Approval Sheet

Wilcom EmbroideryStudio - Designing

BOX 4X4

Design: **Box 4X4**

Title:

Height:	95.0 mm
Width:	94.9 mm
Colors:	8
Colorway:	Colorway 1
Zoom:	1:1

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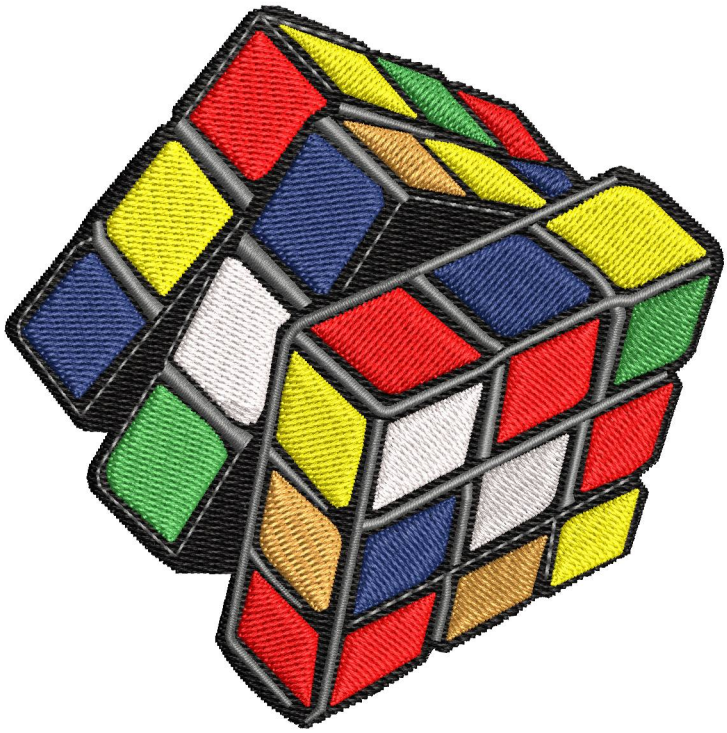

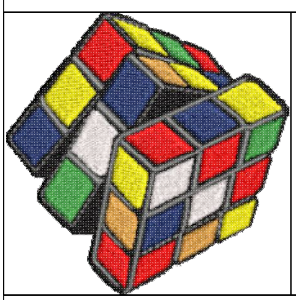

Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

BOX 4X4

Design: **Box 4X4**

Title:

Stitches:	20,335
Height:	95.0 mm
Width:	94.9 mm
Colors:	8
Colorway:	Colorway 1
Zoom:	1.08

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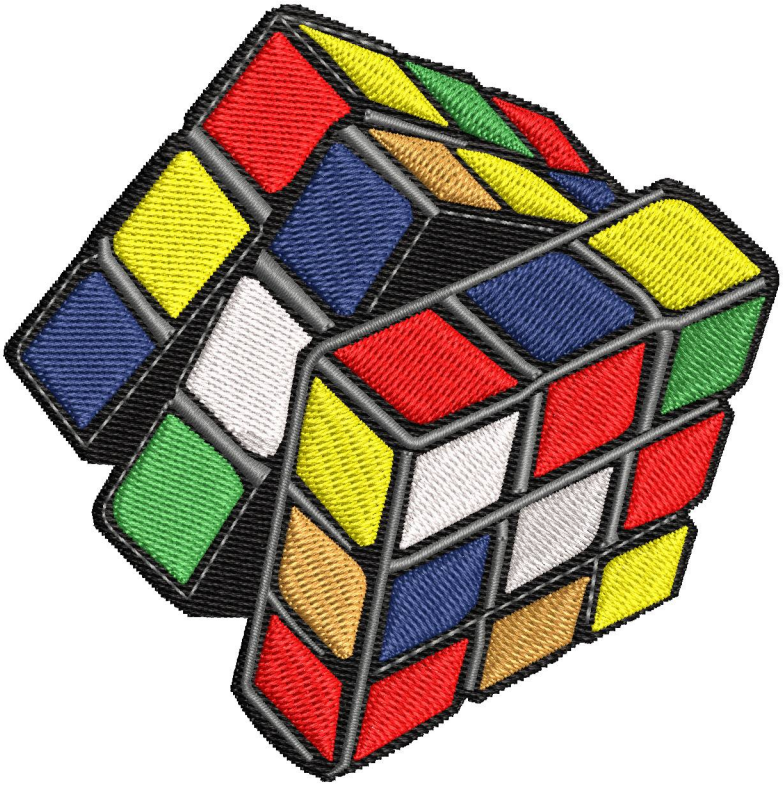


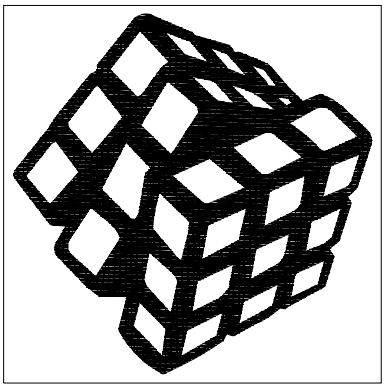
Machine format:	Tajima
Color changes:	7
Stops:	8
Trims:	39
Appliqués:	0
Left:	47.5 mm
Right:	47.5 mm
Up:	47.5 mm
Down:	47.5 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	9019.2 mm²
Max stitch:	9.4 mm
Min stitch:	0.1 mm
Max jump:	7.0 mm
Thread chart:	Madeira Classic 40
Total thread:	103.87m
Total bobbin:	36.98m

Stop Sequence:

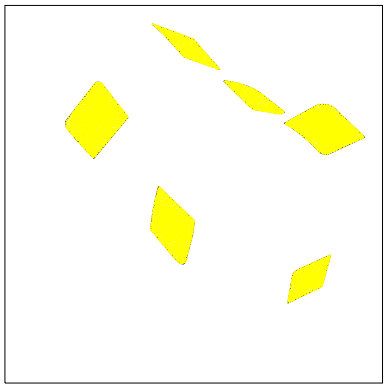
#	N#	Color	St.	Code	Name	Chart	Element
1.	8		9,129	1000		Madeira Classic 40	
2.	4		1,853	1064	Goldenrod	Madeira Classic 40	
3.	10		1,594	1466		Madeira Classic 40	
4.	3		2,132	1378	Paprika	Madeira Classic 40	
5.	12		784	1372	Pumpkin Spice	Madeira Classic 40	
6.	9		1,048	1003	Cream White	Madeira Classic 40	
7.	7		916	1249	Shamrock	Madeira Classic 40	
8.	1		2,877	1415		Madeira Classic 40	

Thread usage: 103.07m

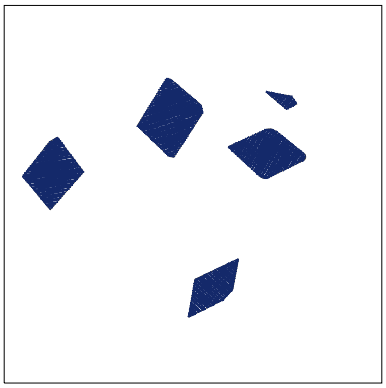
N#	Color	Name	Length
8.	1000		49.46m
4.	1064	Goldenrod	9.28m
10.	1466		8.51m
3.	1378	Paprika	10.73m
12.	1372	Pumpkin Spice	3.74m
9.	1003	Cream White	5.47m
7.	1249	Shamrock	4.54m
1.	1415		11.33m



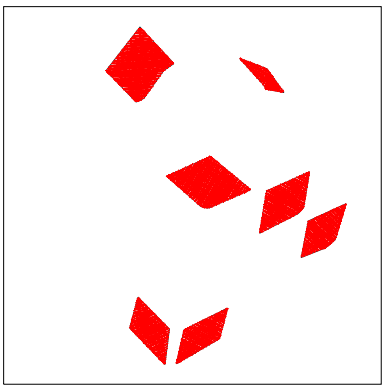
Stop #: 1
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 9,129
Thread used: 49.46m



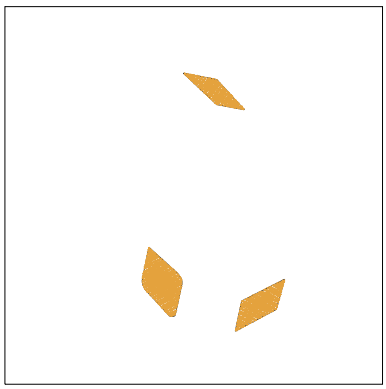
Stop #: 2
Element:
Code: 1064
Name: Goldenrod
Chart: Madeira Classic 40
Stitches: 1,853
Thread used: 9.28m



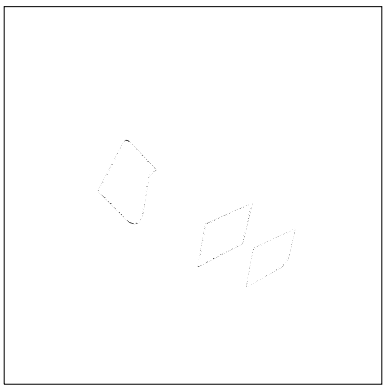
Stop #: 3
Element:
Code: 1466
Name:
Chart: Madeira Classic 40
Stitches: 1,594
Thread used: 8.51m



Stop #: 4
Element:
Code: 1378
Name: Paprika
Chart: Madeira Classic 40
Stitches: 2,132
Thread used: 10.73m



Stop #: 5
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 784
Thread used: 3.74m



Stop #: 6
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 1,048
Thread used: 5.47m

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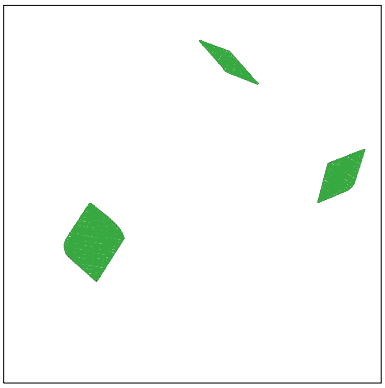
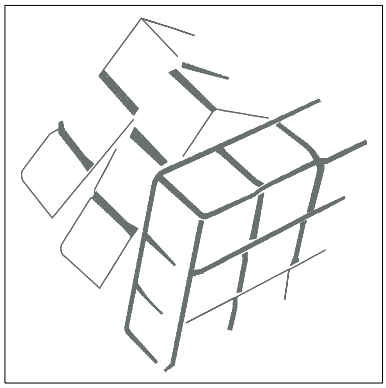


Stop #: 7
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 916
Thread used: 4.54m



Stop #: 8
Element:
Code: 1415
Name:
Chart: Madeira Classic 40
Stitches: 2,877
Thread used: 11.33m

Production Summary

Wilcom EmbroideryStudio - Designing

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Width:	94.9 mm
Colors:	8

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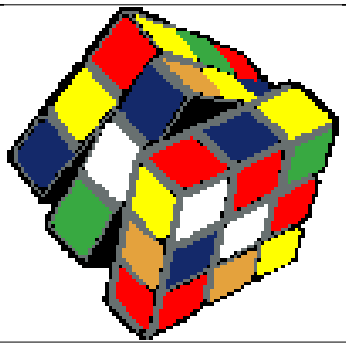

Machine format:	Tajima
Color changes:	7
Stops:	8
Trims:	39
Hoop:	<None>
Max stitch:	9.4 mm
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Max jump:	7.0 mm

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Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
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2	4		1,853	1064 Goldenrod Madeira Classic 40
3	10		1,594	1466 Madeira Classic 40
4	3		2,132	1378 Paprika Madeira Classic 40
5	12		784	1372 Pumpkin Spice Madeira Classic 40
6	9		1,048	1003 Cream White Madeira Classic 40
7	7		916	1249 Shamrock Madeira Classic 40
8	1		2,877	1415 Madeira Classic 40