

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

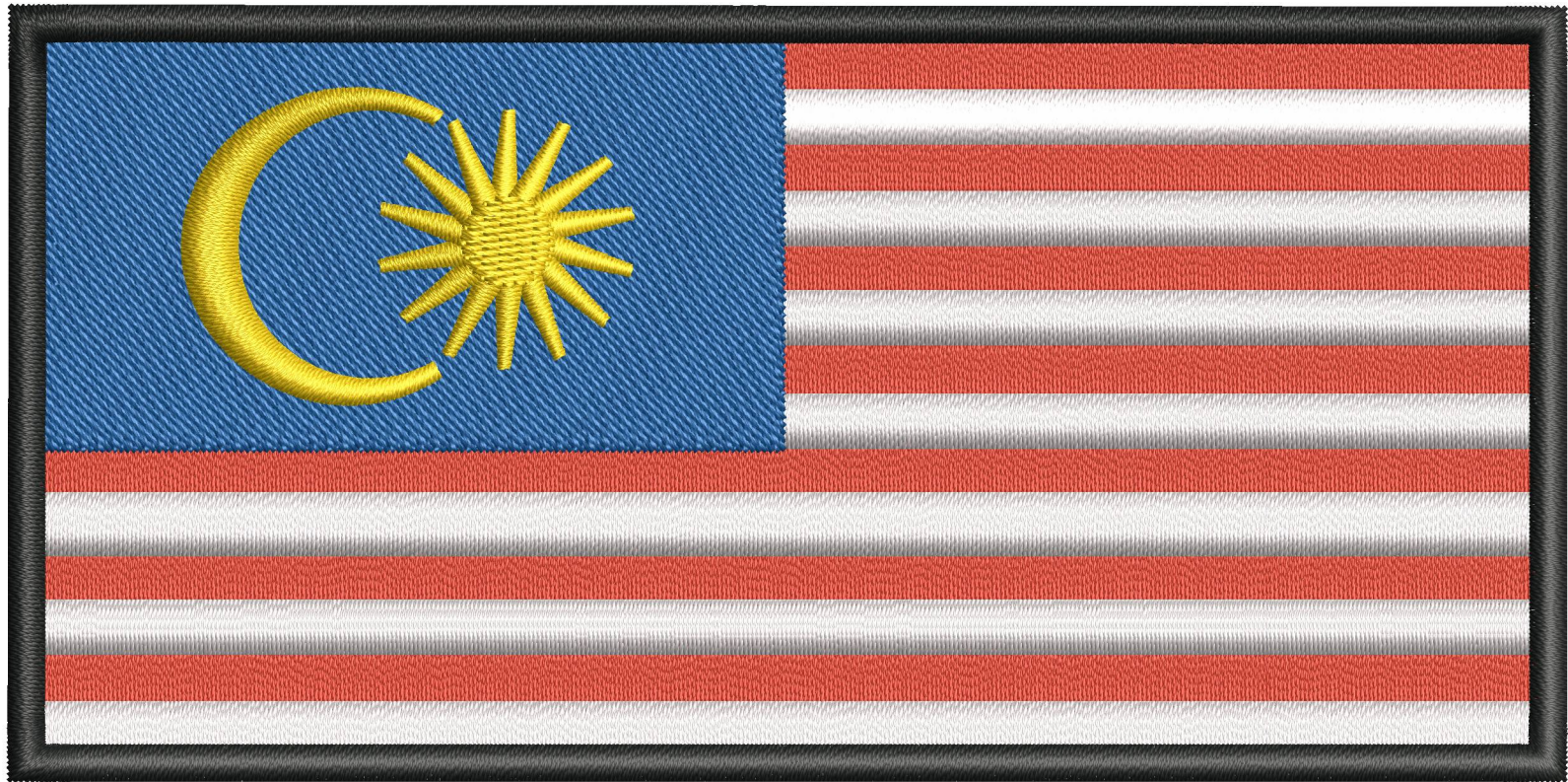
**\*FLAGE 21 5X5\***

Design: **flage 21 5x5**

Title:

Stitches: 20,543  
Height: 79.2 mm  
Width: 127.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1.65

**z digitizing**  
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**+1 (213) 788-6748**



**MALAYSIA**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*FLAGE 21 5X5\*

Design: **flage 21 5x5**







Title:

Stitches: 20,543  
Height: 79.2 mm  
Width: 127.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1.65

  
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Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 14  
Appliqués: 0  
Left: 63.5 mm  
Right: 63.5 mm  
Up: 39.6 mm  
Down: 39.6 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area 10055.4 mm<sup>2</sup>  
Max stitch: 7.0 mm  
Min stitch: 0.1 mm  
Max jump: 6.9 mm  
Total thread: 153.66m  
Total bobbin: 66.36m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		6,166	1037	Cinnamon Candy	Madeira Classic 40
2.	9		11,599	1004	Natural White	Madeira Classic 40
3.	2		15,091	1134	Royal Blue	Madeira Classic 40
4.	8		17,306	1000		Madeira Classic 40
5.	4		18,447	1223	Lemon Tart	Madeira Classic 40
6.	8		20,541	1000		Madeira Classic 40

# Color Film

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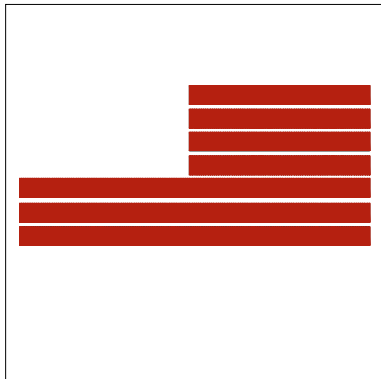
**\*FLAGE 21 5X5\***

Design: **flage 21 5x5**

Title:

Stitches: 20,543  
Height: 79.2 mm  
Width: 127.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.37

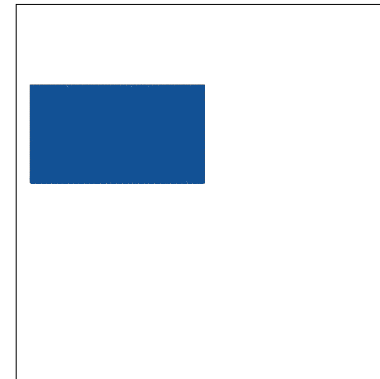
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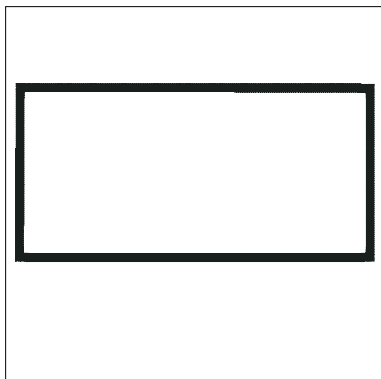
Stop #: 1  
Element:  
Code: 1037  
Name: Cinnamon Candy  
Chart: Madeira Classic 40  
Stitches: 6,166  
Thread used: 56.84m



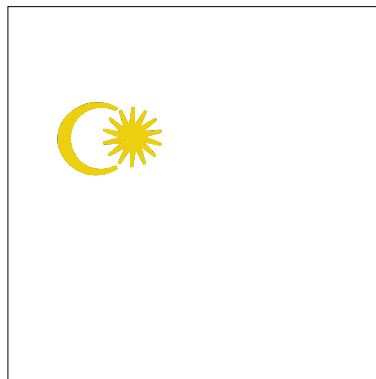
Stop #: 2  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 5,433  
Thread used: 43.58m



Stop #: 3  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 3,492  
Thread used: 23.58m



Stop #: 4  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,215  
Thread used: 13.50m



Stop #: 5  
Element:  
Code: 1223  
Name: Lemon Tart  
Chart: Madeira Classic 40  
Stitches: 1,141  
Thread used: 5.53m



Stop #: 6  
Element:  
Code: 1000  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,094  
Thread used: 10.02m