

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*ELEPHANT SLEEPING 4X4\***

Design: **Elephant sleeping 4x4**

Title:

Height: 88.5 mm  
Width: 95.0 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
\_\_\_\_\_

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*ELEPHANT SLEEPING 4X4\*

Design: **Elephant sleeping 4x4**

Title:

Stitches: 19,702  
 Height: 88.5 mm  
 Width: 95.0 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1.02

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 77  
 Appliqués: 0  
 Left: 47.5 mm  
 Right: 47.5 mm  
 Up: 44.3 mm  
 Down: 44.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8412.5 mm<sup>2</sup>  
 Max stitch: 9.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Thread chart: Madeira Classic 40  
 Total thread: 100.81m  
 Total bobbin: 35.56m



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart	Element
1.	2		3,228	1094	Caribbean Blue	Madeira Classic 40	
2.	1		2,130	1076	True Blue	Madeira Classic 40	
3.	5		820	1003	Cream White	Madeira Classic 40	
4.	1		326	1076	True Blue	Madeira Classic 40	
5.	5		2,026	1003	Cream White	Madeira Classic 40	
6.	7		1,068	1287	Gun Metal	Madeira Classic 40	
7.	1		934	1076	True Blue	Madeira Classic 40	
8.	8		2,978	1093	Azure Sea	Madeira Classic 40	
9.	6		743	1321	Bubble Gum Pink	Madeira Classic 40	
10.	3		975	1109	Pink Rose	Madeira Classic 40	
11.	5		339	1003	Cream White	Madeira Classic 40	
12.	4		3,016	1000		Madeira Classic 40	
13.	5		483	1003	Cream White	Madeira Classic 40	
14.	1		634	1076	True Blue	Madeira Classic 40	

Thread usage: 99.41m

N#	Color	Name	Length
2.		1094 Caribbean Blue	20.81m
1.		1076 True Blue	16.41m
5.		1003 Cream White	18.49m
7.		1287 Gun Metal	6.15m
8.		1093 Azure Sea	18.13m
6.		1321 Bubble Gum Pink	4.20m
3.		1109 Pink Rose	4.73m
4.		1000	10.49m

**Color Film**

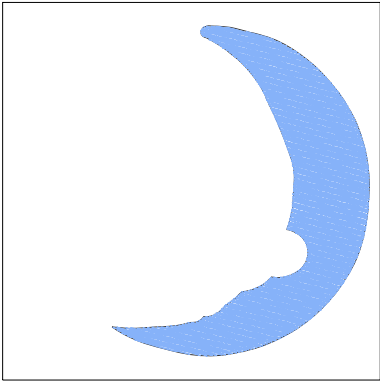
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**\*ELEPHANT SLEEPING 4X4\***

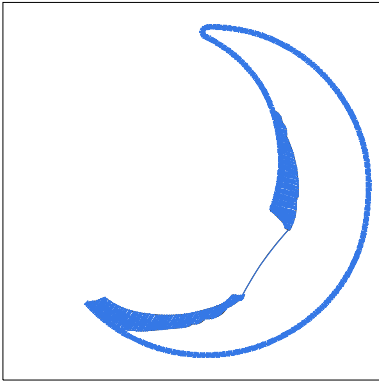
Design: **Elephant sleeping 4x4**

Title:

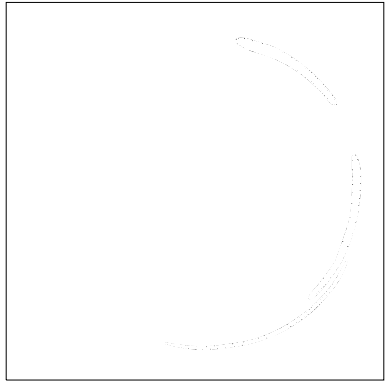
Stitches:	19,702
Height:	88.5 mm
Width:	95.0 mm
Colors:	8
Colorway:	Colorway 1
Zoom:	0.50



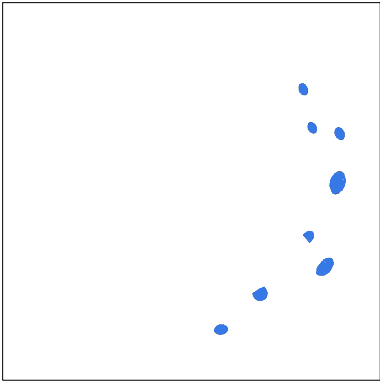
Stop #: 1  
 Element:  
 Code: 1094  
 Name: Caribbean Blue  
 Chart: Madeira Classic 40  
 Stitches: 3,228  
 Thread used: 20.81m



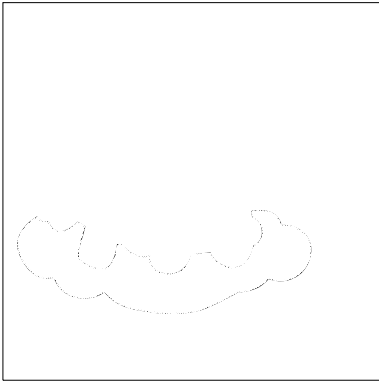
Stop #: 2  
 Element:  
 Code: 1076  
 Name: True Blue  
 Chart: Madeira Classic 40  
 Stitches: 2,130  
 Thread used: 9.19m



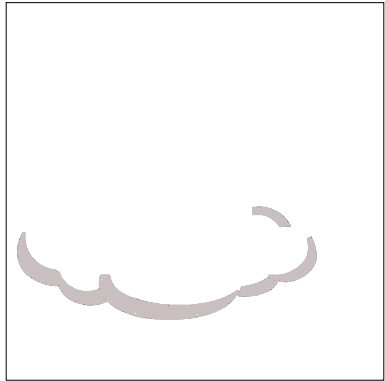
Stop #: 3  
 Element:  
 Code: 1003  
 Name: Cream White  
 Chart: Madeira Classic 40  
 Stitches: 820  
 Thread used: 3.48m



Stop #: 4  
 Element:  
 Code: 1076  
 Name: True Blue  
 Chart: Madeira Classic 40  
 Stitches: 326  
 Thread used: 1.40m



Stop #: 5  
 Element:  
 Code: 1003  
 Name: Cream White  
 Chart: Madeira Classic 40  
 Stitches: 2,026  
 Thread used: 12.01m



Stop #: 6  
 Element:  
 Code: 1287  
 Name: Gun Metal  
 Chart: Madeira Classic 40  
 Stitches: 1,068  
 Thread used: 6.15m

**Color Film**

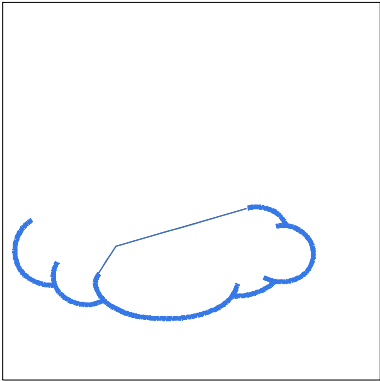
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**\*ELEPHANT SLEEPING 4X4\***

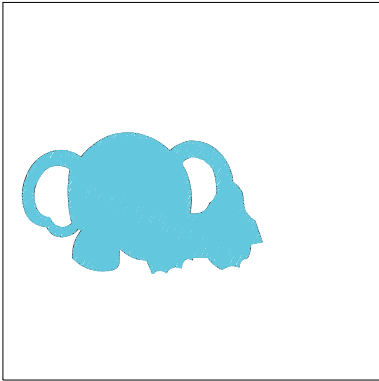
Design: **Elephant sleeping 4x4**

Title:

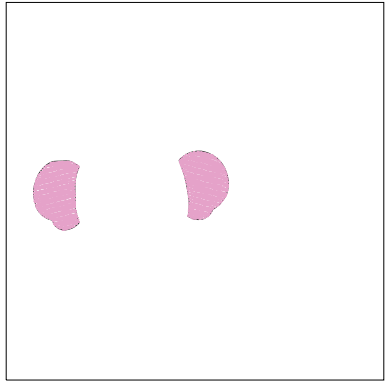
Stitches:	19,702
Height:	88.5 mm
Width:	95.0 mm
Colors:	8
Colorway:	Colorway 1
Zoom:	0.50



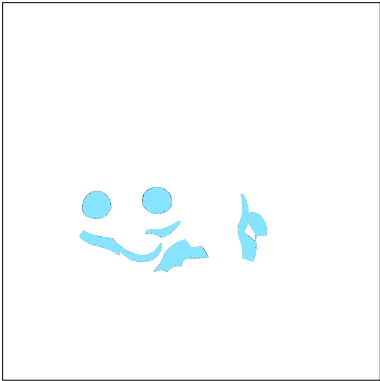
Stop #: 7  
 Element:  
 Code: 1076  
 Name: True Blue  
 Chart: Madeira Classic 40  
 Stitches: 934  
 Thread used: 3.53m



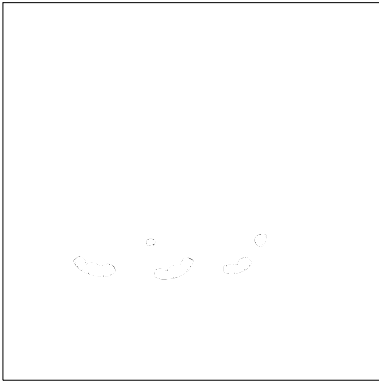
Stop #: 8  
 Element:  
 Code: 1093  
 Name: Azure Sea  
 Chart: Madeira Classic 40  
 Stitches: 2,978  
 Thread used: 18.13m



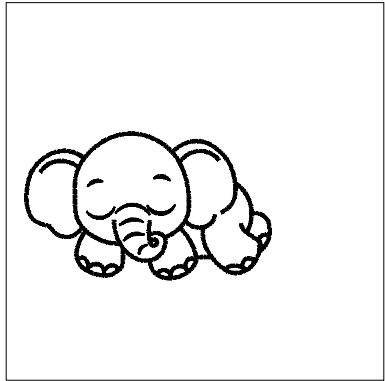
Stop #: 9  
 Element:  
 Code: 1321  
 Name: Bubble Gum Pink  
 Chart: Madeira Classic 40  
 Stitches: 743  
 Thread used: 4.20m



Stop #: 10  
 Element:  
 Code: 1109  
 Name: Pink Rose  
 Chart: Madeira Classic 40  
 Stitches: 975  
 Thread used: 4.73m



Stop #: 11  
 Element:  
 Code: 1003  
 Name: Cream White  
 Chart: Madeira Classic 40  
 Stitches: 339  
 Thread used: 1.61m



Stop #: 12  
 Element:  
 Code: 1000  
 Name:  
 Chart: Madeira Classic 40  
 Stitches: 3,016  
 Thread used: 10.49m

**Color Film**

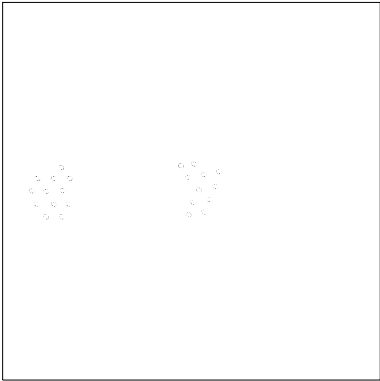
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**\*ELEPHANT SLEEPING 4X4\***

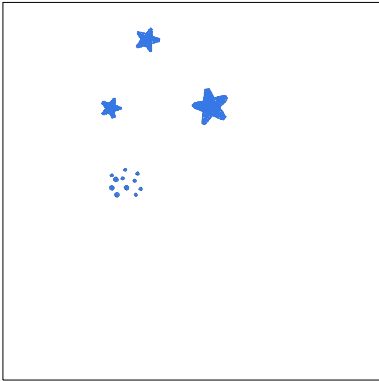
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Width: 95.0 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.50



Stop #: 13  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 483  
Thread used: 1.38m



Stop #: 14  
Element:  
Code: 1076  
Name: True Blue  
Chart: Madeira Classic 40  
Stitches: 634  
Thread used: 2.29m

# Production Summary

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 Stops: 14  
 Trims: 77  
 Hoop: <None>  
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 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

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 Area: 8412.5 mm<sup>2</sup>  
 Thread chart: Madeira Classic 40  
 Total thread: 100.81m  
 Total bobbin: 35.56m

Colorway				Colorway 1
Background				
Product				Blanks\Blank
Stop	Color	Element	Stitches	
1	2		3,228	1094 Caribbean Blue Madeira Classic 40
2	1		2,130	1076 True Blue Madeira Classic 40
3	5		820	1003 Cream White Madeira Classic 40
4	1		326	1076 True Blue Madeira Classic 40
5	5		2,026	1003 Cream White Madeira Classic 40
6	7		1,068	1287 Gun Metal Madeira Classic 40
7	1		934	1076 True Blue Madeira Classic 40
8	8		2,978	1093 Azure Sea Madeira Classic 40
9	6		743	1321 Bubble Gum Pink Madeira Classic 40
10	3		975	1109 Pink Rose Madeira Classic 40
11	5		339	1003 Cream White Madeira Classic 40
12	4		3,016	1000 Madeira Classic 40

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Colorway				Colorway 1
Background				
Product				Blanks\Blank
Stop	Color	Element	Stitches	
13	5		483	1003 Cream White Madeira Classic 40
14	1		634	1076 True Blue Madeira Classic 40