

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

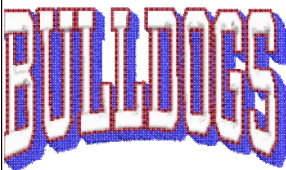
**\*BULLDOGS 4X4\***

Design: **bulldogs 4X4**

Title:

Height: 54.6 mm  
Width: 95.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

**z digitizing**  
support@zdigitizing.com  
+1 (213) 788-6748



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
\_\_\_\_\_

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*BULLDOGS 4X4\*

Design: **bulldogs 4X4**

Title:






Stitches: 16,380  
Height: 54.6 mm  
Width: 95.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1.10






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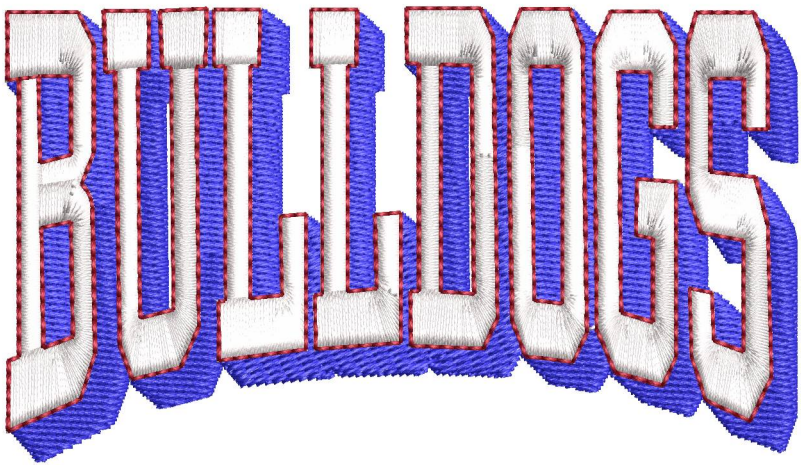
Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 18  
 Appliqués: 0  
 Left: 47.5 mm  
 Right: 47.5 mm  
 Up: 27.3 mm  
 Down: 27.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5188.9 mm<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Thread chart: Madeira Classic 40  
 Total thread: 90.71m  
 Total bobbin: 34.04m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart	Element
1.	2		8,141	1266	Regal Blue	Madeira Classic 40	
2.	1		2,822	1004	Natural White	Madeira Classic 40	
3.	3		1,093	1481		Madeira Classic 40	
4.	1		3,189	1004	Natural White	Madeira Classic 40	
5.	3		1,133	1481		Madeira Classic 40	

Thread usage: 90.21m

N#	Color	Name	Length
2.		1266 Regal Blue	38.69m
1.		1004 Natural White	41.78m
3.		1481	9.74m



# Color Film

Wilcom EmbroideryStudio - Designing

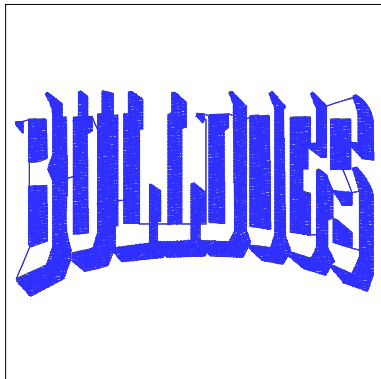
## \*BULLDOGS 4X4\*

Design: **bulldogs 4X4**

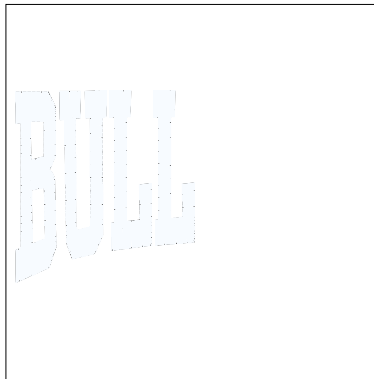
Title:

Stitches: 16,380  
Height: 54.6 mm  
Width: 95.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.50

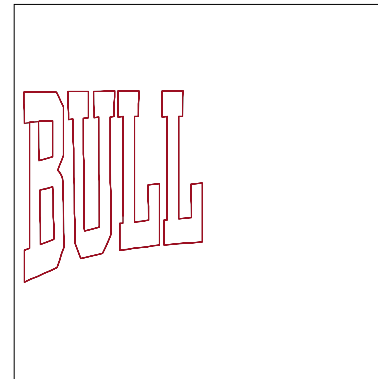
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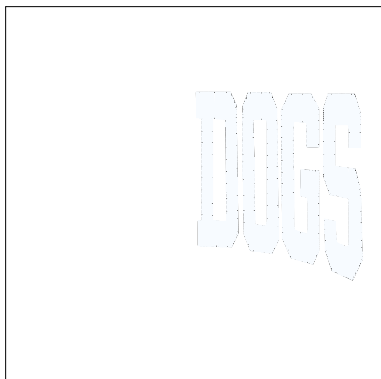
Stop #: 1  
Element:  
Code: 1266  
Name: Regal Blue  
Chart: Madeira Classic 40  
Stitches: 8,141  
Thread used: 38.69m



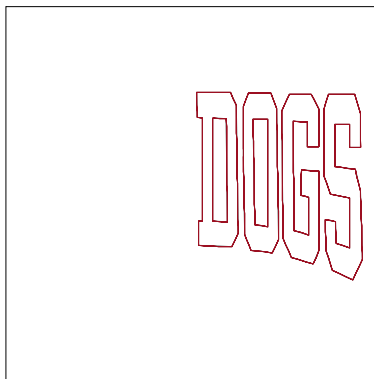
Stop #: 2  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 2,822  
Thread used: 19.65m



Stop #: 3  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,093  
Thread used: 4.78m



Stop #: 4  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 3,189  
Thread used: 22.12m



Stop #: 5  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,133  
Thread used: 4.96m

# Production Summary

Wilcom EmbroideryStudio - Designing

**\*BULLDOGS 4X4\***

Design: **bulldogs 4X4**

Title:

Stitches: 16,380  
 Height: 54.6 mm  
 Width: 95.0 mm  
 Colors: 3

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Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 18  
 Hoop: <None>  
 Max stitch: 12.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 47.5 mm  
 Right: 47.5 mm  
 Up: 27.3 mm  
 Down: 27.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5188.9 mm<sup>2</sup>  
 Thread chart: Madeira Classic 40  
 Total thread: 90.71m  
 Total bobbin: 34.04m

Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
1	2		8,141	1266 Regal Blue Madeira Classic 40
2	1		2,822	1004 Natural White Madeira Classic 40
3	3		1,093	1481 Madeira Classic 40
4	1		3,189	1004 Natural White Madeira Classic 40
5	3		1,133	1481 Madeira Classic 40