Production Worksheet

Wilcom EmbroideryStudio - Designing

FRIEND F 5X5

Design: **Friend F 5x5**

Title:

Stitches:	24,509
Height:	127.2 mm
Width:	119.0 mm
Colors:	5
Colorway:	Colorway 1
Zoom:	0.98

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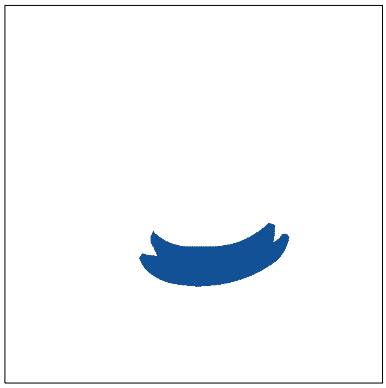
Machine format:	Tajima
Color changes:	19
Stops:	20
Trims:	57
Appliqués:	0
Left:	27.6 mm
Right:	91.4 mm
Up:	22.0 mm
Down:	105.1 mm
EndX:	-9.3 mm
EndY:	1.6 mm
Area	15129.4 mm²
Max stitch:	10.9 mm
Min stitch:	0.2 mm
Max jump:	6.9 mm
Total thread:	115.74m
Total bobbin:	38.35m

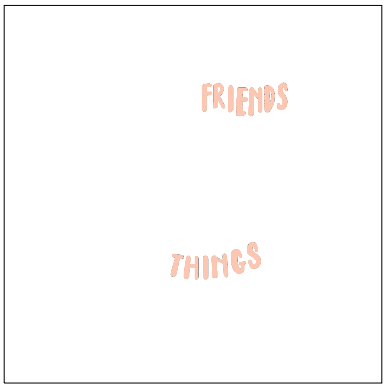
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		9,939	1000	Black	Madeira Classic 40
2.	1		2,320	1134	Royal Blue	Madeira Classic 40
3.	2		1,878	1017	Orange Wisp	Madeira Classic 40
4.	3		594	1000	Black	Madeira Classic 40
5.	5		417	1117	Flamingo Pink	Madeira Classic 40
6.	3		352	1000	Black	Madeira Classic 40
7.	5		949	1117	Flamingo Pink	Madeira Classic 40
8.	3		539	1000	Black	Madeira Classic 40
9.	1		309	1134	Royal Blue	Madeira Classic 40
10.	3		459	1000	Black	Madeira Classic 40
11.	4		1,741	1278	Orange Peel	Madeira Classic 40
12.	3		591	1000	Black	Madeira Classic 40
13.	5		578	1117	Flamingo Pink	Madeira Classic 40
14.	3		475	1000	Black	Madeira Classic 40
15.	1		315	1134	Royal Blue	Madeira Classic 40
16.	3		303	1000	Black	Madeira Classic 40
17.	5		1,011	1117	Flamingo Pink	Madeira Classic 40
18.	3		560	1000	Black	Madeira Classic 40
19.	4		801	1278	Orange Peel	Madeira Classic 40
20.	3		376	1000	Black	Madeira Classic 40

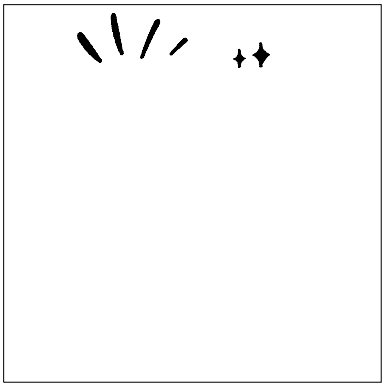
Stop #: 1
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 9,939
Thread used: 48.92m



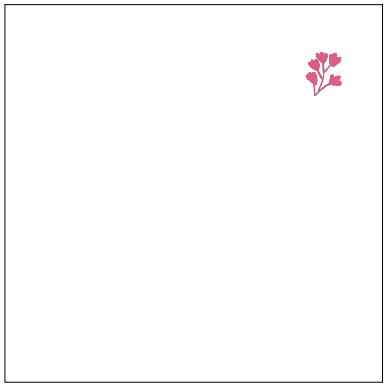
Stop #: 2
Element:
Code: 1134
Name: Royal Blue
Chart: Madeira Classic 40
Stitches: 2,320
Thread used: 11.64m



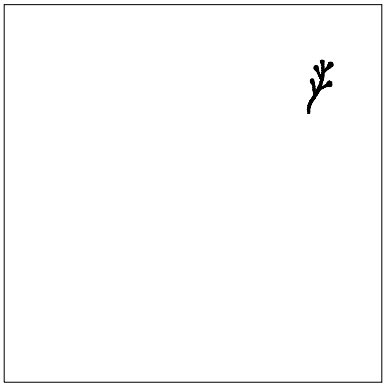
Stop #: 3
Element:
Code: 1017
Name: Orange Wisp
Chart: Madeira Classic 40
Stitches: 1,878
Thread used: 7.21m



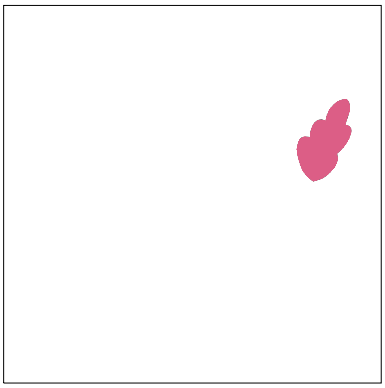
Stop #: 4
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 594
Thread used: 2.47m



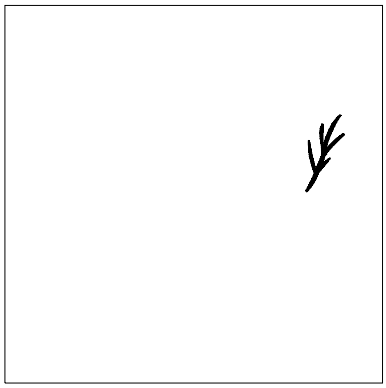
Stop #: 5
Element:
Code: 1117
Name: Flamingo Pink
Chart: Madeira Classic 40
Stitches: 417
Thread used: 1.66m



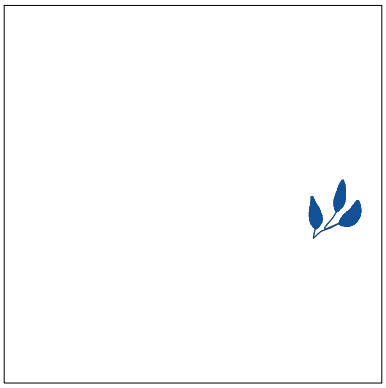
Stop #: 6
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 352
Thread used: 1.27m



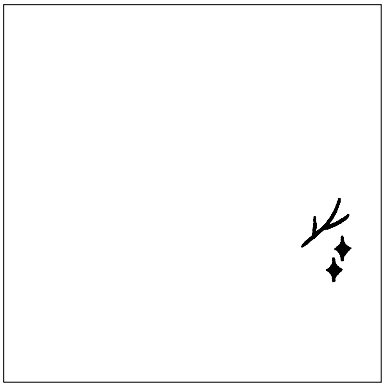
Stop #: 7
Element:
Code: 1117
Name: Flamingo Pink
Chart: Madeira Classic 40
Stitches: 949
Thread used: 5.10m



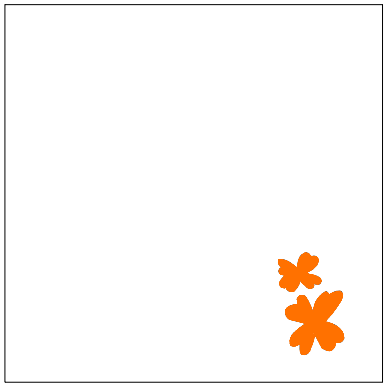
Stop #: 8
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 539
Thread used: 2.04m



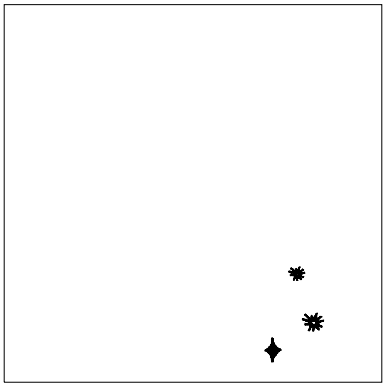
Stop #: 9
Element:
Code: 1134
Name: Royal Blue
Chart: Madeira Classic 40
Stitches: 309
Thread used: 1.81m



Stop #: 10
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 459
Thread used: 1.80m



Stop #: 11
Element:
Code: 1278
Name: Orange Peel
Chart: Madeira Classic 40
Stitches: 1,741
Thread used: 8.18m



Stop #: 12
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 591
Thread used: 1.97m

Color Film

Wilcom EmbroideryStudio - Designing

FRIEND F 5X5

Design: **Friend F 5x5**

Title:

Stitches:	24,509
Height:	127.2 mm
Width:	119.0 mm
Colors:	5
Colorway:	Colorway 1
Zoom:	0.37

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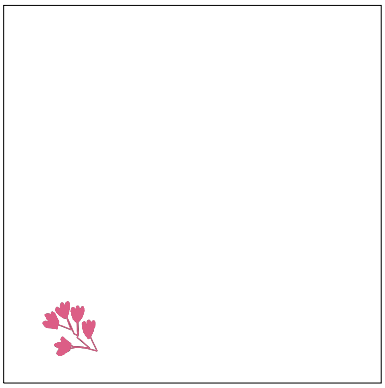
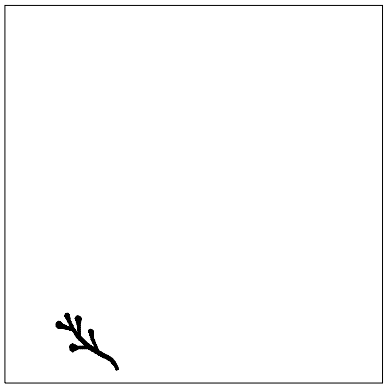
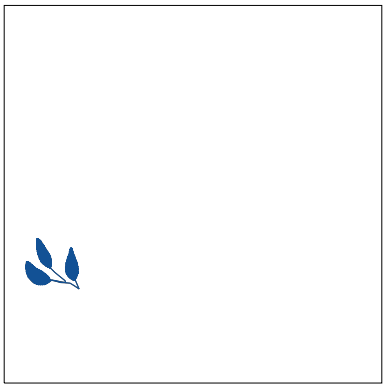


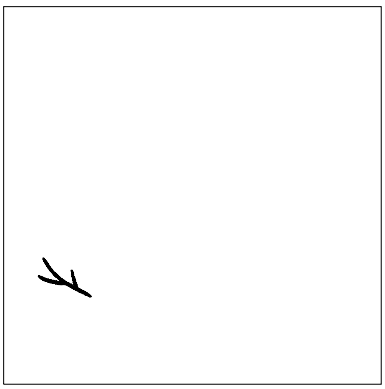
Stop #: 13
Element:
Code: 1117
Name: Flamingo Pink
Chart: Madeira Classic 40
Stitches: 578
Thread used: 2.57m



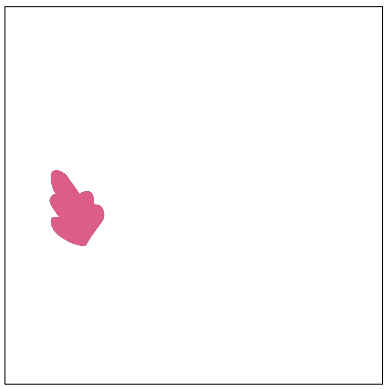
Stop #: 14
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 475
Thread used: 1.87m



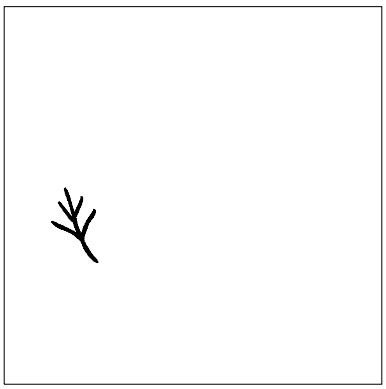
Stop #: 15
Element:
Code: 1134
Name: Royal Blue
Chart: Madeira Classic 40
Stitches: 315
Thread used: 1.83m



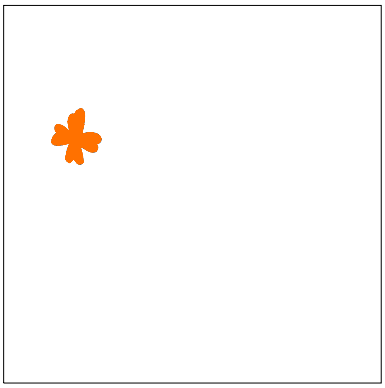
Stop #: 16
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 303
Thread used: 1.09m



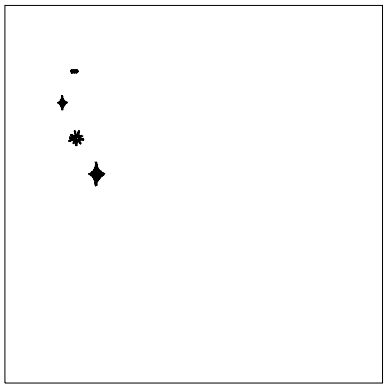
Stop #: 17
Element:
Code: 1117
Name: Flamingo Pink
Chart: Madeira Classic 40
Stitches: 1,011
Thread used: 5.35m



Stop #: 18
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 560
Thread used: 2.08m



Stop #: 19
Element:
Code: 1278
Name: Orange Peel
Chart: Madeira Classic 40
Stitches: 801
Thread used: 3.57m



Stop #: 20
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 376
Thread used: 1.30m