

# Production Worksheet

Wilcom EmbroideryStudio - Designing

\*LIFE 4X4\*

Design: Life 4x4

Title:

Stitches: 13,492  
Height: 3.17 in  
Width: 3.74 in  
Colors: 7  
Colorway: Colorway 1  
Zoom: 2.21



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Stitches: 13,492  
 Height: 3.17 in  
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Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 28  
 Appliqués: 0  
 Left: 47.5 mm  
 Right: 47.5 mm  
 Up: 40.3 mm  
 Down: 40.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 11.85 in<sup>2</sup>  
 Max stitch: 8.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 229.19ft  
 Total bobbin: 81.02ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		2,931	1251	Kelly Green	Madeira Classic 40
2.	4		4,035	1000		Madeira Classic 40
3.	5		5,730	1070	Vegas Gold	Madeira Classic 40
4.	6		6,623	1372	Pumpkin Spice	Madeira Classic 40
5.	1		7,329	1451		Madeira Classic 40
6.	6		7,924	1372	Pumpkin Spice	Madeira Classic 40
7.	4		11,583	1000		Madeira Classic 40
8.	7		12,623	1087	Silver Birch	Madeira Classic 40
9.	2		13,039	1334	Purple Passion	Madeira Classic 40
10.	6		13,091	1372	Pumpkin Spice	Madeira Classic 40
11.	7		13,221	1087	Silver Birch	Madeira Classic 40
12.	6		13,490	1372	Pumpkin Spice	Madeira Classic 40

**Color Film**

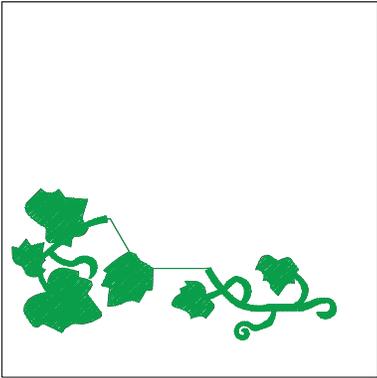
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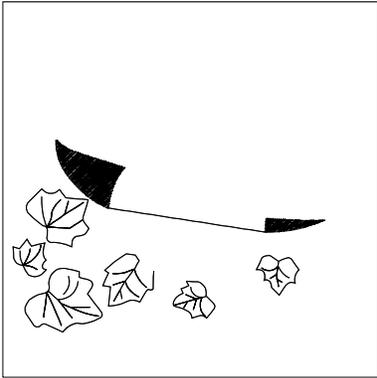
Design: **Life 4x4**

Title:

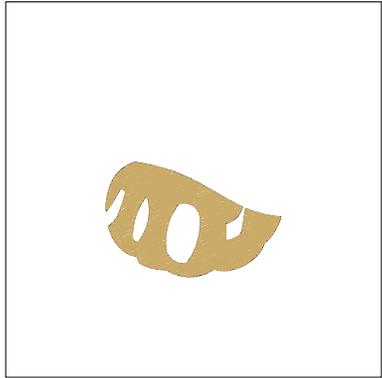
Stitches: 13,492  
Height: 3.17 in  
Width: 3.74 in  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50



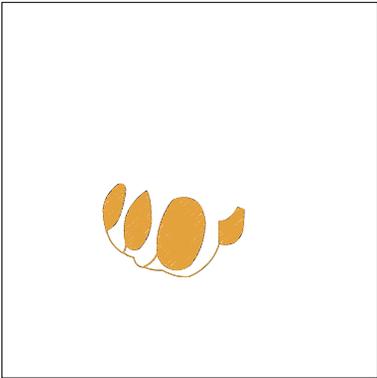
Stop #: 1  
Element:  
Code: 1251  
Name: Kelly Green  
Chart: Madeira Classic 40  
Stitches: 2,931  
Thread used: 46.79ft



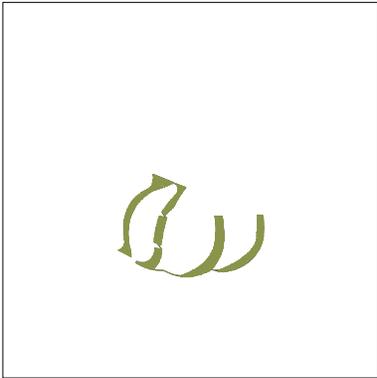
Stop #: 2  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,104  
Thread used: 15.63ft



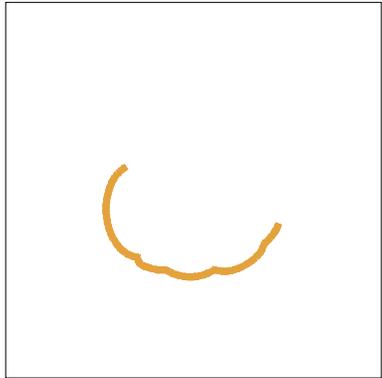
Stop #: 3  
Element:  
Code: 1070  
Name: Vegas Gold  
Chart: Madeira Classic 40  
Stitches: 1,695  
Thread used: 31.53ft



Stop #: 4  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 893  
Thread used: 16.00ft



Stop #: 5  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 706  
Thread used: 10.80ft



Stop #: 6  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 595  
Thread used: 8.84ft

**Color Film**

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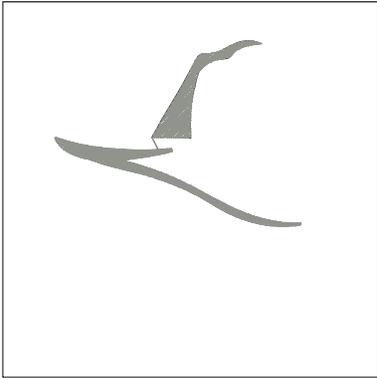
Design: **Life 4x4**

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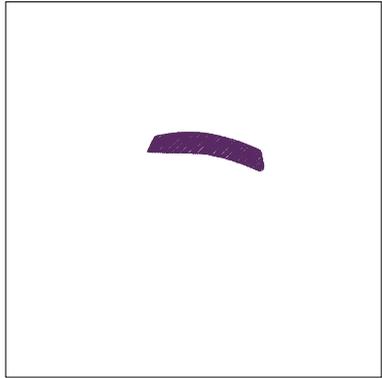
Stitches: 13,492  
Height: 3.17 in  
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Colors: 7  
Colorway: Colorway 1  
Zoom: 0.50



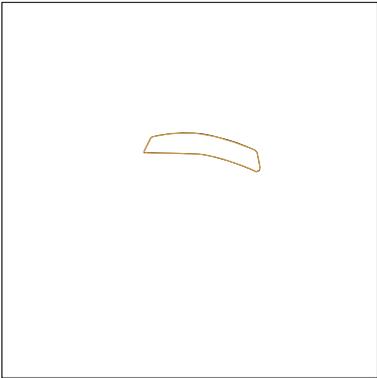
Stop #: 7  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 3,659  
Thread used: 65.20ft



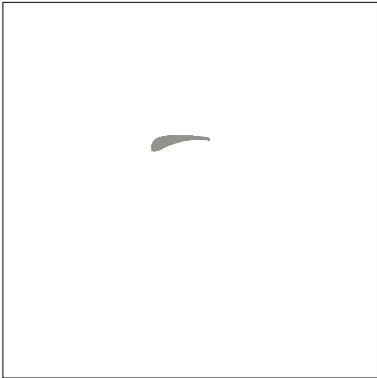
Stop #: 8  
Element:  
Code: 1087  
Name: Silver Birch  
Chart: Madeira Classic 40  
Stitches: 1,040  
Thread used: 17.09ft



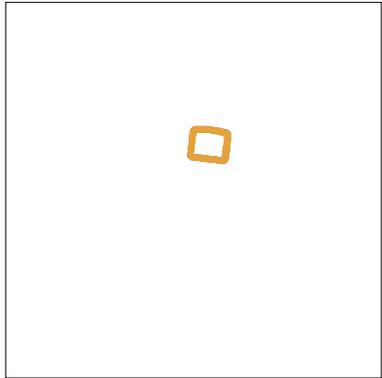
Stop #: 9  
Element:  
Code: 1334  
Name: Purple Passion  
Chart: Madeira Classic 40  
Stitches: 416  
Thread used: 7.05ft



Stop #: 10  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 52  
Thread used: 0.68ft



Stop #: 11  
Element:  
Code: 1087  
Name: Silver Birch  
Chart: Madeira Classic 40  
Stitches: 130  
Thread used: 1.83ft



Stop #: 12  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 269  
Thread used: 3.80ft