

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

**\*FLAGE 18 4X4\***

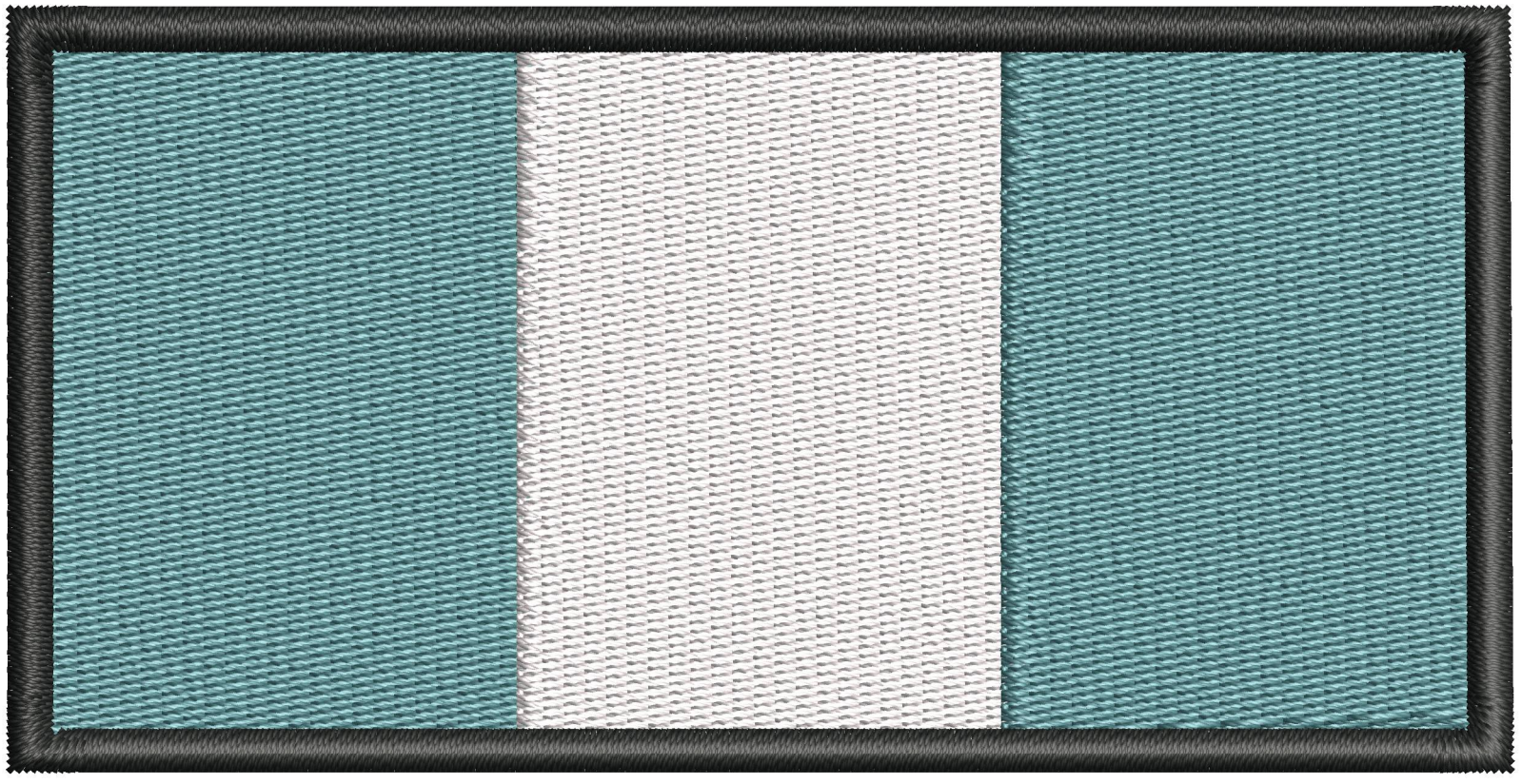
Design: **Flage 18 4X4**

Title:

Stitches: 11,989  
Height: 71.3 mm  
Width: 95.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 2.20

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# Production Worksheet

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## \*FLAGE 18 4X4\*

Design: **Flage 18 4X4**

Title:





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 Width: 95.0 mm  
 Colors: 3  
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Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 14  
 Appliqués: 0  
 Left: 47.5 mm  
 Right: 47.5 mm  
 Up: 35.6 mm  
 Down: 35.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 6770.3 mm<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.1 mm  
 Total thread: 72.99m  
 Total bobbin: 28.80m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		2,489	1185	Dark Teal	Madeira Classic 40
2.	3		5,008	1004	Natural White	Madeira Classic 40
3.	1		7,369	1185	Dark Teal	Madeira Classic 40
4.	2		11,987	1000		Madeira Classic 40

# Color Film

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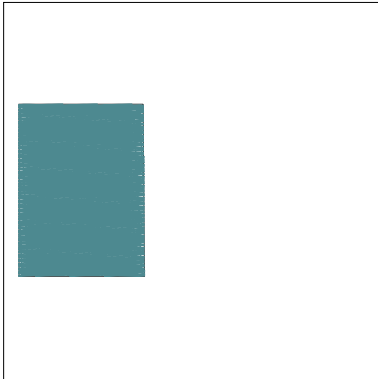
## \*FLAGE 18 4X4\*

Design: **Flage 18 4X4**

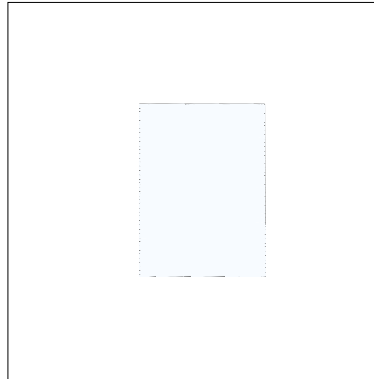
Title:

Stitches: 11,989  
Height: 71.3 mm  
Width: 95.0 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.50

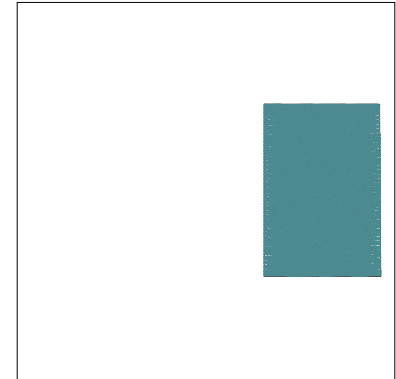
  
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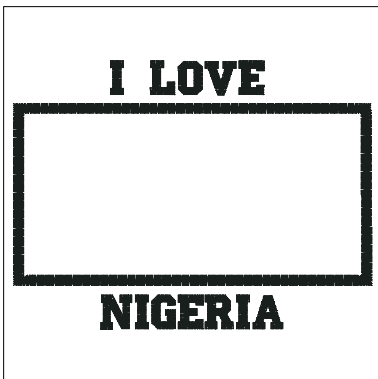
Stop #: 1  
Element:  
Code: 1185  
Name: Dark Teal  
Chart: Madeira Classic 40  
Stitches: 2,489  
Thread used: 16.90m



Stop #: 2  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 2,519  
Thread used: 16.96m



Stop #: 3  
Element:  
Code: 1185  
Name: Dark Teal  
Chart: Madeira Classic 40  
Stitches: 2,361  
Thread used: 15.77m



Stop #: 4  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 4,618  
Thread used: 22.95m