

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*SHAPE A 4X4\***

Design: **Shape A 4x4**

Title:

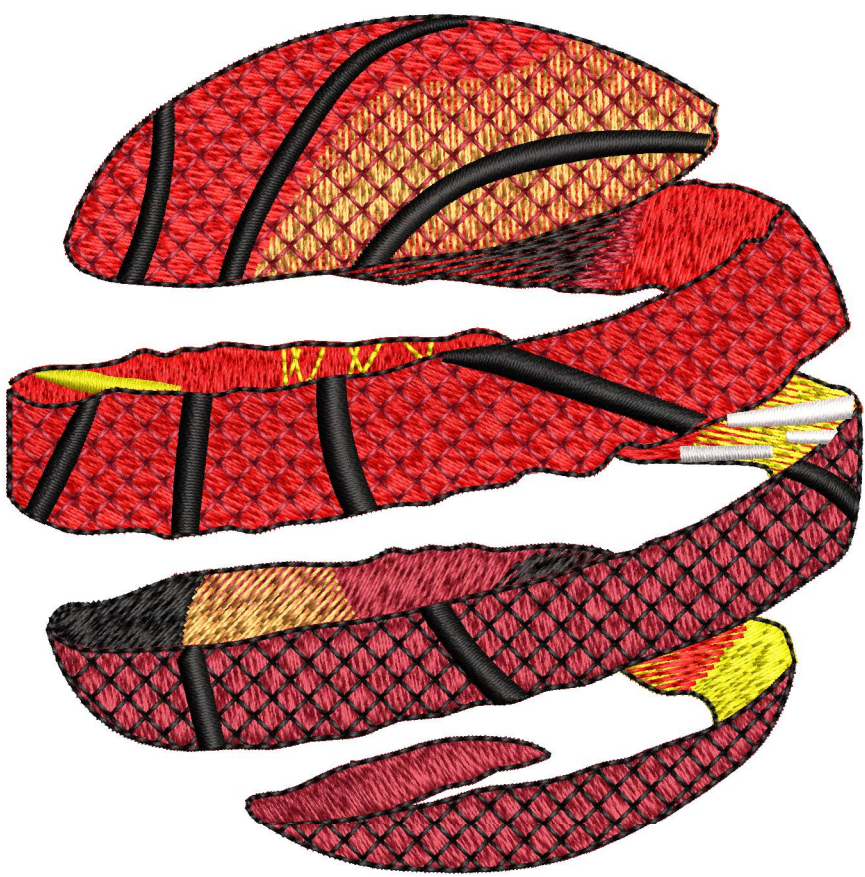
Stitches: 22,626  
 Height: 94.9 mm  
 Width: 94.8 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.19

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Machine format: Tajima  
 Color changes: 30  
 Stops: 31  
 Trims: 45  
 Left: 47.4 mm  
 Right: 47.4 mm  
 Up: 47.5 mm  
 Down: 47.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8998.6 mm<sup>2</sup>  
 Max stitch: 9.9 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		502	1481		Madeira Classic 40
2.	3		621	1000	Black	Madeira Classic 40
3.	2		997	1083	Yellow	Madeira Classic 40
4.	1		1,083	1037	Red	Madeira Classic 40
5.	3		1,174	1000	Black	Madeira Classic 40
6.	5		2,130	1481		Madeira Classic 40
7.	6		2,336	1372	Pumpkin Spice	Madeira Classic 40
8.	3		2,883	1000	Black	Madeira Classic 40
9.	1		3,287	1037	Red	Madeira Classic 40
10.	2		3,429	1083	Yellow	Madeira Classic 40
11.	3		3,538	1000	Black	Madeira Classic 40
12.	1		4,432	1037	Red	Madeira Classic 40
13.	2		4,674	1083	Yellow	Madeira Classic 40
14.	3		4,795	1000	Black	Madeira Classic 40
15.	1		5,714	1037	Red	Madeira Classic 40
16.	3		5,860	1000	Black	Madeira Classic 40
17.	5		5,921	1481		Madeira Classic 40
18.	3		6,096	1000	Black	Madeira Classic 40
19.	1		8,846	1037	Red	Madeira Classic 40
20.	6		9,574	1372	Pumpkin Spice	Madeira Classic 40
21.	5		10,712	1481		Madeira Classic 40
22.	3		10,989	1000	Black	Madeira Classic 40
23.	1		13,845	1037	Red	Madeira Classic 40
24.	5		15,002	1481		Madeira Classic 40
25.	3		15,408	1000	Black	Madeira Classic 40
26.	5		17,828	1481		Madeira Classic 40
27.	3		19,110	1000	Black	Madeira Classic 40
28.	5		20,183	1481		Madeira Classic 40
29.	3		21,101	1000	Black	Madeira Classic 40
30.	4		21,320	1001	White	Madeira Classic 40
31.	3		22,624	1000	Black	Madeira Classic 40



# Color Film

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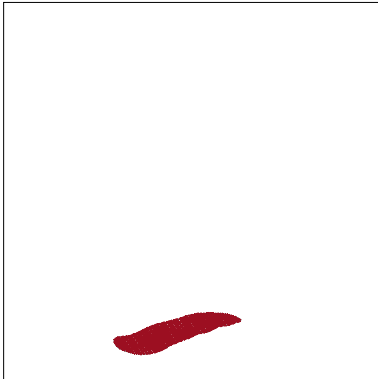
## \*SHAPE A 4X4\*

Design: **Shape A 4x4**

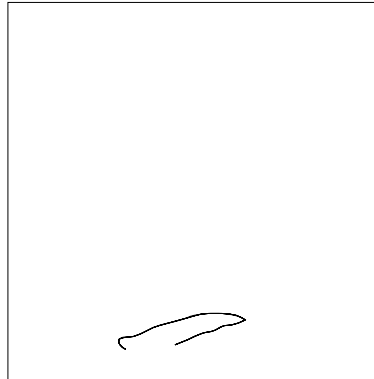
Title:

Stitches: 22,626  
Height: 94.9 mm  
Width: 94.8 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

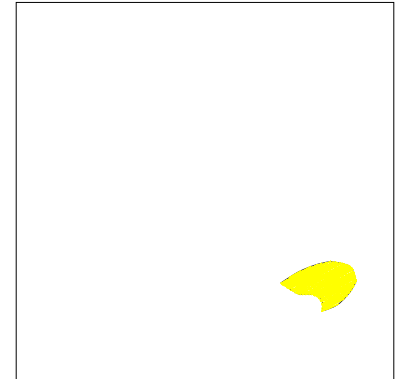
  
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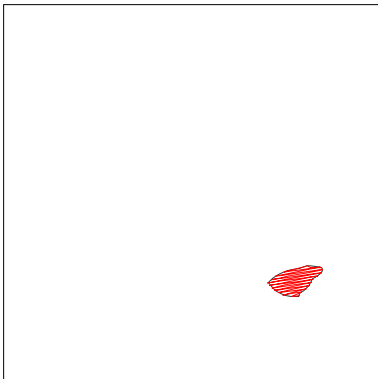
Stop #: 1  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 502  
Thread used: 2.67m



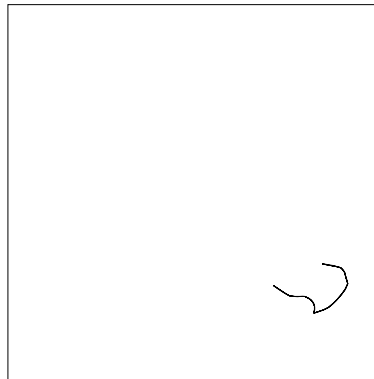
Stop #: 2  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 119  
Thread used: 0.49m



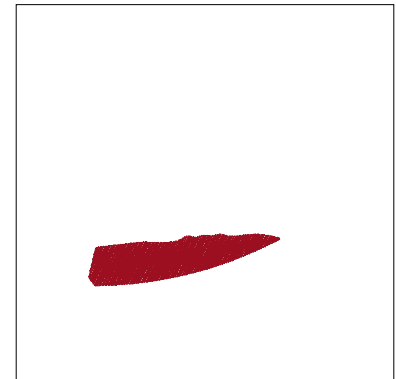
Stop #: 3  
Element:  
Code: 1083  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 376  
Thread used: 2.17m



Stop #: 4  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 86  
Thread used: 0.45m



Stop #: 5  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 91  
Thread used: 0.35m



Stop #: 6  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 956  
Thread used: 5.57m

# Color Film

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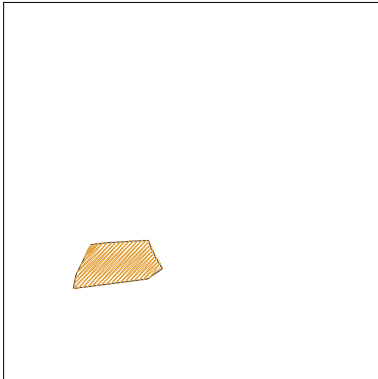
## \*SHAPE A 4X4\*

Design: **Shape A 4x4**

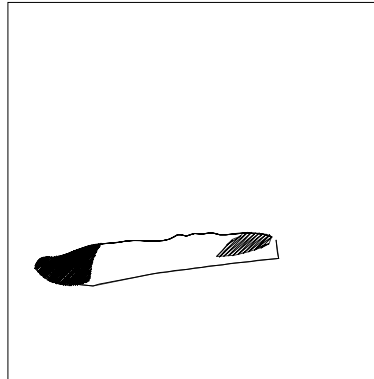
Title:

Stitches: 22,626  
Height: 94.9 mm  
Width: 94.8 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

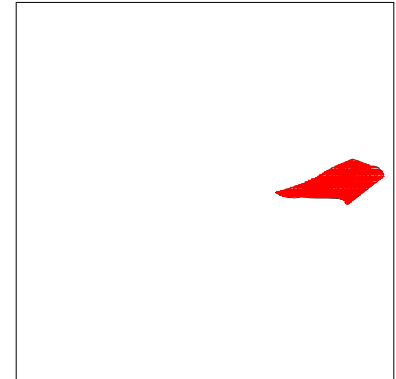
  
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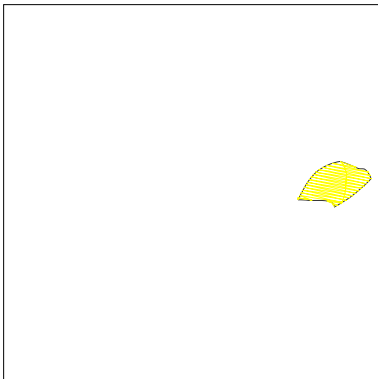
Stop #: 7  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 206  
Thread used: 1.21m



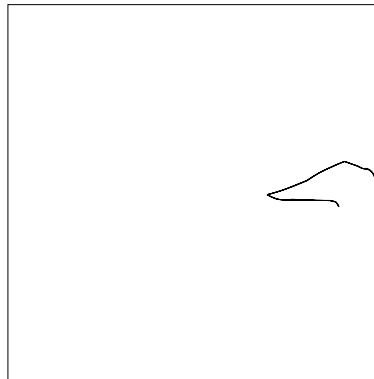
Stop #: 8  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 547  
Thread used: 2.76m



Stop #: 9  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 404  
Thread used: 2.35m



Stop #: 10  
Element:  
Code: 1083  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 142  
Thread used: 0.83m



Stop #: 11  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 109  
Thread used: 0.45m



Stop #: 12  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 894  
Thread used: 4.77m

# Color Film

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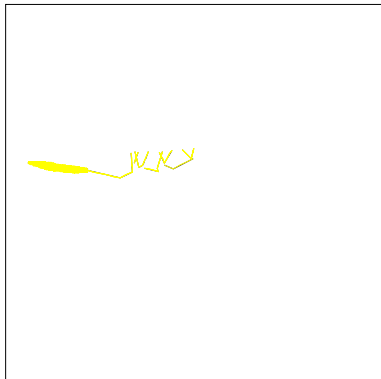
## \*SHAPE A 4X4\*

Design: **Shape A 4x4**

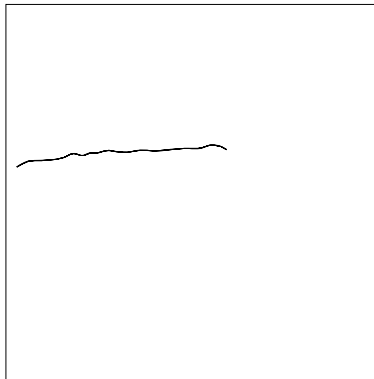
Title:

Stitches: 22,626  
Height: 94.9 mm  
Width: 94.8 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

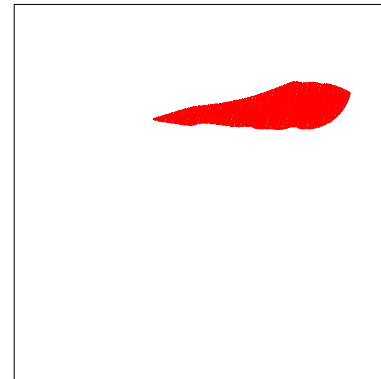
  
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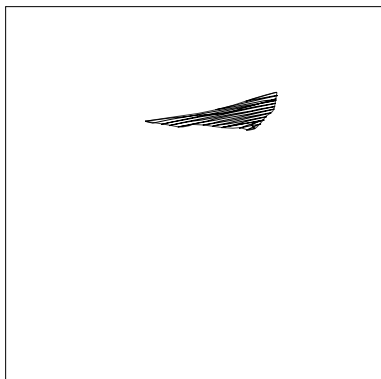
Stop #: 13  
Element:  
Code: 1083  
Name: Yellow  
Chart: Madeira Classic 40  
Stitches: 242  
Thread used: 0.97m



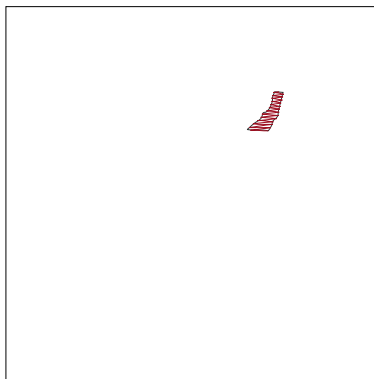
Stop #: 14  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 121  
Thread used: 0.49m



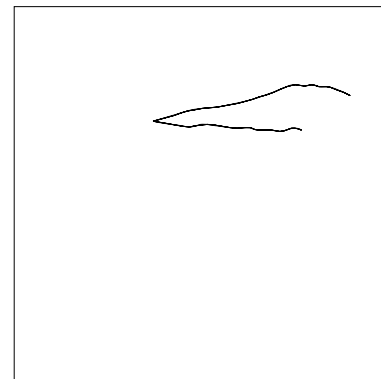
Stop #: 15  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 919  
Thread used: 5.19m



Stop #: 16  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 146  
Thread used: 0.88m



Stop #: 17  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 61  
Thread used: 0.27m



Stop #: 18  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 175  
Thread used: 0.75m

# Color Film

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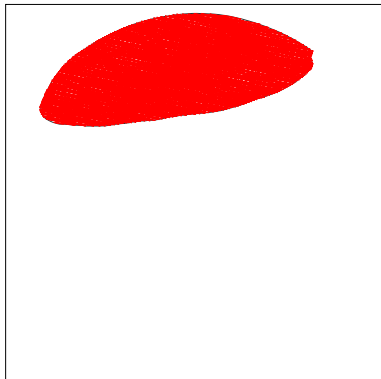
## \*SHAPE A 4X4\*

Design: **Shape A 4x4**

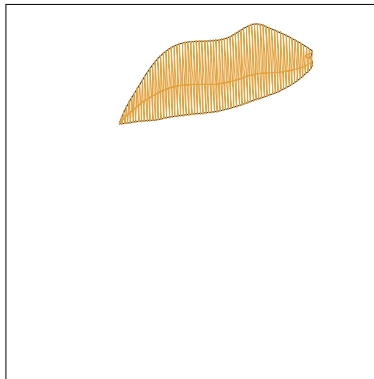
Title:

Stitches: 22,626  
Height: 94.9 mm  
Width: 94.8 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

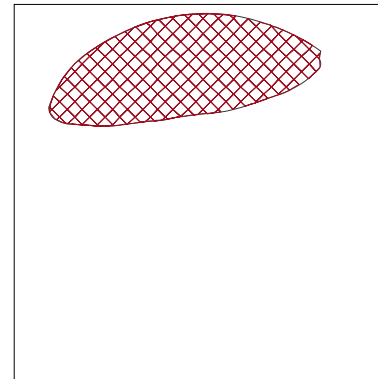
  
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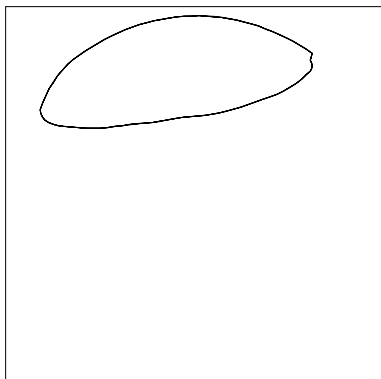
Stop #: 19  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 2,750  
Thread used: 18.75m



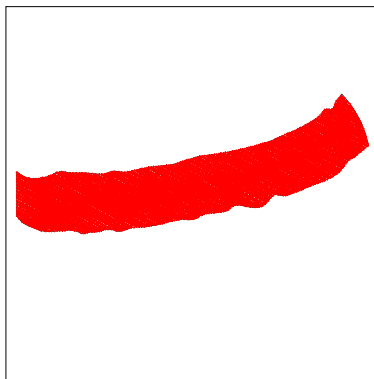
Stop #: 20  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 728  
Thread used: 4.52m



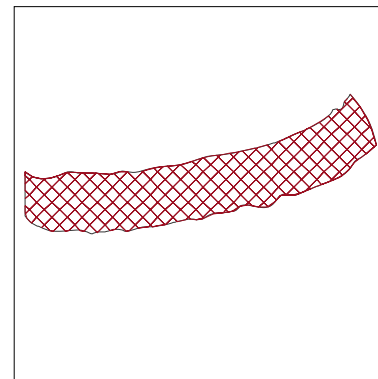
Stop #: 21  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,138  
Thread used: 6.17m



Stop #: 22  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 277  
Thread used: 1.23m



Stop #: 23  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 2,856  
Thread used: 18.53m



Stop #: 24  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,157  
Thread used: 6.11m

# Color Film

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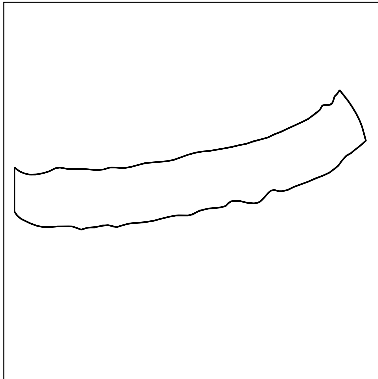
## \*SHAPE A 4X4\*

Design: **Shape A 4x4**

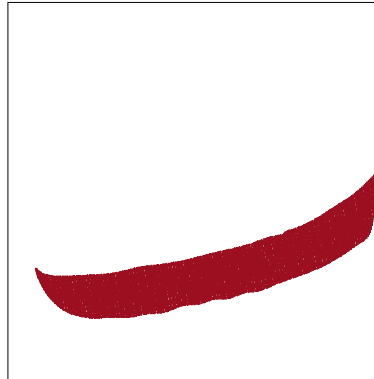
Title:

Stitches: 22,626  
Height: 94.9 mm  
Width: 94.8 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

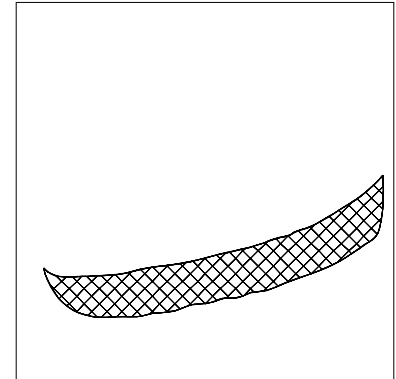
  
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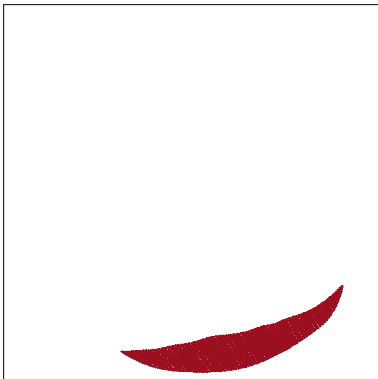
Stop #: 25  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 406  
Thread used: 1.72m



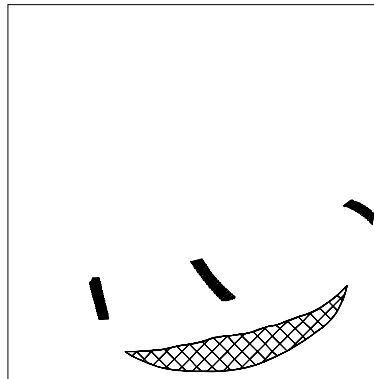
Stop #: 26  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,420  
Thread used: 14.62m



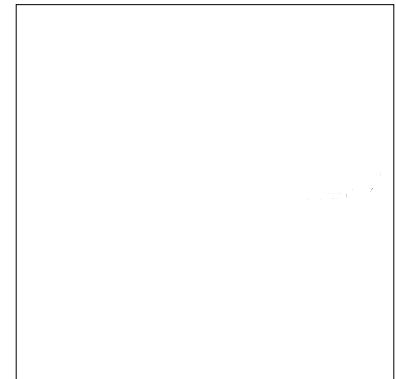
Stop #: 27  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,282  
Thread used: 6.37m



Stop #: 28  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,073  
Thread used: 5.86m



Stop #: 29  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 918  
Thread used: 4.54m



Stop #: 30  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 219  
Thread used: 0.94m

# Color Film

Wilcom EmbroideryStudio - Designing

**\*SHAPE A 4X4\***

Design: **Shape A 4x4**

Title:

Stitches: 22,626  
Height: 94.9 mm  
Width: 94.8 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 0.50

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Stop #: 31  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,304  
Thread used: 7.05m