



Production Worksheet

Wilcom EmbroideryStudio - Designing

CARTOON 4X4

Design: Cartoon 4X4

Title:

Stitches: 19,682
Height: 75.6 mm
Width: 95.0 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1.06

 **digitizing**
support@zdigitizing.com
+1 (213) 788-6748

Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 44
Appliqués: 0
Left: 47.5 mm
Right: 47.5 mm
Up: 37.8 mm
Down: 37.8 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 7180.6 mm²
Max stitch: 11.6 mm
Min stitch: 0.2 mm
Max jump: 7.0 mm
Thread chart: Madeira Classic 40
Total thread: 92.44m
Total bobbin: 29.91m



Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	1		643	1249	Shamrock	Madeira Classic 40
2.	9		118	1448		Madeira Classic 40
3.	4		467	1189	Moss Green	Madeira Classic 40
4.	9		194	1448		Madeira Classic 40
5.	5		1,051	1000	Black	Madeira Classic 40
6.	9		1,732	1448		Madeira Classic 40
7.	1		3,013	1249	Shamrock	Madeira Classic 40
8.	4		444	1189	Moss Green	Madeira Classic 40
9.	3		959	1248	Margarita Lime	Madeira Classic 40
10.	9		299	1448		Madeira Classic 40
11.	5		2,869	1000	Black	Madeira Classic 40
12.	1		1,572	1249	Shamrock	Madeira Classic 40
13.	9		659	1448		Madeira Classic 40
14.	3		823	1248	Margarita Lime	Madeira Classic 40
15.	4		560	1189	Moss Green	Madeira Classic 40
16.	7		118	1147	Christmas Red	Madeira Classic 40
17.	2		76	1022	Corn Silk	Madeira Classic 40
18.	5		2,405	1000	Black	Madeira Classic 40
19.	9		186	1448		Madeira Classic 40
20.	5		562	1000	Black	Madeira Classic 40
21.	4		101	1189	Moss Green	Madeira Classic 40
22.	6		156	1003	White	Madeira Classic 40
23.	8		148	1057	Caramel	Madeira Classic 40
24.	7		63	1147	Christmas Red	Madeira Classic 40
25.	5		435	1000	Black	Madeira Classic 40
26.	6		27	1003	White	Madeira Classic 40

Thread usage: 89.84m

N#	Color	Name	Length
1.		1249 Shamrock	31.15m
9.		1448	16.20m
4.		1189 Moss Green	5.99m
5.		1000 Black	25.53m
3.		1248 Margarita Lime	8.61m
7.		1147 Christmas Red	0.73m

Production Worksheet

Wilcom EmbroideryStudio - Designing

CARTOON 4X4

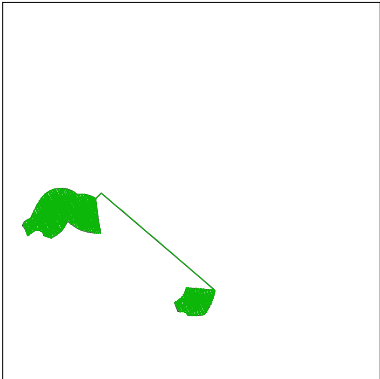
Design: Cartoon 4X4

Title:

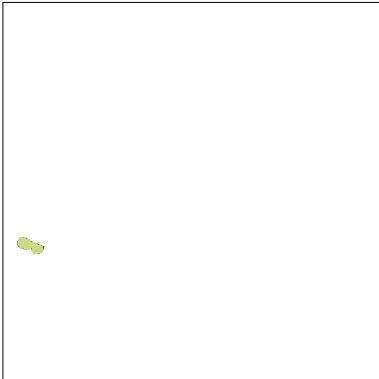
Stitches: 19,682
Height: 75.6 mm
Width: 95.0 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1.06

 **digitizing**
support@zdigitizing.com
+1 (213) 788-6748

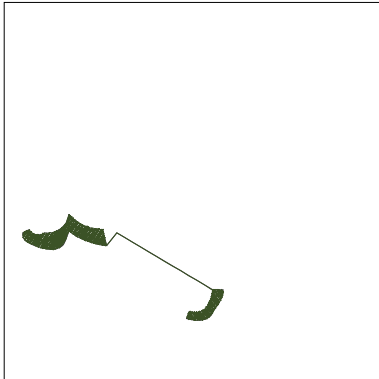
2.	1022	Corn Silk	0.34m
6.	1003	White	0.71m
8.	1057	Caramel	0.57m



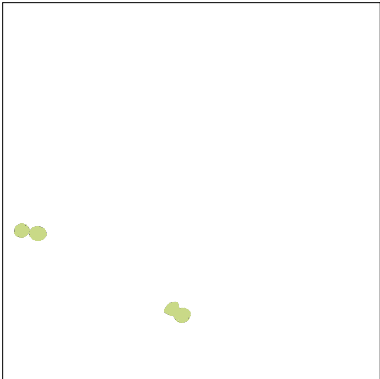
Stop #: 1
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 643
Thread used: 3.38m



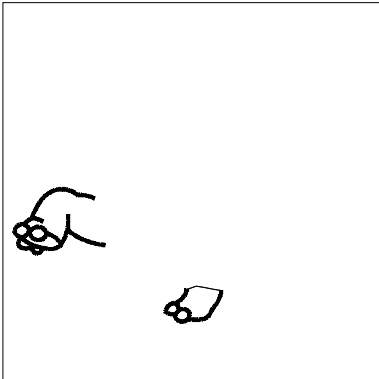
Stop #: 2
Element:
Code: 1448
Name:
Chart: Madeira Classic 40
Stitches: 118
Thread used: 0.42m



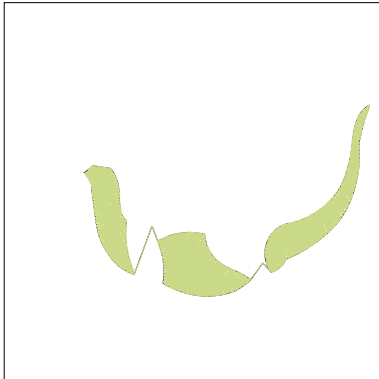
Stop #: 3
Element:
Code: 1189
Name: Moss Green
Chart: Madeira Classic 40
Stitches: 467
Thread used: 2.07m



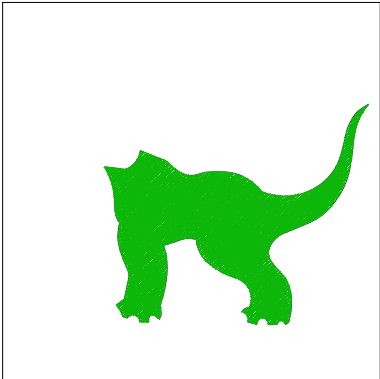
Stop #: 4
Element:
Code: 1448
Name:
Chart: Madeira Classic 40
Stitches: 194
Thread used: 0.97m



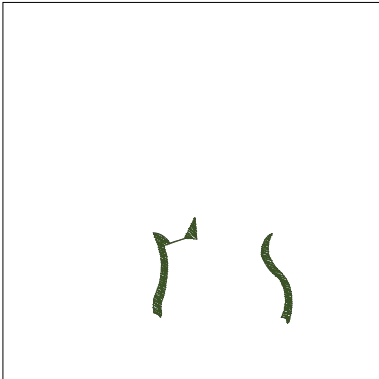
Stop #: 5
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,051
Thread used: 3.61m



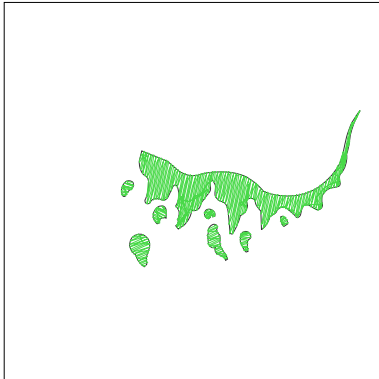
Stop #: 6
Element:
Code: 1448
Name:
Chart: Madeira Classic 40
Stitches: 1,732
Thread used: 9.30m



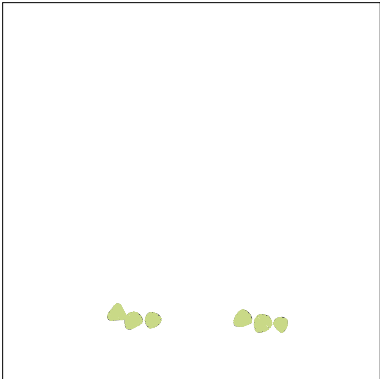
Stop #: 7
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 3,013
Thread used: 18.48m



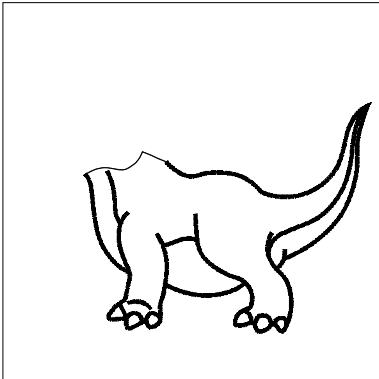
Stop #: 8
Element:
Code: 1189
Name: Moss Green
Chart: Madeira Classic 40
Stitches: 444
Thread used: 1.62m



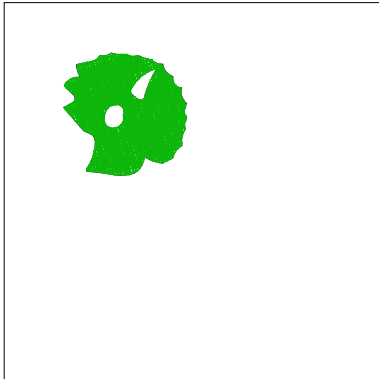
Stop #: 9
Element:
Code: 1248
Name: Margarita Lime
Chart: Madeira Classic 40
Stitches: 959
Thread used: 4.35m



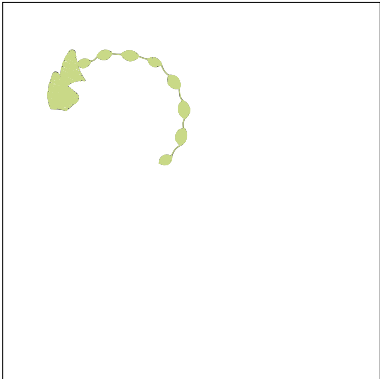
Stop #: 10
Element:
Code: 1448
Name:
Chart: Madeira Classic 40
Stitches: 299
Thread used: 1.67m



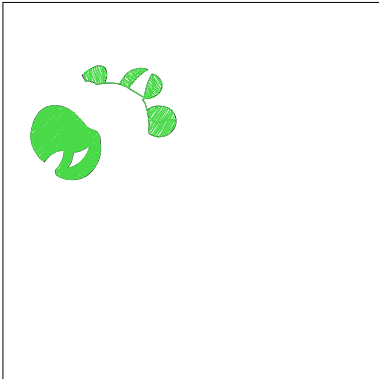
Stop #: 11
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 2,869
Thread used: 10.06m



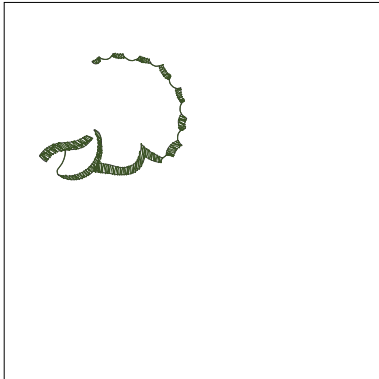
Stop #: 12
Element:
Code: 1249
Name: Shamrock
Chart: Madeira Classic 40
Stitches: 1,572
Thread used: 9.29m



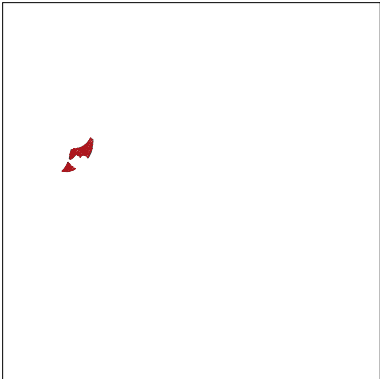
Stop #: 13
Element:
Code: 1448
Name:
Chart: Madeira Classic 40
Stitches: 659
Thread used: 2.94m



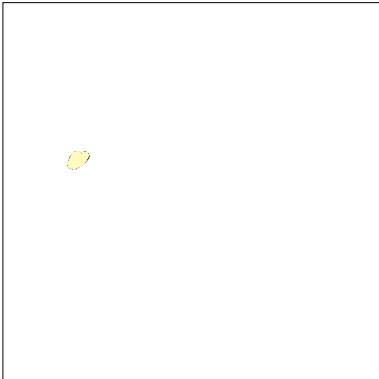
Stop #: 14
Element:
Code: 1248
Name: Margarita Lime
Chart: Madeira Classic 40
Stitches: 823
Thread used: 4.26m



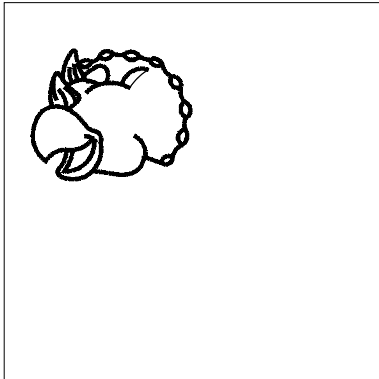
Stop #: 15
Element:
Code: 1189
Name: Moss Green
Chart: Madeira Classic 40
Stitches: 560
Thread used: 1.95m



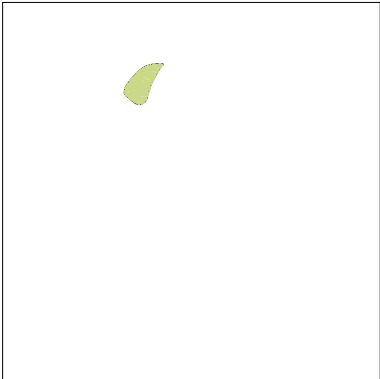
Stop #: 16
Element:
Code: 1147
Name: Christmas Red
Chart: Madeira Classic 40
Stitches: 118
Thread used: 0.45m



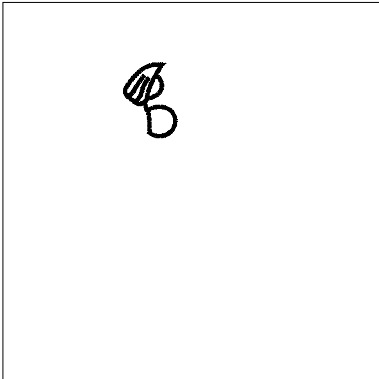
Stop #: 17
Element:
Code: 1022
Name: Corn Silk
Chart: Madeira Classic 40
Stitches: 76
Thread used: 0.34m



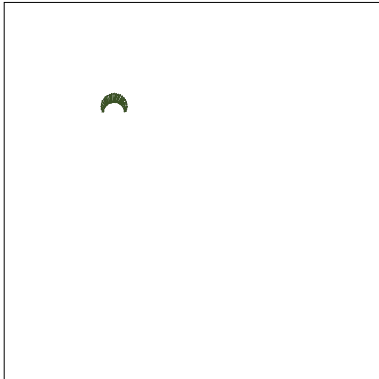
Stop #: 18
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 2,405
Thread used: 8.36m



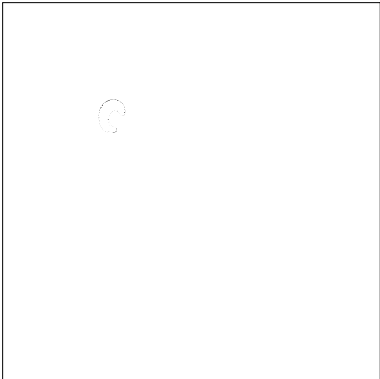
Stop #: 19
Element:
Code: 1448
Name:
Chart: Madeira Classic 40
Stitches: 186
Thread used: 0.90m



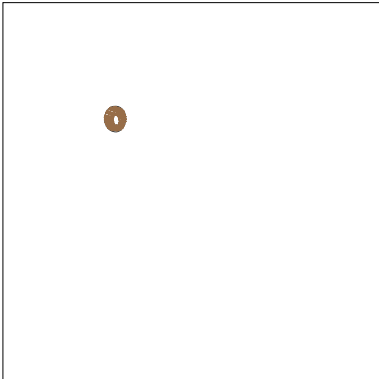
Stop #: 20
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 562
Thread used: 1.98m



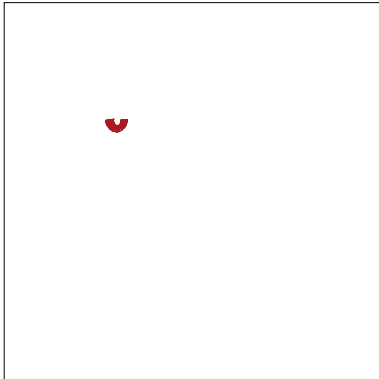
Stop #: 21
Element:
Code: 1189
Name: Moss Green
Chart: Madeira Classic 40
Stitches: 101
Thread used: 0.35m



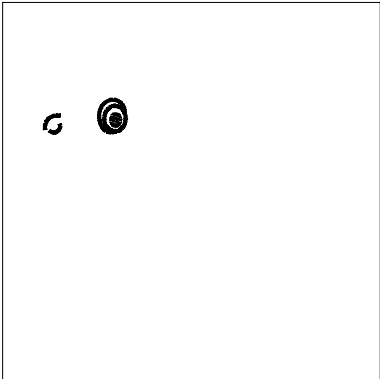
Stop #: 22
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 156
Thread used: 0.63m



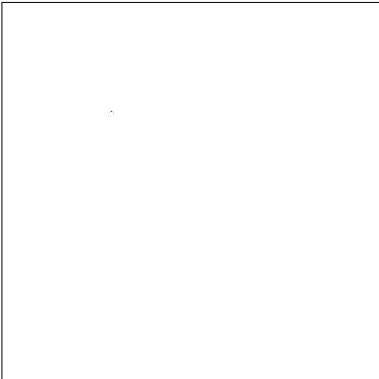
Stop #: 23
Element:
Code: 1057
Name: Caramel
Chart: Madeira Classic 40
Stitches: 148
Thread used: 0.57m



Stop #: 24
Element:
Code: 1147
Name: Christmas Red
Chart: Madeira Classic 40
Stitches: 63
Thread used: 0.28m



Stop #: 25
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 435
Thread used: 1.52m



Stop #: 26
Element:
Code: 1003
Name: White
Chart: Madeira Classic 40
Stitches: 27
Thread used: 0.08m



Machine format:	Tajima	Left:	47.5 mm
Color changes:	25	Right:	47.5 mm
Stops:	26	Up:	37.8 mm
Trims:	44	Down:	37.8 mm
Hoop:	<None>	EndX:	0.0 mm
Max stitch:	11.6 mm	EndY:	0.0 mm
Min stitch:	0.2 mm	Area	7180.6 mm ²
Max jump:	7.0 mm	Thread chart:	Madeira Classic 40
		Total thread:	92.44m
		Total bobbin:	29.91m

Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
1	1		643	1249 Shamrock Madeira Classic 40
2	9		118	1448 Madeira Classic 40
3	4		467	1189 Moss Green Madeira Classic 40
4	9		194	1448 Madeira Classic 40
5	5		1,051	1000 Black Madeira Classic 40
6	9		1,732	1448 Madeira Classic 40
7	1		3,013	1249 Shamrock Madeira Classic 40
8	4		444	1189 Moss Green Madeira Classic 40
9	3		959	1248 Margarita Lime Madeira Classic 40
10	9		299	1448 Madeira Classic 40
11	5		2,869	1000 Black Madeira Classic 40
12	1		1,572	1249 Shamrock Madeira Classic 40



Machine format: Tajima

Color changes: 25

Stops: 26

Trims: 44

Hoop: <None>

Max stitch: 11.6 mm

Min stitch: 0.2 mm

Max jump: 7.0 mm

Left: 47.5 mm

Right: 47.5 mm

Up: 37.8 mm

Down: 37.8 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 7180.6 mm²

Thread chart: Madeira Classic 40

Total thread: 92.44m

Total bobbin: 29.91m

Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
13	9		659	1448 Madeira Classic 40
14	3		823	1248 Margarita Lime Madeira Classic 40
15	4		560	1189 Moss Green Madeira Classic 40
16	7		118	1147 Christmas Red Madeira Classic 40
17	2		76	1022 Corn Silk Madeira Classic 40
18	5		2,405	1000 Black Madeira Classic 40
19	9		186	1448 Madeira Classic 40
20	5		562	1000 Black Madeira Classic 40
21	4		101	1189 Moss Green Madeira Classic 40
22	6		156	1003 White Madeira Classic 40
23	8		148	1057 Caramel Madeira Classic 40
24	7		63	1147 Christmas Red Madeira Classic 40



Machine format: Tajima

Color changes: 25

Stops: 26

Trims: 44

Hoop: <None>

Max stitch: 11.6 mm

Min stitch: 0.2 mm

Max jump: 7.0 mm

Left: 47.5 mm

Right: 47.5 mm

Up: 37.8 mm

Down: 37.8 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 7180.6 mm²

Thread chart: Madeira Classic 40

Total thread: 92.44m

Total bobbin: 29.91m

Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
25	5		435	1000 Black Madeira Classic 40
26	6		27	1003 White Madeira Classic 40