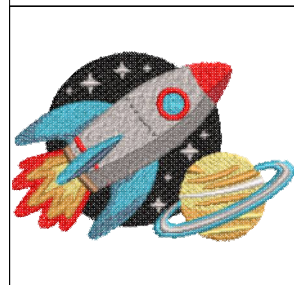


**Approval Sheet**  
Wilcom EmbroideryStudio - Designing  
**\*ROCKET 5X5\***  
Design: **Rocket 5X5**  
Title:

Height: 83.9 mm  
Width: 127.0 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

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Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  

---

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*ROCKET 5X5\***

Design: **Rocket 5X5**

Title:

Stitches: 22,187  
 Height: 83.9 mm  
 Width: 127.0 mm  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 0.79

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Machine format: Tajima  
 Color changes: 19  
 Stops: 20  
 Trims: 35  
 Appliqués: 0  
 Left: 63.5 mm  
 Right: 63.5 mm  
 Up: 42.0 mm  
 Down: 42.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 10654.2 mm<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.2 mm  
 Max jump: 9.0 mm  
 Thread chart: Madeira Classic 40  
 Total thread: 128.28m  
 Total bobbin: 48.54m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart	Element
1.	7	Black	4,087	1000	Black	Madeira Classic 40	
2.	4	Caribbean Blue	2,069	1094	Caribbean Blue	Madeira Classic 40	
3.	1	Storm Sky Blue	450	1364	Storm Sky Blue	Madeira Classic 40	
4.	2	Paprika	2,235	1378	Paprika	Madeira Classic 40	
5.	9	Christmas Red	115	1147	Christmas Red	Madeira Classic 40	
6.	3	Baby Chick	969	1135	Baby Chick	Madeira Classic 40	
7.	10	Pumpkin Spice	1,124	1372	Pumpkin Spice	Madeira Classic 40	
8.	6	Shamrock	3,246	1249	Shamrock	Madeira Classic 40	
9.	2	Paprika	144	1378	Paprika	Madeira Classic 40	
10.	5	Pink Rose	643	1109	Pink Rose	Madeira Classic 40	
11.	11	Caramel	144	1057	Caramel	Madeira Classic 40	
12.	4	Caribbean Blue	809	1094	Caribbean Blue	Madeira Classic 40	
13.	2	Paprika	273	1378	Paprika	Madeira Classic 40	
14.	1	Storm Sky Blue	119	1364	Storm Sky Blue	Madeira Classic 40	
15.	3	Baby Chick	1,466	1135	Baby Chick	Madeira Classic 40	
16.	10	Pumpkin Spice	1,418	1372	Pumpkin Spice	Madeira Classic 40	
17.	3	Baby Chick	255	1135	Baby Chick	Madeira Classic 40	
18.	8	Cream White	239	1003	Cream White	Madeira Classic 40	
19.	4	Caribbean Blue	1,157	1094	Caribbean Blue	Madeira Classic 40	
20.	6	Shamrock	1,223	1249	Shamrock	Madeira Classic 40	

Thread usage: 126.28m

N#	Color	Name	Length
7.	1000	Black	25.93m
4.	1094	Caribbean Blue	23.34m
1.	1364	Storm Sky Blue	3.00m
2.	1378	Paprika	13.80m
9.	1147	Christmas Red	0.51m
3.	1135	Baby Chick	15.62m
10.	1372	Pumpkin Spice	12.86m
6.	1249	Shamrock	25.93m
5.	1109	Pink Rose	3.27m
11.	1057	Caramel	0.92m
8.	1003	Cream White	1.10m



# Color Film

Wilcom EmbroideryStudio - Designing

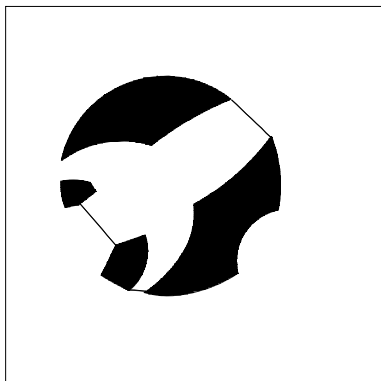
## \*ROCKET 5X5\*

Design: **Rocket 5X5**

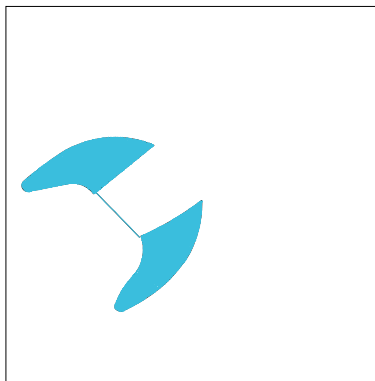
Title:

Stitches: 22,187  
Height: 83.9 mm  
Width: 127.0 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.37

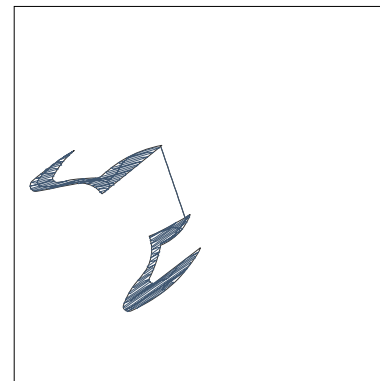
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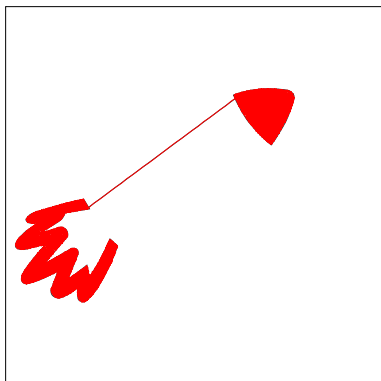
Stop #: 1  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 4,087  
Thread used: 25.93m



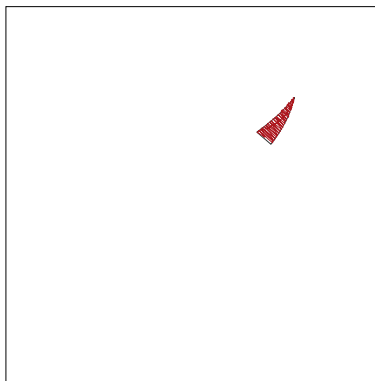
Stop #: 2  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 2,069  
Thread used: 12.19m



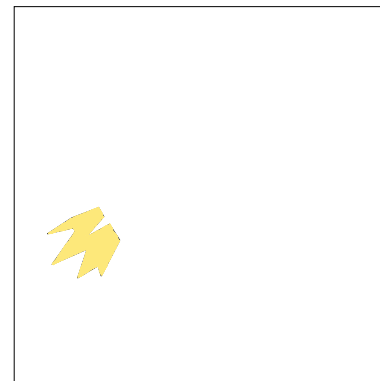
Stop #: 3  
Element:  
Code: 1364  
Name: Storm Sky Blue  
Chart: Madeira Classic 40  
Stitches: 450  
Thread used: 2.45m



Stop #: 4  
Element:  
Code: 1378  
Name: Paprika  
Chart: Madeira Classic 40  
Stitches: 2,235  
Thread used: 11.82m



Stop #: 5  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 115  
Thread used: 0.51m



Stop #: 6  
Element:  
Code: 1135  
Name: Baby Chick  
Chart: Madeira Classic 40  
Stitches: 969  
Thread used: 4.89m

# Color Film

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## \*ROCKET 5X5\*

Design: **Rocket 5X5**

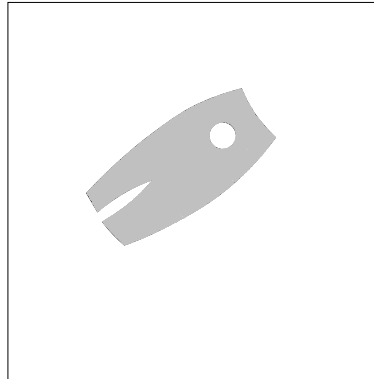
Title:

Stitches: 22,187  
Height: 83.9 mm  
Width: 127.0 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.37

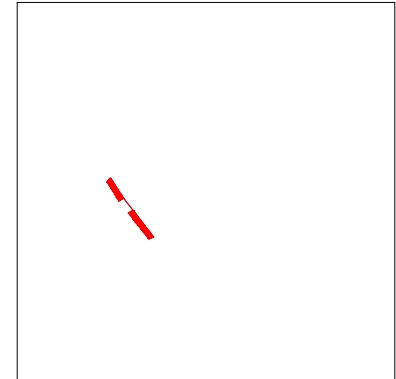
  
support@zdigitizing.com  
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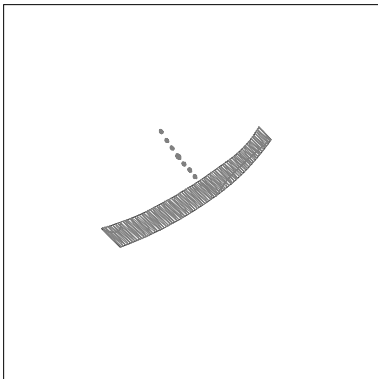
Stop #: 7  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 1,124  
Thread used: 5.00m



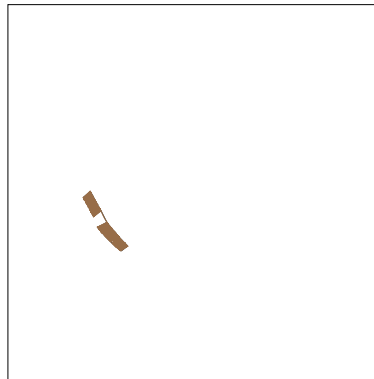
Stop #: 8  
Element:  
Code: 1249  
Name: Shamrock  
Chart: Madeira Classic 40  
Stitches: 3,246  
Thread used: 20.60m



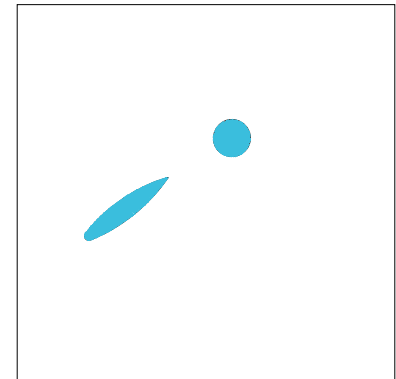
Stop #: 9  
Element:  
Code: 1378  
Name: Paprika  
Chart: Madeira Classic 40  
Stitches: 144  
Thread used: 0.69m



Stop #: 10  
Element:  
Code: 1109  
Name: Pink Rose  
Chart: Madeira Classic 40  
Stitches: 643  
Thread used: 3.27m



Stop #: 11  
Element:  
Code: 1057  
Name: Caramel  
Chart: Madeira Classic 40  
Stitches: 144  
Thread used: 0.92m



Stop #: 12  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 809  
Thread used: 4.30m

# Color Film

Wilcom EmbroideryStudio - Designing

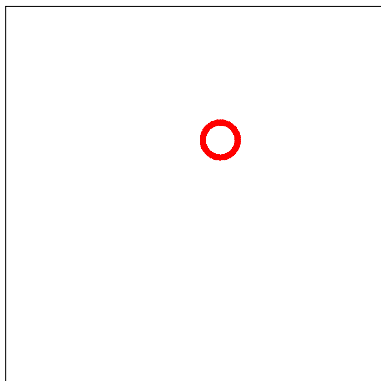
## \*ROCKET 5X5\*

Design: **Rocket 5X5**

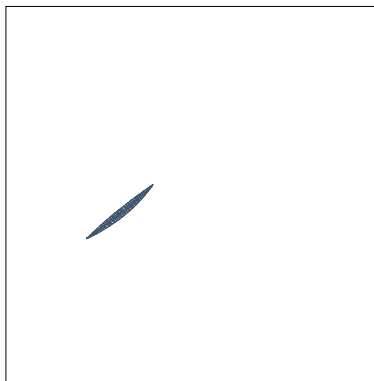
Title:

Stitches: 22,187  
Height: 83.9 mm  
Width: 127.0 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.37

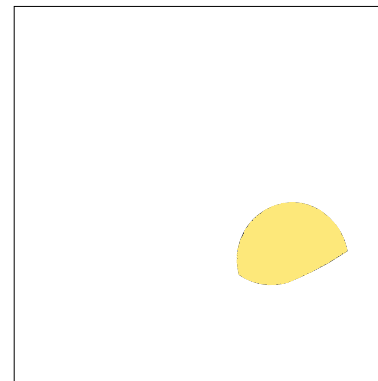
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Stop #: 13  
Element:  
Code: 1378  
Name: Paprika  
Chart: Madeira Classic 40  
Stitches: 273  
Thread used: 1.29m



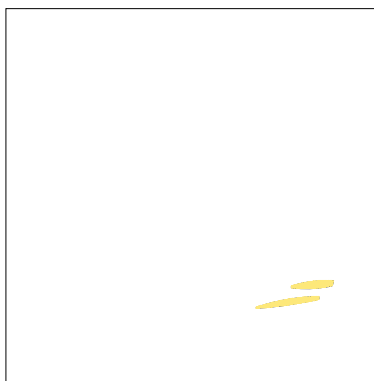
Stop #: 14  
Element:  
Code: 1364  
Name: Storm Sky Blue  
Chart: Madeira Classic 40  
Stitches: 119  
Thread used: 0.55m



Stop #: 15  
Element:  
Code: 1135  
Name: Baby Chick  
Chart: Madeira Classic 40  
Stitches: 1,466  
Thread used: 9.56m



Stop #: 16  
Element:  
Code: 1372  
Name: Pumpkin Spice  
Chart: Madeira Classic 40  
Stitches: 1,418  
Thread used: 7.85m



Stop #: 17  
Element:  
Code: 1135  
Name: Baby Chick  
Chart: Madeira Classic 40  
Stitches: 255  
Thread used: 1.17m



Stop #: 18  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 239  
Thread used: 1.10m

**Color Film**

Wilcom EmbroideryStudio - Designing

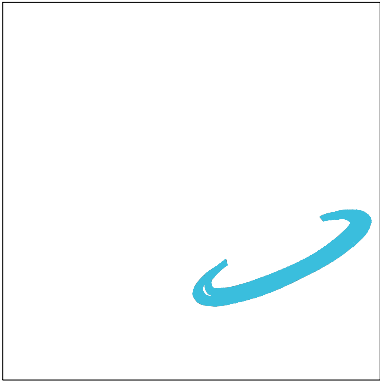
**\*ROCKET 5X5\***

Design: **Rocket 5X5**

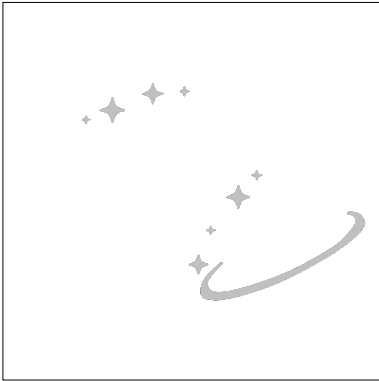
Title:

Stitches: 22,187  
Height: 83.9 mm  
Width: 127.0 mm  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.37

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Stop #: 19  
Element:  
Code: 1094  
Name: Caribbean Blue  
Chart: Madeira Classic 40  
Stitches: 1,157  
Thread used: 6.85m



Stop #: 20  
Element:  
Code: 1249  
Name: Shamrock  
Chart: Madeira Classic 40  
Stitches: 1,223  
Thread used: 5.33m

# Production Summary

Wilcom EmbroideryStudio - Designing

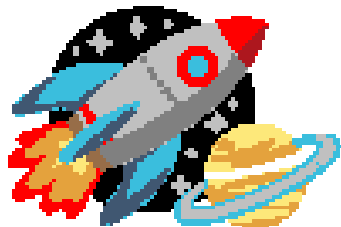
**\*ROCKET 5X5\***

Design: **Rocket 5X5**

Title:

Stitches: 22,187  
 Height: 83.9 mm  
 Width: 127.0 mm  
 Colors: 11

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Machine format: Tajima  
 Color changes: 19  
 Stops: 20  
 Trims: 35  
 Hoop: <None>  
 Max stitch: 11.7 mm  
 Min stitch: 0.2 mm  
 Max jump: 9.0 mm

Left: 63.5 mm  
 Right: 63.5 mm  
 Up: 42.0 mm  
 Down: 42.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 10654.2 mm<sup>2</sup>  
 Thread chart: Madeira Classic 40  
 Total thread: 128.28m  
 Total bobbin: 48.54m

Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
1	7		4,087	1000 Black Madeira Classic 40
2	4		2,069	1094 Caribbean Blue Madeira Classic 40
3	1		450	1364 Storm Sky Blue Madeira Classic 40
4	2		2,235	1378 Paprika Madeira Classic 40
5	9		115	1147 Christmas Red Madeira Classic 40
6	3		969	1135 Baby Chick Madeira Classic 40
7	10		1,124	1372 Pumpkin Spice Madeira Classic 40
8	6		3,246	1249 Shamrock Madeira Classic 40
9	2		144	1378 Paprika Madeira Classic 40
10	5		643	1109 Pink Rose Madeira Classic 40
11	11		144	1057 Caramel Madeira Classic 40
12	4		809	1094 Caribbean Blue Madeira Classic 40

# Production Summary

Wilcom EmbroideryStudio - Designing

**\*ROCKET 5X5\***

Design: **Rocket 5X5**

Title:

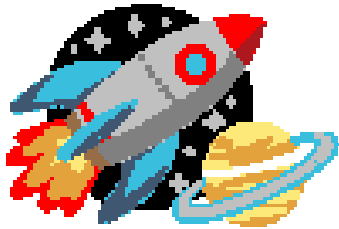
Stitches: 22,187

Height: 83.9 mm

Width: 127.0 mm

Colors: 11

**z digitizing**  
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 +1 (213) 788-6748



Machine format: Tajima  
 Color changes: 19  
 Stops: 20  
 Trims: 35  
 Hoop: <None>  
 Max stitch: 11.7 mm  
 Min stitch: 0.2 mm  
 Max jump: 9.0 mm

Left: 63.5 mm  
 Right: 63.5 mm  
 Up: 42.0 mm  
 Down: 42.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 10654.2 mm<sup>2</sup>  
 Thread chart: Madeira Classic 40  
 Total thread: 128.28m  
 Total bobbin: 48.54m

Colorway				Colorway 1
Background				
Product				
Stop	Color	Element	Stitches	
13	2		273	1378 Paprika Madeira Classic 40
14	1		119	1364 Storm Sky Blue Madeira Classic 40
15	3		1,466	1135 Baby Chick Madeira Classic 40
16	10		1,418	1372 Pumpkin Spice Madeira Classic 40
17	3		255	1135 Baby Chick Madeira Classic 40
18	8		239	1003 Cream White Madeira Classic 40
19	4		1,157	1094 Caribbean Blue Madeira Classic 40
20	6		1,223	1249 Shamrock Madeira Classic 40