

Approval Sheet

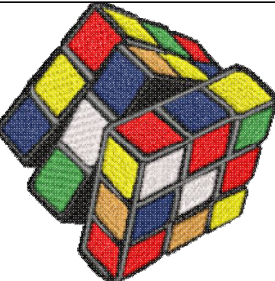
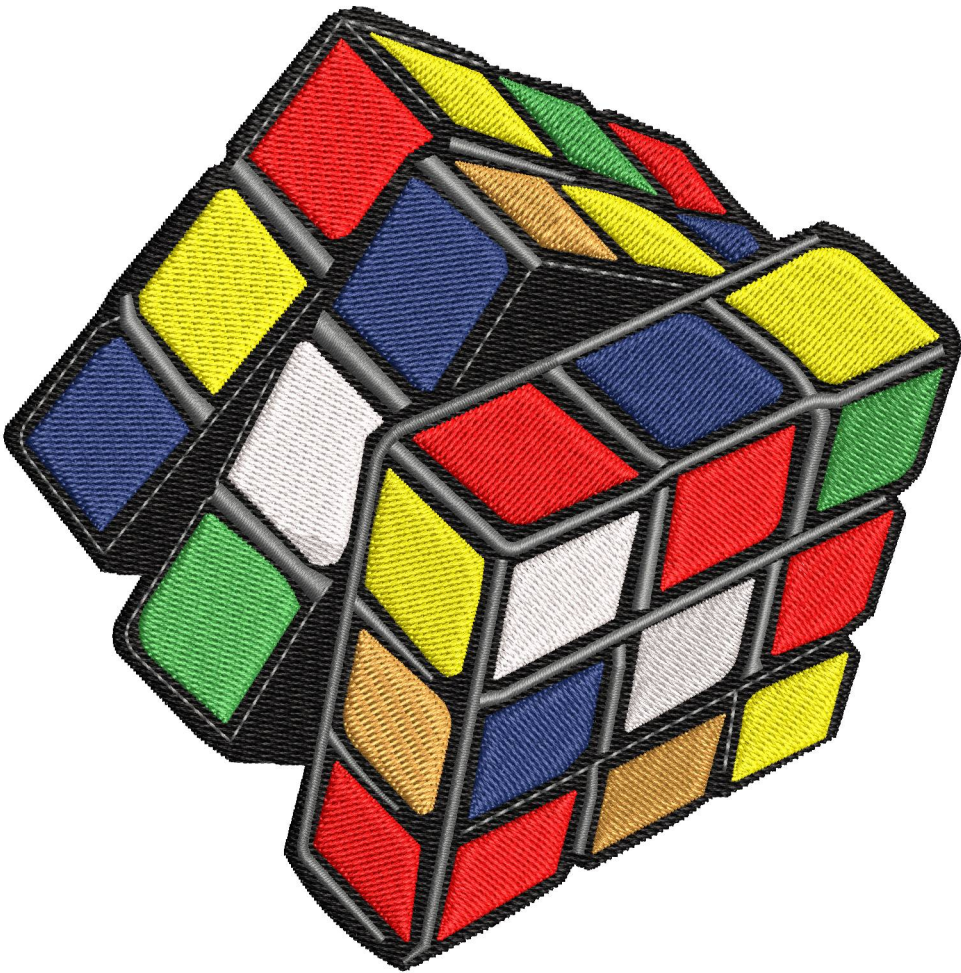
Wilcom EmbroideryStudio - Designing

BOX 5X5

Design: Box 5X5

Title:

Height:	127.0 mm	 support@zdigitizing.com +1 (213) 788-6748
Width:	126.6 mm	
Colors:	8	
Colorway:	Colorway 1	
Zoom:	1:1	



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

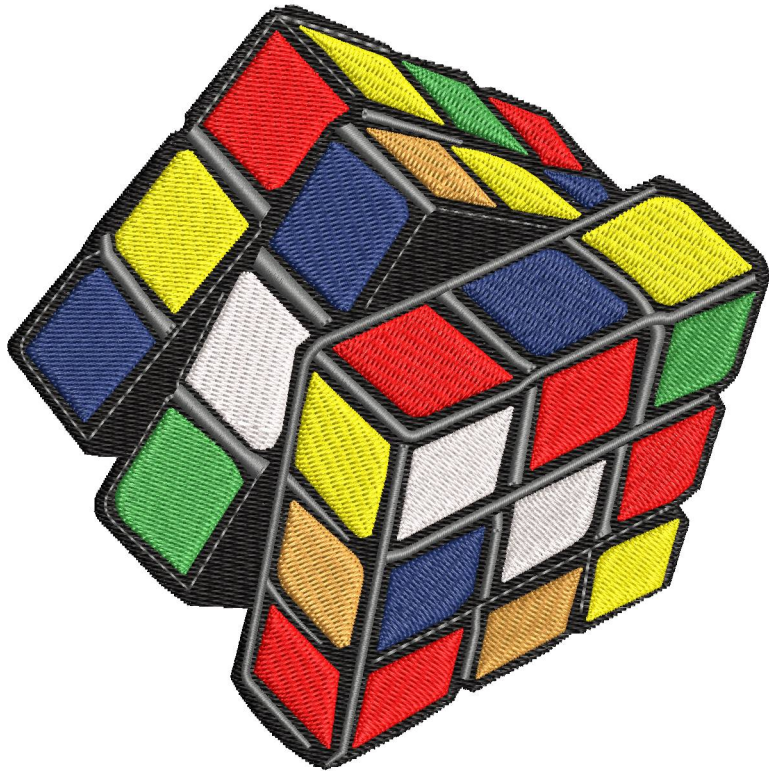
BOX 5X5

Design: Box 5X5

Title:

Stitches: 30,495
Height: 127.0 mm
Width: 126.6 mm
Colors: 8
Colorway: Colorway 1
Zoom: 0.80

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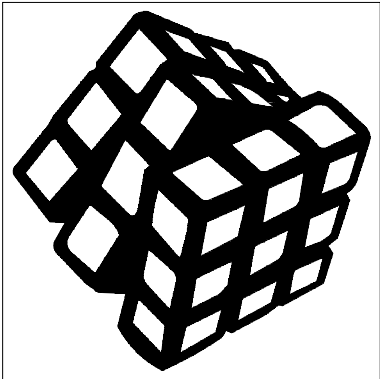
Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 39
Appliqués: 0
Left: 63.3 mm
Right: 63.3 mm
Up: 63.5 mm
Down: 63.5 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 16070.5 mm²
Max stitch: 8.7 mm
Min stitch: 0.3 mm
Max jump: 7.0 mm
Thread chart: Madeira Classic 40
Total thread: 167.87m
Total bobbin: 62.86m

Stop Sequence:

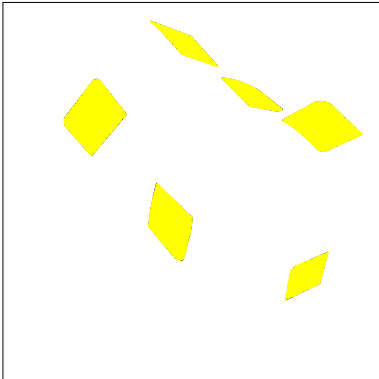
#	N#	Color	St.	Code	Name	Chart	Element
1.	8		13,920	1000		Madeira Classic 40	
2.	4		2,839	1064	Goldenrod	Madeira Classic 40	
3.	10		2,516	1466		Madeira Classic 40	
4.	3		3,259	1378	Paprika	Madeira Classic 40	
5.	12		1,186	1372	Pumpkin Spice	Madeira Classic 40	
6.	9		1,629	1003	Cream White	Madeira Classic 40	
7.	7		1,378	1249	Shamrock	Madeira Classic 40	
8.	1		3,766	1415		Madeira Classic 40	

Thread usage: 167.07m

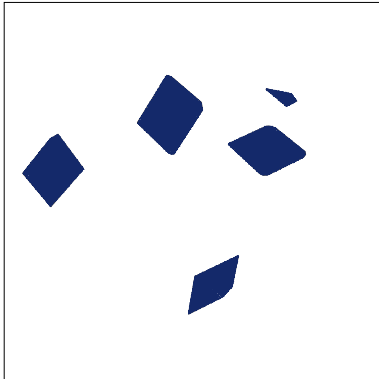
N#	Color	Name	Length
8.		1000	80.58m
4.		1064 Goldenrod	15.34m
10.		1466	14.30m
3.		1378 Paprika	17.71m
12.		1372 Pumpkin Spice	6.12m
9.		1003 Cream White	9.14m
7.		1249 Shamrock	7.44m
1.		1415	16.44m



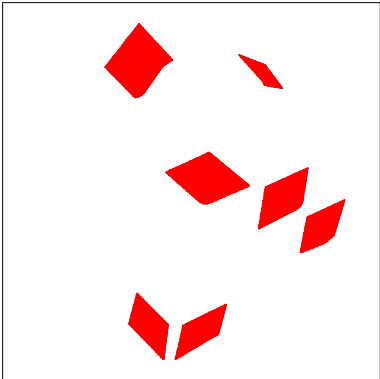
Stop #: 1
Element:
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 13,920
Thread used: 80.58m



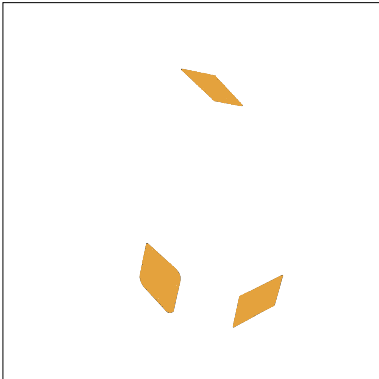
Stop #: 2
Element:
Code: 1064
Name: Goldenrod
Chart: Madeira Classic 40
Stitches: 2,839
Thread used: 15.34m



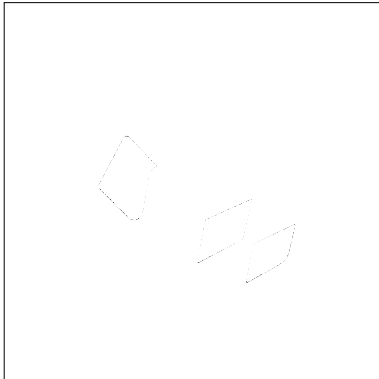
Stop #: 3
Element:
Code: 1466
Name:
Chart: Madeira Classic 40
Stitches: 2,516
Thread used: 14.30m



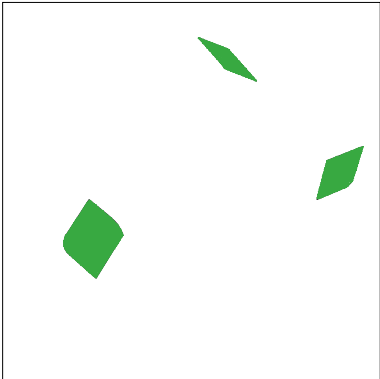
Stop #: 4
Element:
Code: 1378
Name: Paprika
Chart: Madeira Classic 40
Stitches: 3,259
Thread used: 17.71m



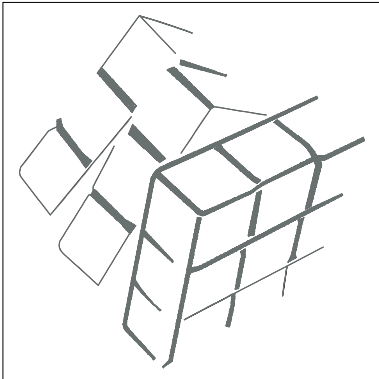
Stop #: 5
Element:
Code: 1372
Name: Pumpkin Spice
Chart: Madeira Classic 40
Stitches: 1,186
Thread used: 6.12m



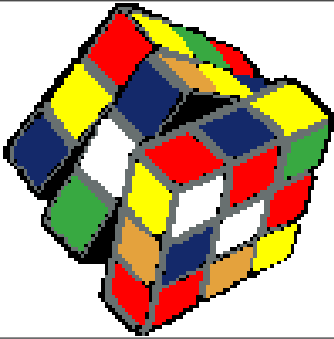
Stop #: 6
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 1,629
Thread used: 9.14m



Stop #: 7
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 1,378
Thread used: 7.44m



Stop #: 8
Element:
Code: 1415
Name:
Chart: Madeira Classic 40
Stitches: 3,766
Thread used: 16.44m



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 39
Hoop: <None>
Max stitch: 8.7 mm
Min stitch: 0.3 mm
Max jump: 7.0 mm

Left: 63.3 mm
Right: 63.3 mm
Up: 63.5 mm
Down: 63.5 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 16070.5 mm²
Thread chart: Madeira Classic 40
Total thread: 167.87m
Total bobbin: 62.86m

Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
1	8		13,920	1000 Madeira Classic 40
2	4		2,839	1064 Goldenrod Madeira Classic 40
3	10		2,516	1466 Madeira Classic 40
4	3		3,259	1378 Paprika Madeira Classic 40
5	12		1,186	1372 Pumpkin Spice Madeira Classic 40
6	9		1,629	1003 Cream White Madeira Classic 40
7	7		1,378	1249 Shamrock Madeira Classic 40
8	1		3,766	1415 Madeira Classic 40