

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*UNIVERCE 6X6\***

Design: **Univerce 6x6**

Title:

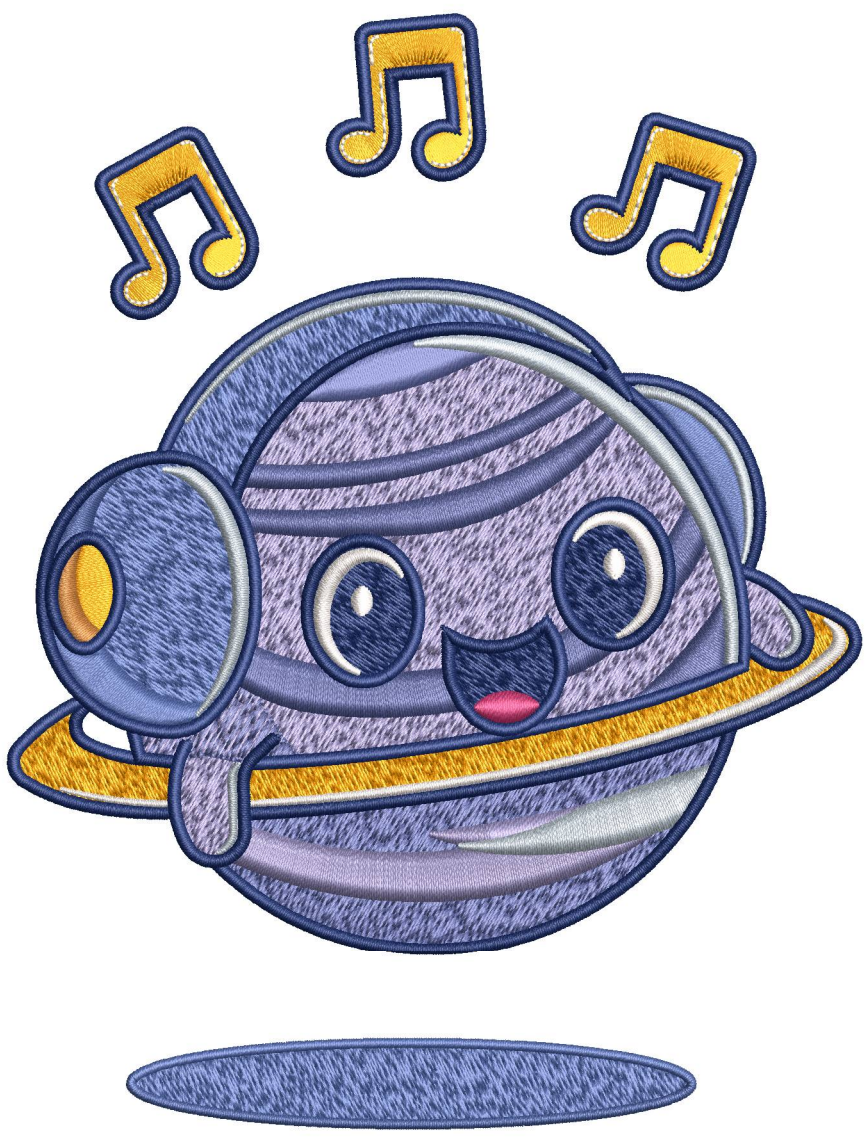
Stitches: 37,868  
 Height: 152.3 mm  
 Width: 116.6 mm  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 0.97

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Machine format: Tajima  
 Color changes: 29  
 Stops: 30  
 Trims: 47  
 Appliqués: 0  
 Left: 58.3 mm  
 Right: 58.3 mm  
 Up: 76.2 mm  
 Down: 76.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 17765.9 mm<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 213.38m  
 Total bobbin: 79.79m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	[Dark Blue]	2,670	1335	Dark Periwinkle	Madeira Classic 40
2.	7	[Medium Blue]	2,453	1330	Bahamas Blue	Madeira Classic 40
3.	8	[Purple]	756	1311	Mystic Lavender	Madeira Classic 40
4.	9	[Light Blue]	341	1153	Frosted Glass	Madeira Classic 40
5.	1	[Dark Blue]	744	1466		Madeira Classic 40
6.	4	[Orange]	2,322	1137	Citrus Burst	Madeira Classic 40
7.	1	[Dark Blue]	1,374	1466		Madeira Classic 40
8.	10	[White]	781	1003	Cream White	Madeira Classic 40
9.	2	[Dark Blue]	292	1335	Dark Periwinkle	Madeira Classic 40
10.	1	[Dark Blue]	354	1466		Madeira Classic 40
11.	9	[Light Blue]	244	1153	Frosted Glass	Madeira Classic 40
12.	8	[Purple]	6,342	1311	Mystic Lavender	Madeira Classic 40
13.	7	[Medium Blue]	2,062	1330	Bahamas Blue	Madeira Classic 40
14.	1	[Dark Blue]	1,733	1466		Madeira Classic 40
15.	9	[Light Blue]	789	1153	Frosted Glass	Madeira Classic 40
16.	2	[Dark Blue]	1,303	1335	Dark Periwinkle	Madeira Classic 40
17.	1	[Dark Blue]	1,127	1466		Madeira Classic 40
18.	9	[Light Blue]	462	1153	Frosted Glass	Madeira Classic 40
19.	2	[Dark Blue]	1,691	1335	Dark Periwinkle	Madeira Classic 40
20.	3	[Dark Blue]	475	1335	Dark Periwinkle	Madeira Classic 40
21.	1	[Dark Blue]	854	1466		Madeira Classic 40
22.	9	[Light Blue]	304	1153	Frosted Glass	Madeira Classic 40
23.	4	[Orange]	140	1137	Citrus Burst	Madeira Classic 40
24.	5	[Brown]	165	1173	Autumn Gold	Madeira Classic 40
25.	1	[Dark Blue]	3,164	1466		Madeira Classic 40
26.	10	[White]	529	1003	Cream White	Madeira Classic 40
27.	6	[Pink]	97	1110	Fuchsia	Madeira Classic 40
28.	4	[Orange]	1,354	1137	Citrus Burst	Madeira Classic 40
29.	1	[Dark Blue]	2,729	1466		Madeira Classic 40
30.	10	[White]	215	1003	Cream White	Madeira Classic 40



# Color Film

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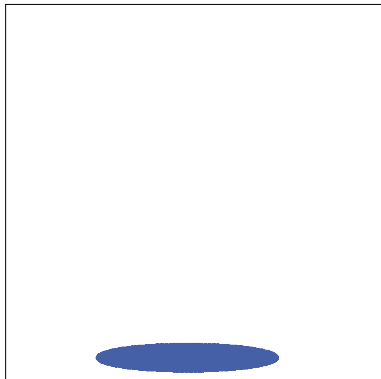
# \*UNIVERCE 6X6\*

Design: **Univerce 6x6**

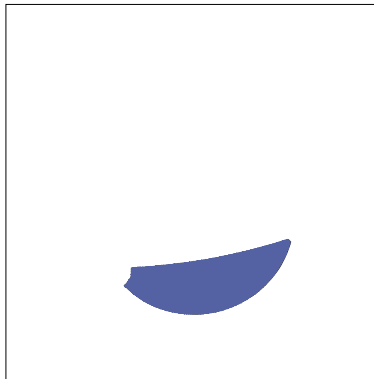
Title:

Stitches: 37,868  
Height: 152.3 mm  
Width: 116.6 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.31

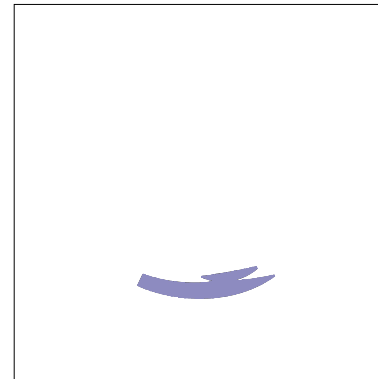
  
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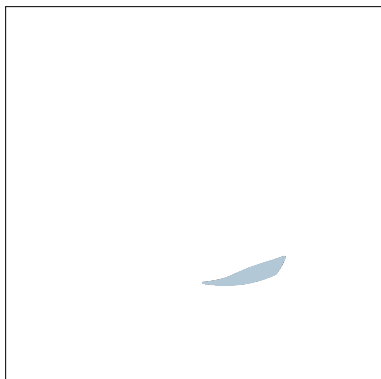
Stop #: 1  
Element:  
Code: 1335  
Name: Dark Periwinkle  
Chart: Madeira Classic 40  
Stitches: 2,670  
Thread used: 13.27m



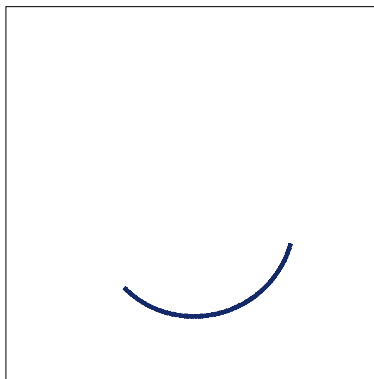
Stop #: 2  
Element:  
Code: 1330  
Name: Bahamas Blue  
Chart: Madeira Classic 40  
Stitches: 2,453  
Thread used: 15.90m



Stop #: 3  
Element:  
Code: 1311  
Name: Mystic Lavender  
Chart: Madeira Classic 40  
Stitches: 756  
Thread used: 5.74m



Stop #: 4  
Element:  
Code: 1153  
Name: Frosted Glass  
Chart: Madeira Classic 40  
Stitches: 341  
Thread used: 2.51m



Stop #: 5  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 744  
Thread used: 3.29m



Stop #: 6  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 2,322  
Thread used: 12.68m

# Color Film

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# \*UNIVERCE 6X6\*

Design: **Univerce 6x6**

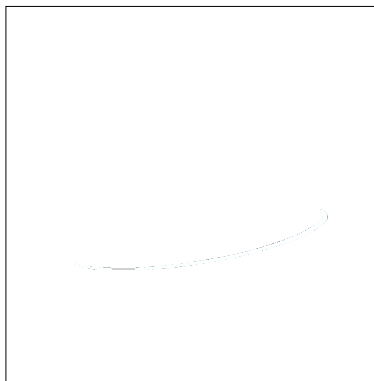
Title:

Stitches: 37,868  
Height: 152.3 mm  
Width: 116.6 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.31

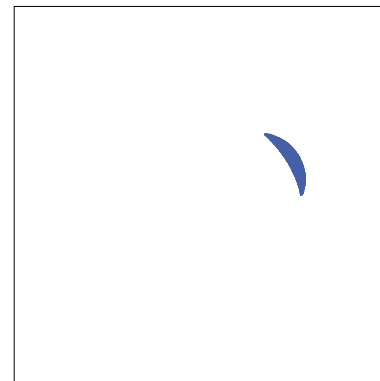
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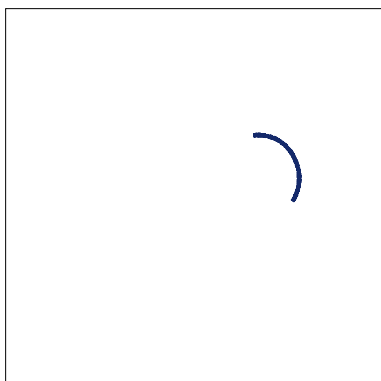
Stop #: 7  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,374  
Thread used: 5.97m



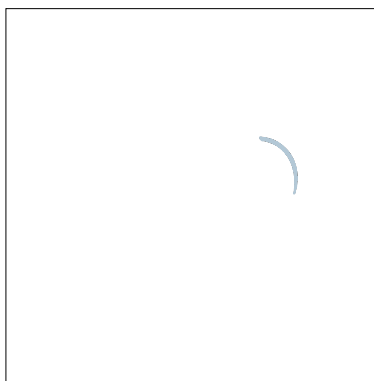
Stop #: 8  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 781  
Thread used: 2.97m



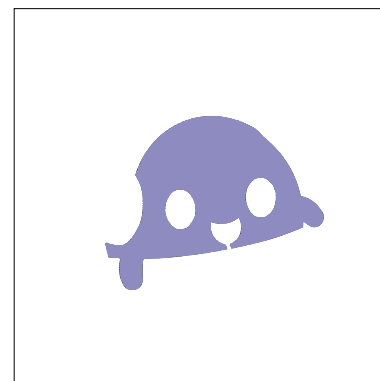
Stop #: 9  
Element:  
Code: 1335  
Name: Dark Periwinkle  
Chart: Madeira Classic 40  
Stitches: 292  
Thread used: 2.05m



Stop #: 10  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 354  
Thread used: 1.56m



Stop #: 11  
Element:  
Code: 1153  
Name: Frosted Glass  
Chart: Madeira Classic 40  
Stitches: 244  
Thread used: 0.98m



Stop #: 12  
Element:  
Code: 1311  
Name: Mystic Lavender  
Chart: Madeira Classic 40  
Stitches: 6,342  
Thread used: 40.69m

# Color Film

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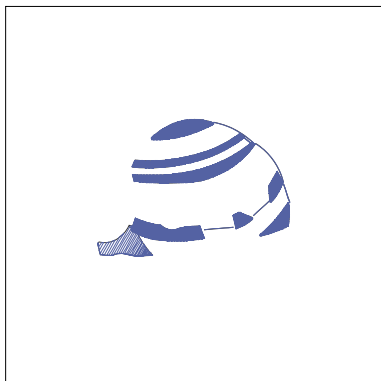
## \*UNIVERCE 6X6\*

Design: **Univerce 6x6**

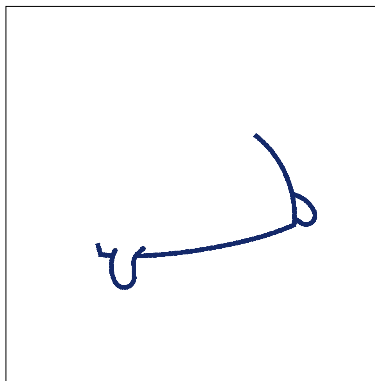
Title:

Stitches: 37,868  
Height: 152.3 mm  
Width: 116.6 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.31

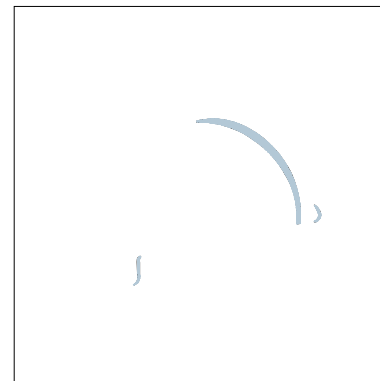
  
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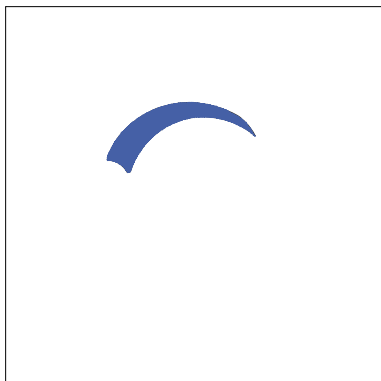
Stop #: 13  
Element:  
Code: 1330  
Name: Bahamas Blue  
Chart: Madeira Classic 40  
Stitches: 2,062  
Thread used: 13.90m



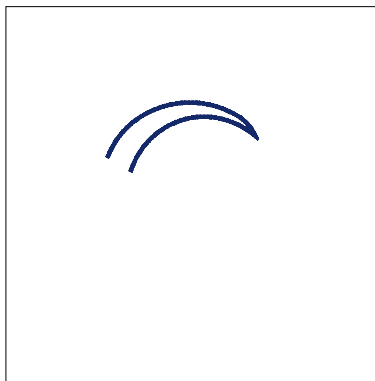
Stop #: 14  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,733  
Thread used: 7.50m



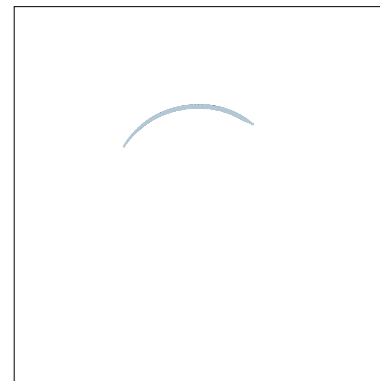
Stop #: 15  
Element:  
Code: 1153  
Name: Frosted Glass  
Chart: Madeira Classic 40  
Stitches: 789  
Thread used: 3.76m



Stop #: 16  
Element:  
Code: 1335  
Name: Dark Periwinkle  
Chart: Madeira Classic 40  
Stitches: 1,303  
Thread used: 7.22m



Stop #: 17  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,127  
Thread used: 4.98m



Stop #: 18  
Element:  
Code: 1153  
Name: Frosted Glass  
Chart: Madeira Classic 40  
Stitches: 462  
Thread used: 1.86m

# Color Film

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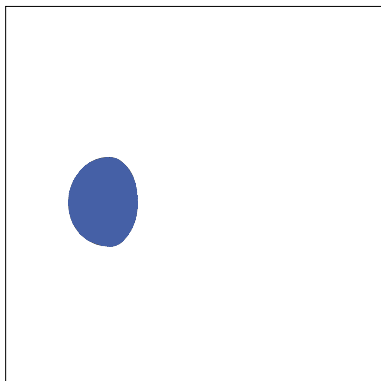
## \*UNIVERCE 6X6\*

Design: **Univerce 6x6**

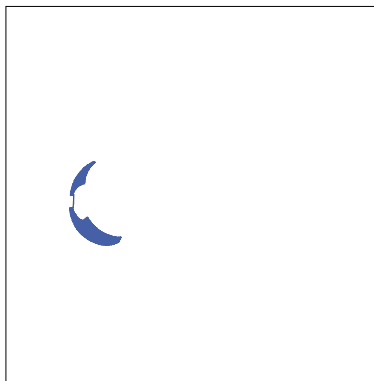
Title:

Stitches: 37,868  
Height: 152.3 mm  
Width: 116.6 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.31

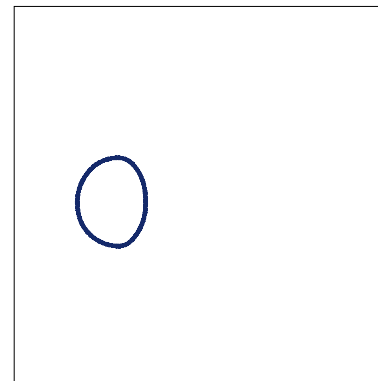
  
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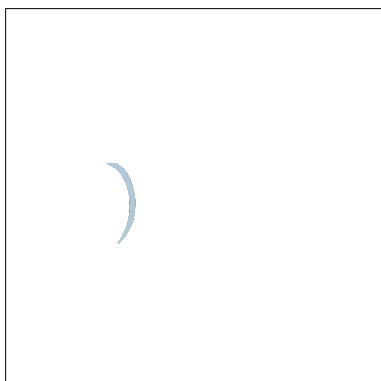
Stop #: 19  
Element:  
Code: 1335  
Name: Dark Periwinkle  
Chart: Madeira Classic 40  
Stitches: 1,691  
Thread used: 10.95m



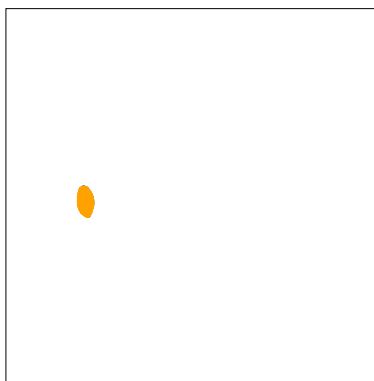
Stop #: 20  
Element:  
Code: 1335  
Name: Dark Periwinkle  
Chart: Madeira Classic 40  
Stitches: 475  
Thread used: 3.07m



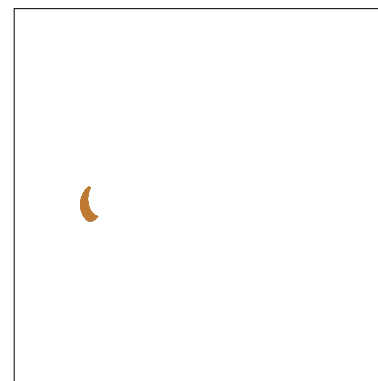
Stop #: 21  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 854  
Thread used: 3.76m



Stop #: 22  
Element:  
Code: 1153  
Name: Frosted Glass  
Chart: Madeira Classic 40  
Stitches: 304  
Thread used: 1.38m



Stop #: 23  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 140  
Thread used: 1.10m



Stop #: 24  
Element:  
Code: 1173  
Name: Autumn Gold  
Chart: Madeira Classic 40  
Stitches: 165  
Thread used: 0.88m

# Color Film

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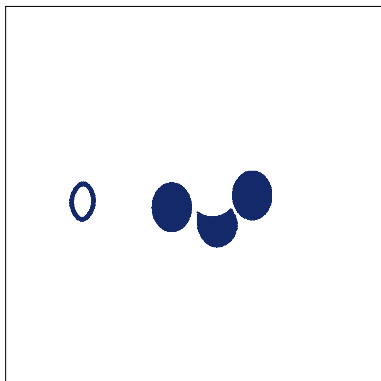
## \*UNIVERCE 6X6\*

Design: **Univerce 6x6**

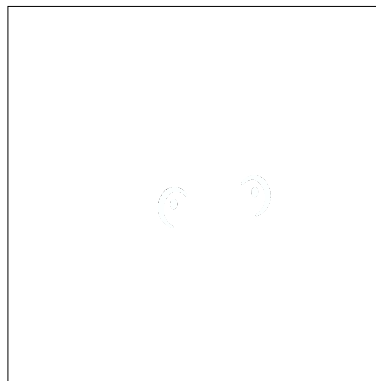
Title:

Stitches: 37,868  
Height: 152.3 mm  
Width: 116.6 mm  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.31

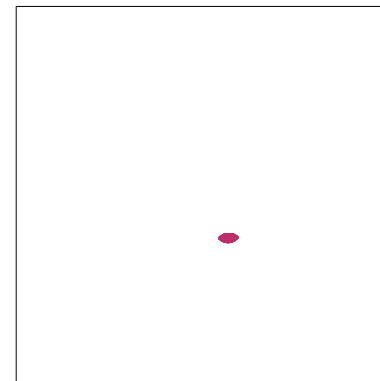
  
support@zdigitizing.com



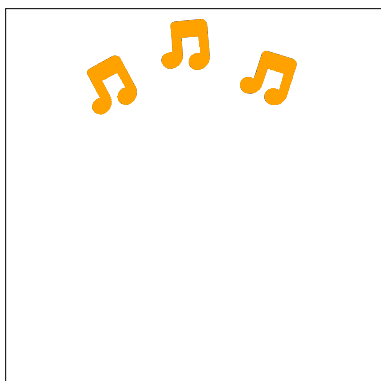
Stop #: 25  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,164  
Thread used: 15.85m



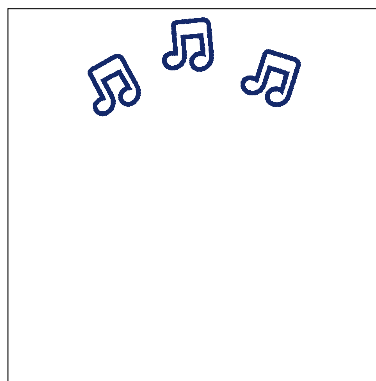
Stop #: 26  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 529  
Thread used: 2.26m



Stop #: 27  
Element:  
Code: 1110  
Name: Fuchsia  
Chart: Madeira Classic 40  
Stitches: 97  
Thread used: 0.49m



Stop #: 28  
Element:  
Code: 1137  
Name: Citrus Burst  
Chart: Madeira Classic 40  
Stitches: 1,354  
Thread used: 11.35m



Stop #: 29  
Element:  
Code: 1466  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,729  
Thread used: 11.70m



Stop #: 30  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 215  
Thread used: 0.74m