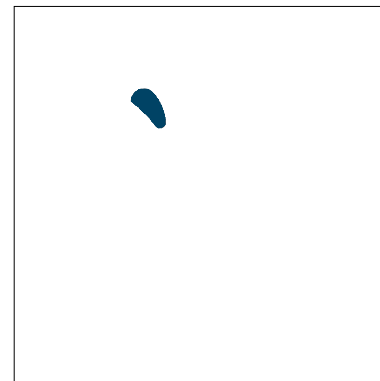

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Stop #: 79
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 807
Thread used: 3.99m



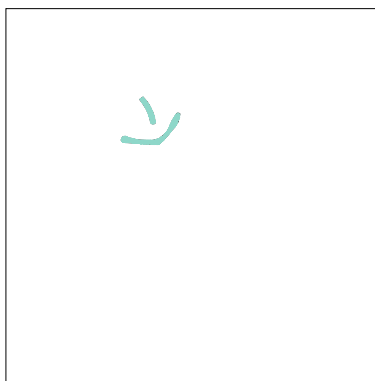
Stop #: 80
Element:
Code: 1312
Name: Purple Grape
Chart: Madeira Classic 40
Stitches: 364
Thread used: 1.70m



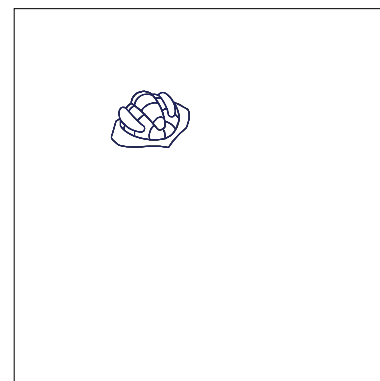
Stop #: 81
Element:
Code: 1476
Name:
Chart: Madeira Classic 40
Stitches: 367
Thread used: 1.95m



Stop #: 82
Element:
Code: 1319
Name: Iris
Chart: Madeira Classic 40
Stitches: 257
Thread used: 0.92m



Stop #: 83
Element:
Code: 1045
Name: Light Mint
Chart: Madeira Classic 40
Stitches: 319
Thread used: 1.52m



Stop #: 84
Element:
Code: 1366
Name: Sailor Blue
Chart: Madeira Classic 40
Stitches: 441
Thread used: 1.67m